

SC156 HI

Scorrevoli alzanti isolati – *Lift & slide sliding doors*

- › Manuale di lavorazioni e assemblaggio
Machinings and assembling manual

REVISIONI / UPDATES

La tabella sotto riportata elenca le ultime modifiche apportate al catalogo.
Eventuali aggiornamenti saranno pubblicati sul sito web.
Scansiona o clicca il QR code per consultare l'ultima versione.



ULTIMA REVISIONE
LATEST UPDATE

*The below index show the latest revisions.
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VERSIONE VERSION	REVISIONE REVISION	DATA DATE	DESCRIZIONE DESCRIPTION	PAGINA PAGE
1	A	30.04.2026	Prima emissione <i>First issue</i>	Intero manuale <i>Complete manual</i>

INDICE

DESCRIZIONE DESCRIPTION	REPERTORIO SECTION
Attrezzature <i>Tools</i>	9.00
Lavorazioni e Assemblaggio <i>Machinings & Assembling</i>	10.01-64
Allegato A - Lavorazioni e assemblaggio TRE VIE <i>Annex A - THREE RAILS machinings & assembling</i>	10.101-118
Allegato B - Lavorazioni e assemblaggio ANGOLO APRIBILE <i>Annex B - OPENABLE ANGLE machinings & assembling</i>	10.301-320
Allegato C - Lavorazioni e assemblaggio MONOVIA <i>Annex C - MONORAIL machinings and assembling</i>	10.401-408

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ATTREZZATURE
TEMPLATES

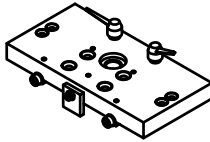
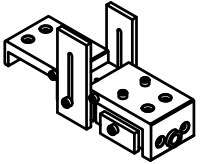
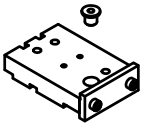
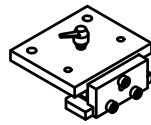
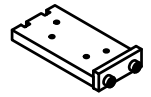
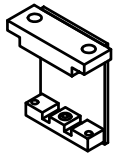
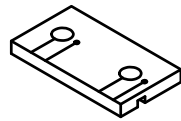
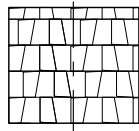
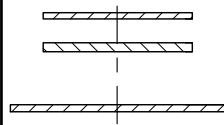
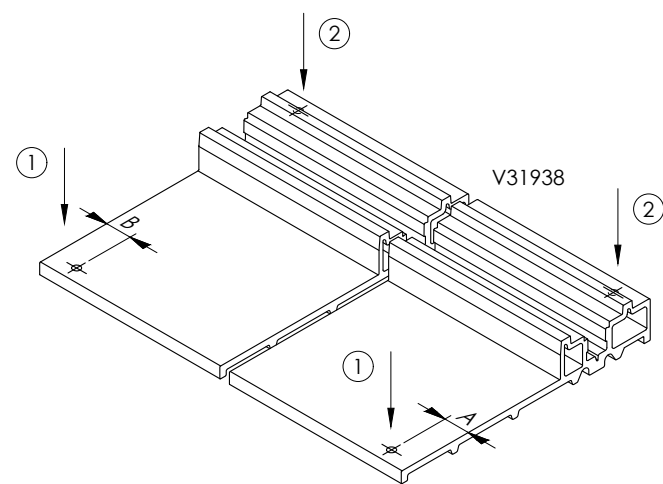
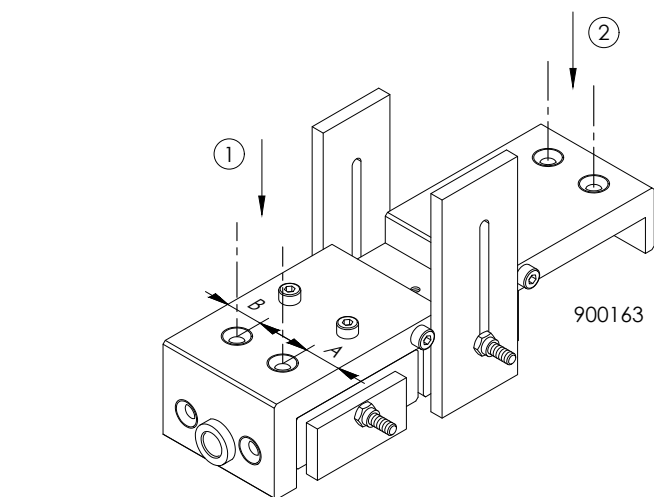
IMMAGINE IMAGE	CODICE CODE	DESCRIZIONE DESCRIPTION	U.V. U.S.
	900162	Dima foratura per telaio giunzione 45° <i>Drilling template for outer frame 45°</i>	-
	900163	Dima foratura per drenaggio soglie e fissaggio montante telaio (spalla laterale) <i>Drilling template for threshold drainage and outer frame side mullion</i>	-
	T10131	Dima di foratura soglia per montante tipologia OX <i>Threshold drilling template for OX mullion</i>	-
	T10132	Dima di foratura anta (squadretta e montaggio cavallotto) <i>Sash drilling template (corner joint and t-joint assembling)</i>	-
	T10133	Dima di foratura soglia/traversi tipologia OX <i>OX threshold/transom drilling template</i>	-
	T10134	Dima di foratura anta nodo centrale slim <i>Slim interlock drilling template</i>	-

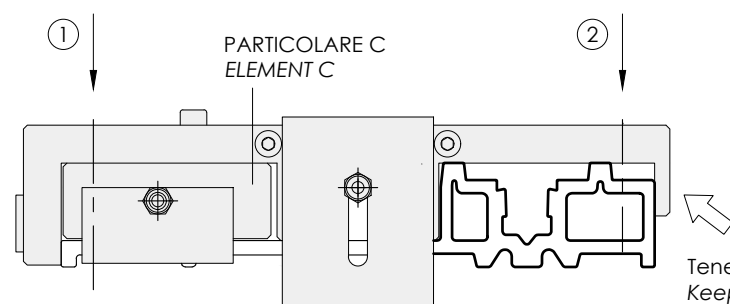
IMMAGINE IMAGE	CODICE CODE	DESCRIZIONE DESCRIPTION	U.V. U.S.
	T10139	Dima di foratura centraggio carrelli <i>Roller centering drilling template</i>	-
	900160	Gruppo fresa montante telaio fisso (diametro maggiore frese 100 mm) <i>Outer frame mullion cutter block (larger diameter 100 mm)</i>	-
	900161	Gruppo fresa montante telaio fisso e anta (diametro maggiore frese 144 mm) <i>Outer frame mullion and sash cutter block (larger diameter 144 mm)</i>	-

SCHEMA UTILIZZO DIME (900163)
TEMPLATES USAGE PATTERN (900163)

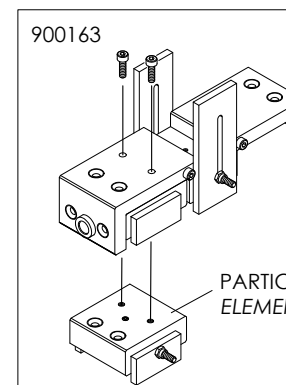
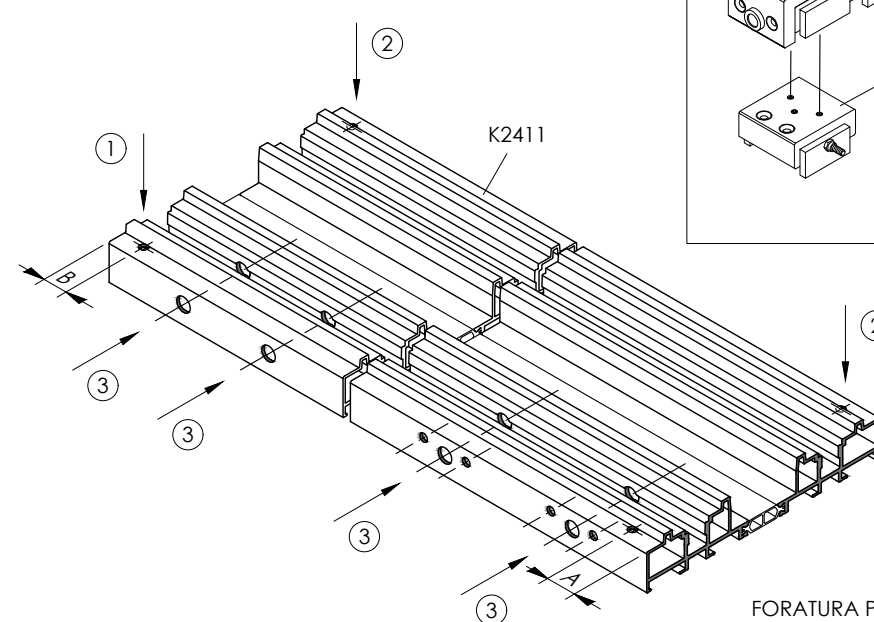
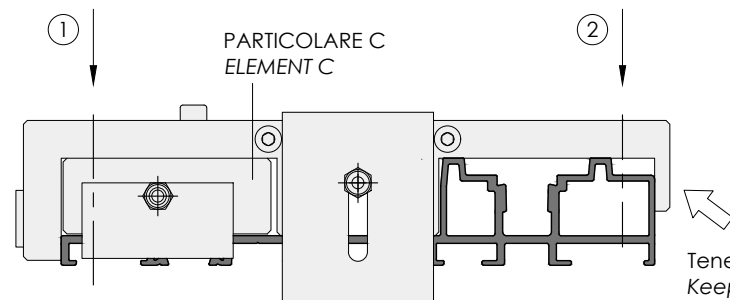
900163 - FORATURA per DRENAGGIO SOGLIA e FISSAGGIO MONTANTE TELAIO
 900163 - DRILLING for DRAINAGE THRESHOLD and FRAME MULLION FIXING



(1 e 2) FORATURA PER FISSAGGIO MONTANTI TELAIO
 (1 e 2) DRILLING FOR FRAME MULLION FIXING

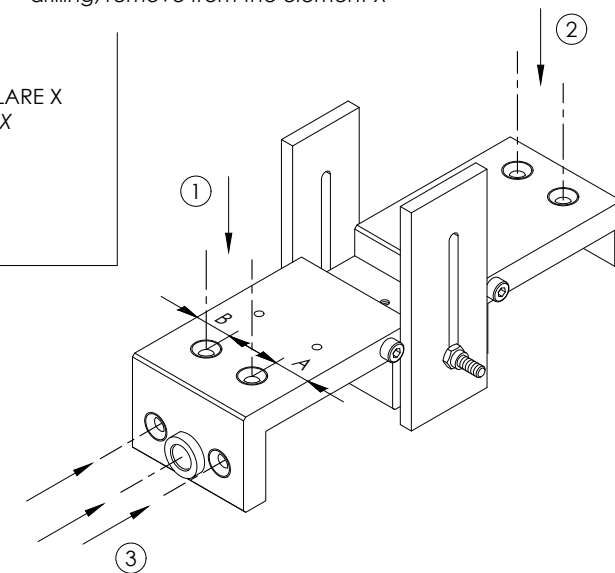


(1 e 2) FORATURA PER FISSAGGIO MONTANTI TELAIO
 (1 e 2) DRILLING FOR FRAME MULLION FIXING



Per la foratura del profilo K2411 e V31938+V31939 smontare dalla dima il particolare X

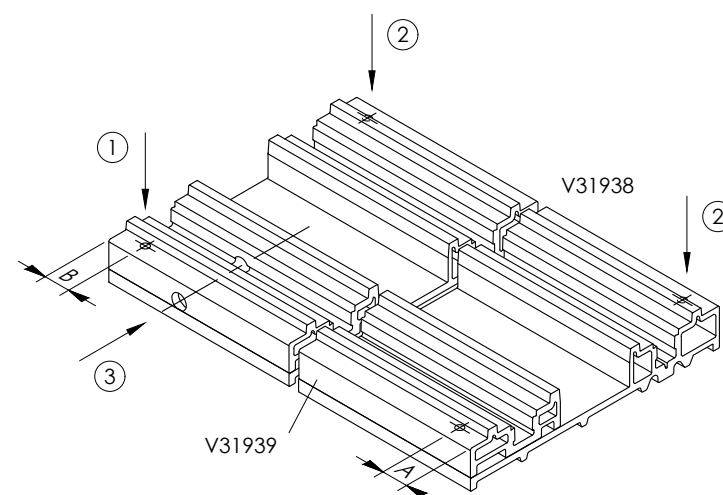
For K2411 PROFILE AND V31938+V31939 drilling, remove from the element X



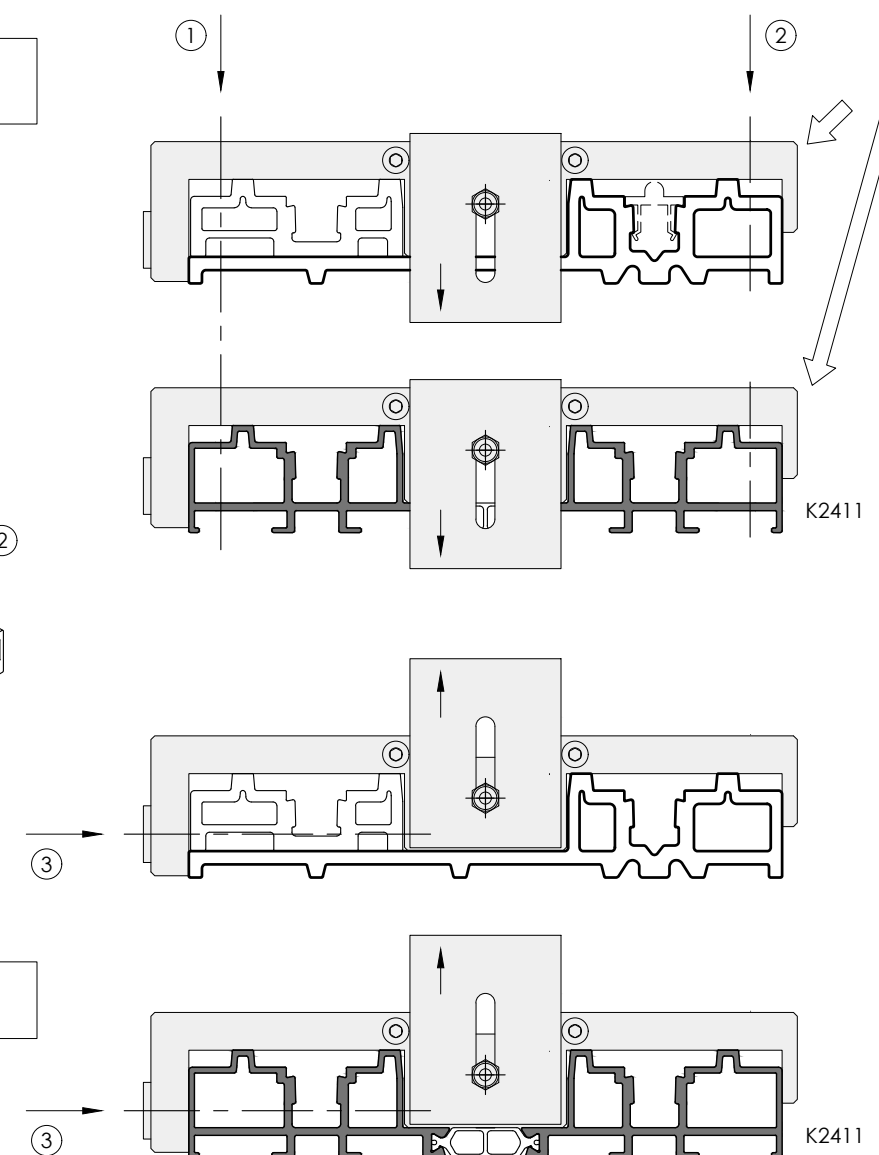
FORATURA PER FISSAGGIO MONTANTI TELAIO
 DRILLING FOR FRAME MULLION FIXING

Tenere in appoggio su questo lato
 Keeping in support on this side

PER SOGLIA K2411 ESEGUIRE IL FORO Ø9 mm E I FORI Ø5 mm
 FOR K2411 THRESHOLD DRILL Ø9 mm AND Ø5 mm

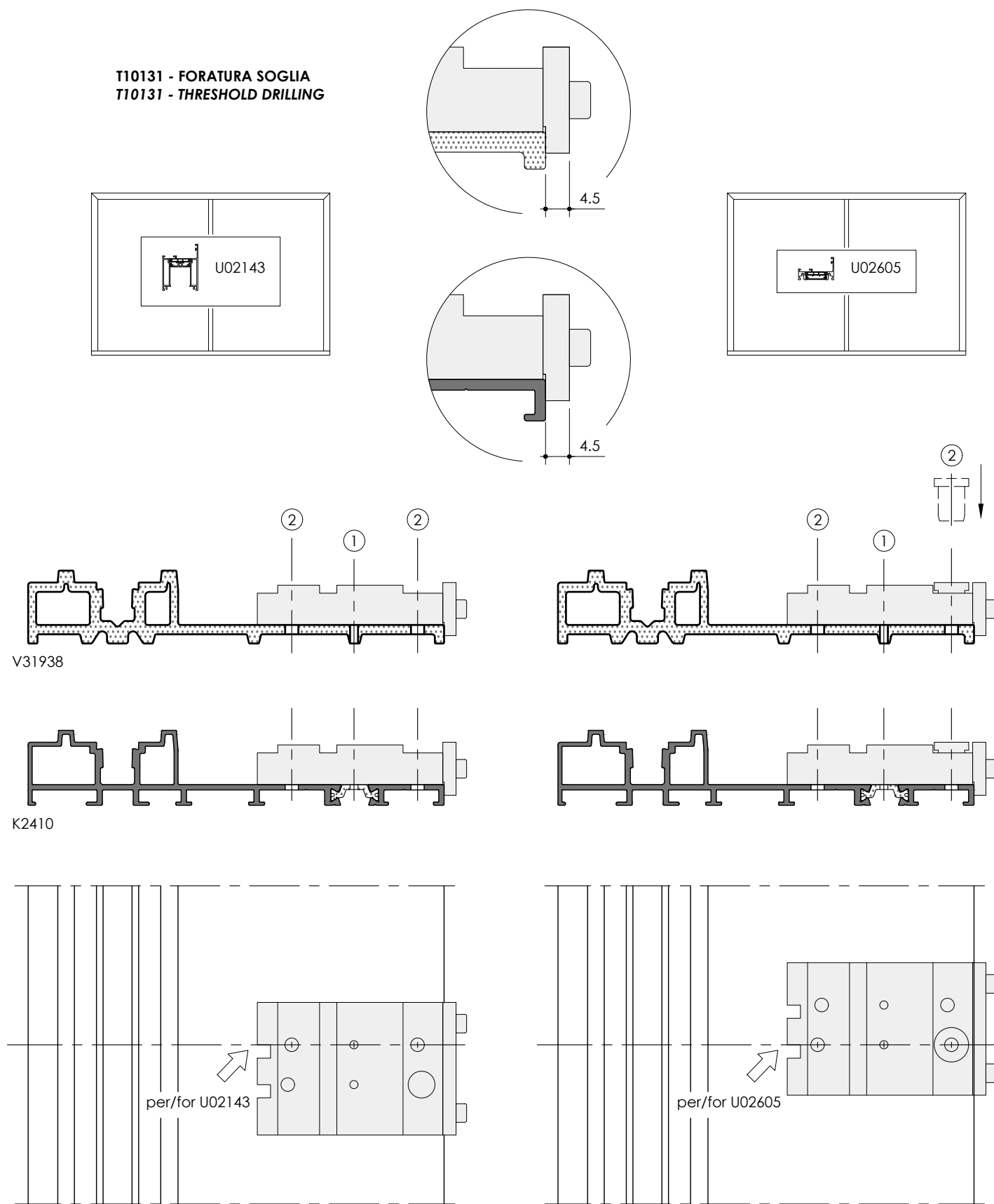


PER AGGIUNTIVO SOGLIA V31939 ESEGUIRE SOLO IL FORO Ø9 mm
 FOR V31939 ADDITIONAL THRESHOLD DRILL ONLY Ø9 mm



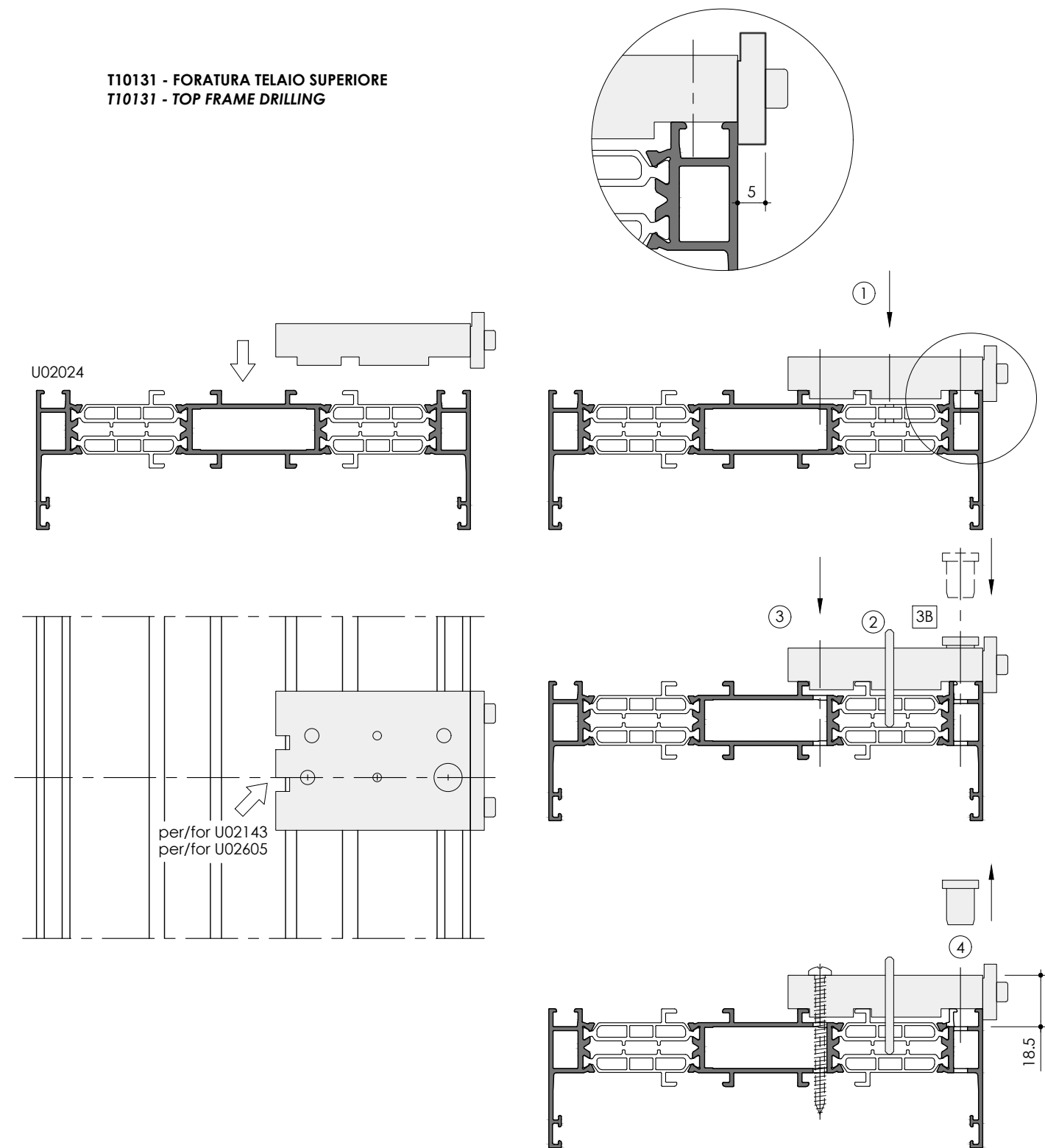
SCHEMA UTILIZZO DIME (T10131)
TEMPLATES USAGE PATTERN (T10131)

T10131 - FORATURA SOGLIA
T10131 - THRESHOLD DRILLING



- Allineare la dima sul riferimento (profilo)
- Forare $\varnothing 3$ nel foro centrale della dima (1)
- Forare $\varnothing 5$ nei due fori laterali della dima (2)
- Align the template on the reference (profile)
- Drill $\varnothing 3$ in the central hole of the template (1)
- Drill $\varnothing 5$ in the two lateral holes of the template (2)

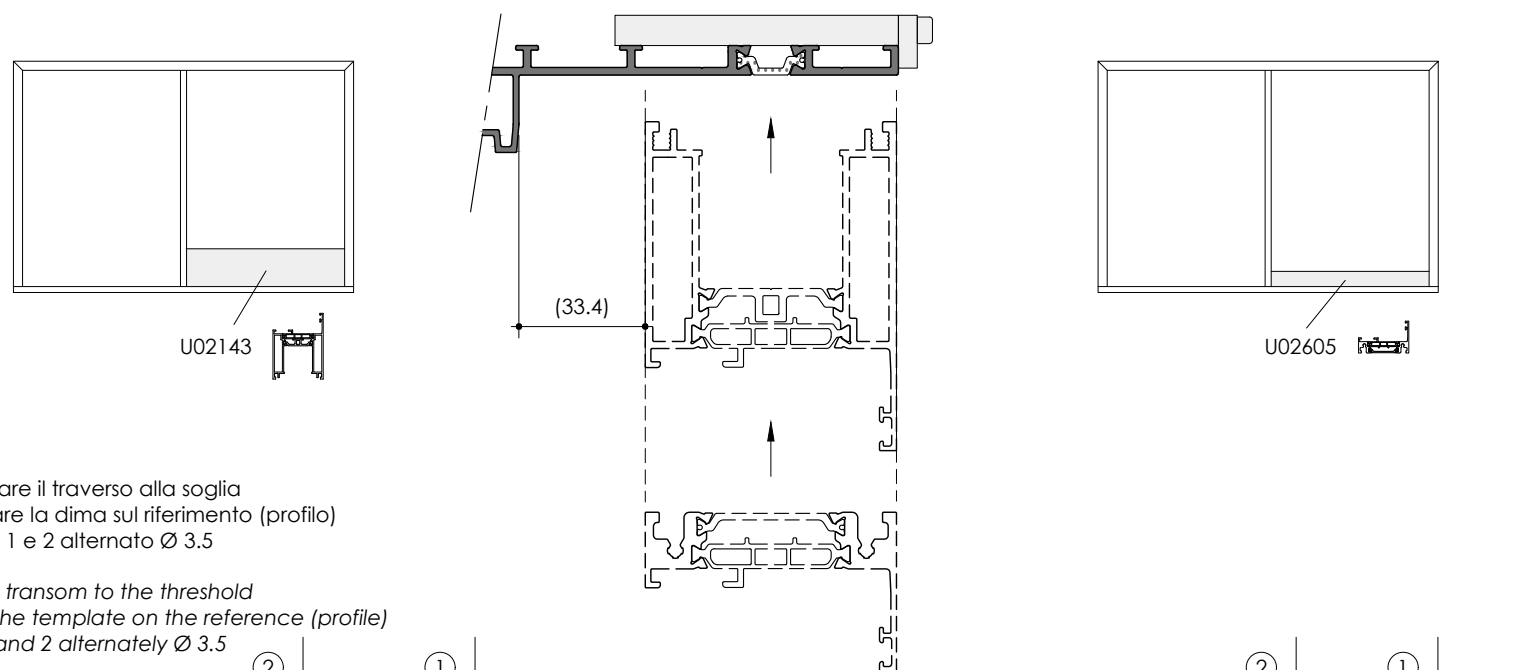
T10131 - FORATURA TELAIO SUPERIORE
T10131 - TOP FRAME DRILLING



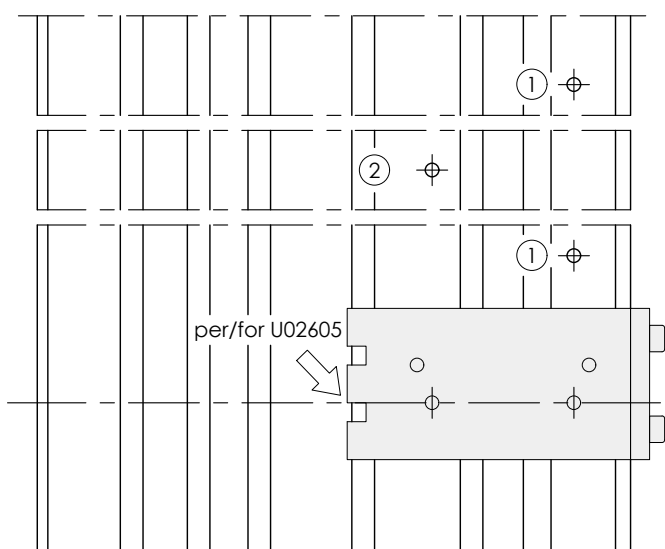
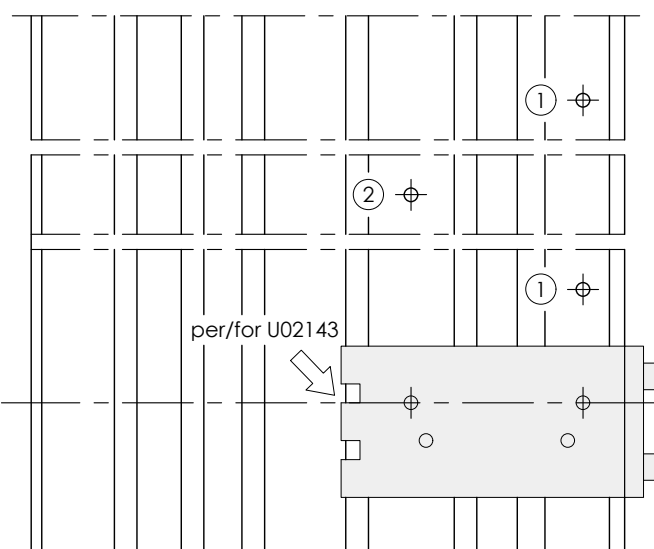
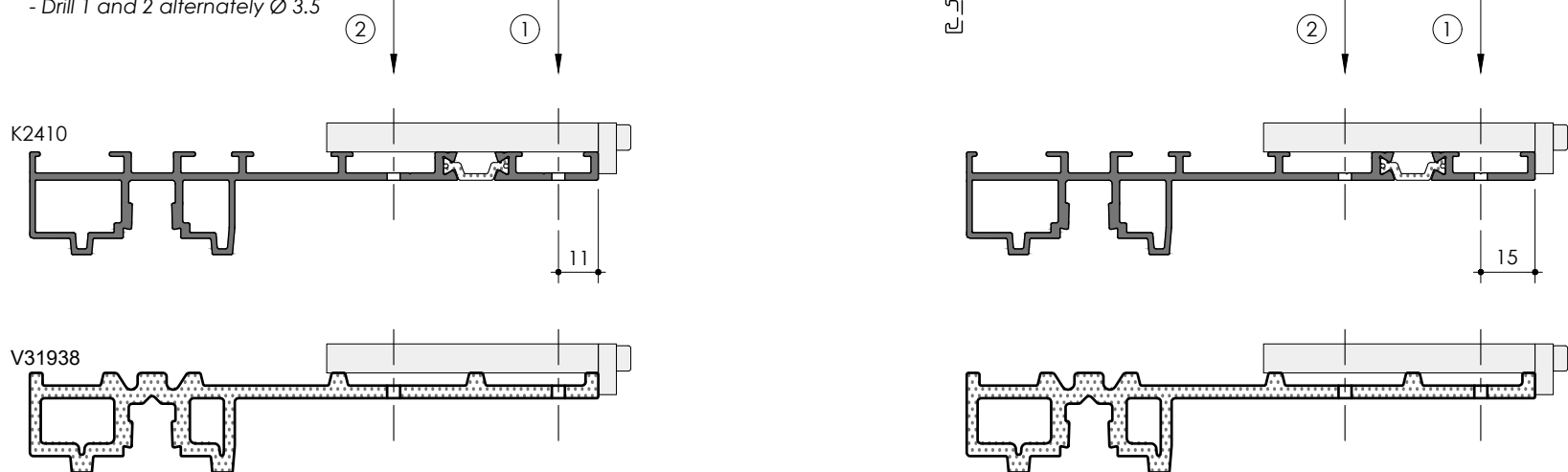
- Allineare la dima sul riferimento
- Forare $\varnothing 3$ per il fissaggio dima (1)
- Bloccare la dima con spina (2)
- Montare la boccia di riduzione sul foro (3B) e forare $\varnothing 5$ (3 e 3B)
- Bloccare ulteriormente la dima con spina nel foro 3 (si suggerisce l'utilizzo di una vite autofil. $\varnothing 4.8$)
- Smontare la boccia e asportare il dentello del profilo mediante fresa $\varnothing 10$ (4)
- Align the template on the reference
- Drill $\varnothing 3$ in order to fix the template (1)
- Lock the template with pin (2)
- Mount the reduction bush on the hole (3B) and drill $\varnothing 5$ (3 and 3B)
- Further lock the template with a pin in hole no.3 (we suggest using a $\varnothing 4.8$ self-tapping screw)
- Remove the bush and mill the profile tooth using a $\varnothing 10$ milling cutter (4)

SCHEMA UTILIZZO DIME (T10133 - 900162)
TEMPLATES USAGE PATTERN (T10133 - 900162)

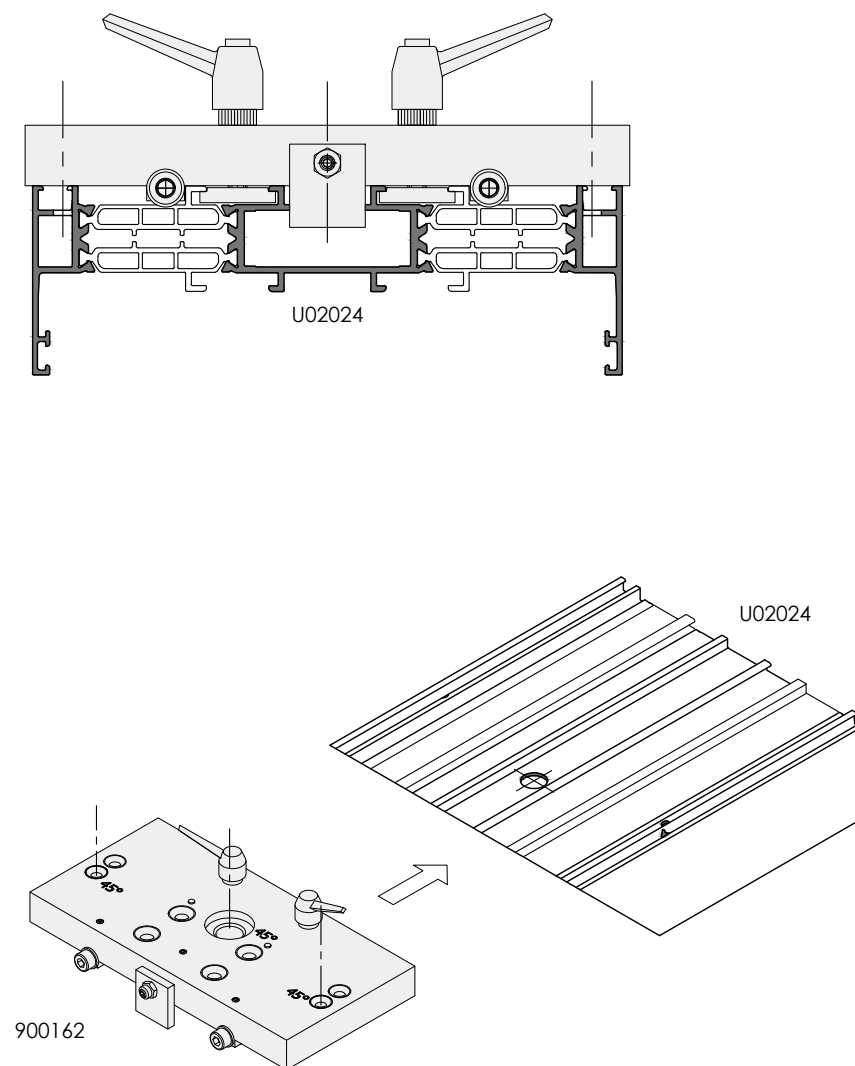
T10133 - FORATURA SOGLIA PER ANCORAGGIO TRAVERSI U02143 e U02605 (tipologia OX)
T10133 - THRESHOLD DRILLING FOR TRANSOM U02143 AND U02605 (OX type) FIXING



- Ancorare il traverso alla soglia
 - Allineare la dima sul riferimento (profilo)
 - Forare 1 e 2 alternato Ø 3.5
- Fix the transom to the threshold
 - Align the template on the reference (profile)
 - Drill 1 and 2 alternately Ø 3.5

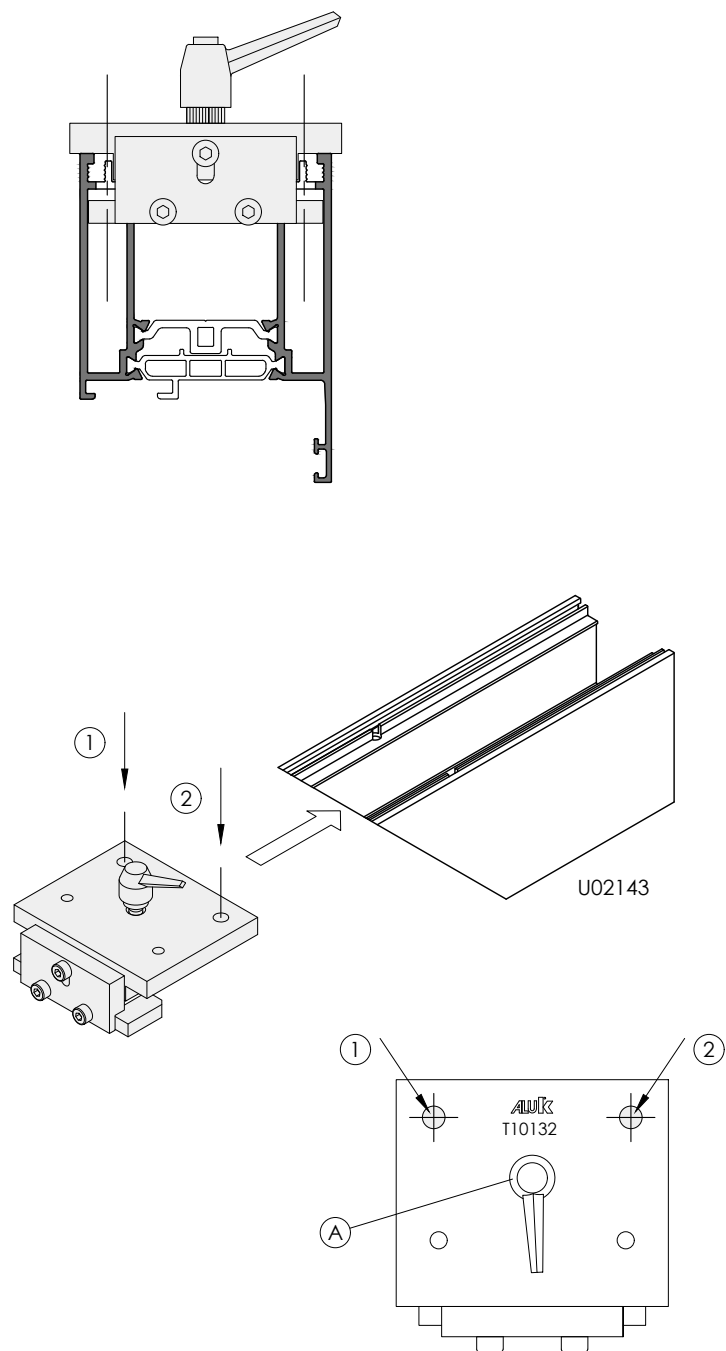


900162 - FORI SQUADRETTA TELAIO
900162 - OUTER FRAME CORNER JOINT HOLES



SCHEMA UTILIZZO DIME (T10132 - T10134)
TEMPLATES USAGE PATTERN (T10132 - T10134)

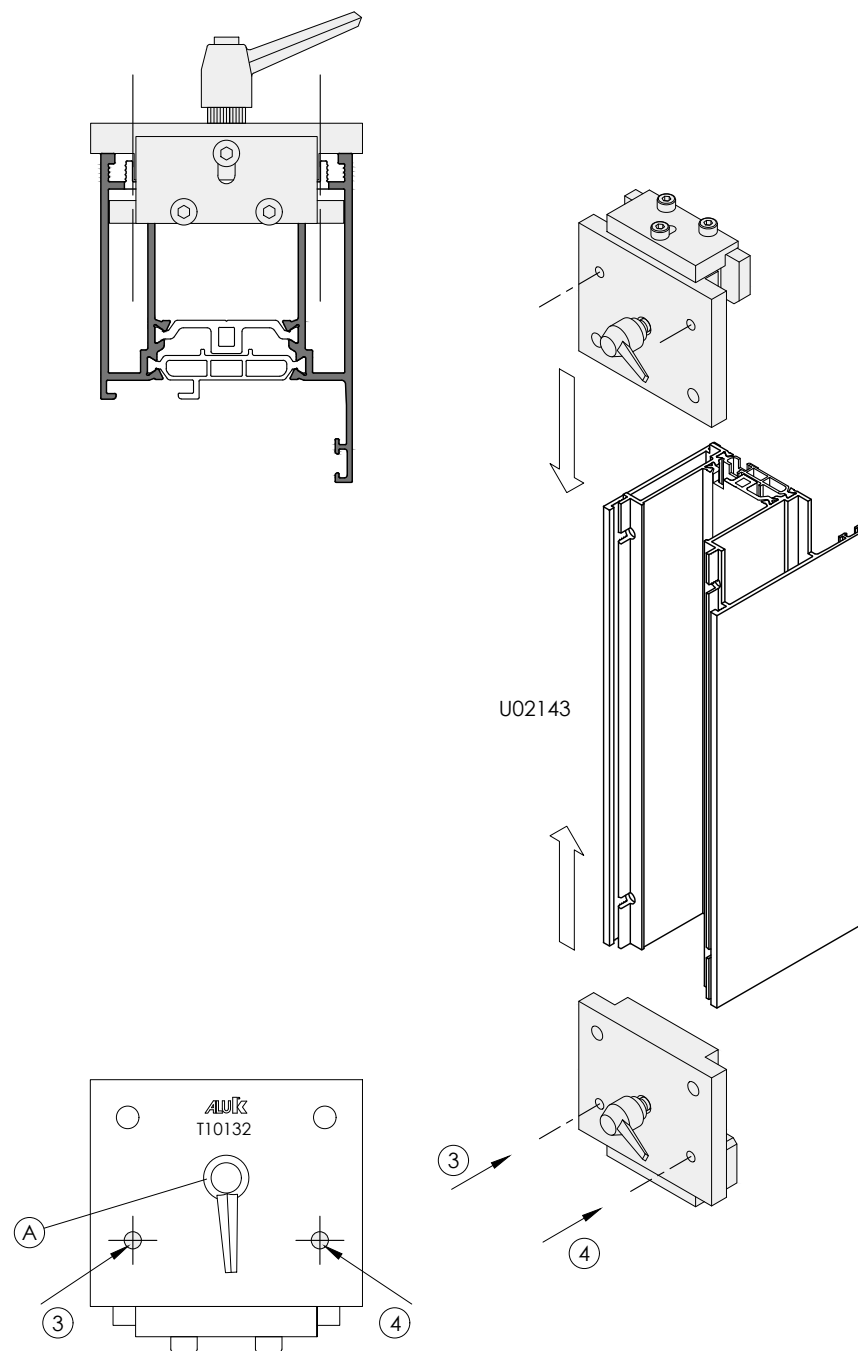
T10132 - FORI SQUADRETTA ANTA
T10132 - SASH CORNER JOINT HOLES



- Portare la dima in posizione
- Serrare il "pomolo" (A)
- Forare 1 e 2 Ø6 mm

- Position the template into position
- Tighten the knob (A)
- Drill 1 and 2 Ø6 mm

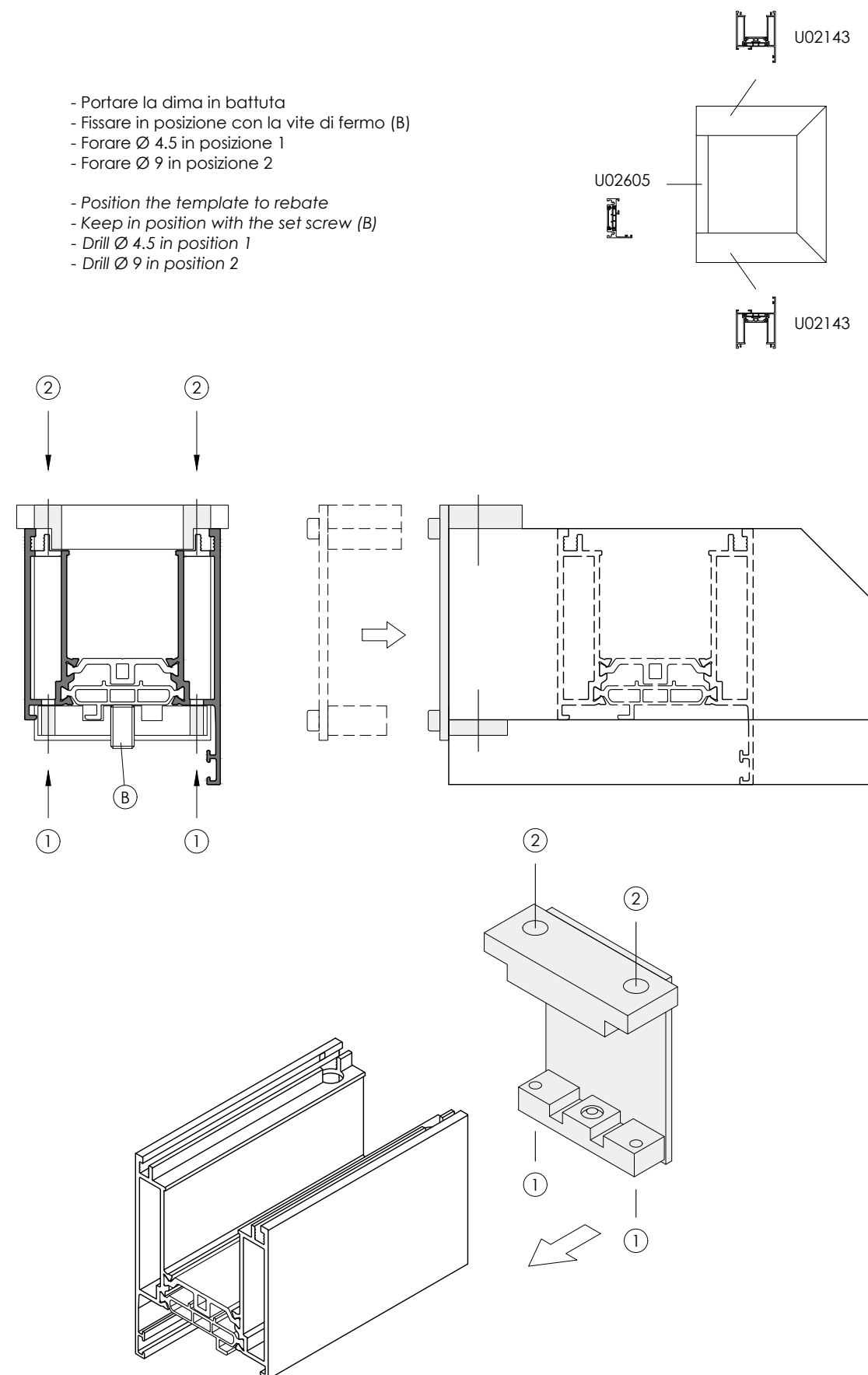
T10132 - FORI MONTAGGIO CAVALLOTTO U02143
T10132 - U02143 T-JOINT ASSEMBLING HOLES



- Portare la dima in posizione
- Serrare il "pomolo" (A)
- Forare 3 e 4 Ø4.5 mm

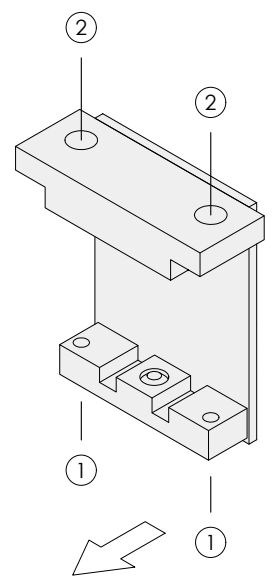
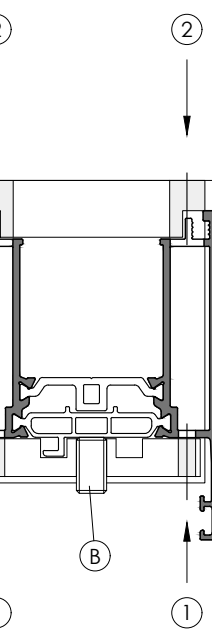
- Position the template into position
- Tighten the knob (A)
- Drill 3 and 4 Ø4.5 mm

T10134 - DIMA di FORATURA ANTA CON NODO CENTRALE U02605
T10134 - DRILLING TEMPLATE WITH U02605 INTERLOCK

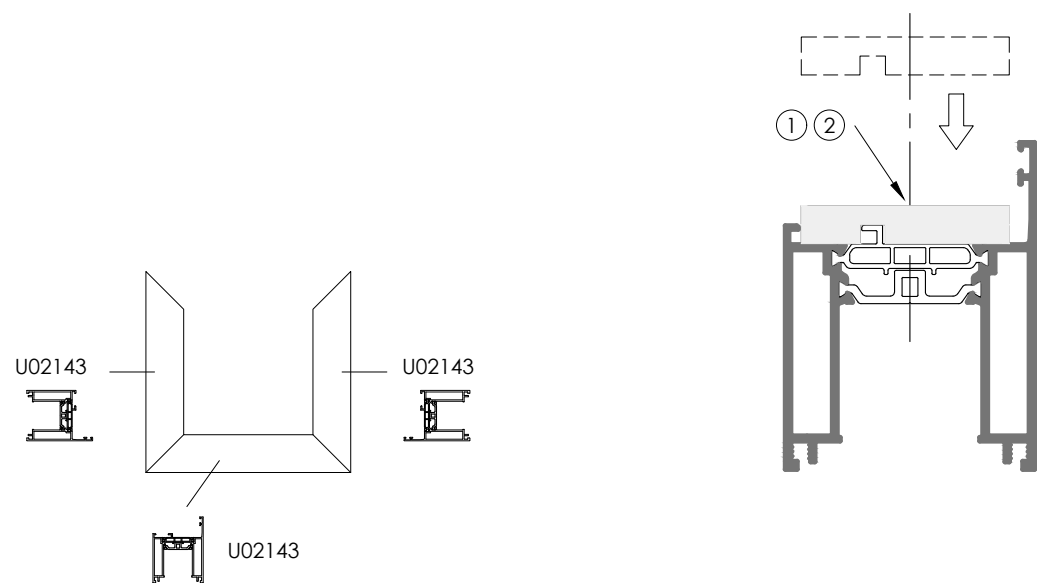


- Portare la dima in battuta
- Fissare in posizione con la vite di fermo (B)
- Forare Ø 4.5 in posizione 1
- Forare Ø 9 in posizione 2

- Position the template to rebate
- Keep in position with the set screw (B)
- Drill Ø 4.5 in position 1
- Drill Ø 9 in position 2



SCHEMA UTILIZZO DIME (T10139)
TEMPLATES USAGE PATTERN (T10139)

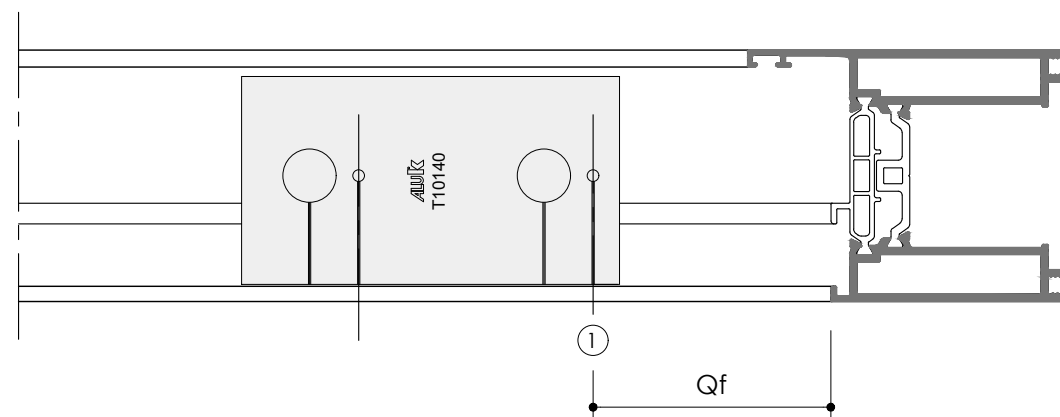
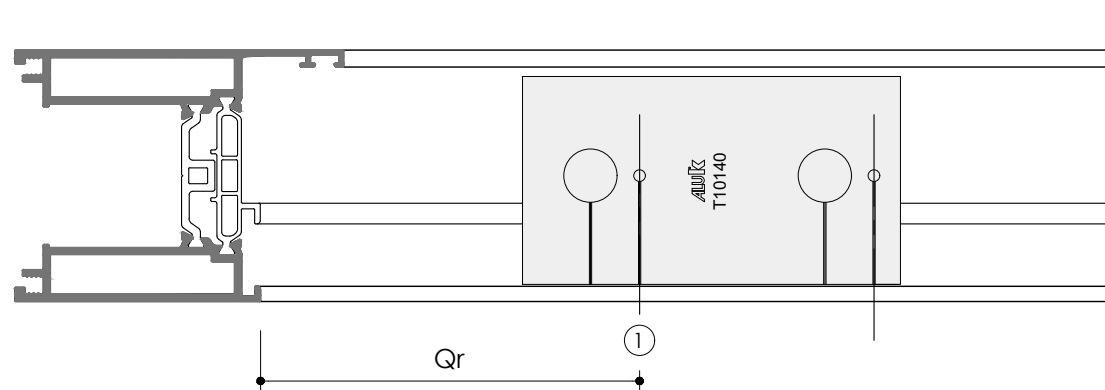
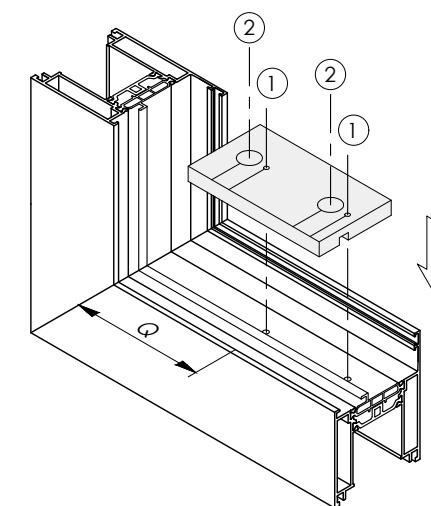


- Allineare il riferimento sulla dima alla distanza Q
- Pre-forare Ø3 (1) per il fissaggio del carrello

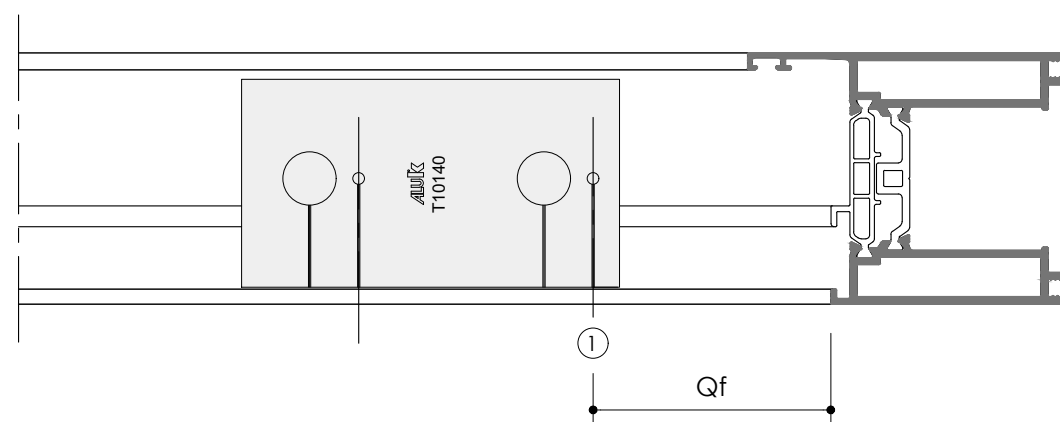
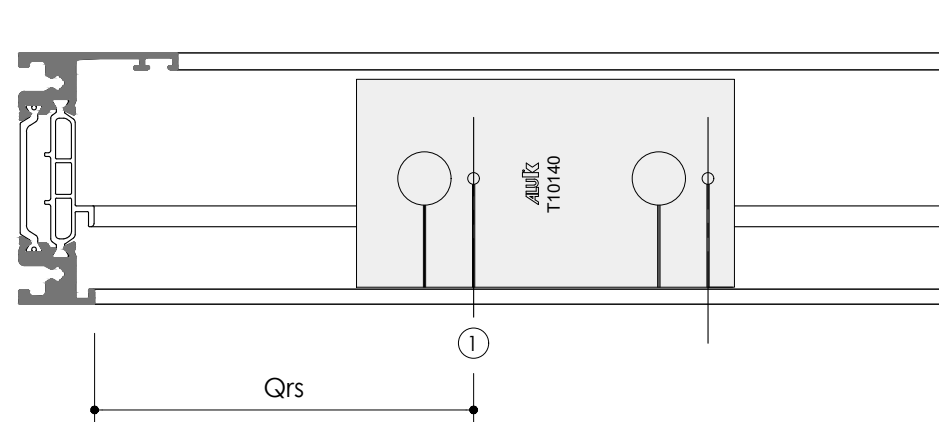
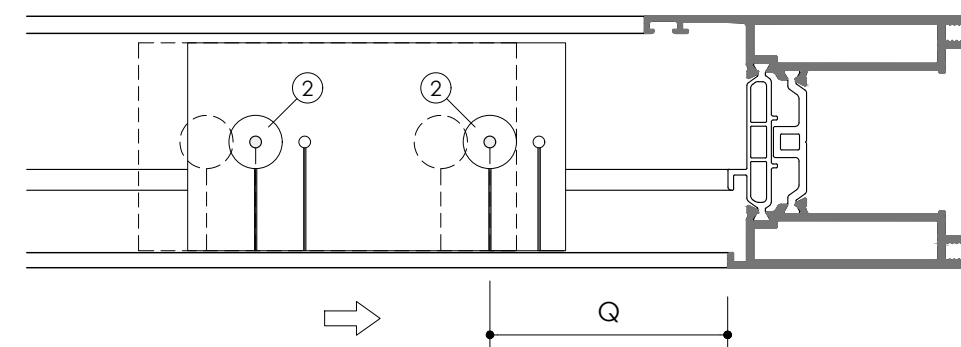
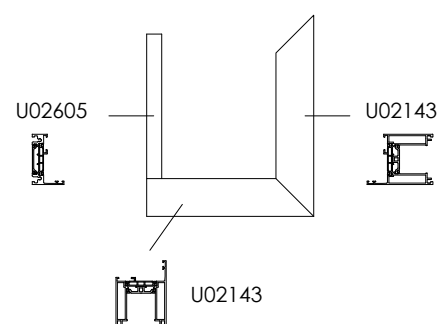
- Per il montaggio del supporto vetro (>200 kg)
- Allineare il riferimento sulla dima alla distanza Q
 - Forare Ø14 (2) per l'inserimento delle bocche dell'accessorio

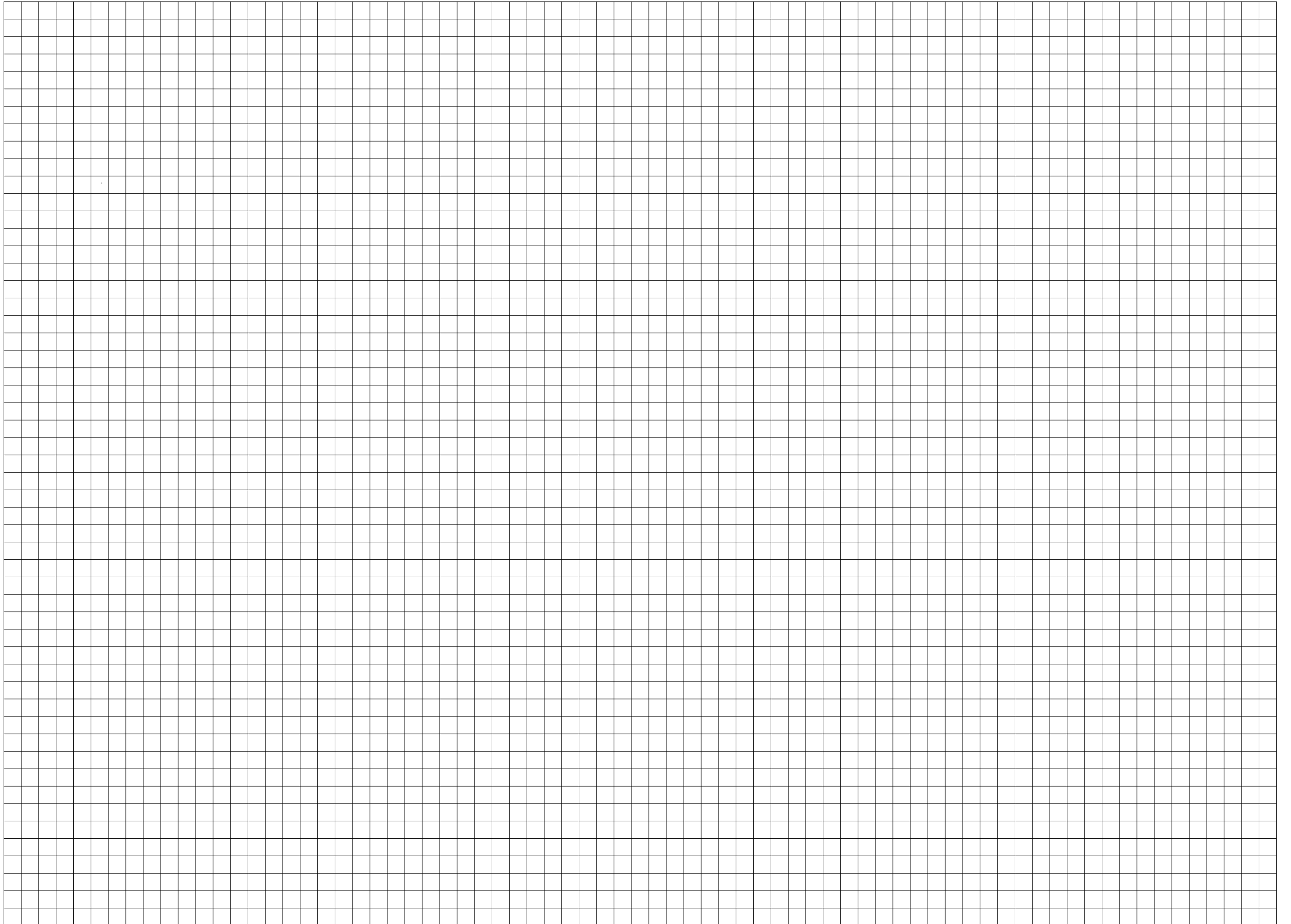
- Align the reference on the template at distance Q
- Pre-drill Ø3 (1) to fix the roller

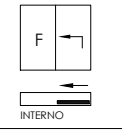
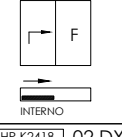
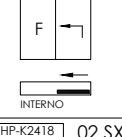
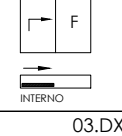
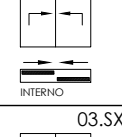
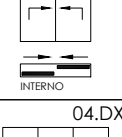

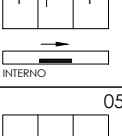
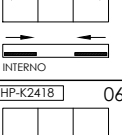
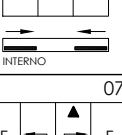
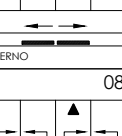

- In order to install the glass support (>200 kg)
- Align the reference on the template at distance Q
 - Drill Ø14 (2) to insert the accessory bushes



Esempio foratura per il montaggio del supporto vetro (>200 kg)
Drilling example of glass support installation (>200 kg)





TIPOLOGIA	SPALLA - SOGLIA														ANTA - FINITURA											VARIE																	
	709076	709086	709096	709106	709116	709126	709136	709146	V58010	V58011	V58003	V58004	V58005	V58006	V58009	V58034	709150	709160	709170	709180	709190	709200	709250	V58007	V58008	709260	709270	709280	709290	V54004	V59084	V59085	V59113	V59114	V47077	709300	V50050						
01.DX 	SLIM	1																1																					1				
	95mm			1															1																					1			
01.SX 	SLIM		1																1																				1				
	95mm				1															1																				1			
HP-K2418 02.DX 	SLIM	1																1																						1			
	95mm																		1																						1		
HP-K2418 02.SX 	SLIM		1																																						1		
	95mm																																									1	
03.DX 	SLIM					1															1																			1	2*		
	95mm																				1																			1	2*		
03.SX 	SLIM					1																1																		1	2*		
	95mm																						1																	1	2*		
04.DX 	SLIM																																										
	95mm																																									1	2
04.SX 	SLIM																																										
	95mm																																									1	2
05 	SLIM	1	1																																						1		
	95mm																																								1		
HP-K2418 06 	SLIM	1	1																																						1		
	95mm																																								1		
07 	SLIM	1	1																																						1		
	95mm																																								1		
08 	SLIM					1	1																																		1	2*	
	95mm																																							1	2*		

* CON SOGLIA IN ALLUMINIO K2411
WITH K2411 ALUMINIUM CILL

GLI SCHEMI DELLE FINESTRE SONO DISEGNATI IN
VISTA INTERNA
WINDOWS SCHEMES ARE SHOWN FROM INSIDE

SOLUZIONI COMPONENTI DA ELIMINARE / MODIFICARE
 COMPONENTS SOLUTIONS TO REMOVE / CUT



<p>01DX</p> <p>INTERNO</p> <p>U02605</p> <p>Montante centrale Central mullion</p>		<p>70917X</p>		
<p>01SX</p> <p>INTERNO</p> <p>U02605</p> <p>Montante centrale Central mullion</p>		<p>70918X</p>		
<p>01DX</p> <p>INTERNO</p> <p>U02143</p> <p>Montante centrale Central mullion</p>		<p>70917X</p>		
<p>01SX</p> <p>INTERNO</p> <p>U02143</p> <p>Montante centrale Central mullion</p>		<p>70918X</p>		

GLI SCHEMI DELLE FINESTRE SONO DISEGNATI IN VISTA INTERNA
 WINDOWS SCHEMES ARE SHOWN FROM INSIDE

<p>02DX HP-K2418</p> <p>INTERNO</p> <p>U02605</p> <p>Montante centrale Central mullion</p>		<p>70915X</p>	
<p>02SX HP-K2418</p> <p>INTERNO</p> <p>U02605</p> <p>Montante centrale Central mullion</p>		<p>70916X</p>	
<p>02DX HP-K2418</p> <p>INTERNO</p> <p>U02143</p> <p>Montante centrale Central mullion</p>		<p>70915X</p>	
<p>02SX HP-K2418</p> <p>INTERNO</p> <p>U02143</p> <p>Montante centrale Central mullion</p>		<p>70916X</p>	

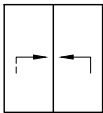

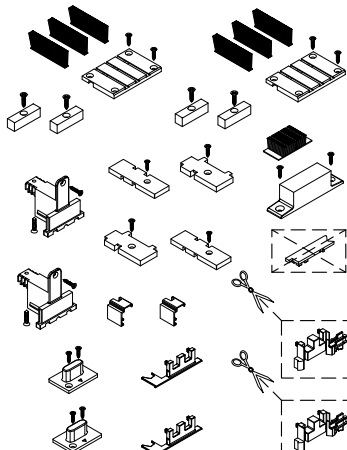
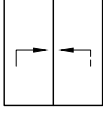

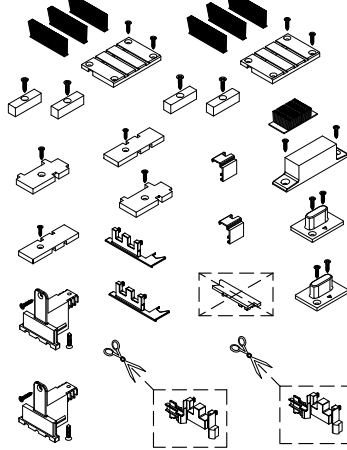
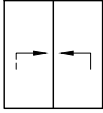

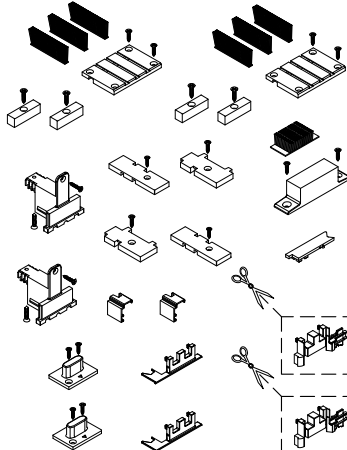
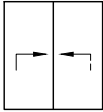

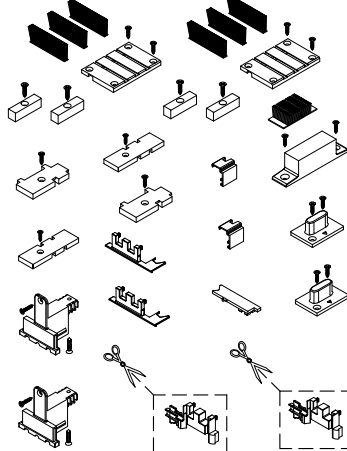
GLI SCHEMI DELLE FINESTRE SONO DISEGNATI IN VISTA INTERNA
 WINDOWS SCHEMES ARE SHOWN FROM INSIDE

SOLUZIONI COMPONENTI DA ELIMINARE / MODIFICARE
 COMPONENTS SOLUTIONS TO REMOVE / CUT

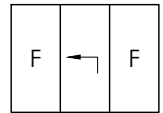
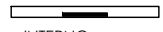
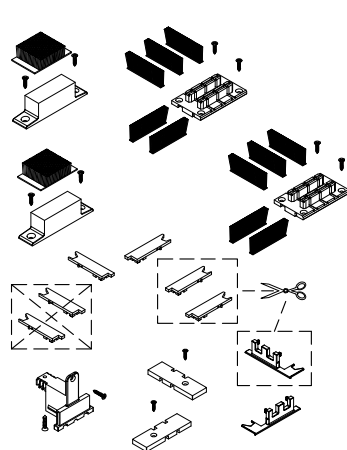
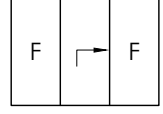
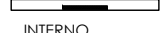
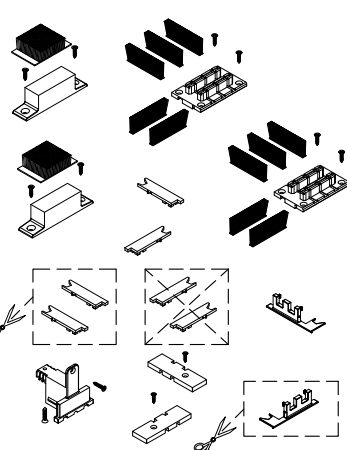
DA TAGLIARE
 TO CUT

DA ELIMINARE
 TO REMOVE

▲ ANTA PRINCIPALE
 MAIN SASH

<p>03DX</p>  <p>INTERNO</p>  <p>U02605</p> <p>Montante centrale Central mullion</p>		<p>70919X</p>		
<p>03SX</p>  <p>INTERNO</p>  <p>U02605</p> <p>Montante centrale Central mullion</p>		<p>70920X</p>		
<p>03DX</p>  <p>INTERNO</p>  <p>U02143</p> <p>Montante centrale Central mullion</p>		<p>70919X</p>		
<p>03SX</p>  <p>INTERNO</p>  <p>U02143</p> <p>Montante centrale Central mullion</p>		<p>70920X</p>		

GLI SCHEMI DELLE FINESTRE SONO DISEGNATI IN VISTA INTERNA
 WINDOWS SCHEMES ARE SHOWN FROM INSIDE

<p>04DX</p>  <p>INTERNO</p>  <p>U02143</p> <p>Montante centrale Central mullion</p>		<p>V58034</p>	
<p>04SX</p>  <p>INTERNO</p>  <p>U02143</p> <p>Montante centrale Central mullion</p>		<p>V58034</p>	

GLI SCHEMI DELLE FINESTRE SONO DISEGNATI IN VISTA INTERNA
 WINDOWS SCHEMES ARE SHOWN FROM INSIDE

SOLUZIONI COMPONENTI DA ELIMINARE / MODIFICARE
 COMPONENTS SOLUTIONS TO REMOVE / CUT



<p>05</p> <p>INTERNO INSIDE</p> <p>U02605 Montante centrale Central mullion</p>		<p>70907X</p>		<p>70908X</p>		<p>70917X</p>		<p>70918X</p>		
<p>05</p> <p>INTERNO INSIDE</p> <p>U02143 Montante centrale Central mullion</p>		<p>70909X</p>		<p>70910X</p>		<p>70917X</p>		<p>70918X</p>		
<p>06</p> <p>HP-K2418</p> <p>INTERNO INSIDE</p> <p>U02605 Montante centrale Central mullion</p>		<p>70907X</p>		<p>70908X</p>		<p>70915X</p>		<p>70916X</p>		
<p>06</p> <p>HP-K2418</p> <p>INTERNO INSIDE</p> <p>U02143 Montante centrale Central mullion</p>		<p>70909X</p>		<p>70910X</p>		<p>70915X</p>		<p>70916X</p>		

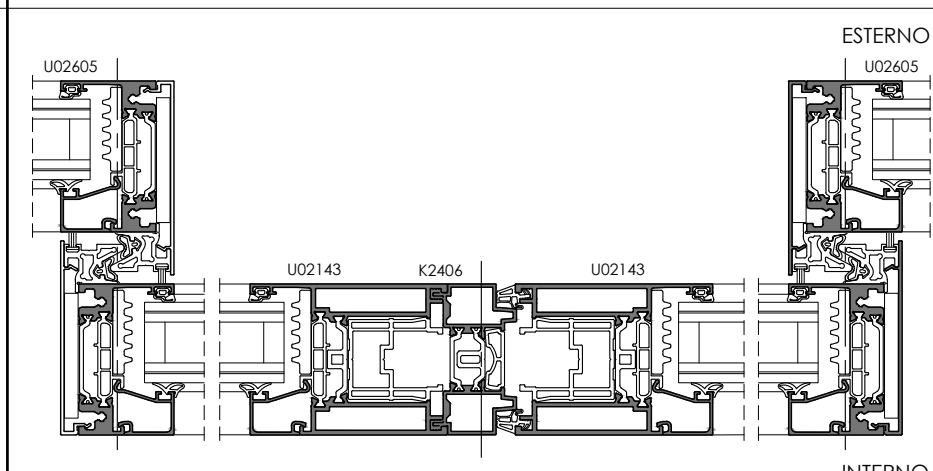
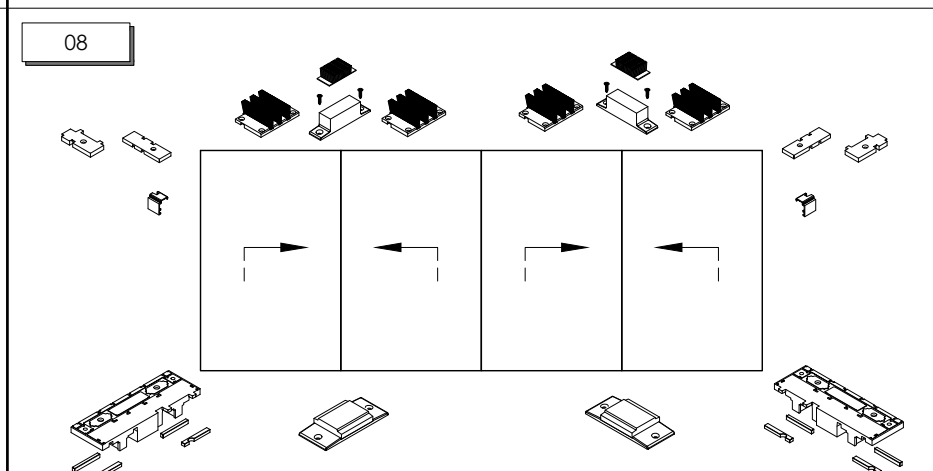
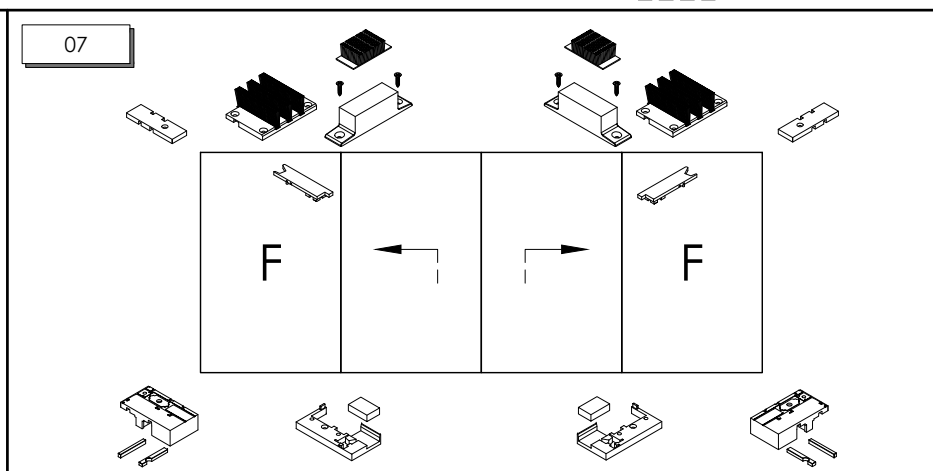
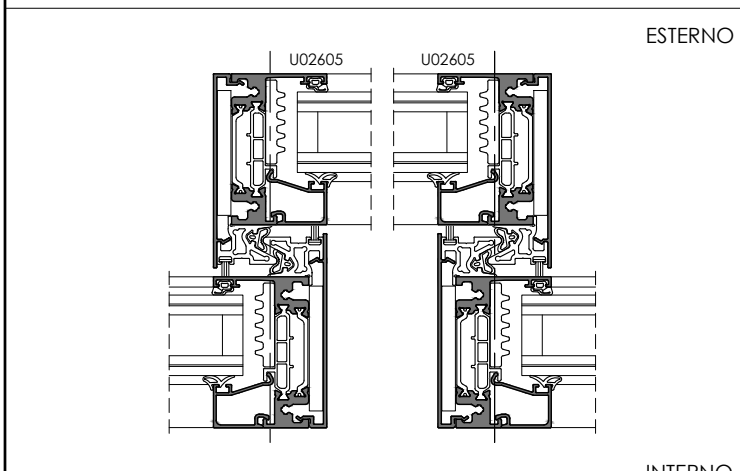
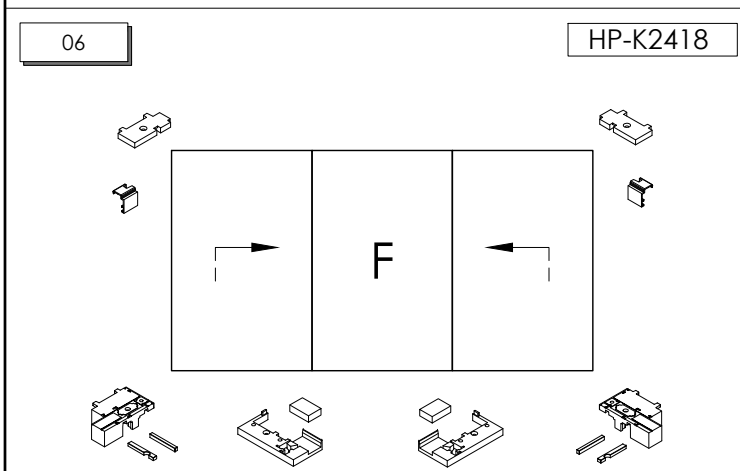
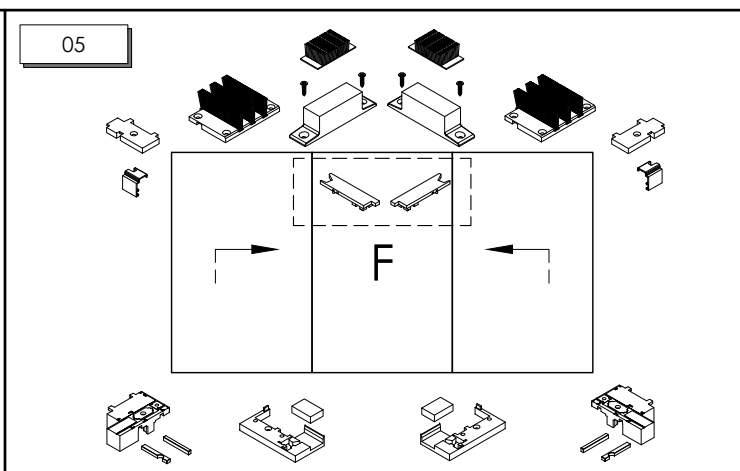
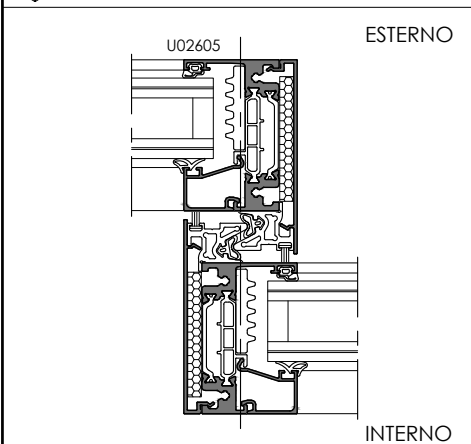
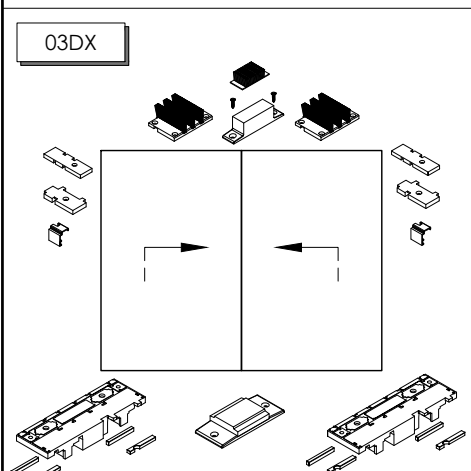
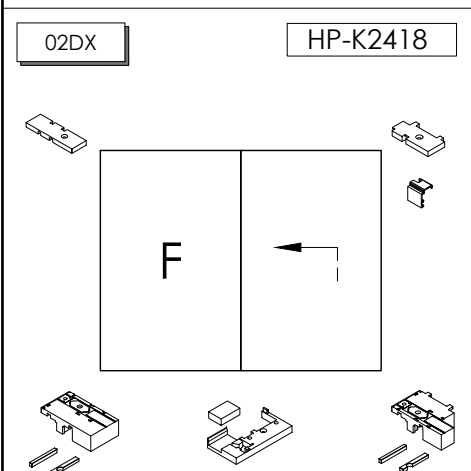
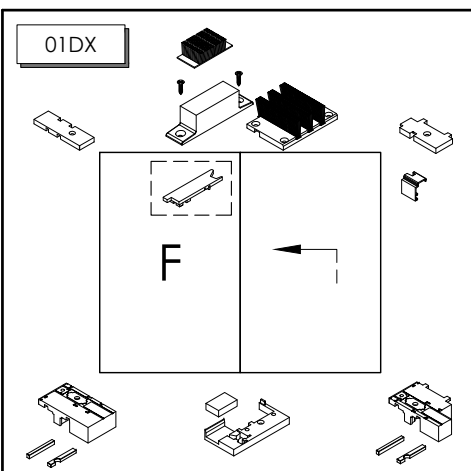
SOLUZIONI COMPONENTI DA ELIMINARE / MODIFICARE
 COMPONENTS SOLUTIONS TO REMOVE / CUT



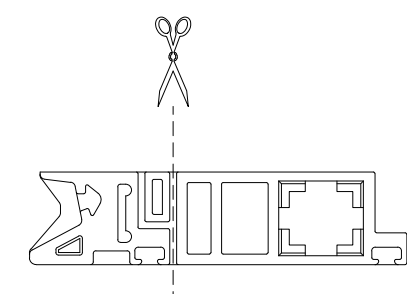
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<p>07</p> <p>INTERNO INSIDE</p> <p>U02143 Montante centrale Central mullion</p>		<p>70909X</p>		<p>70910X</p>		<p>70917X</p>		<p>70918X</p>		
<p>08</p> <p>INTERNO INSIDE</p> <p>U02605 Montante centrale Central mullion</p>		<p>70911X</p>		<p>70912X</p>		<p>70919X</p>		<p>70920X</p>		
<p>08</p> <p>INTERNO INSIDE</p> <p>U02143 Montante centrale Central mullion</p>		<p>V58010</p>		<p>V58011</p>		<p>70919X</p>		<p>70920X</p>		

SCHEMA POSIZIONAMENTO TAPPI CON NODO CENTRALE U02605 - TELAIO
U02605 CENTRAL PROFILE PLUGS POSITIONING SCHEME - FRAME

GLI SCHEMI DELLE FINESTRE SONO DISEGNATI IN VISTA INTERNA
WINDOWS SCHEMES ARE SHOWN FROM INSIDE

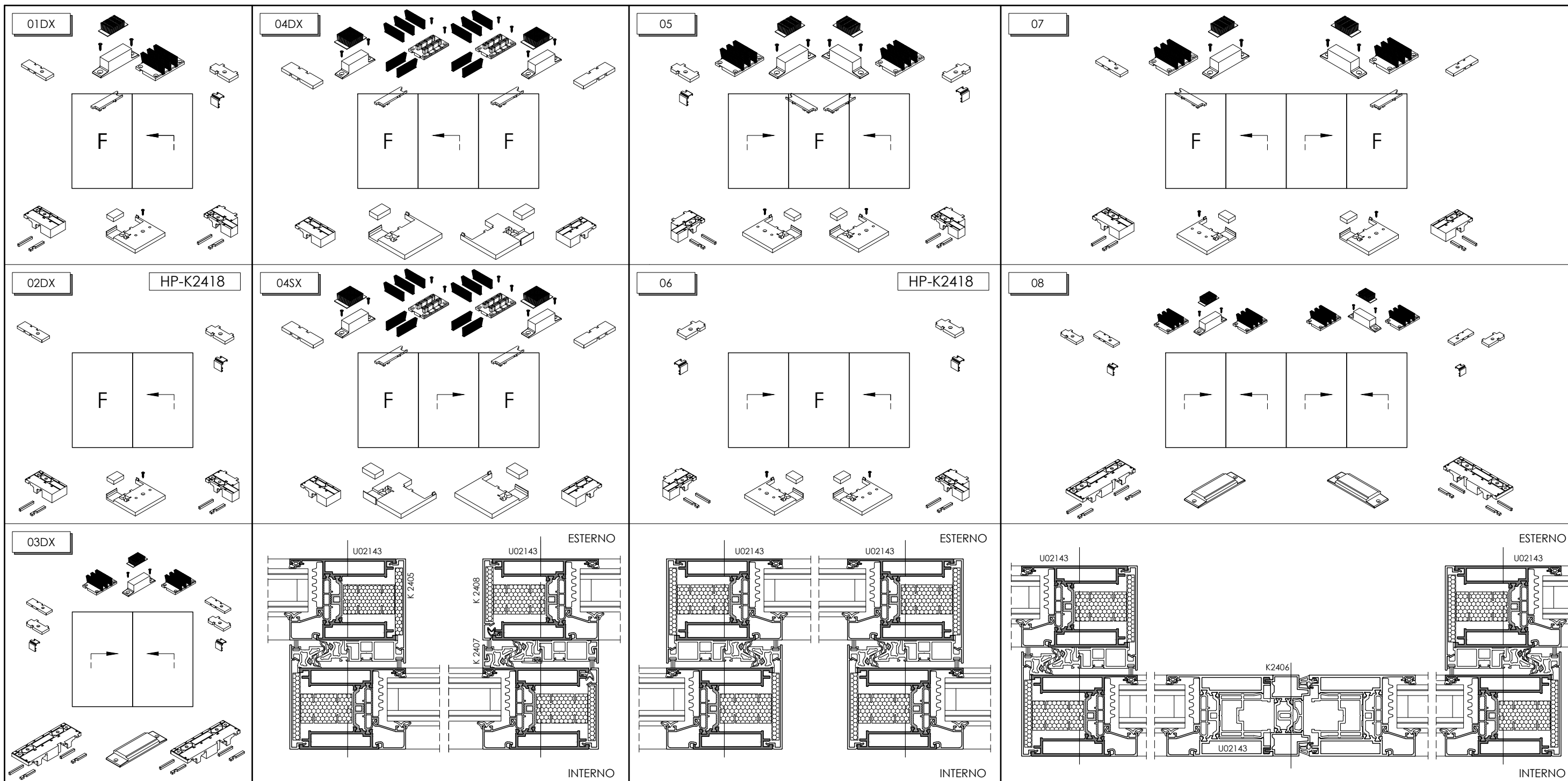


ELEMENTI DA TAGLIARE IN FUNZIONE DELLA TIPOLOGIA COSTRUTTIVA (VEDI SCHEMI SUPERIORI)
ELEMENTS TO CUT IN FUNCTION OF CONSTRUCTION TIPOLOGY (SEE SCHEME ABOVE)



SCHEMA POSIZIONAMENTO TAPPI CON NODO CENTRALE U02143 - TELAIO
U02143 CENTRAL PROFILE PLUGS POSITIONING SCHEME - FRAME

GLI SCHEMI DELLE FINESTRE SONO DISEGNATI IN VISTA INTERNA
 WINDOWS SCHEMES ARE SHOWN FROM INSIDE

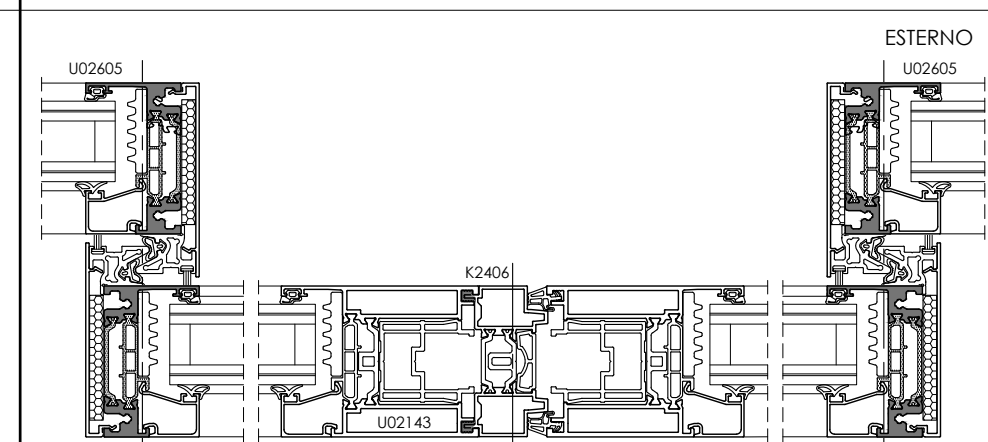
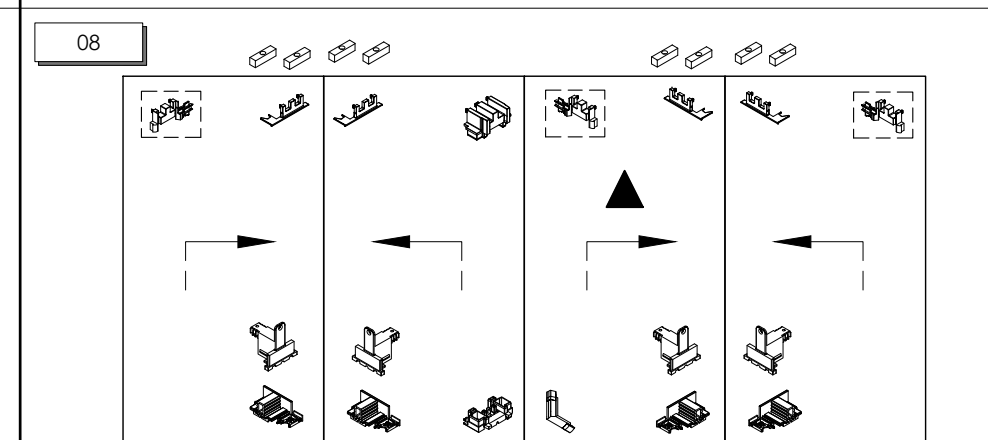
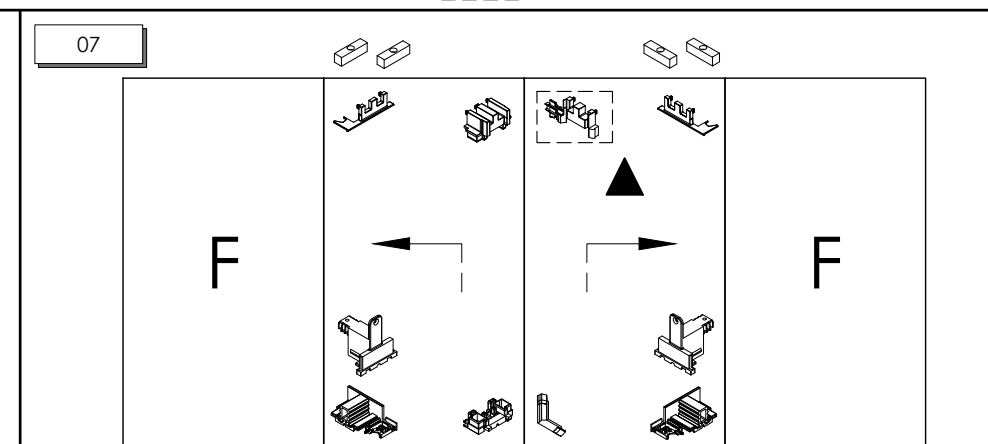
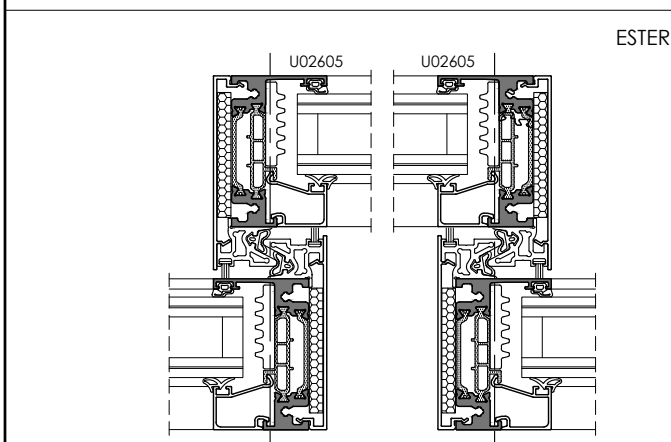
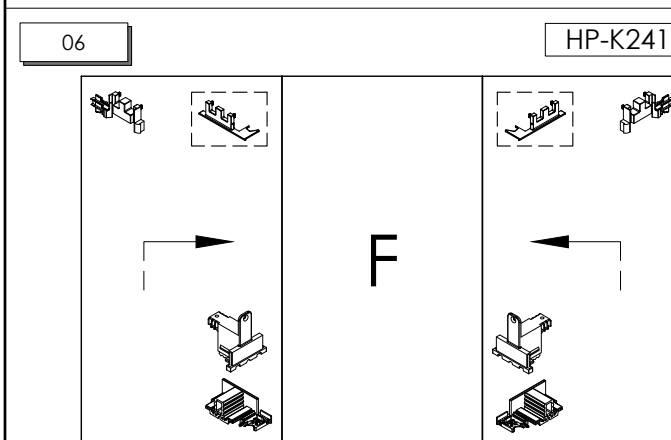
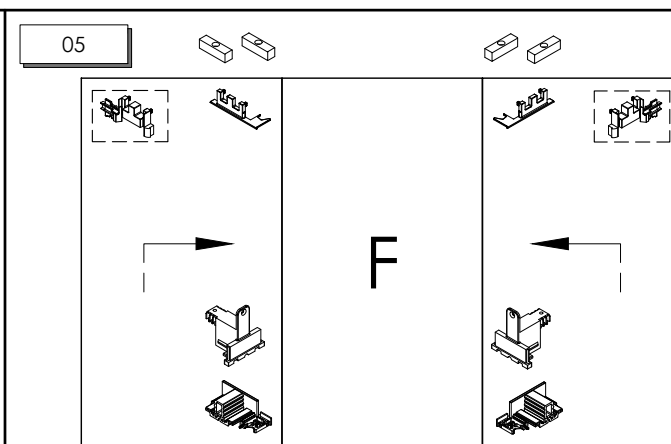
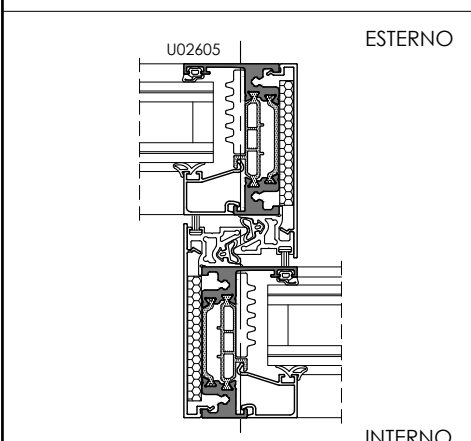
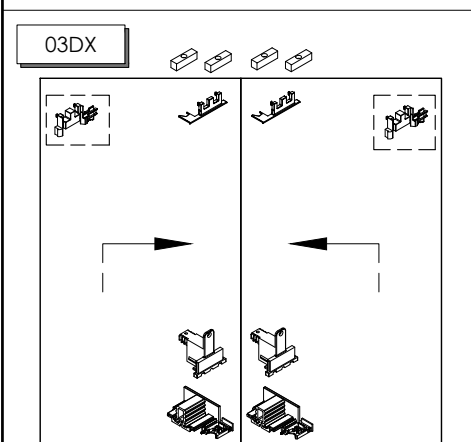
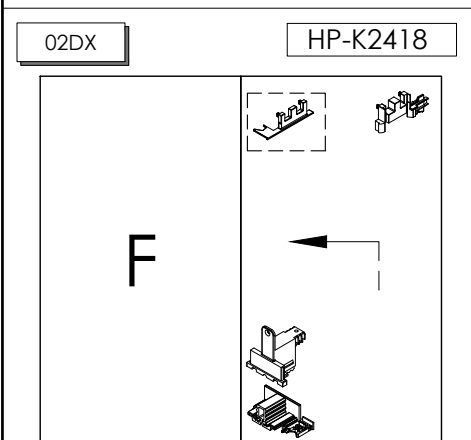
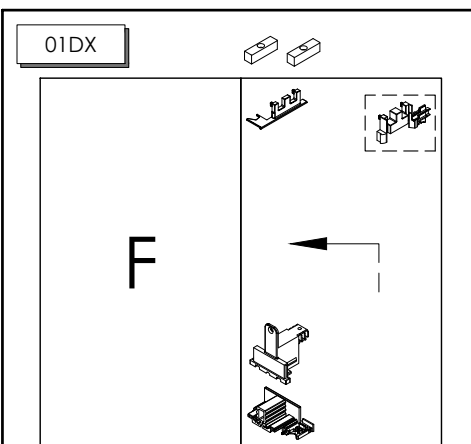


ELEMENTI DA TAGLIARE IN FUNZIONE DELLA TIPOLOGIA COSTRUTTIVA (VEDI SCHEMI SUPERIORI)
 ELEMENTS TO CUT IN FUNCTION OF CONSTRUCTION TIPOLOGY (SEE SCHEME ABOVE)

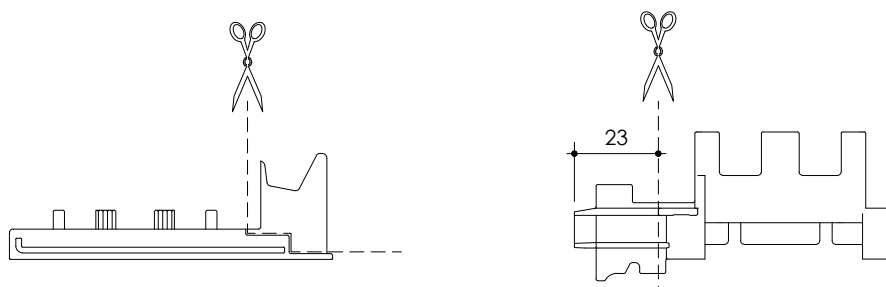
SCHEMA POSIZIONAMENTO TAPPI CON NODO CENTRALE U02605 - ANTA
U02605 CENTRAL PROFILE PLUGS POSITIONING SCHEME - SASH

GLI SCHEMI DELLE FINESTRE SONO DISEGNATI IN VISTA INTERNA
 WINDOWS SCHEMES ARE SHOWN FROM INSIDE

DA TAGLIARE TO CUT
 ANTA PRINCIPALE MAIN SASH



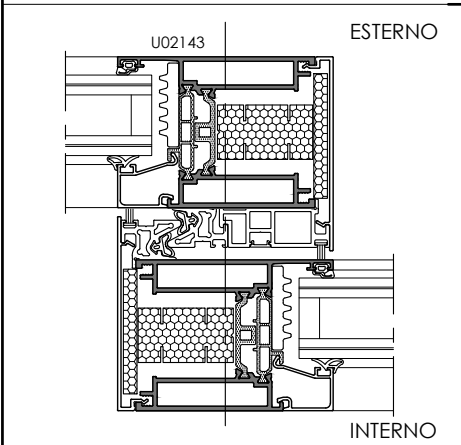
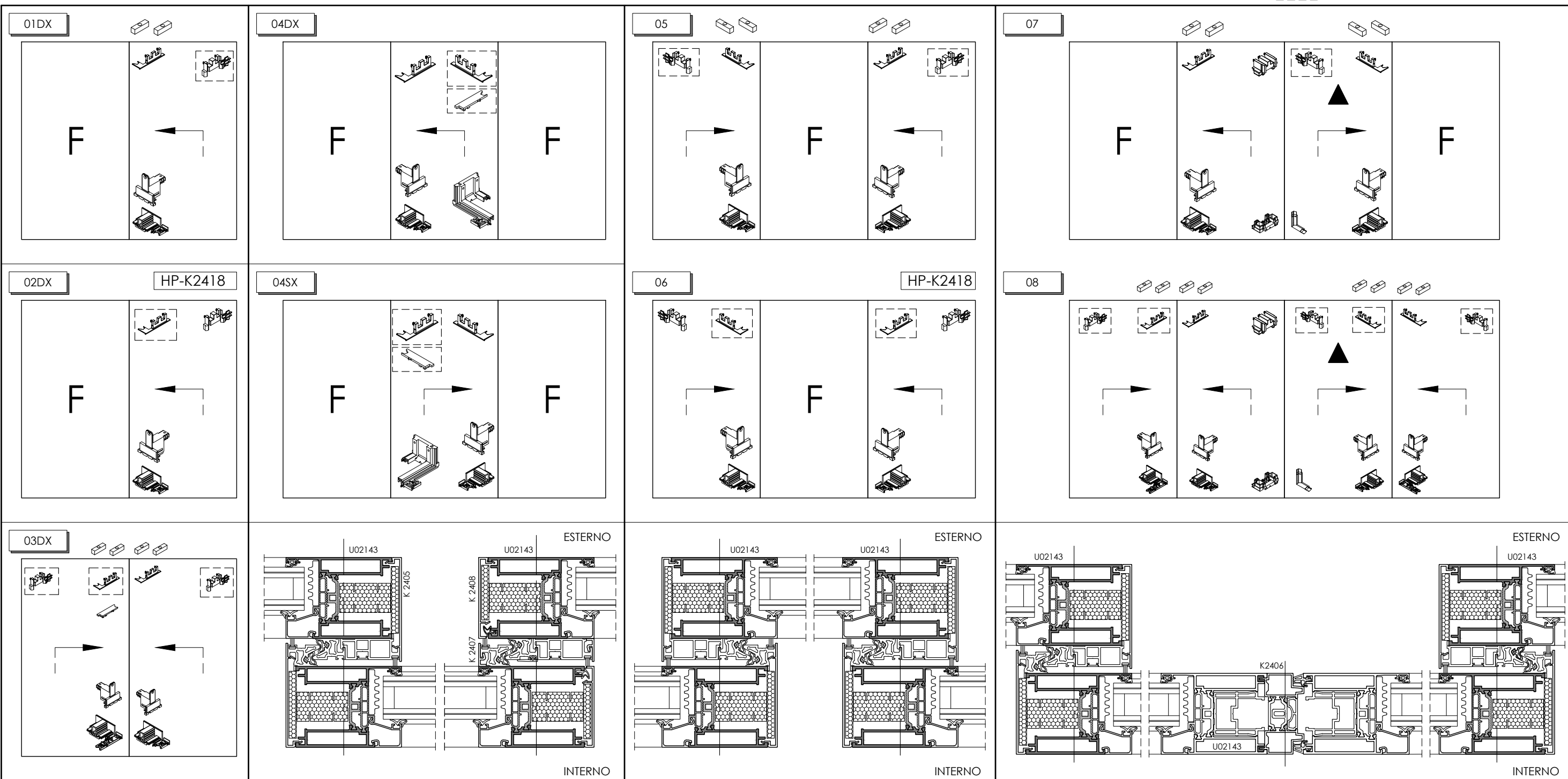
ELEMENTI DA TAGLIARE IN FUNZIONE DELLA TIPOLOGIA COSTRUTTIVA (VEDI SCHEMI SUPERIORI)
 ELEMENTS TO CUT IN FUNCTION OF CONSTRUCTION TIPOLOGY (SEE SCHEME ABOVE)



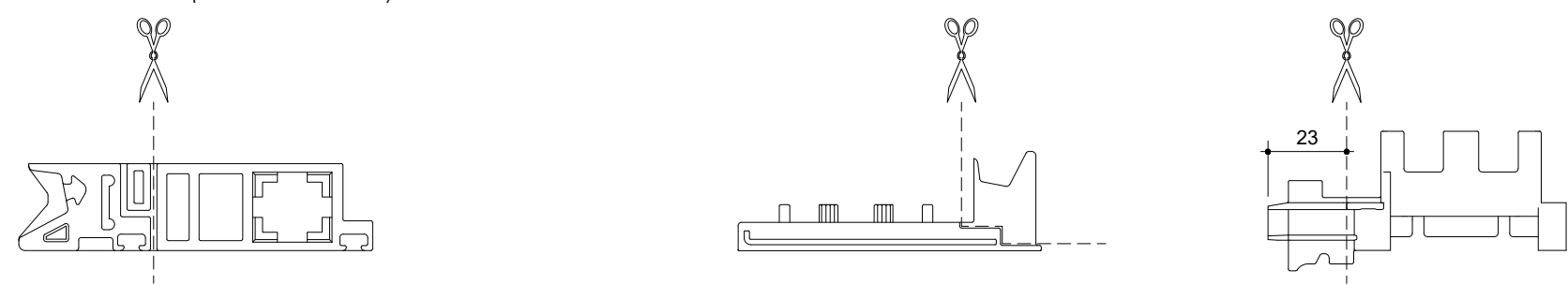
SCHEMA POSIZIONAMENTO TAPPI CON NODO CENTRALE U02143 - ANTA
U02143 CENTRAL PROFILE PLUGS POSITIONING SCHEME - SASH

GLI SCHEMI DELLE FINESTRE SONO DISEGNATI IN VISTA INTERNA
 WINDOWS SCHEMES ARE SHOWN FROM INSIDE

DA TAGLIARE TO CUT ▲ ANTA PRINCIPALE MAIN SASH

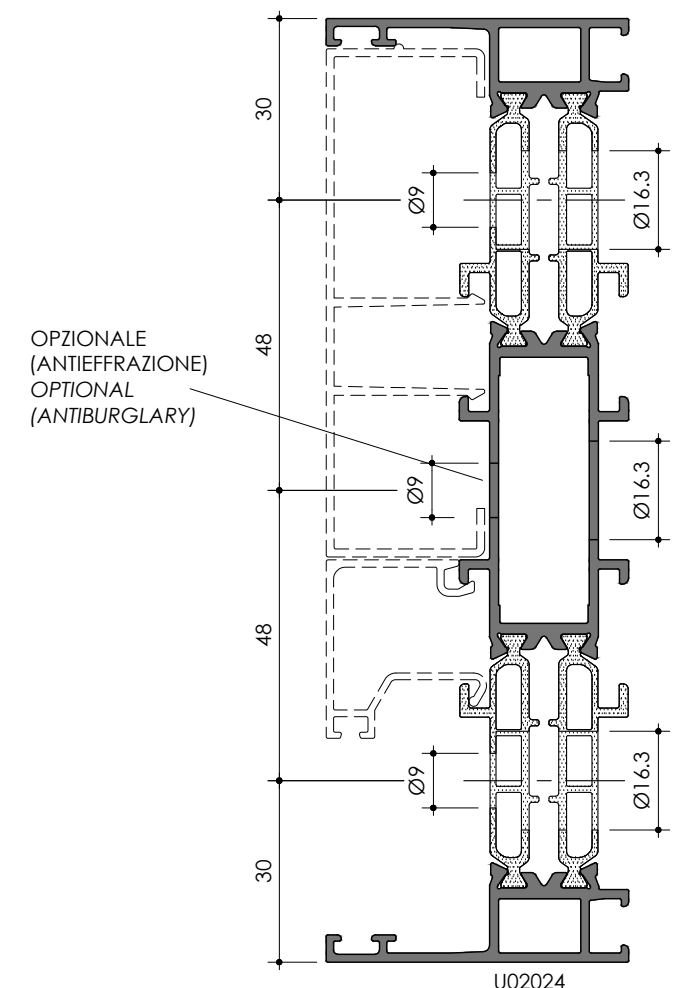
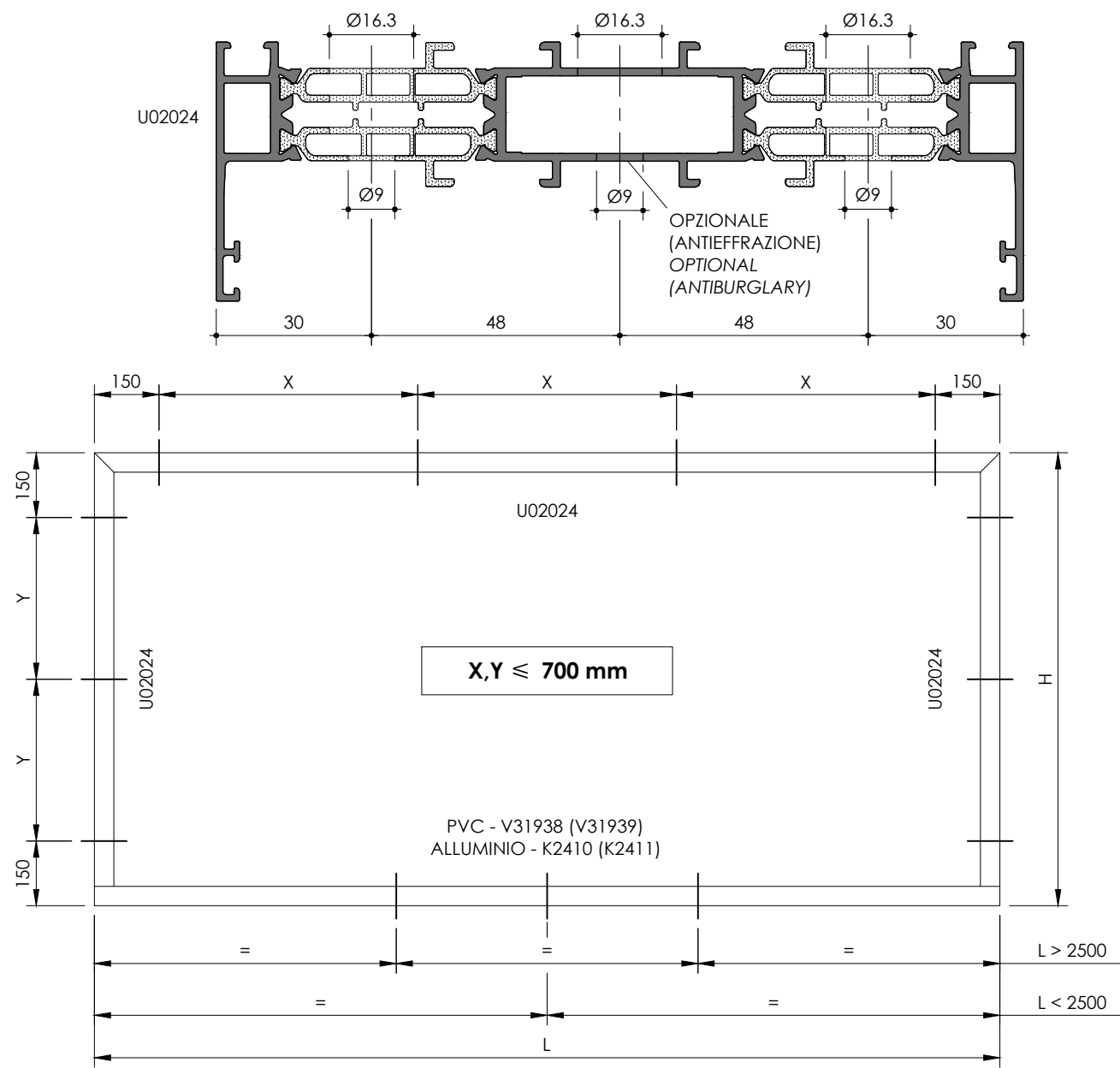
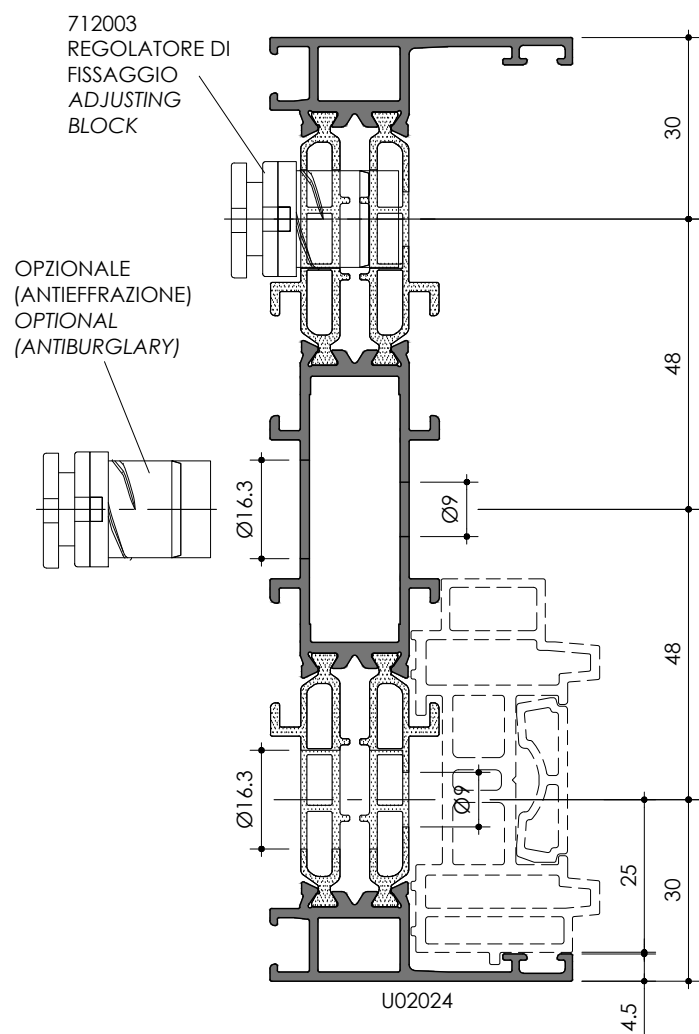


ELEMENTI DA TAGLIARE IN FUNZIONE DELLA TIPOLOGIA COSTRUTTIVA (VEDI SCHEMI SUPERIORI)
 ELEMENTS TO CUT IN FUNCTION OF CONSTRUCTION TIPOLOGY (SEE SCHEME ABOVE)

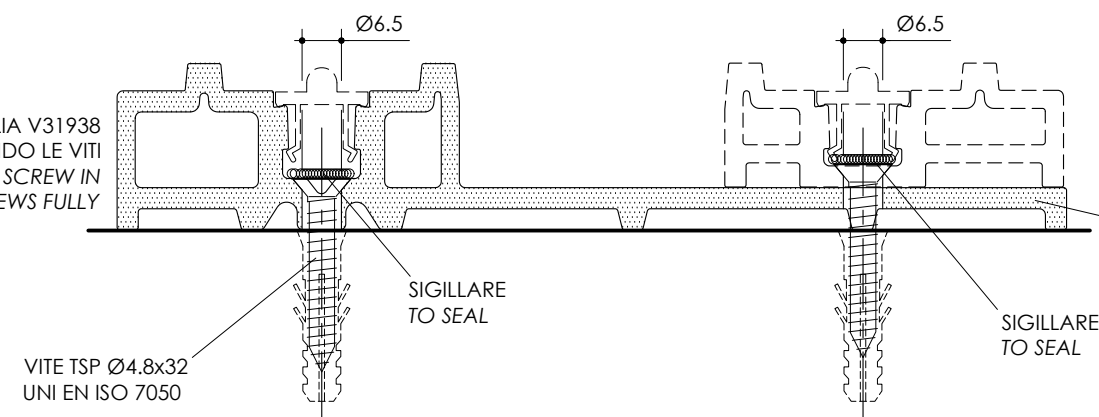


SCHEMA DI FISSAGGIO TELAI
FRAMES FASTENING DIAGRAM

PER MONTAGGIO REGOLATORI UTILIZZARE ART. 900033
 PUNTA SPECIALE ART. 900032 (DUE DIAMETRI Ø16.3 - Ø9)
 FOR ADJUSTING BLOCK USE ART.900033 SPECIAL DRILL
 ART. 900032 (DOUBLE DIAMETER Ø16.3 - Ø9)

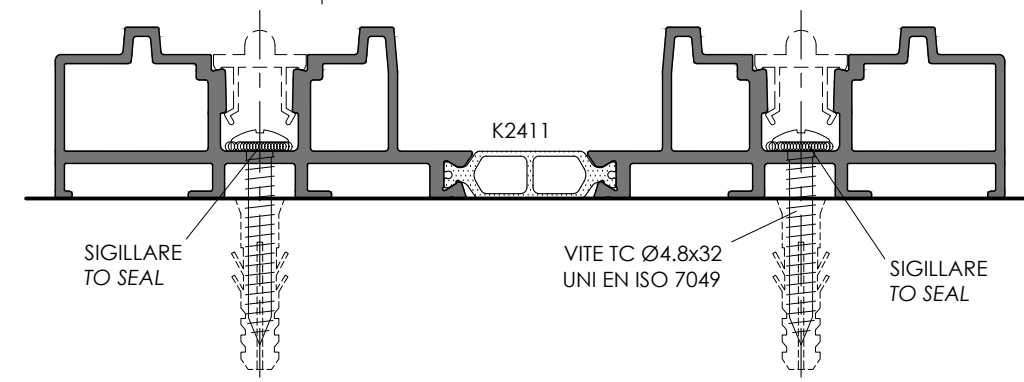
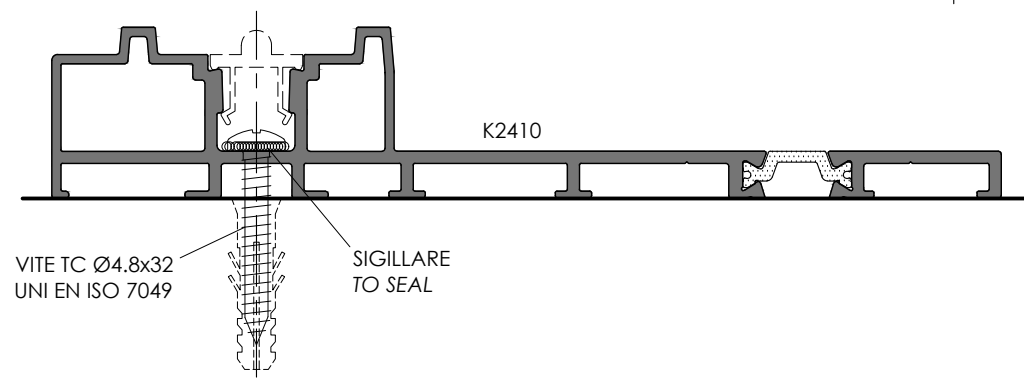


PRE-FORARE LA SOGLIA V31938
 E AVVITARE SENZA SERRARE A FONDO LE VITI
 PRE-DRILL SILL V31938 AND SCREW IN
 WITHOUT TIGHTENING THE SCREWS FULLY

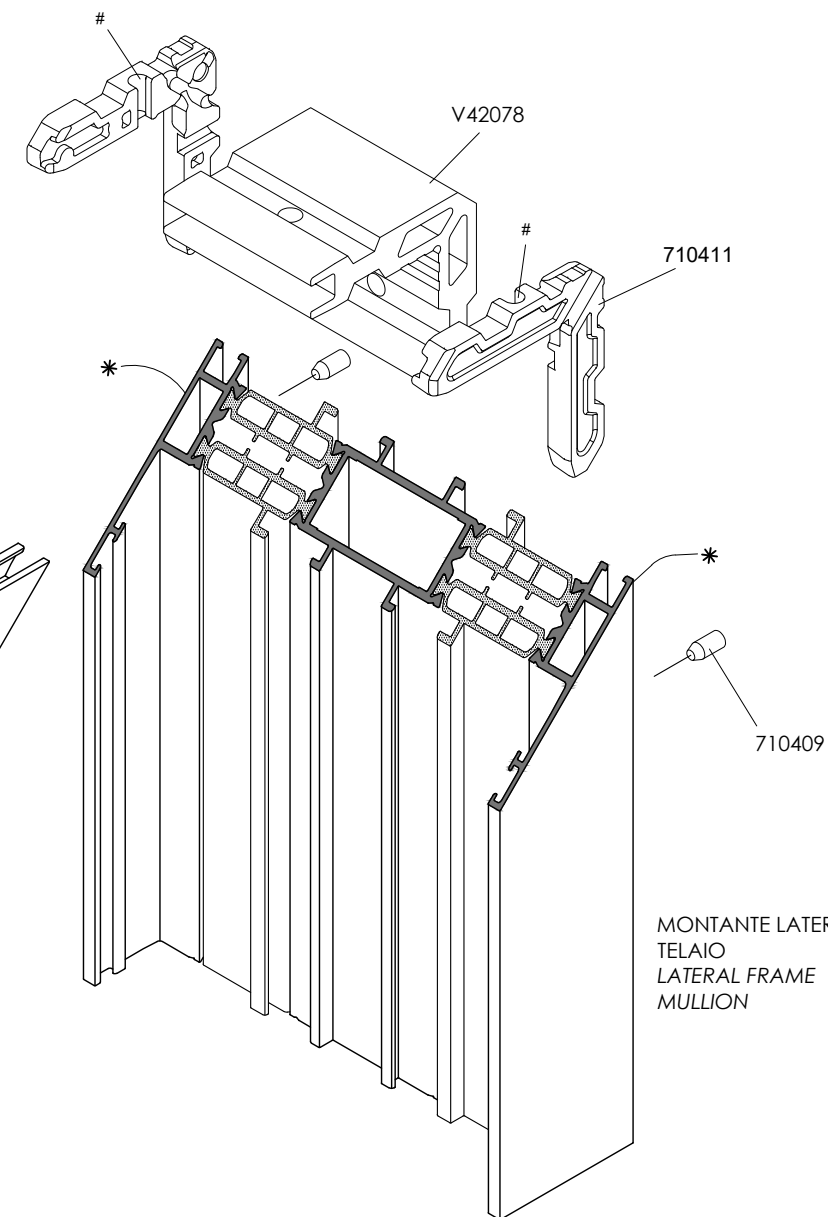
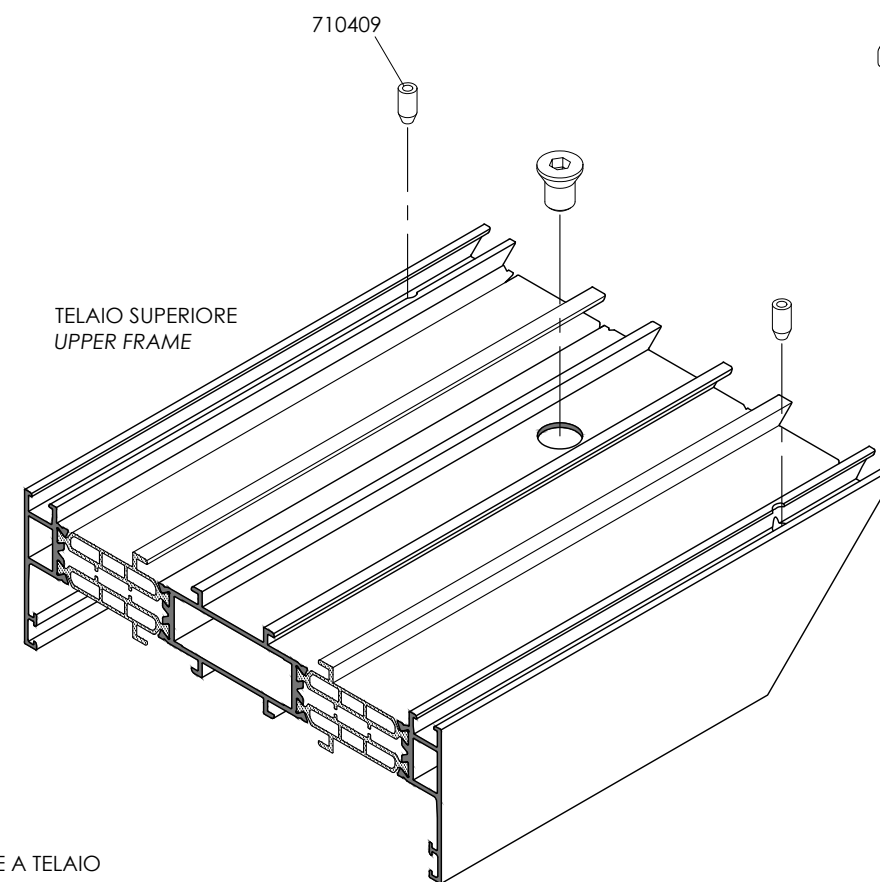
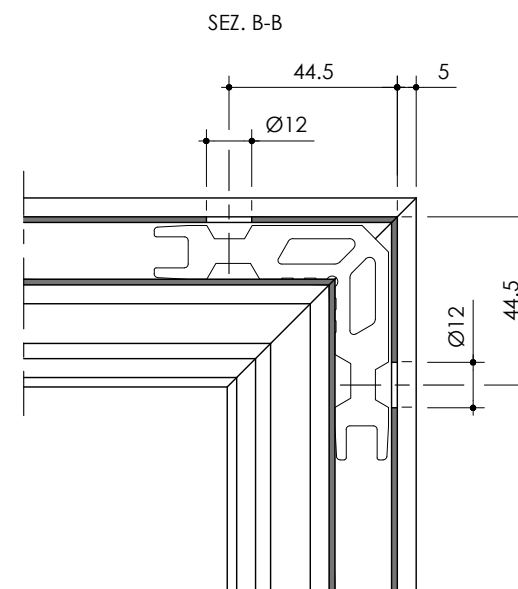
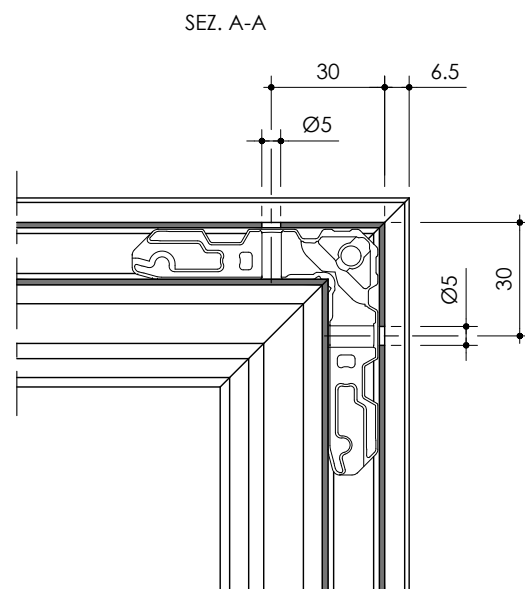
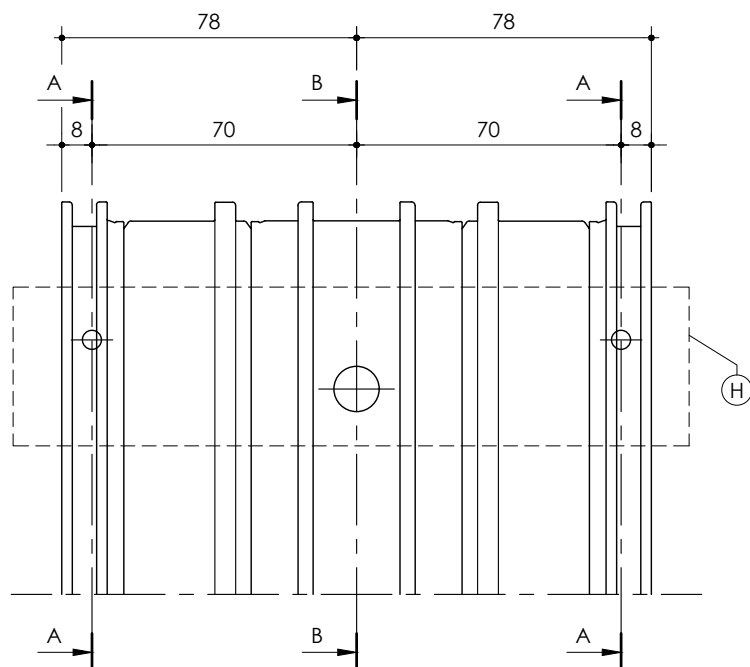


POSARE LA SOGLIA V31938 SU UN SUPPORTO
 RIGIDO ORIZZONTALE E REGOLARE
 CONTROLLARE VERTICALITÀ E ORTOGONALITÀ
 DEL TELAI

PLACE THE V31938 THRESHOLD ON A
 HORIZONTAL AND STEADY BEAM
 THEN CHECK VERTICALITY AND SQUARENESS OF
 THE FRAME



LAVORAZIONI SQUADRETTE TELAIO
FRAME CORNER JOINT MACHININGS



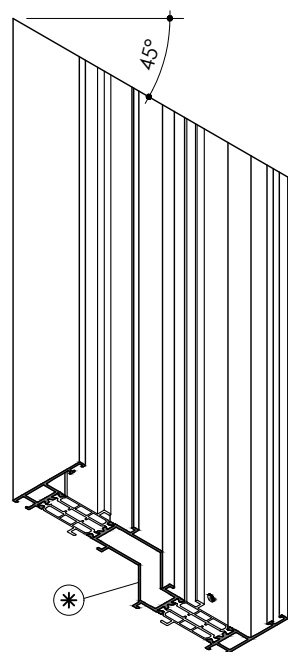
APPLICARE COLLANTE EPOSSIDICO O POLIURETANICO NEI TUBOLARI ESTERNI PRIMA DELL'INSERIMENTO DELLE SQUADRETTE
EXTERNAL TUBULAR SHALL BE GLUED WITH EPOXY OR POLYURETHANE GLUE BEFORE CORNER JOINT ASSEMBLING

ATTENZIONE! AL SENSO DI MONTAGGIO DELLE SQUADRETTE ESTERNE
ATTENTION! TO THE INSTALLATION DIRECTION OF EXTERNAL CORNER JOINT

* APPLICARE SIGILLANTE SILICONICO SULLE SUPERFICI DI CONNESSIONE DELL'ANGOLO PRIMA DELL'UNIONE A TELAIO
* APPLY SILICONE SEALING ON CONNECTION CORNER SURFACES BEFORE FRAME ASSEMBLING

(H) PER ESEGUIRE QUESTE LAVORAZIONI UTILIZZARE DIMA ART. 900162
TO EXECUTE THESE DRILLINGS USE ART. 900162

LAVORAZIONI MONTANTE TELAIO MULLION FIXEDFRAME MACHININGS



TIPOLOGIE 01, 02, 04, 05, 06, 07
 TYPOLOGIES 01, 02, 04, 05, 06, 07

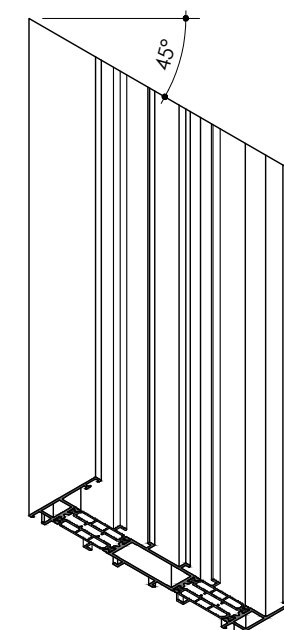
U02024

PER ESEGUIRE QUESTE LAVORAZIONI
 UTILIZZARE GRUPPO FRESA 900160
 TO EXECUTE THESE MILLING WORK
 USE ART. 900160

TIPOLOGIA TYPOLOGY	01	02	03	04	05	06	07	08

GLI SCHEMI DELLE FINESTRE SONO DISEGNATI IN VISTA INTERNA
 WINDOWS SCHEMES ARE SHOWN FROM INSIDE

▲ ANTA PRINCIPALE
 MAIN SASH



TIPOLOGIE 03, 08
 TYPOLOGIES 03, 08

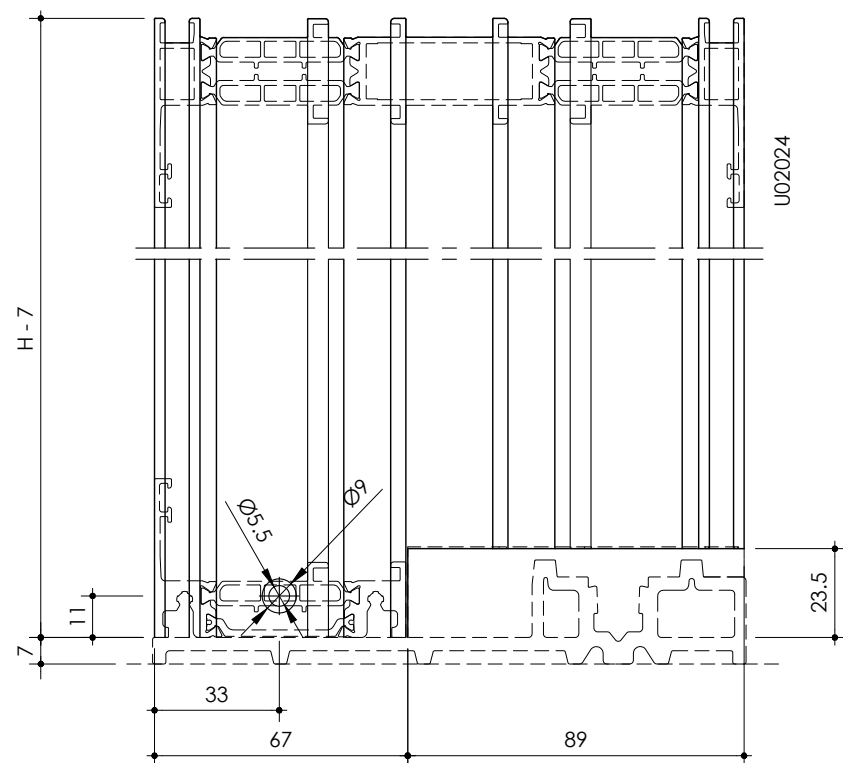
U02024

FISSAGGIO SU TAGLIO TERMICO
 FIXING DETAIL ON THERMAL BRAKE

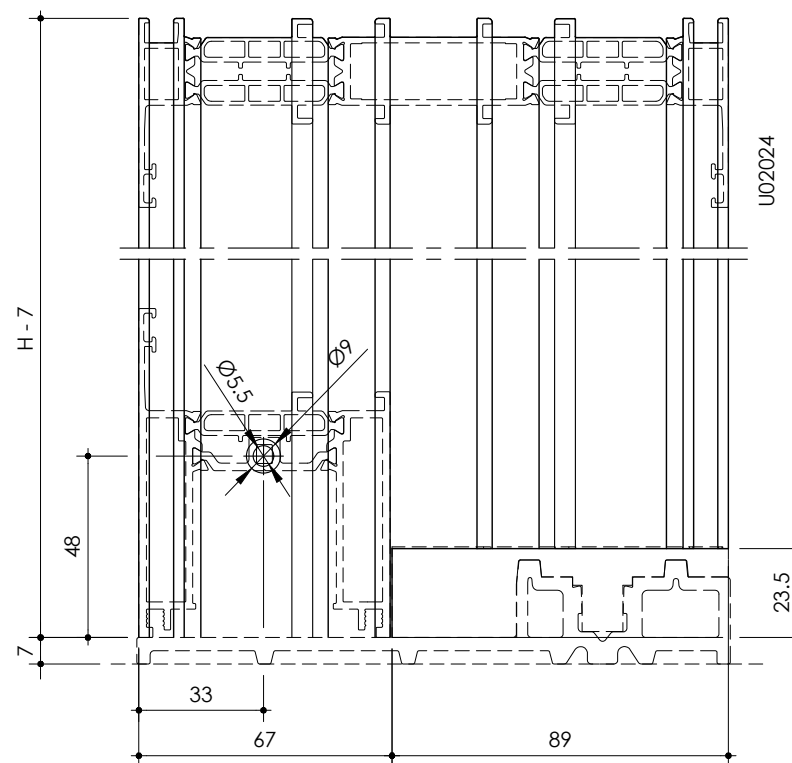
FORATURA PER U02605
 U02605 DRILL MACHINING

FORATURA PER U02143
 U02143 DRILL MACHINING

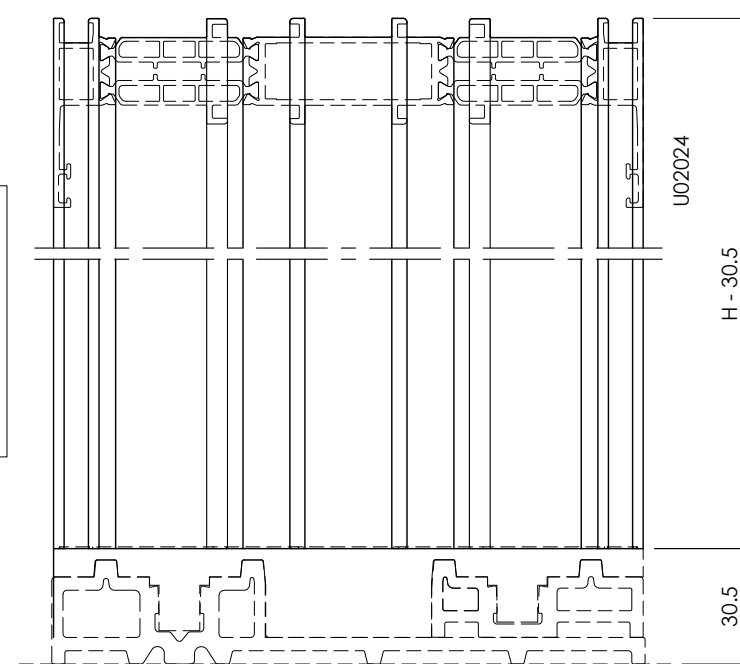
SOLUZIONE CON SOGLIA
 IN PVC V31938



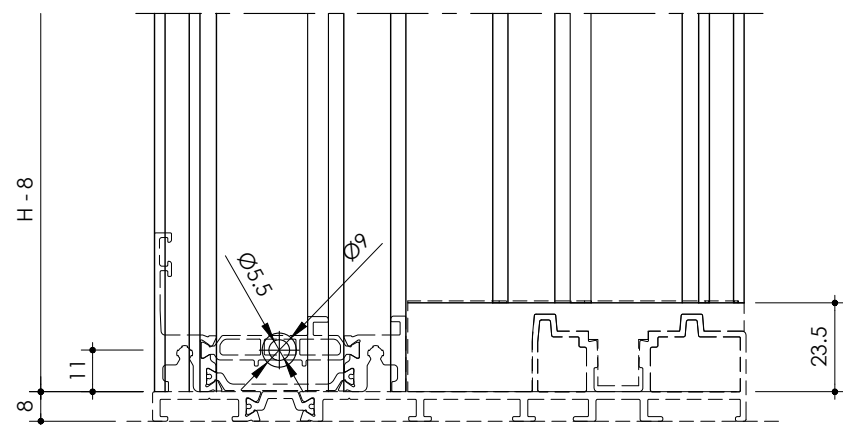
SOLUZIONE CON SOGLIA
 IN PVC V31938



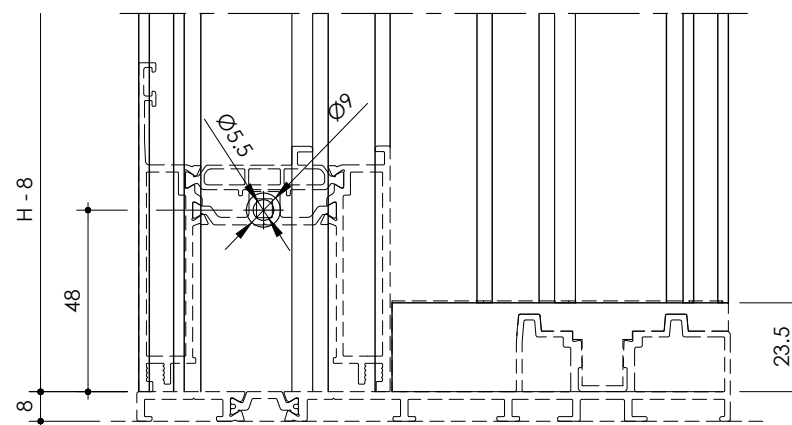
SOLUZIONE CON SOGLIA
 IN PVC V31938 + V31939



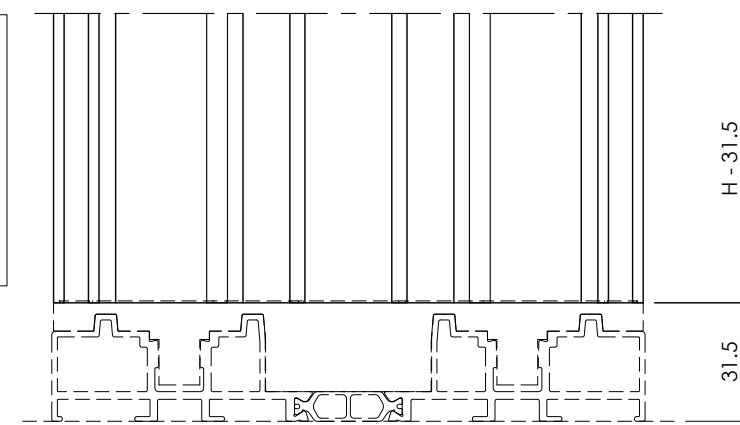
SOLUZIONE CON SOGLIA
 IN ALLUMINIO K2410



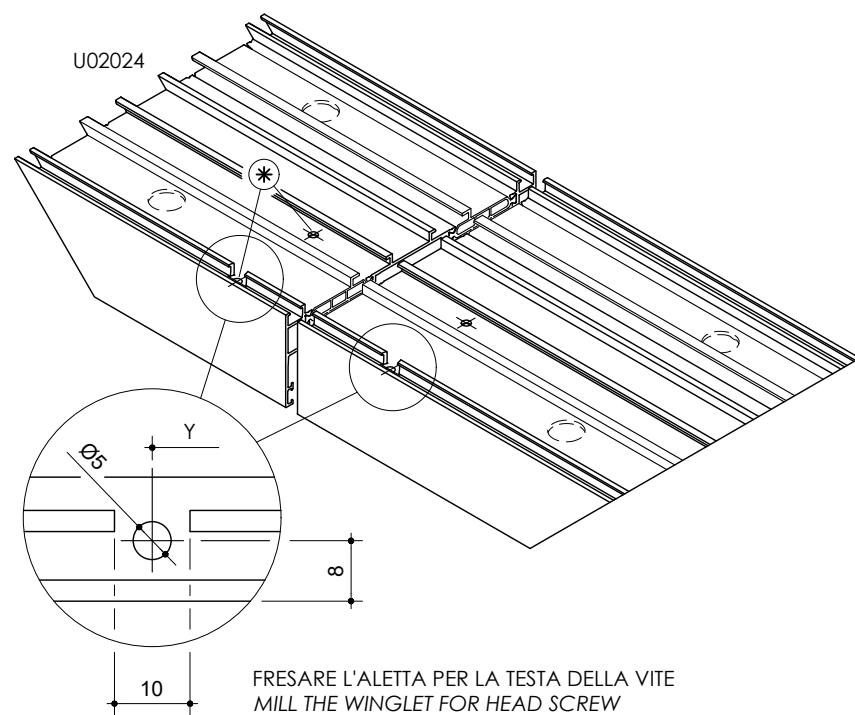
SOLUZIONE CON SOGLIA
 IN ALLUMINIO K2410



SOLUZIONE CON SOGLIA
 IN ALLUMINIO K2411



LAVORAZIONI TRAVERSO SUPERIORE U02024 PER FISSAGGIO U02605
 TOP U02024 FIXED FRAME MACHININGS FOR U02605



FRESARE L'ALETTA PER LA TESTA DELLA VITE
 MILL THE WINGLET FOR HEAD SCREW

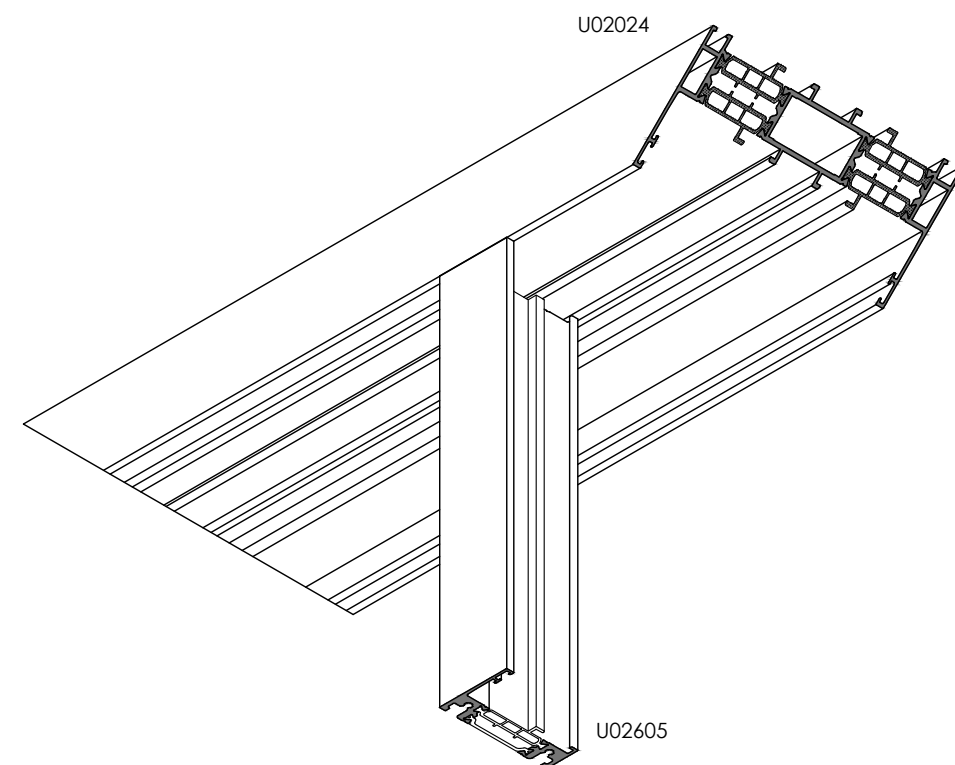
TIPOLOGIA TYPOLOGY	01	02	05	06	07
	F	HP-K2418 F	F	HP-K2418 F	F

GLI SCHEMI DELLE FINESTRE SONO DISEGNATI IN VISTA INTERNA
 WINDOWS SCHEMES ARE SHOWN FROM INSIDE

▲ ANTA PRINCIPALE
 MAIN SASH

* SECONDO FORO PER TIPOLOGIA 05, 06, 07
 SECOND HOLES FOR 05, 06, 07 TYPOLOGY

PER ESEGUIRE QUESTI FORI UTILIZZARE DIMA ART. T10131
 TO EXECUTE THESE HOLES USE ART. T10131



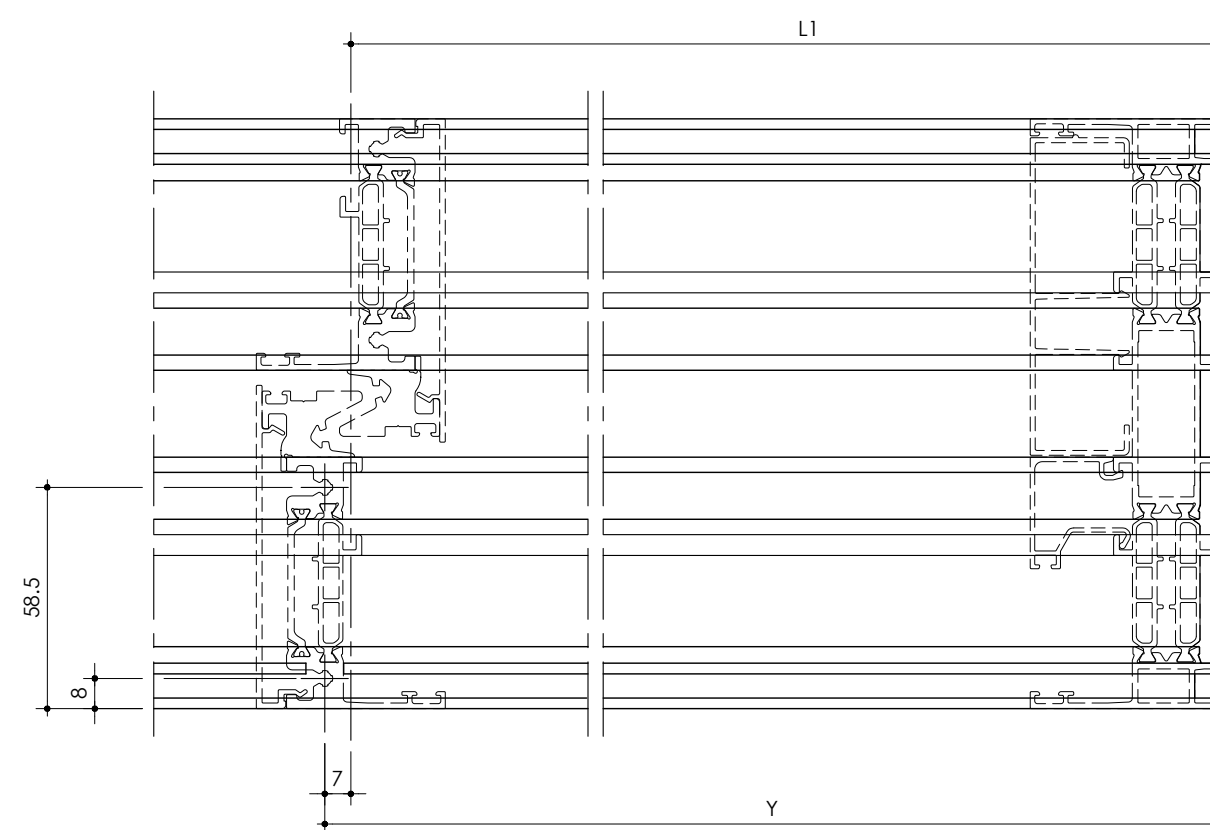
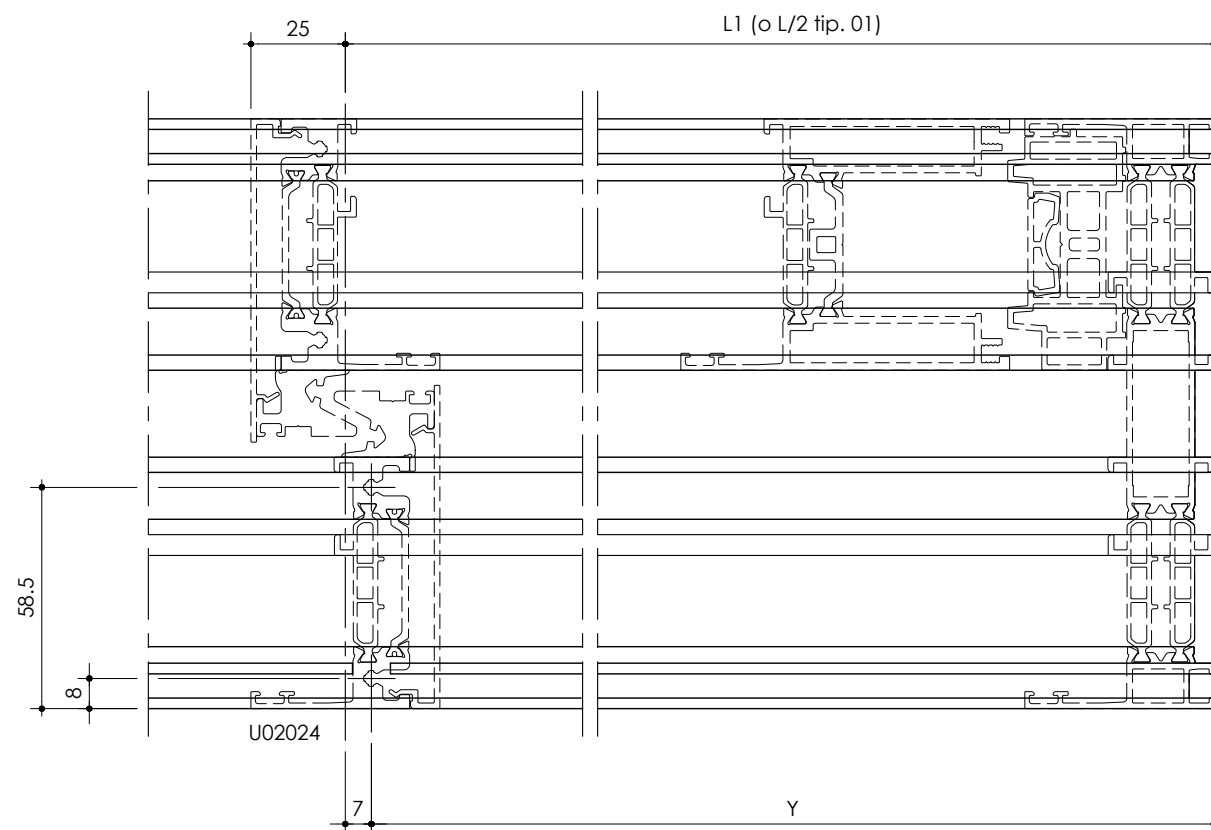
FORATURA PER FISSAGGIO MONTANTE FISSO
 DRILLING FOR FIXED MULLION

TIPOLOGIA 01, 02, 05, 06

TIPOLOGIA TYPOLOGY	L1 (larghezza max anta)	Y U02605
01	L/2	L/2 - 7
02	L/2 - 25	L1 - 7
05	catalogo generale rep.8	L1 - 7
06	L/3 - 25	L1 - 7
07	catalogo generale rep.8	L1 + 7

FORATURA PER FISSAGGIO MONTANTE FISSO
 DRILLING FOR FIXED MULLION

TIPOLOGIA 07



FORATURA PER MONTAGGIO TAPPO CENTRALE SUPERIORE PER U02605
 DRILLING FOR ASSEMBLY CENTRAL UPPER PLUG FOR U02605

TAPPO DA MONTARE DOPO L'INSTALLAZIONE DELL'ANTA
 PLUG TO BE MOUNTED AFTER INSTALLATION OF THE WING

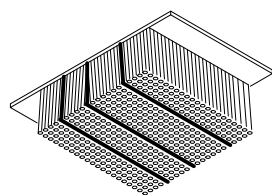
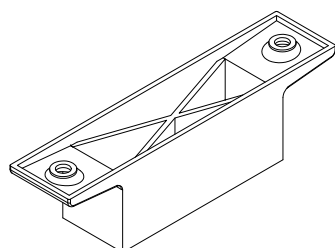
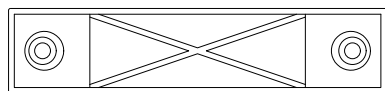
TIPOLOGIA TYPOLOGY	01	03	05	07	08
	F	F	F	F	F

TAPPO DA MONTARE DOPO L'INSTALLAZIONE DELL'ANTA
 PLUG TO BE MOUNTED AFTER INSTALLATION OF THE WING

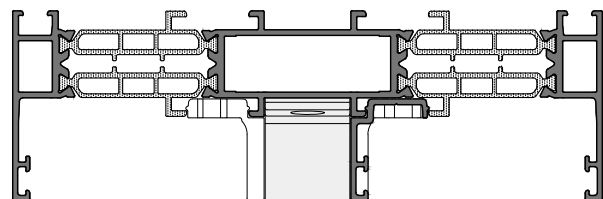
GLI SCHEMI DELLE FINESTRE SONO DISEGNATI IN VISTA INTERNA
 WINDOWS SCHEMES ARE SHOWN FROM INSIDE

▲ ANTA PRINCIPALE
 MAIN SASH

TIPOLOGIA 03, 08



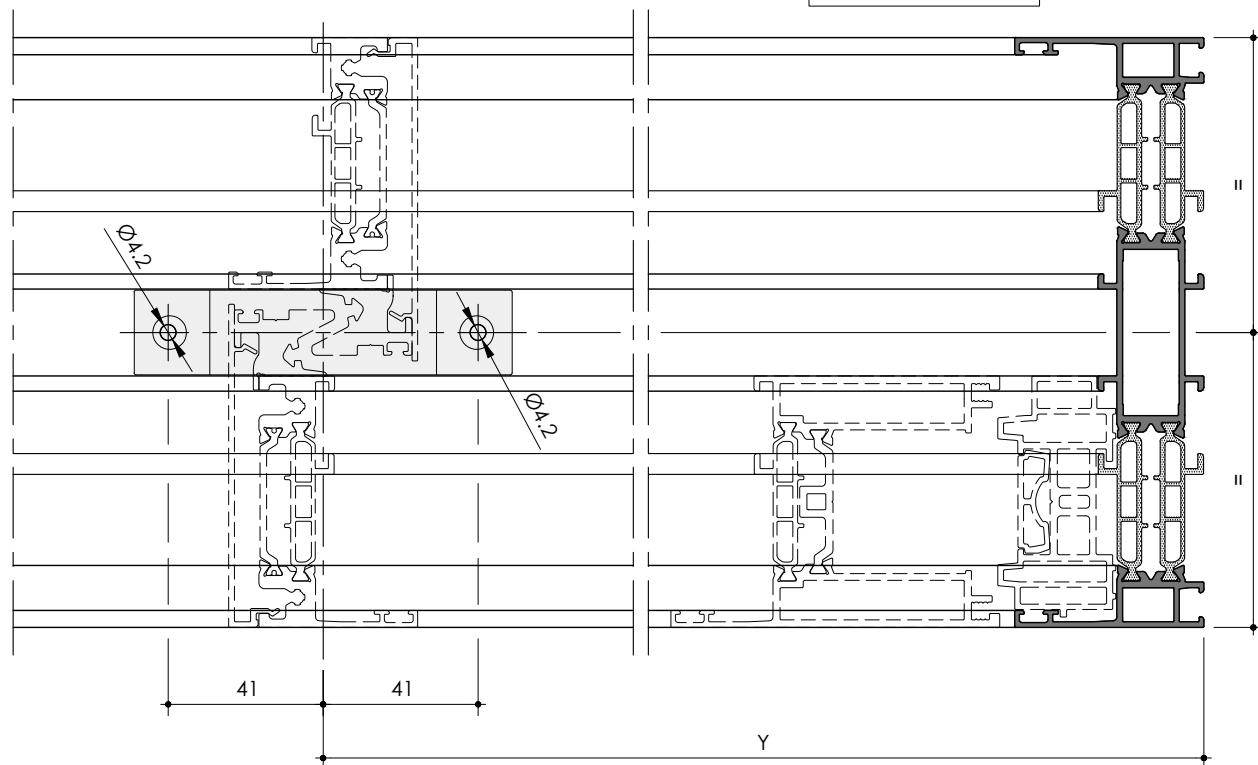
U02024



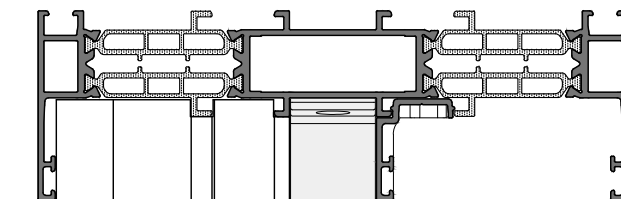
SPAZZOLINO
 BRUSH

TIPOLOGIA TYPOLOGY	Y U02605
03	L/2
08	L/4 + 19.5

TIPOLOGIA 03, 08



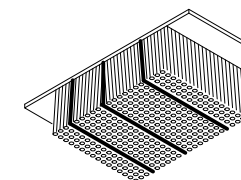
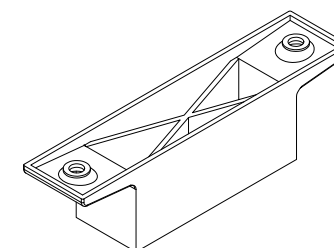
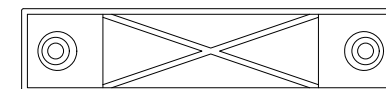
U02024



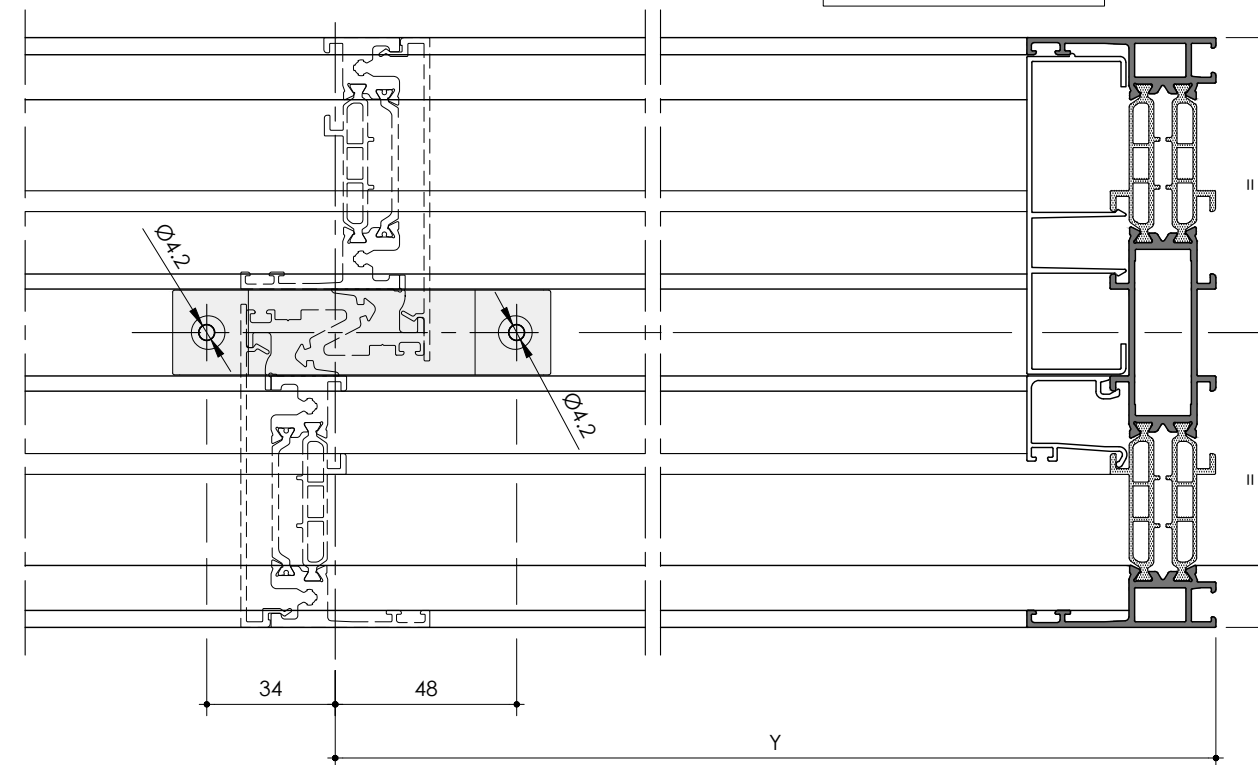
SPAZZOLINO
 BRUSH

TIPOLOGIA TYPOLOGY	L1 (larghezza max anta)	Y U02605
01	L/2	L/2
05	catalogo generale rep.8	L1
07	catalogo generale rep.8	L1

TIPOLOGIA 01, 05, 07



TIPOLOGIA 01, 05, 07



LAVORAZIONI TRAVERSO SUPERIORE U02024 PER FISSAGGIO U02143
 U02143 TOP U02024 FIXED FRAME MACHININGS

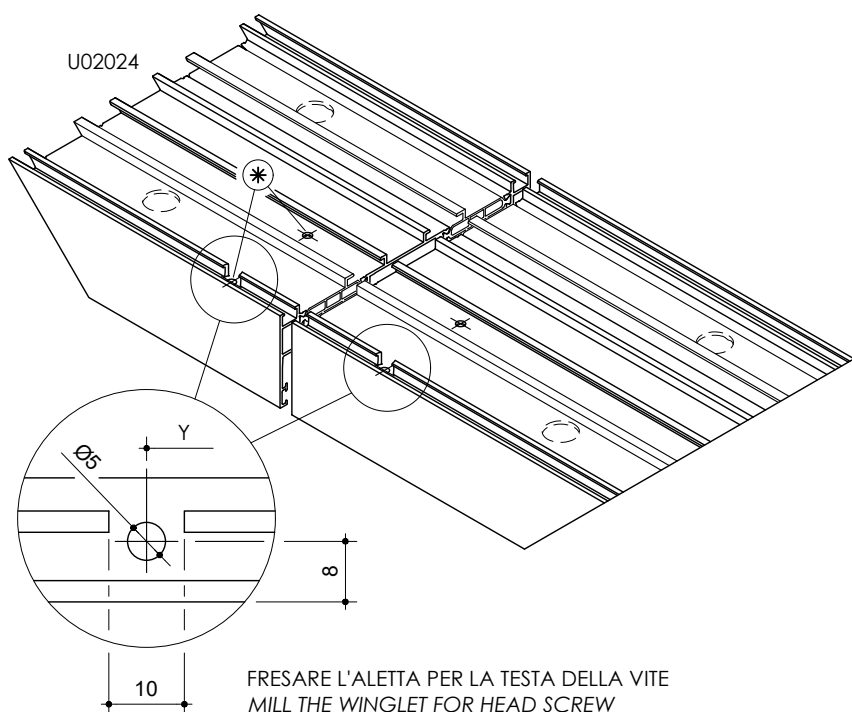
	01	02	04	05	06	07
TIPOLOGIA TYPOLOGY	F	HP-K2418 F	F F	F F	HP-K2418 F F	F ▲ F

GLI SCHEMI DELLE FINESTRE SONO DISEGNATI IN VISTA INTERNA
 WINDOWS SCHEMES ARE SHOWN FROM INSIDE

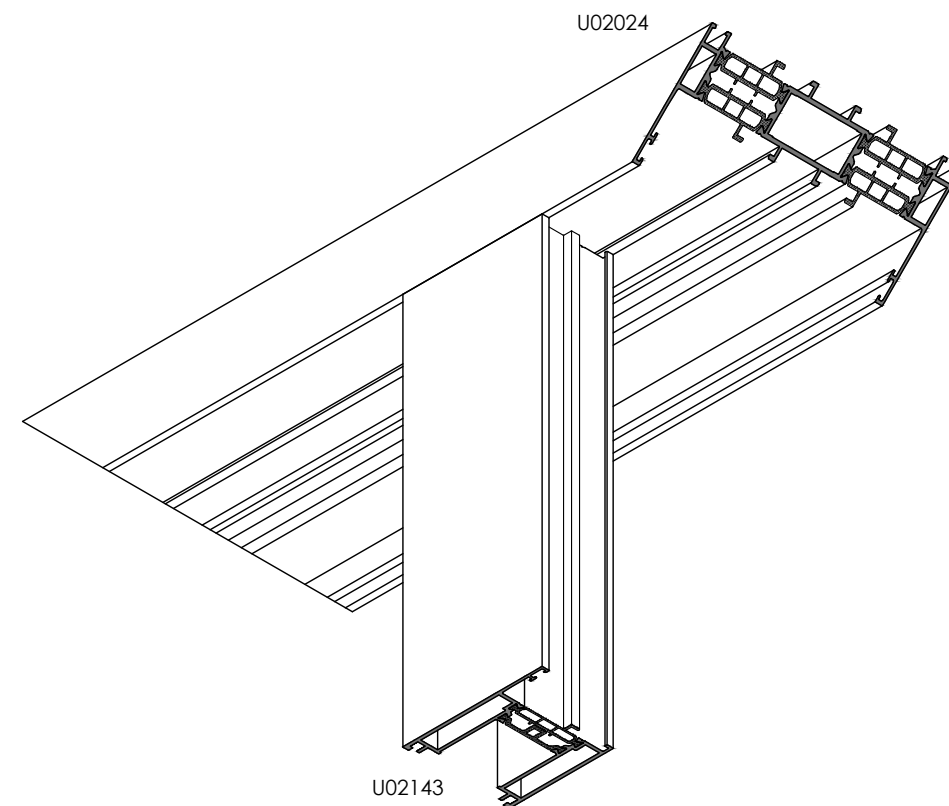
▲ ANTA PRINCIPALE
 MAIN SASH

* SECONDO FORO PER TIPOLOGIA 05, 06, 07
 SECOND HOLES FOR 05, 06, 07 TYPOLOGY

PER ESEGUIRE QUESTI FORI UTILIZZARE DIMA ART. T10131
 TO EXECUTE THESE HOLES USE ART. T10131



FRESARE L'ALETTA PER LA TESTA DELLA VITE
 MILL THE WINGLET FOR HEAD SCREW



FORATURA PER FISSAGGIO MONTANTE FISSO
 DRILLING FOR FIXED MULLION

TIPOLOGIA 01, 02, 05, 06

TIPOLOGIA
 TYPOLOGY

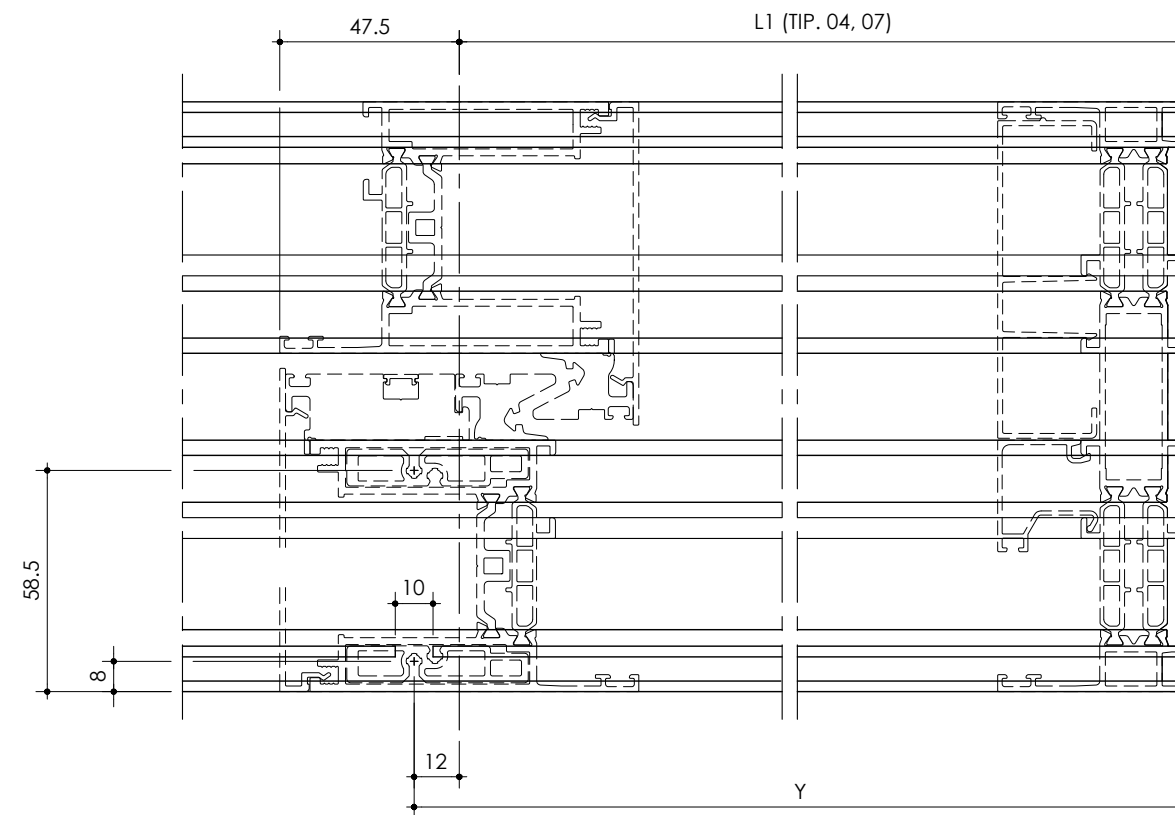
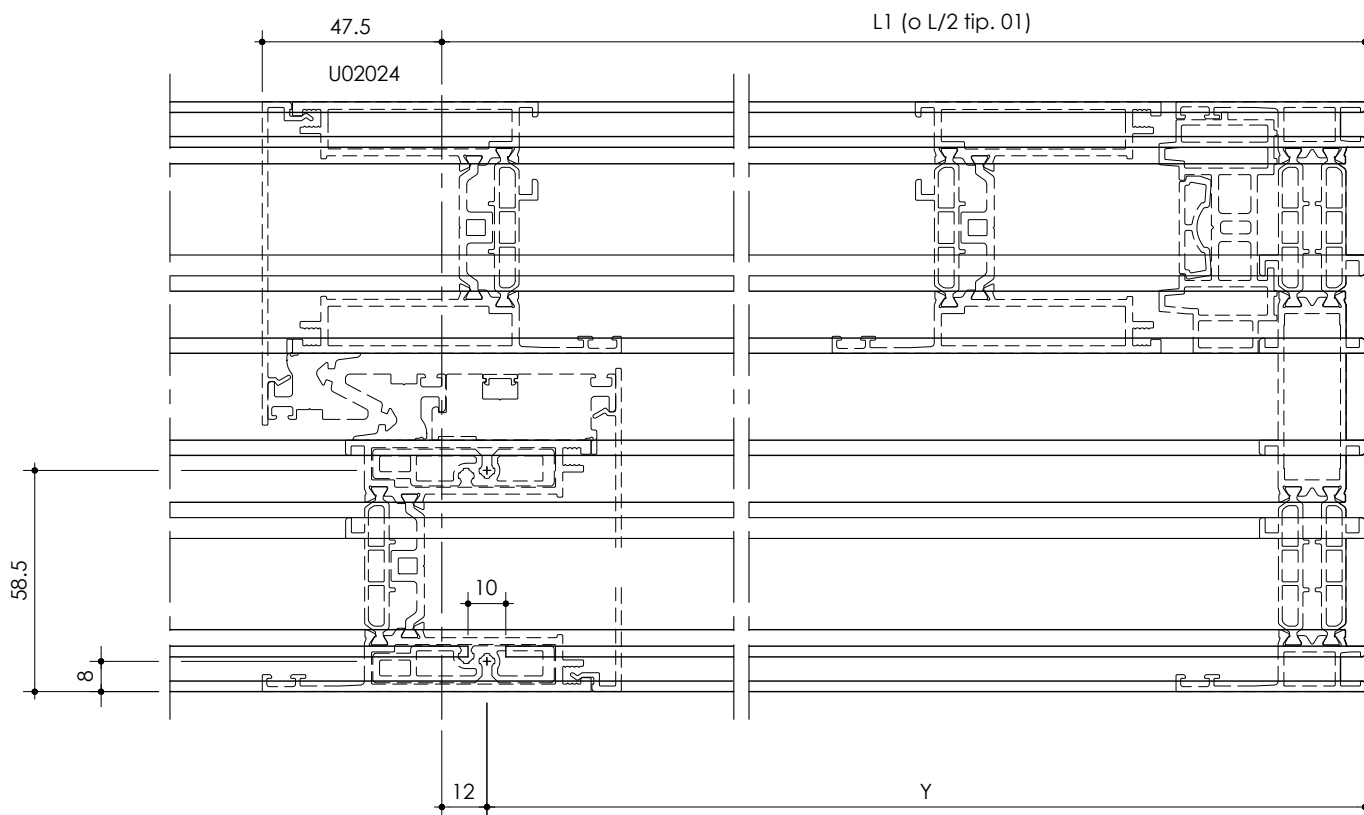
L1
 (larghezza max anta)

Y
 U02143

01	L/2	L/2 - 12
02	L/2 - 50	L1 - 12
04	catalogo generale rep.8	L1 + 12
05	catalogo generale rep.8	L1 - 12
06	L/3 - 50	L1 - 12
07	catalogo generale rep.8	L1 + 12

FORATURA PER FISSAGGIO MONTANTE FISSO
 DRILLING FOR FIXED MULLION

TIPOLOGIA 04, 07



MONTAGGIO TAPPO CENTRALE SUPERIORE PER U02024 DRILLING FOR ASSEMBLY CENTRAL UPPER PLUG FOR U02024

TAPPO DA MONTARE DOPO L'INSTALLAZIONE DELL'ANTA
PLUG TO BE MOUNTED AFTER INSTALLATION OF THE WING

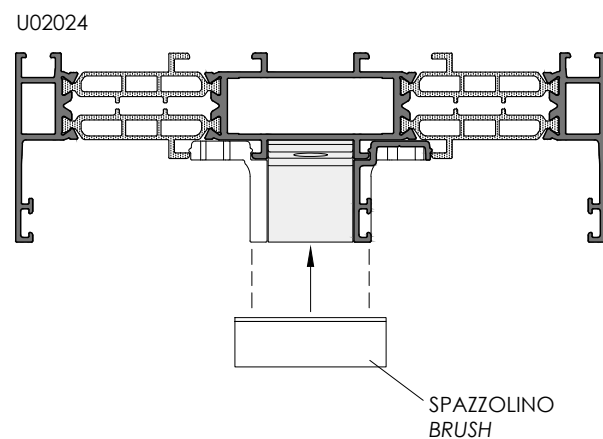
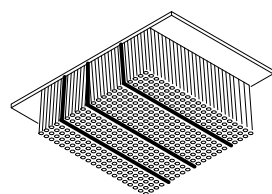
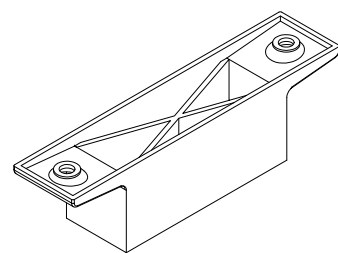
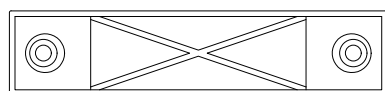
TIPOLOGIA TYPOLOGY	01	03	04	05	07	08
	F	F	F F	F F	F F	F F

TAPPO DA MONTARE DOPO L'INSTALLAZIONE DELL'ANTA
PLUG TO BE MOUNTED AFTER INSTALLATION OF THE WING

GLI SCHEMI DELLE FINESTRE SONO DISEGNATI IN VISTA INTERNA
WINDOWS SCHEMES ARE SHOWN FROM INSIDE

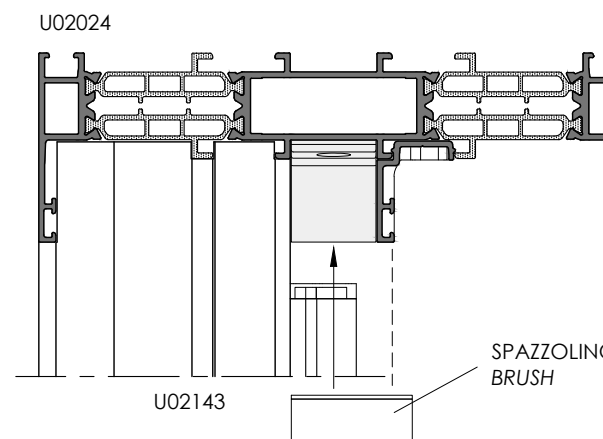
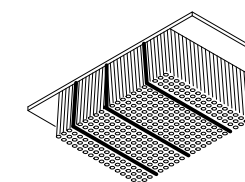
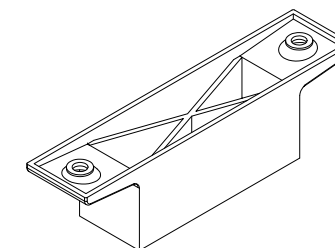
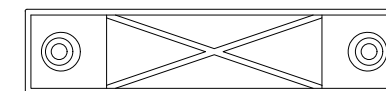
▲ ANTA PRINCIPALE
MAIN SASH

TIPOLOGIA 03, 08



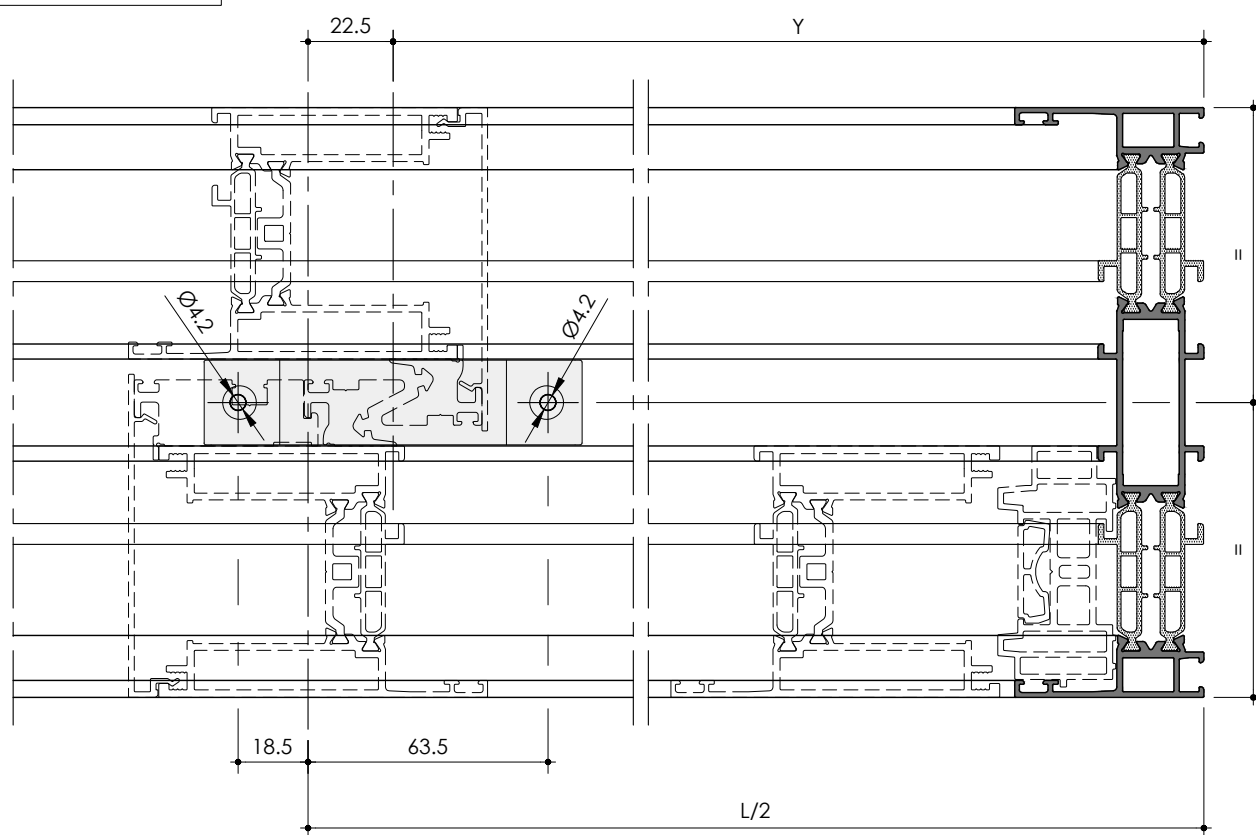
TIPOLOGIA TYPOLOGY	Y U02143
03	L/2 - 22.5
08	L/4 - 3

TIPOLOGIA 01, 05, 07

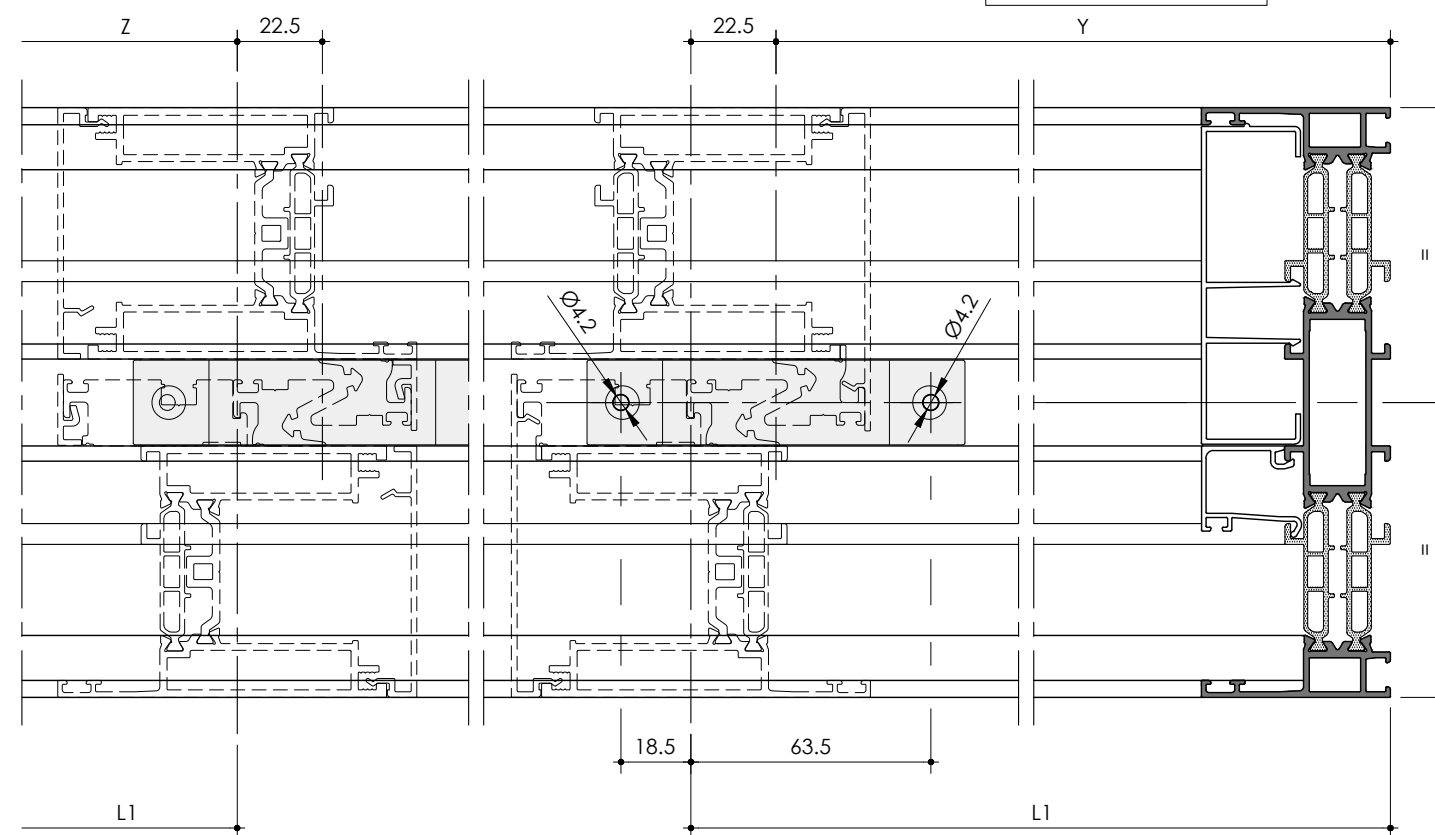


TIPOLOGIA TYPOLOGY	L1 (larghezza max anta)	Y U02143	Z U02143
01	L/2	L/2 - 22.5	-
04	catalogo generale rep.8	L1 - 22.5	L1 + 22.5
05	catalogo generale rep.8	L1 + 22.5	L1 + 22.5
07	catalogo generale rep.8	L1 - 22.5	L1 - 22.5

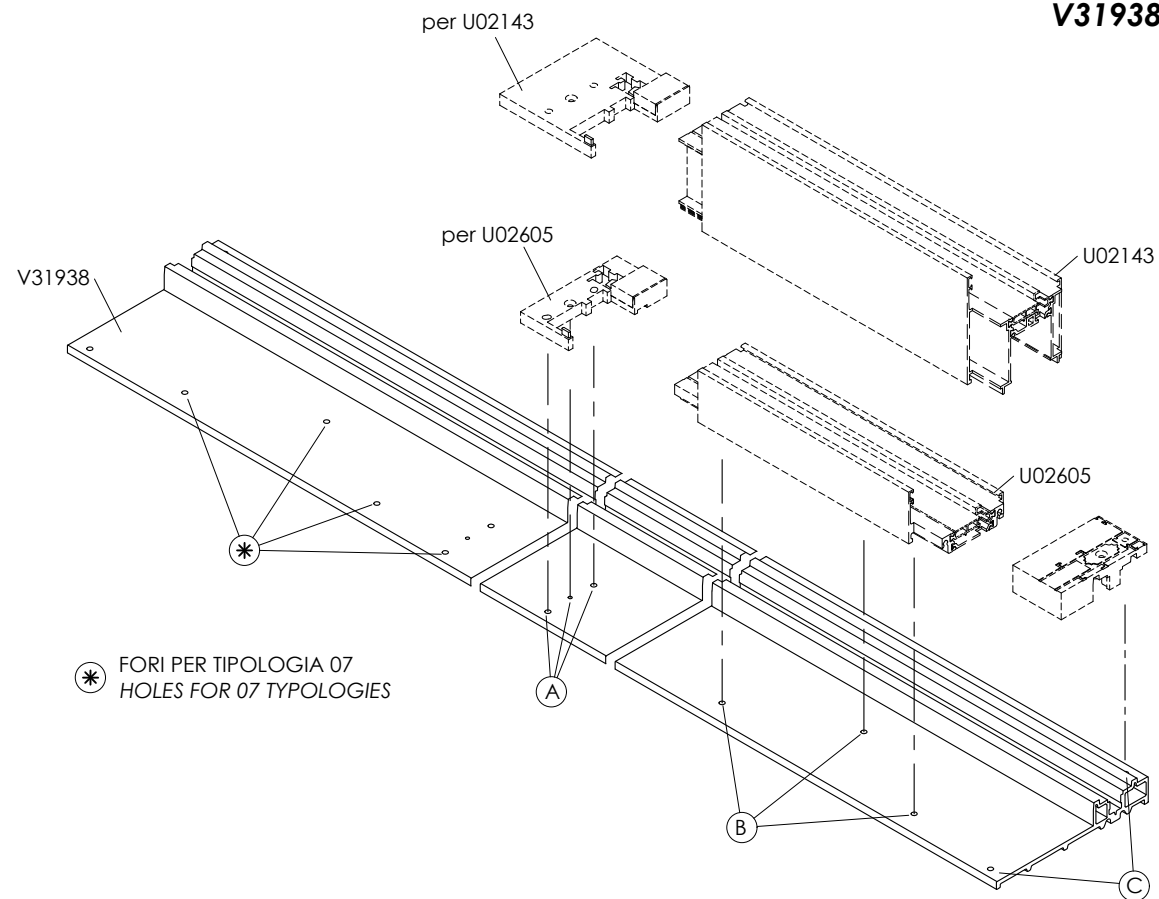
TIPOLOGIA 03, 08



TIPOLOGIA 01, 05, 07



LAVORAZIONI SOGLIA V31938 E K2410 PER FISSAGGIO U02605 E U02143
 V31938 AND K2410 THRESHOLD MACHININGS



* FORI PER TIPOLOGIA 07
 HOLES FOR 07 TYPOLOGIES

Y - IN FUNZIONE DEL MONTANTE
 Y - DEPENDS TO MULLION

TIPOLOGIA TYPOLOGY	U02605	U02143
01	L/2 - 7	L/2 - 6.5
02	L1 - 7	L1 - 6.5
04	-	L1 - 6.5
05	L1 - 7	L1 - 6.5
06	L1 - 7	L1 - 6.5
Ⓐ 07	L1 + 7	L1 + 6.5

PER QUOTA L1 VEDERE CATALOGO GENERALE REP. 8
 FOR L1 DIMENSION SEE SECTION 8 OF GENERAL CATALOGUE

- Ⓐ PER QUESTA LAVORAZIONE UTILIZZARE DIMA ART. T10131
 TO EXECUTE THIS MACHINING, USE ART. T10131 DRILLING TEMPLATE
- Ⓑ PER QUESTA LAVORAZIONE UTILIZZARE DIMA ART. T10133
 TO EXECUTE THIS MACHINING, USE ART. T10133 DRILLING TEMPLATE
- Ⓒ PER QUESTA LAVORAZIONE UTILIZZARE DIMA ART. 900163
 TO EXECUTE THIS MACHINING, USE ART. 900163 DRILLING TEMPLATE

Z = FARE RIFERIMENTO ALLA PAGINA LAVORAZIONI TRAVERSO INFERIORE FISSO
 Z = REFERENCE TO LOWER FIXED TRANSOM MACHINING PAGE

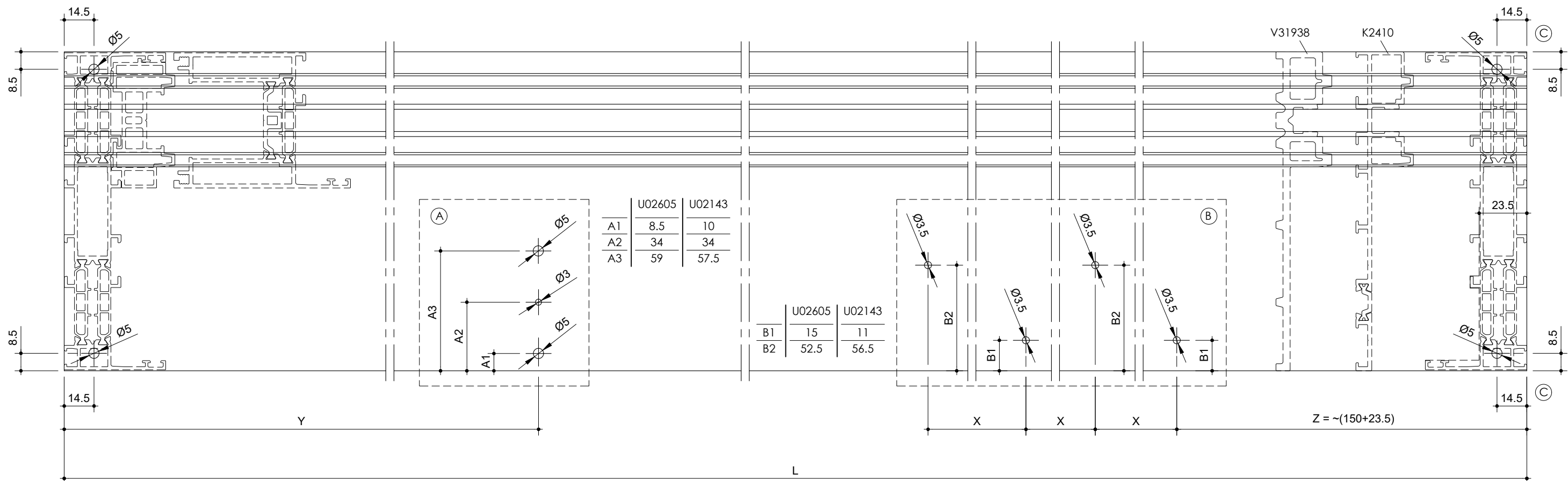
X ≤ 500 mm

TIPOLOGIA TYPOLOGY	01	02	04	05	06	07
	F	HP-K2418 F	F F	F F	HP-K2418 F F	F F

GLI SCHEMI DELLE FINESTRE SONO DISEGNATI IN VISTA INTERNA
 WINDOWS SCHEMES ARE SHOWN FROM INSIDE

▲ ANTA PRINCIPALE
 MAIN SASH

Ⓐ RIFERITA AL LATO FISSO
 REFER TO FIX SIDE

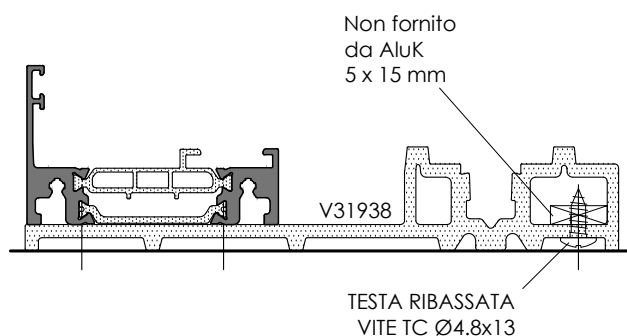
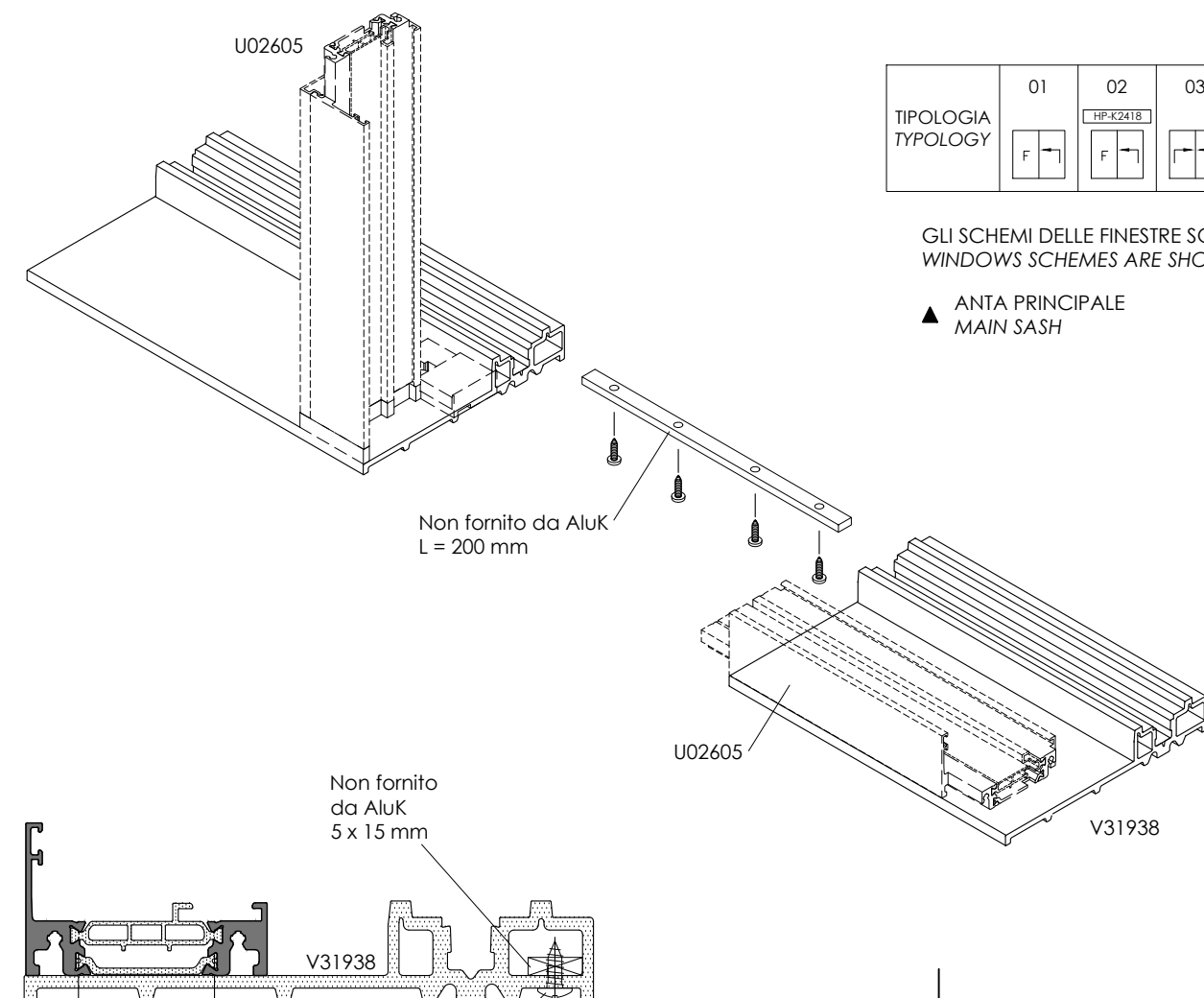


GIUNZIONE SOGLIA V31938 JUNCTION V31938 THRESHOLD

TIPOLOGIA TYPOLOGY	01	02	03	05	06	07	08
	F	HP-K2418 F	F	F	HP-K2418 F	F	F

GLI SCHEMI DELLE FINESTRE SONO DISEGNATI IN VISTA INTERNA
WINDOWS SCHEMES ARE SHOWN FROM INSIDE

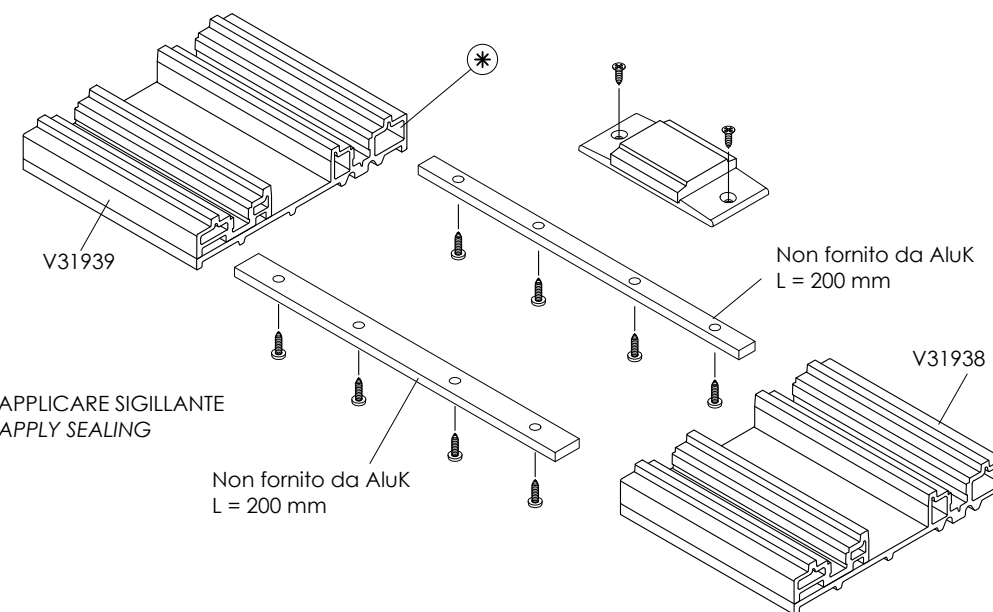
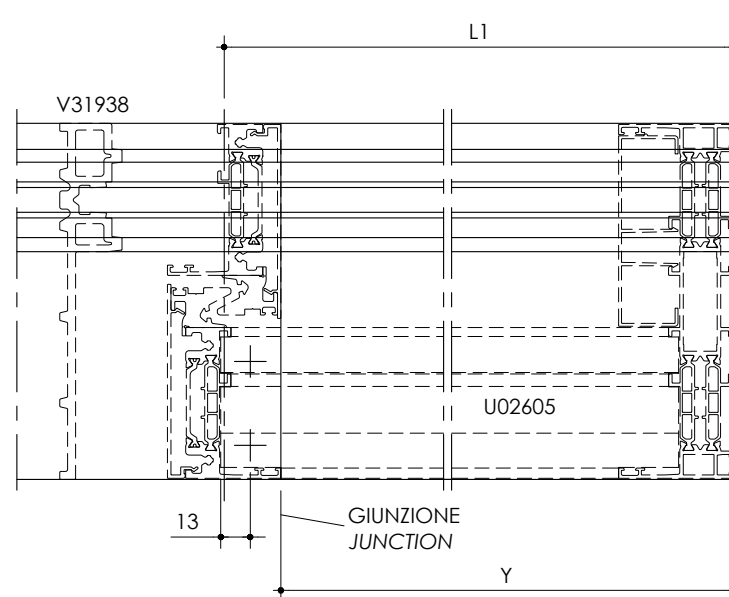
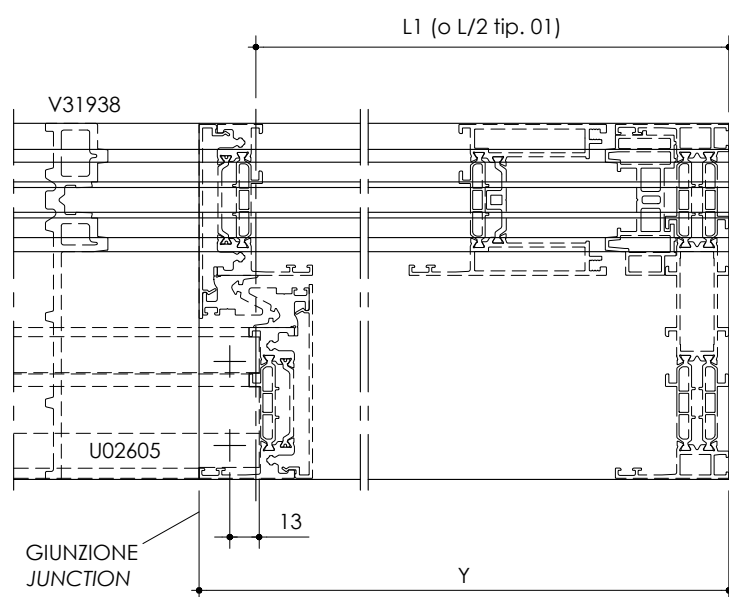
▲ ANTA PRINCIPALE
MAIN SASH



TIPOLOGIA TYPOLOGY	L1 (larghezza max anta)	Y U02605
01	L/2	L/2 + 25
02	L/2 - 25	L1 + 25
05	catalogo generale rep.8	L1 + 25
06	L/3 - 25	L1 + 25
07	catalogo generale rep.8	L1 - 25

TIPOLOGIA 01, 02, 05, 06

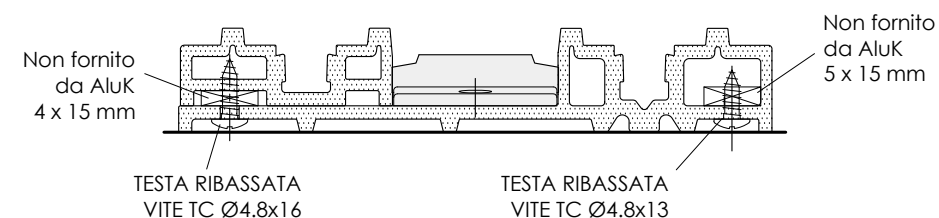
TIPOLOGIA 07



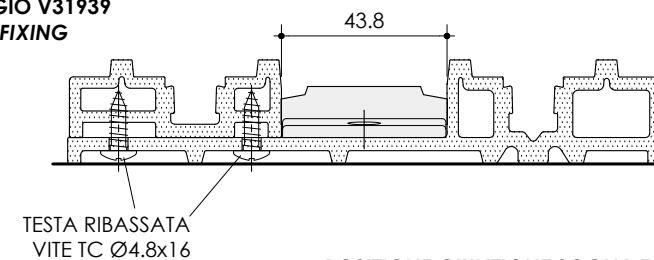
* APPLICARE SIGILLANTE
APPLY SEALING

Non fornito da AluK
L = 200 mm

FISSAGGIO GIUNZIONE SOGLIA JUNCTION THRESHOLD FIXING



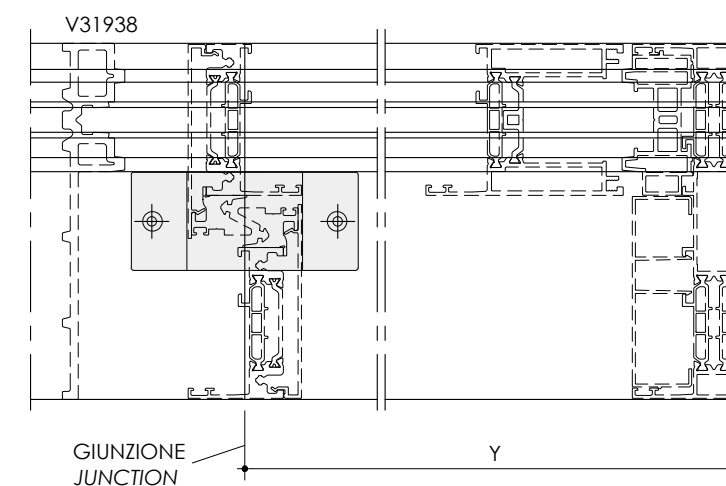
FISSAGGIO V31939 V31939 FIXING



POSIZIONE GIUNZIONE SOGLIA E POSIZIONE TAPPO INFERIORE JUNCTION THRESHOLD AND LOWER PLUG POSITION

TIPOLOGIA 03, 08

TIPOLOGIA TYPOLOGY	Y U02605
03	L/2
08	L/4 + 19.5

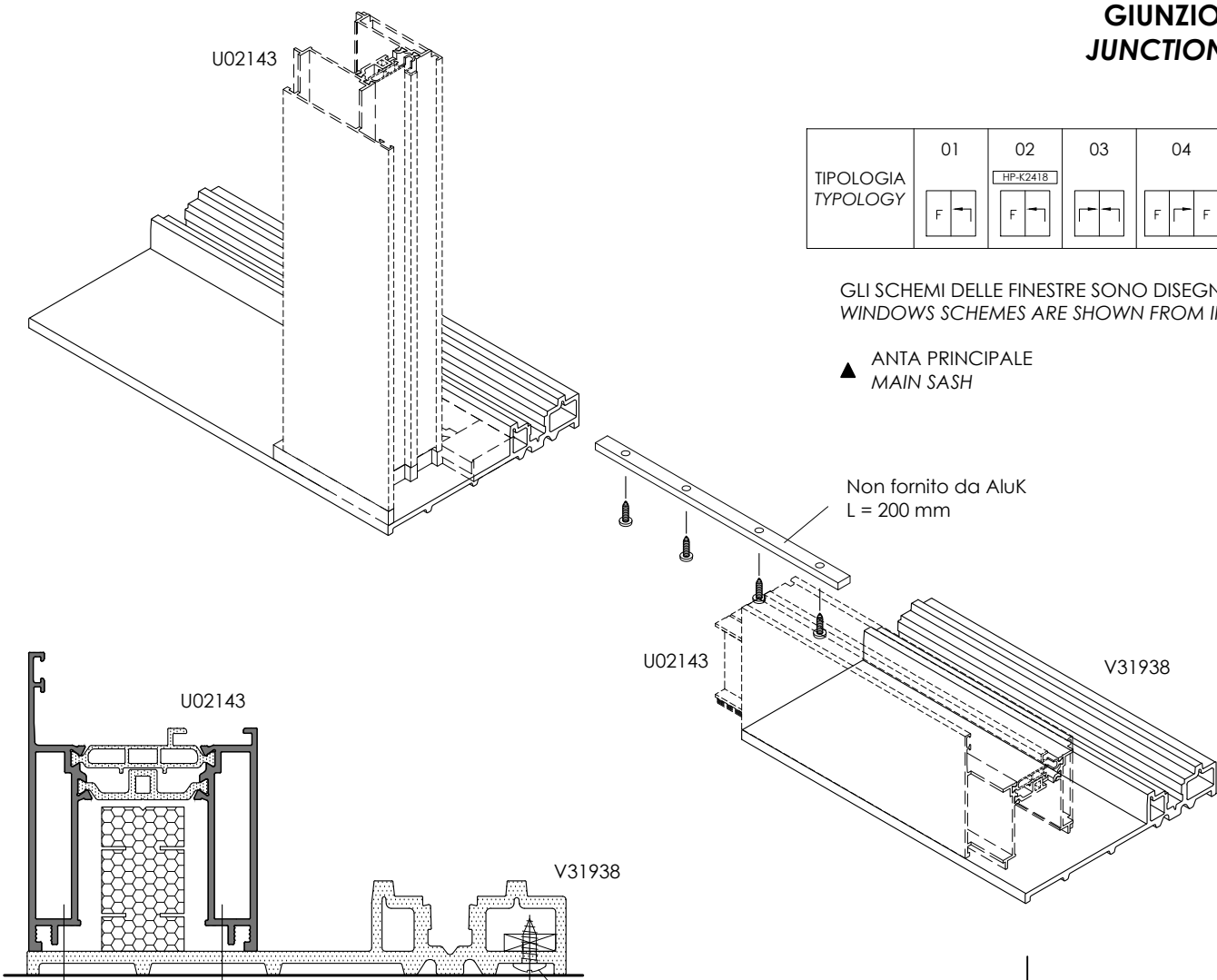


GIUNZIONE SOGLIA V31938 JUNCTION V31938 THRESHOLD

TIPOLOGIA TYPOLOGY	01	02	03	04	05	06	07	08
		HP-K2418				HP-K2418		
	F	F	F	F F	F F	F F	F ▲ F	F ▲ F

GLI SCHEMI DELLE FINESTRE SONO DISEGNATI IN VISTA INTERNA
WINDOWS SCHEMES ARE SHOWN FROM INSIDE

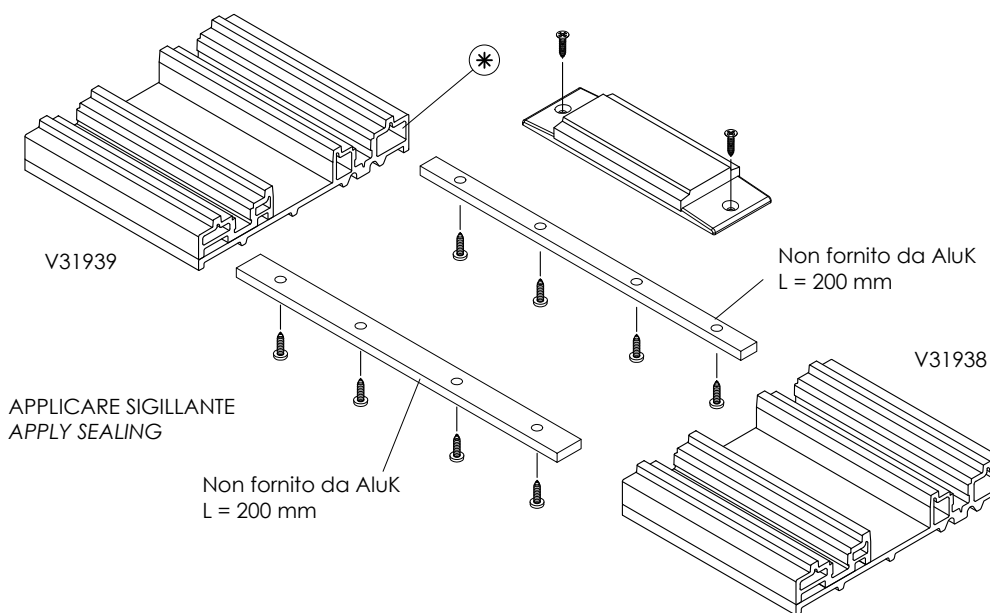
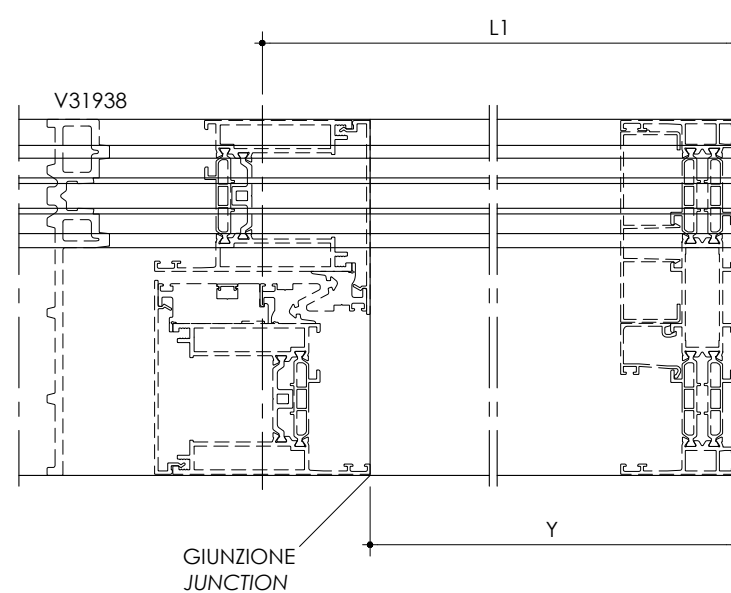
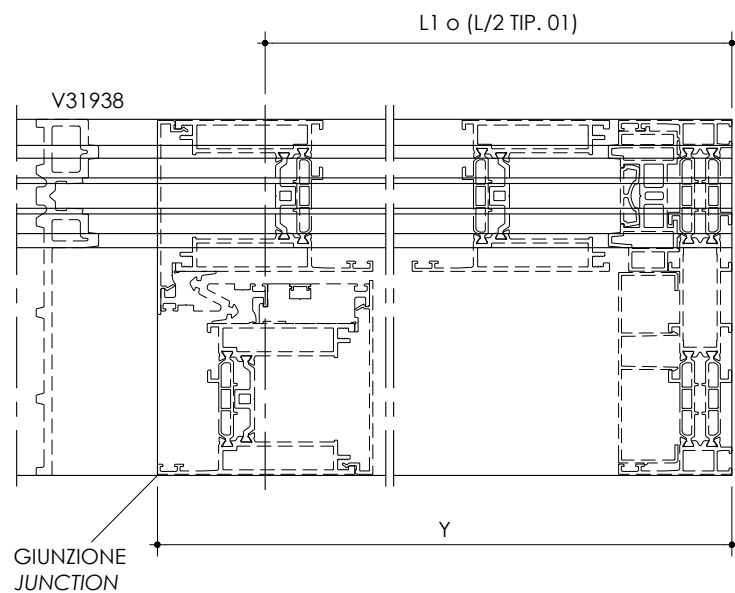
▲ ANTA PRINCIPALE
MAIN SASH



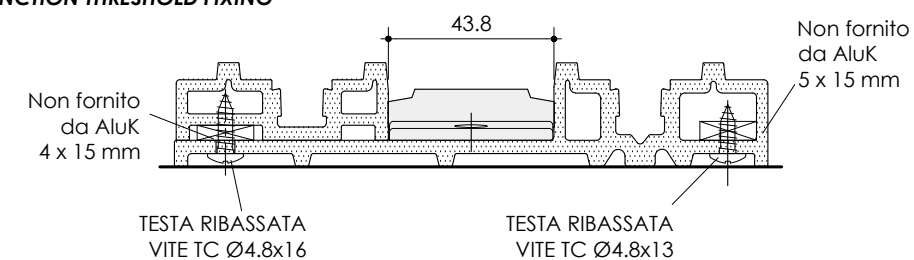
TIPOLOGIA TYPOLOGY	L1 (larghezza max anta)	Y U02143
01	L/2	L/2 + 47.5
02	L/2 - 50	L1 + 47.5
04	catalogo generale rep.8	L1 + 47.5
05	catalogo generale rep.8	L1 + 47.5
06	L/3 - 50	L1 + 47.5
07	catalogo generale rep.8	L1 - 47.5

TIPOLOGIA 01, 02, 05, 06

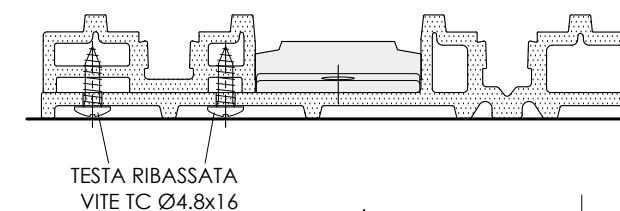
TIPOLOGIA 04, 07



FISSAGGIO GIUNZIONE SOGLIA JUNCTION THRESHOLD FIXING



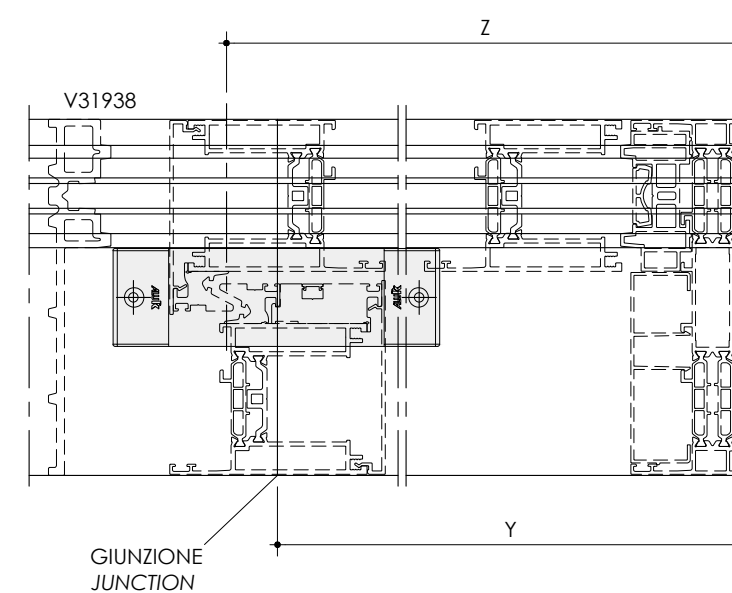
FISSAGGIO V31939 V31939 FIXING



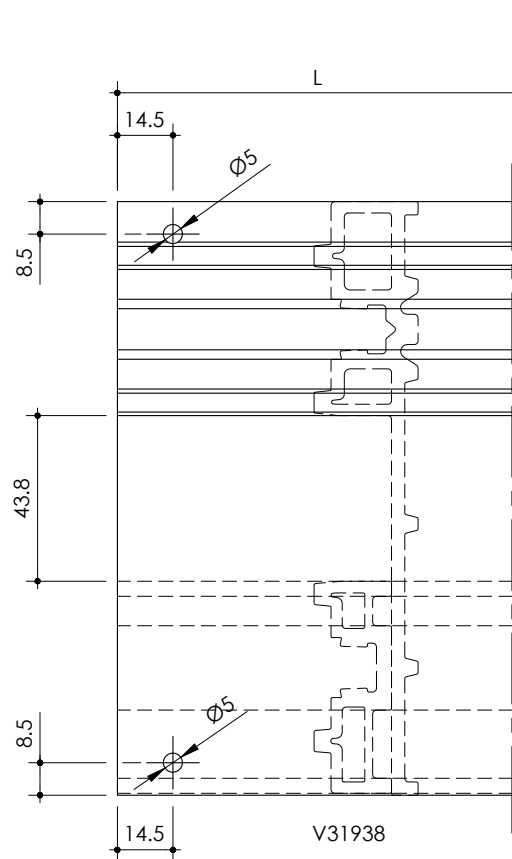
TIPOLOGIA TYPOLOGY	Y U02143
03	L/2
08	L/4 + 19.5

TIPOLOGIA TYPOLOGY	Z U02143
03	L/2 + 22.5
08	L/4 - 3

TIPOLOGIA 03, 08



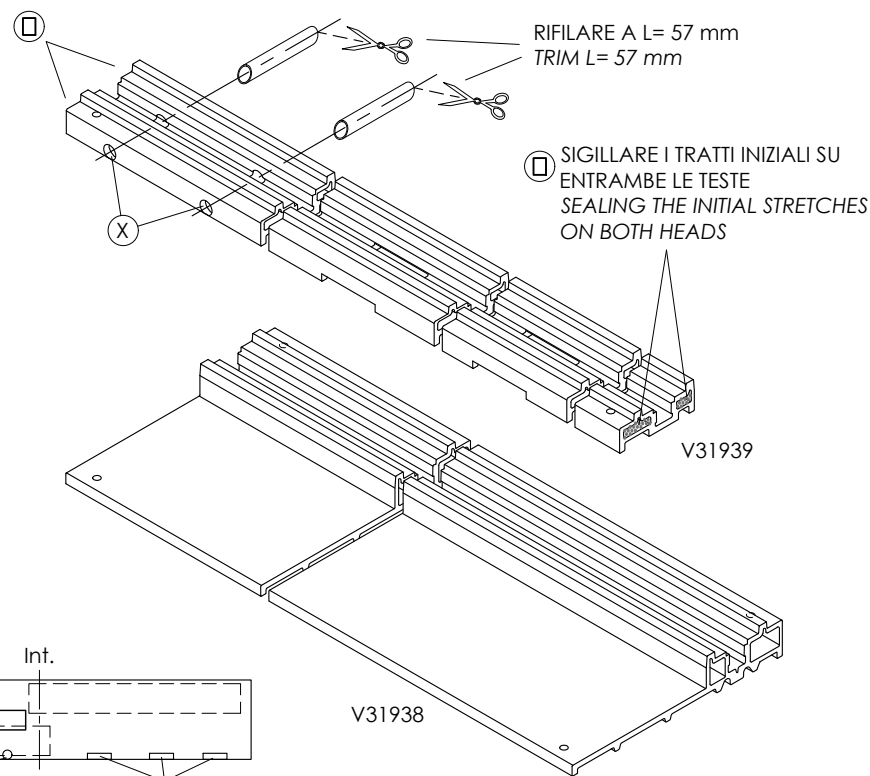
LAVORAZIONI SOGLIA V31938 PER U02024 E DRENAGGI SU V31939 (TIPOLOGIA 03, 08)
 THRESHOLD V31938 MACHININGS FOR U02024 FIXING AND DRAINAGE MACHININGS ON V31939 (03, 08 TYPOLOGIES)



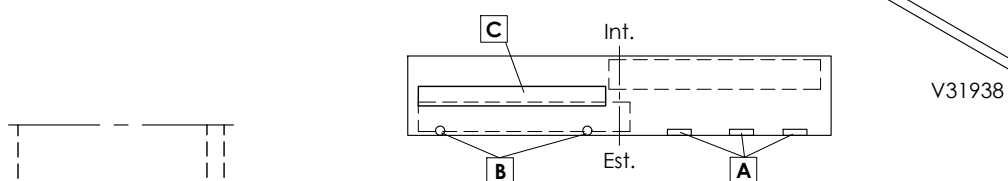
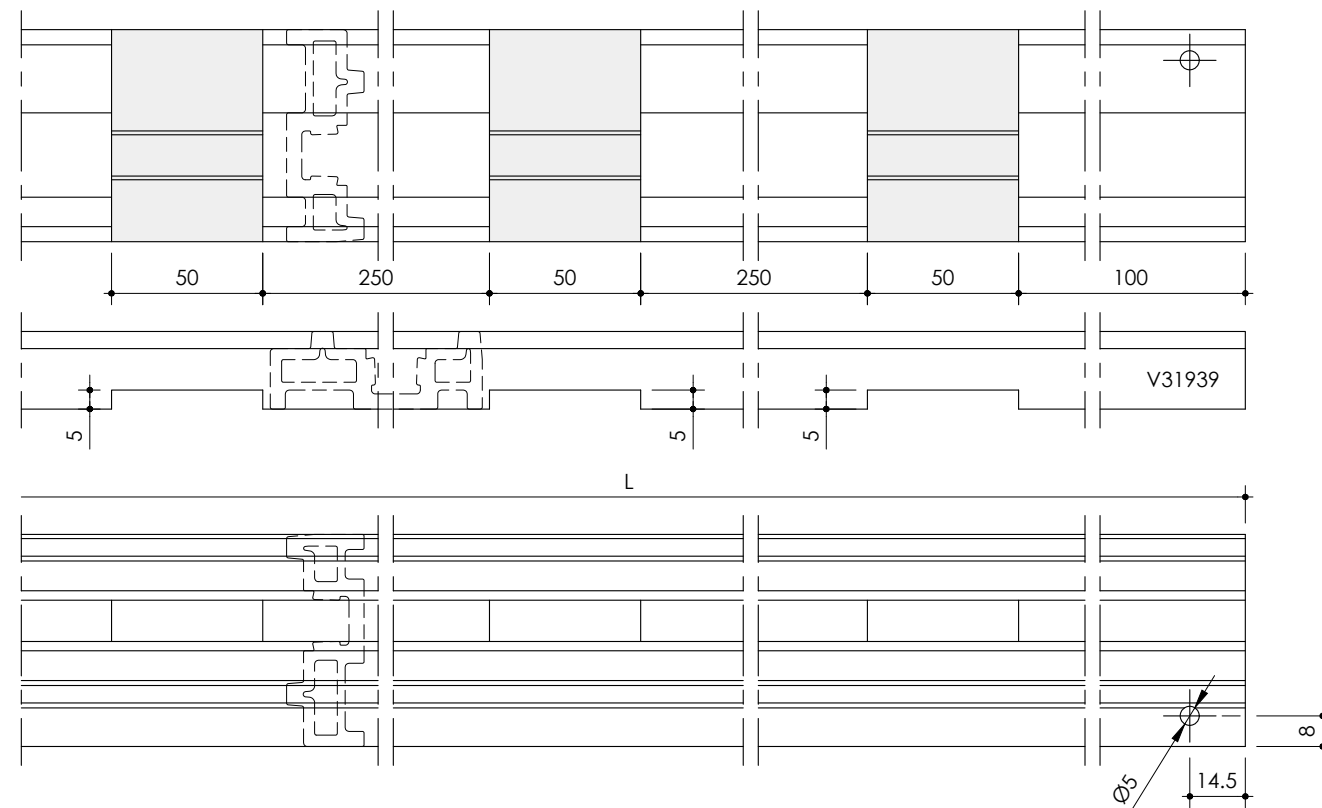
TIPOLOGIA TYPOLOGY	03	08

▲ ANTA PRINCIPALE
 MAIN SASH

GLI SCHEMI DELLE FINESTRE SONO DISEGNATI IN VISTA INTERNA
 WINDOWS SCHEMES ARE SHOWN FROM INSIDE

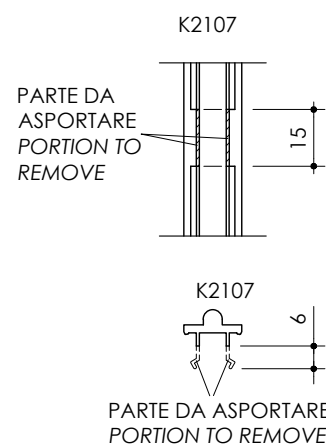
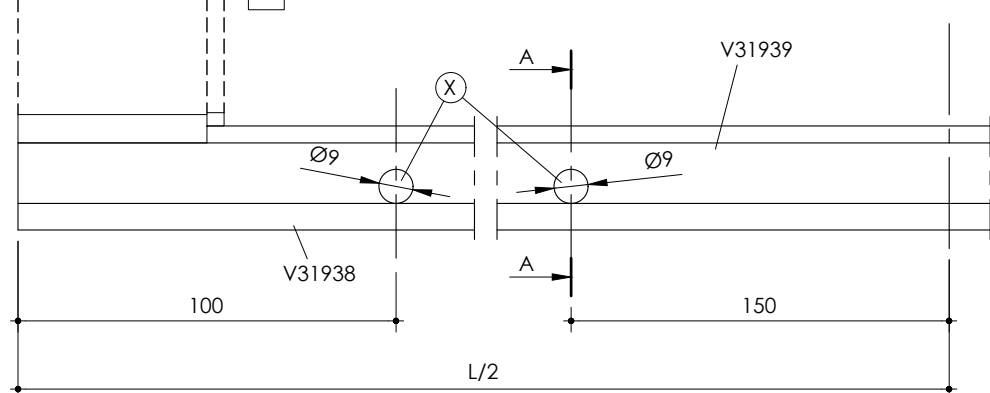


A DRENAGGI DA ESEGUIRE IN PARTE ESPOSTA, SPECCHIATURA PRINCIPALE
 A MACHINING TO EXECUTE IN EXPOSED PART, MAIN WING



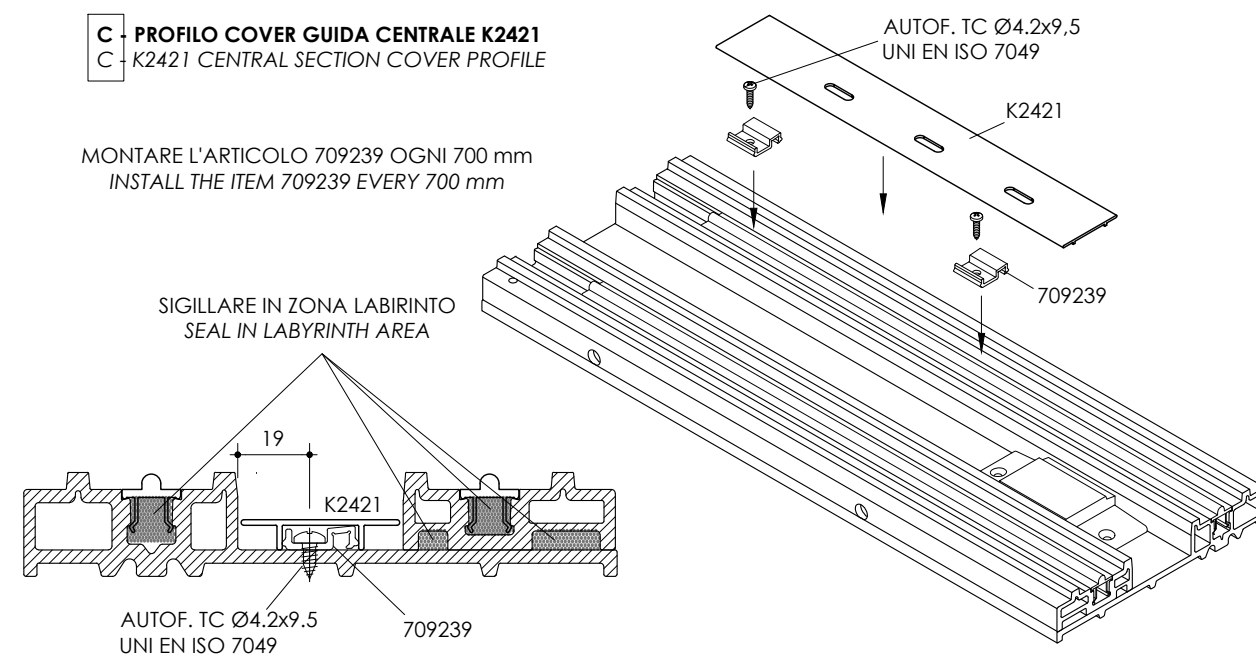
(X) PER QUESTA LAVORAZIONE UTILIZZARE DIMA ART. 900163
 TO EXECUTE THIS MACHINING, USE ART. 900163 DRILLING TEMPLATE

B DRENAGGI DA ESEGUIRE SU V31939 SPECCHIATURA SECONDARIA
 B MACHINING TO EXECUTE IN V31939 SECONDARY PANE

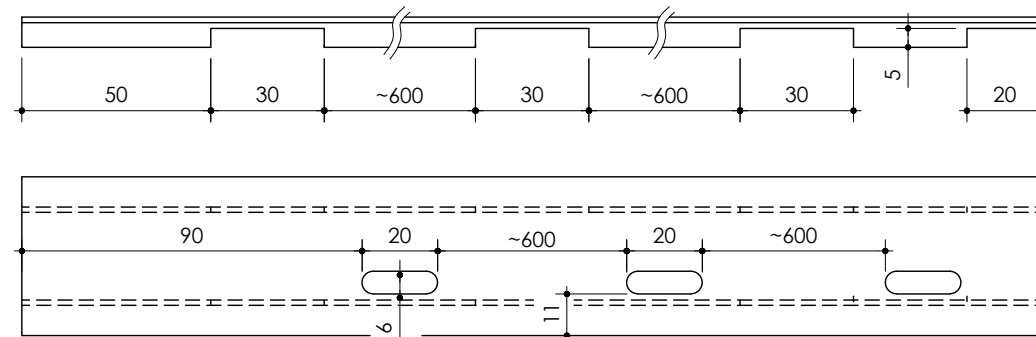
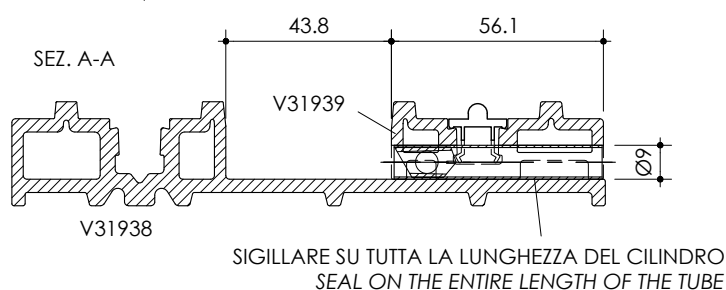
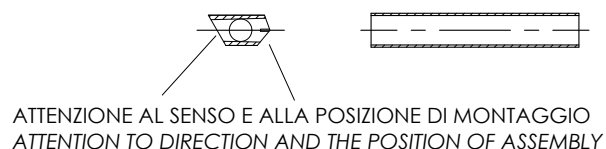


C PROFILO COVER GUIDA CENTRALE K2421
 C K2421 CENTRAL SECTION COVER PROFILE

MONTARE L'ARTICOLO 709239 OGNI 700 mm
 INSTALL THE ITEM 709239 EVERY 700 mm



DRENAGGIO 709245
709245 DRAINAGE



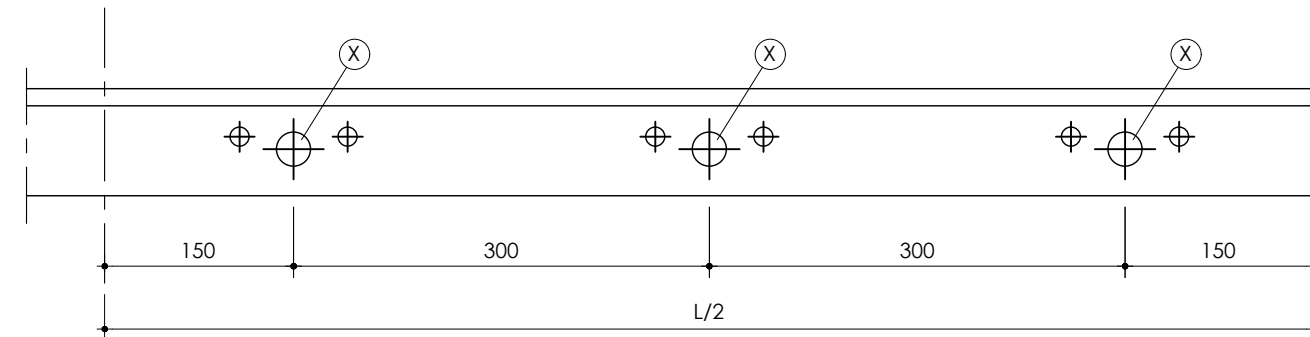
LAVORAZIONI E DRENAGGI SOGLIA K2411 (TIPOLOGIA 03, 08)
THRESHOLD K2411 MACHININGS AND DRAINAGE MACHININGS (03, 08 TYPOLOGIES)

TIPOLOGIA TYPOLOGY	03	08

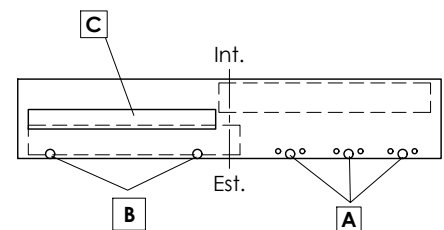
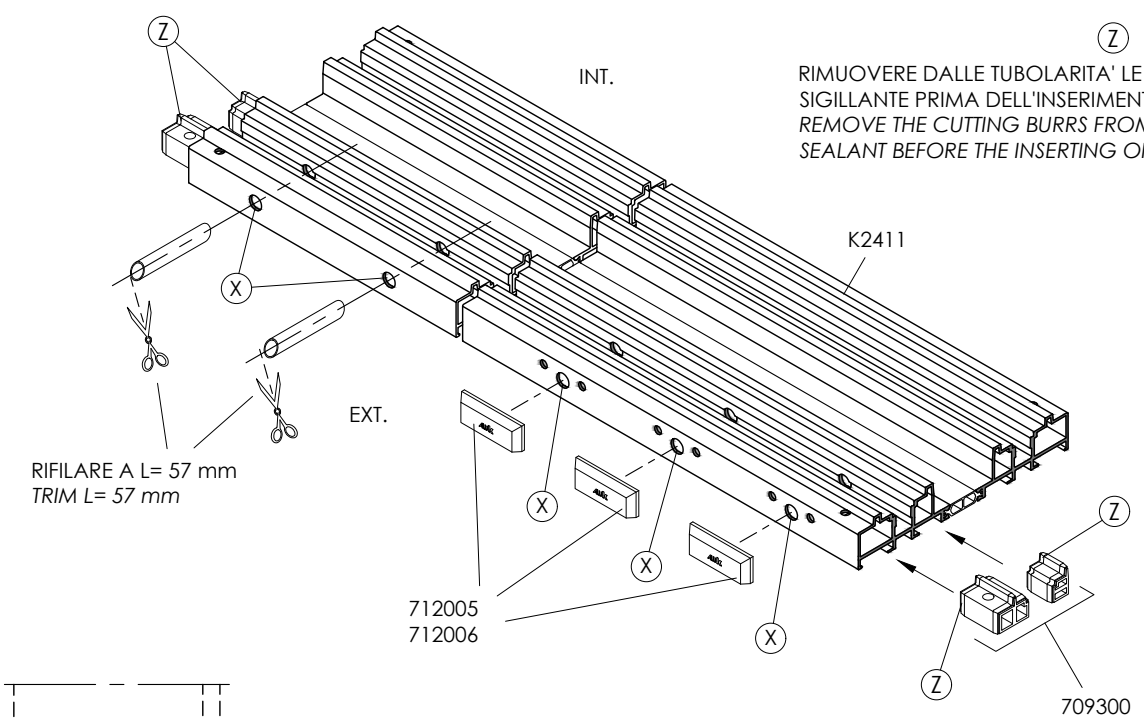
▲ ANTA PRINCIPALE
MAIN SASH

GLI SCHEMI DELLE FINESTRE SONO DISEGNATI IN VISTA INTERNA
WINDOWS SCHEMES ARE SHOWN FROM INSIDE

A DRENAGGI DA ESEGUIRE IN PARTE ESPOSTA, SPECCHIATURA PRINCIPALE
A MACHINING TO EXECUTE IN EXPOSED PART, MAIN WING



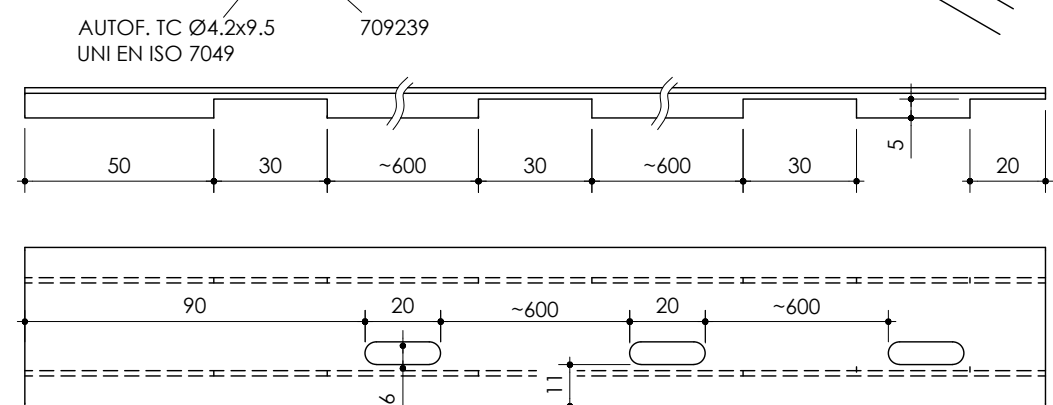
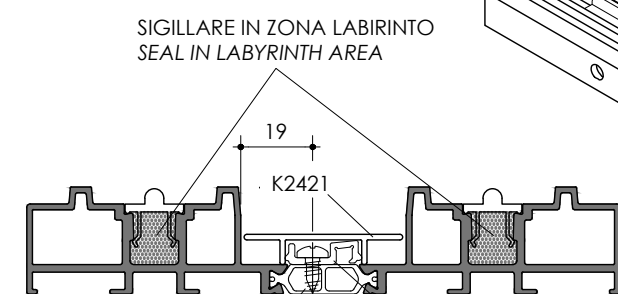
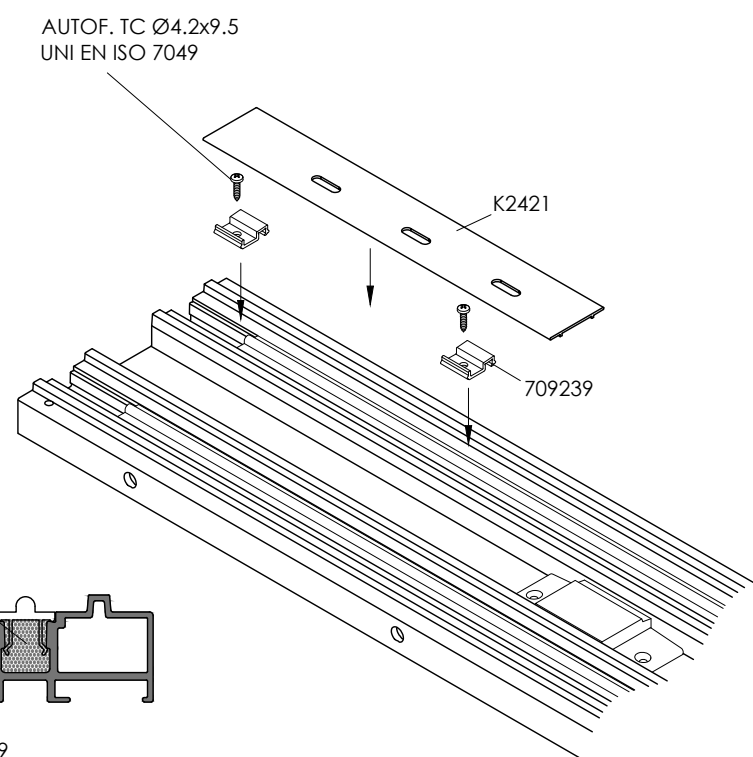
RIMUOVERE DALLE TUBOLARITA' LE BAVE DI TAGLIO E APPLICARE SIGILLANTE PRIMA DELL'INSERIMENTO DEI TAPPI
 REMOVE THE CUTTING BURRS FROM THE TUBULARS AND APPLY SEALANT BEFORE THE INSERTING OF PLUGS



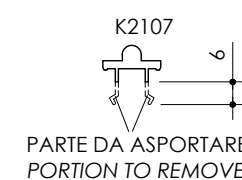
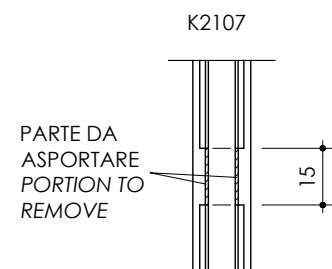
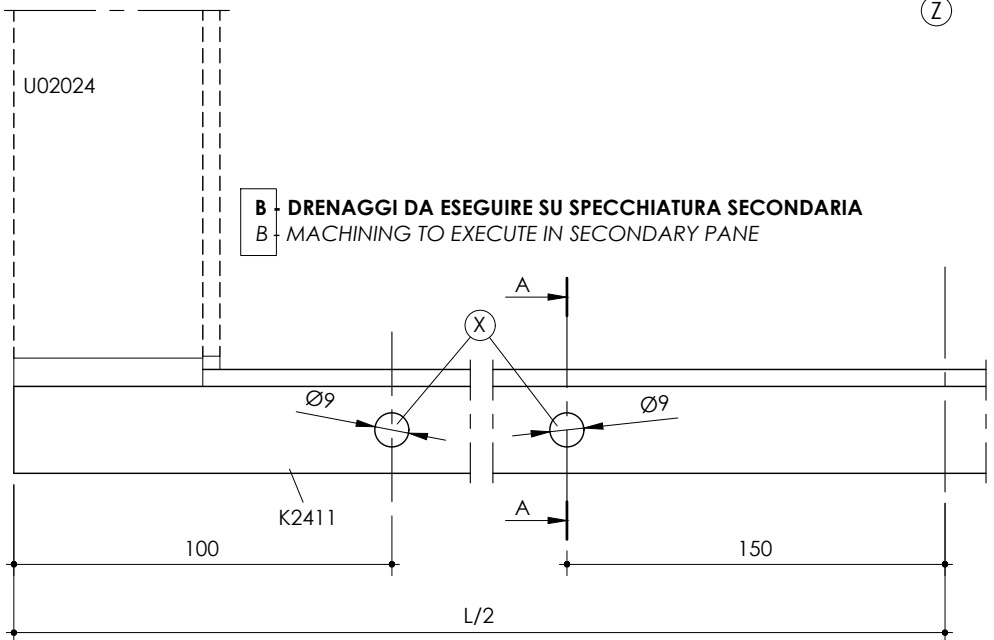
(X) PER QUESTA LAVORAZIONE UTILIZZARE DIMA ART. 900163
 TO EXECUTE THIS MACHINING, USE ART. 900163 DRILLING TEMPLATE

C PROFILO COVER GUIDA CENTRALE K2421
C K2421 CENTRAL SECTION COVER PROFILE

MONTARE L'ARTICOLO 709239 OGNI 700 mm
 INSTALL THE ITEM 709239 EVERY 700 mm

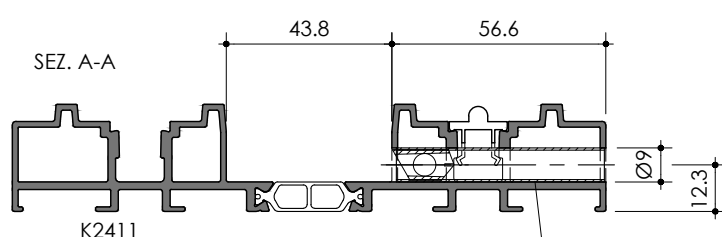


B DRENAGGI DA ESEGUIRE SU SPECCHIATURA SECONDARIA
B MACHINING TO EXECUTE IN SECONDARY PANE



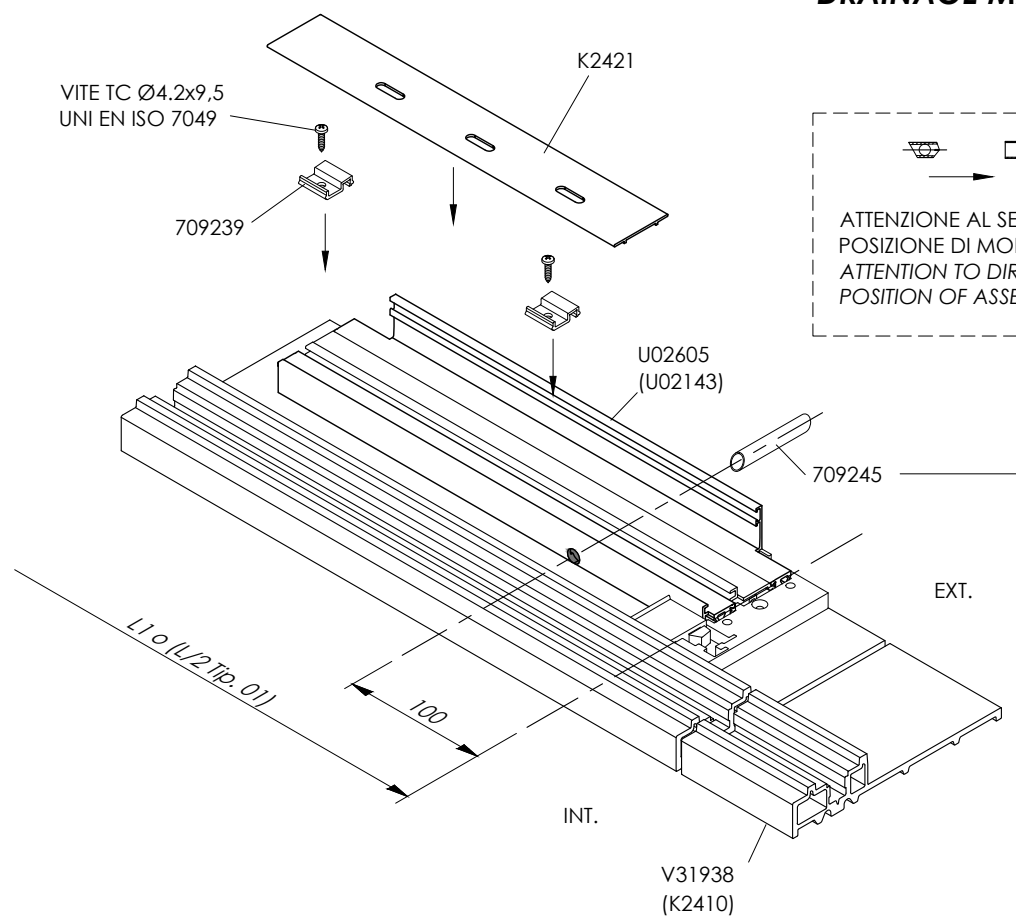
DRENAGGIO 709245
709245 DRAINAGE

ATTENZIONE AL SENSO E ALLA POSIZIONE DI MONTAGGIO
 ATTENTION TO DIRECTION AND THE POSITION OF ASSEMBLY

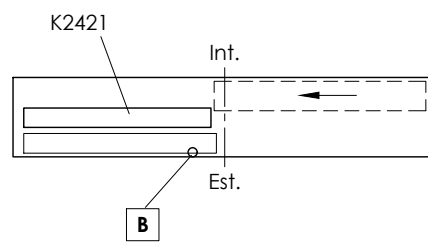


SIGILLARE SU TUTTA LA LUNGHEZZA DEL CILINDRO
 SEAL ON THE ENTIRE LENGTH OF THE TUBE

LAVORAZIONE DRENAGGIO TRAVERSO INFERIORE FISSO E FISSAGGIO K2421
DRAINAGE MACHINING FOR LOWER FIXED TRANSOM AND K2421 FIXING



ATTENZIONE AL SENSO E ALLA POSIZIONE DI MONTAGGIO
 ATTENTION TO DIRECTION AND THE POSITION OF ASSEMBLY

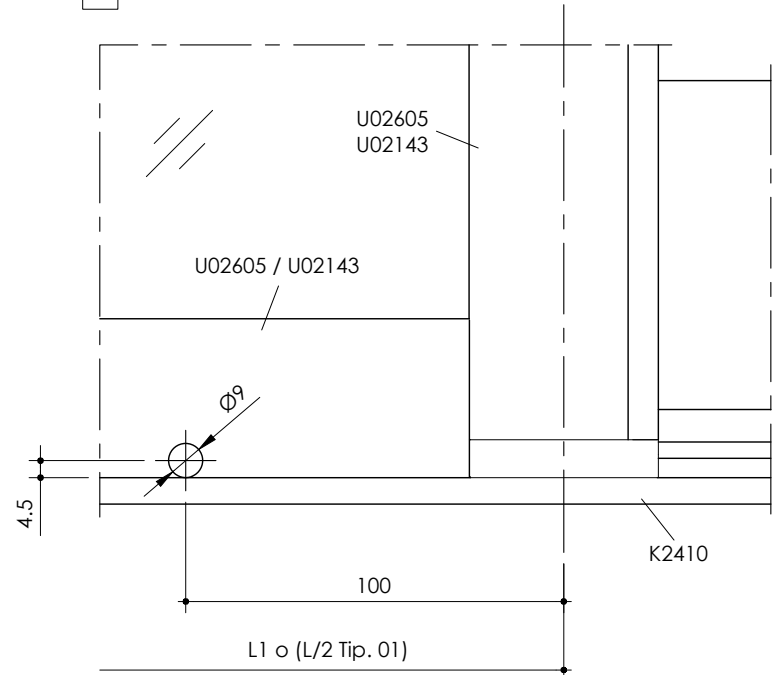


TIPOLOGIA TYPOLOGY	01	04	05	07
	F	F F	F F	F ▲ F

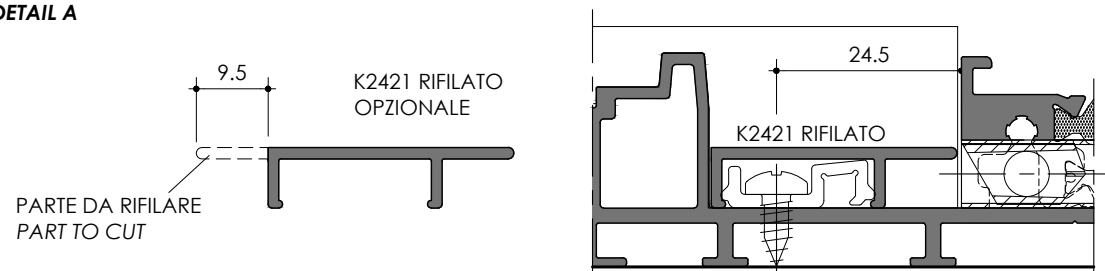
GLI SCHEMI DELLE FINESTRE SONO DISEGNATI IN VISTA INTERNA
 WINDOWS SCHEMES ARE SHOWN FROM INSIDE

▲ ANTA PRINCIPALE
 MAIN SASH

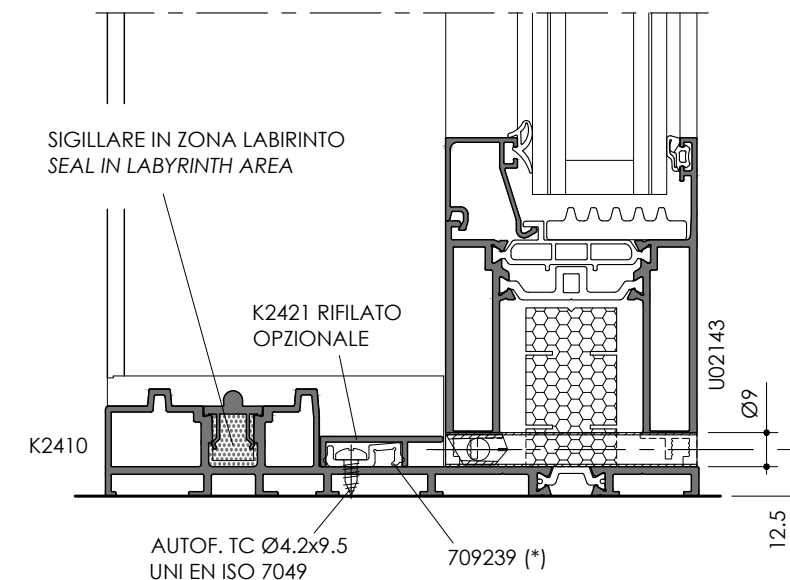
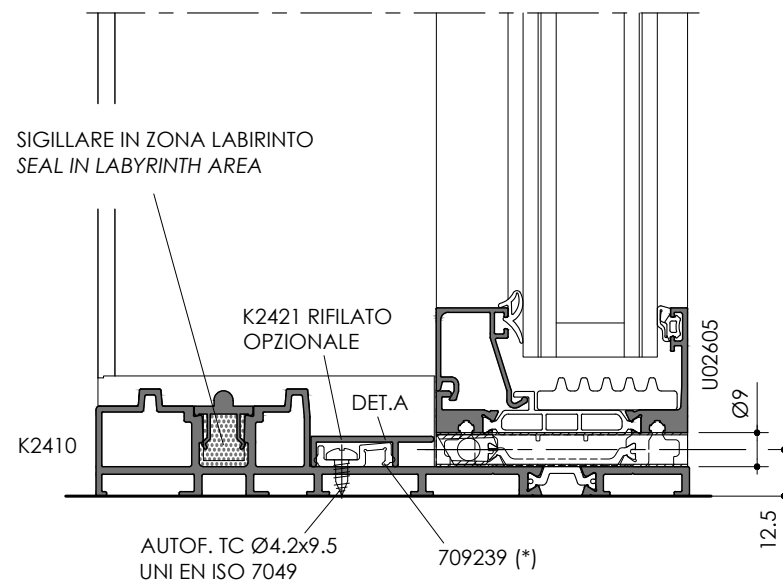
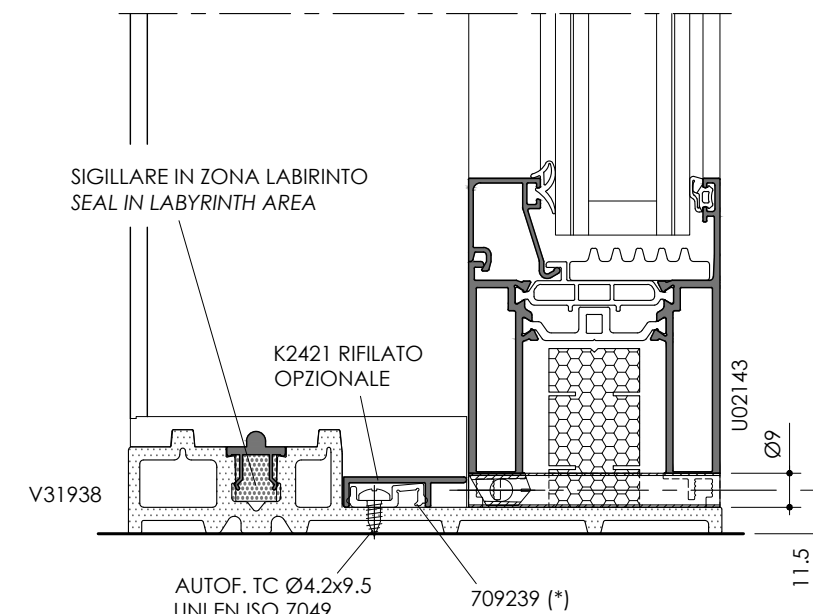
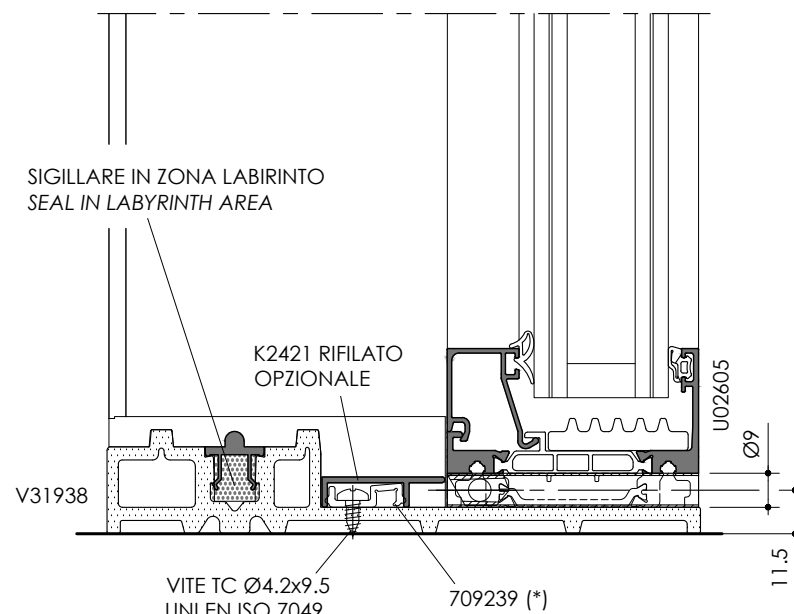
B DRENAGGI DA ESEGUIRE SU SPECCHIATURA FISSA
B MACHINING TO EXECUTE IN FIXED PANE



**DETTAGLIO A
 DETAIL A**



PROFILO COVER GUIDA CENTRALE K2421
K2421 CENTRAL SECTION COVER PROFILE

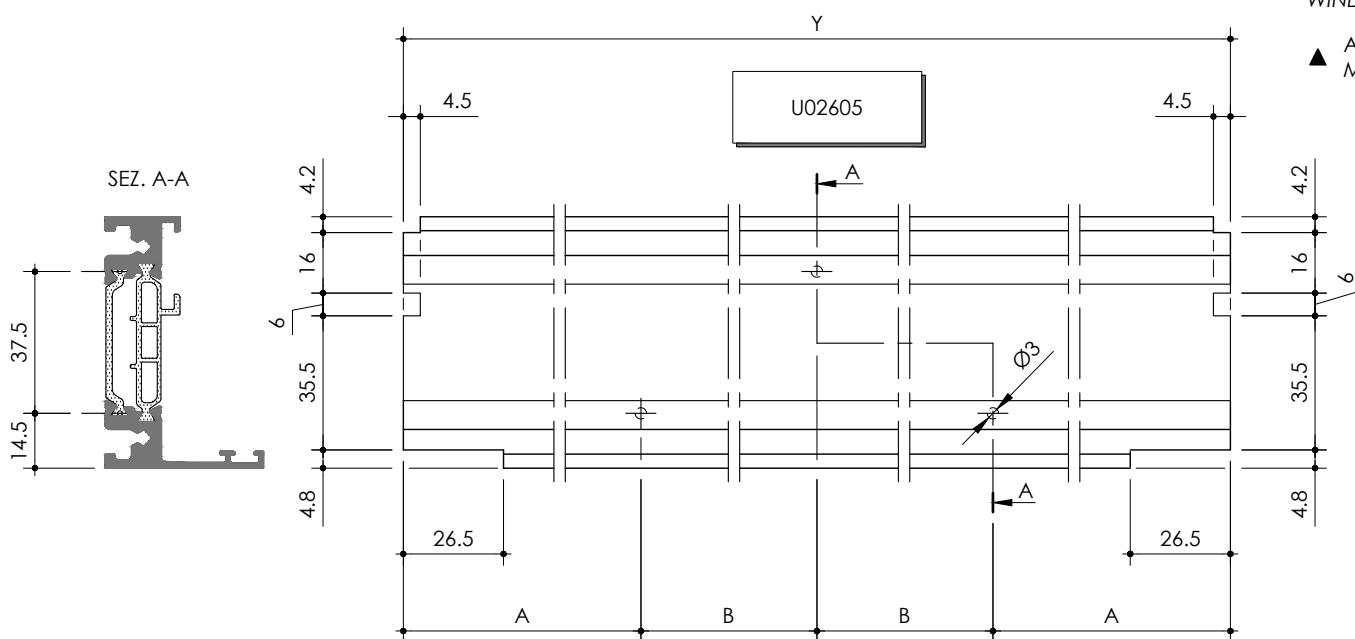


* MONTARE OGNI 700 mm
 INSTALL EVERY 700 mm

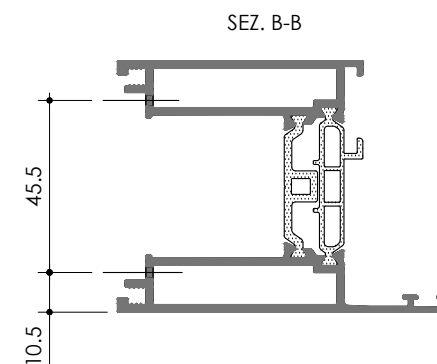
LAVORAZIONE TRAVERSO INFERIORE FISSO
FIXED BOTTOM TRANSOM MACHINING

TIPOLOGIA TYPOLOGY	01	02	04	05	06	07

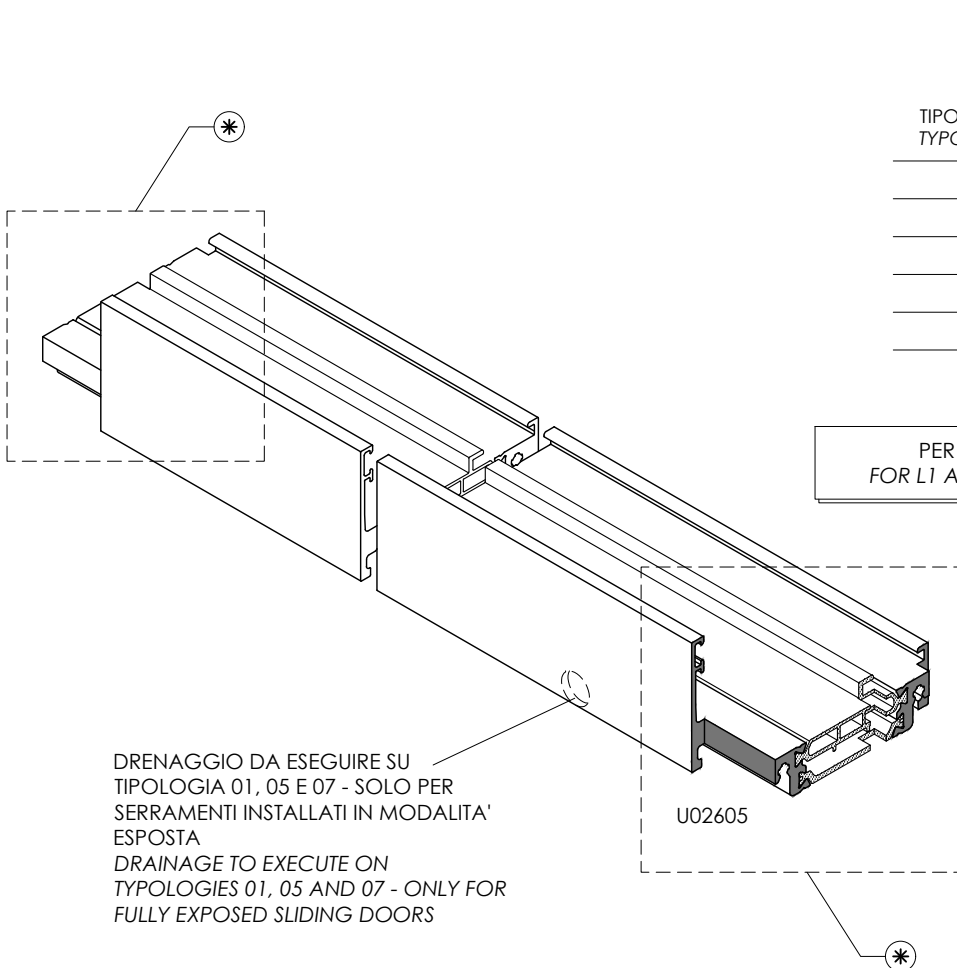
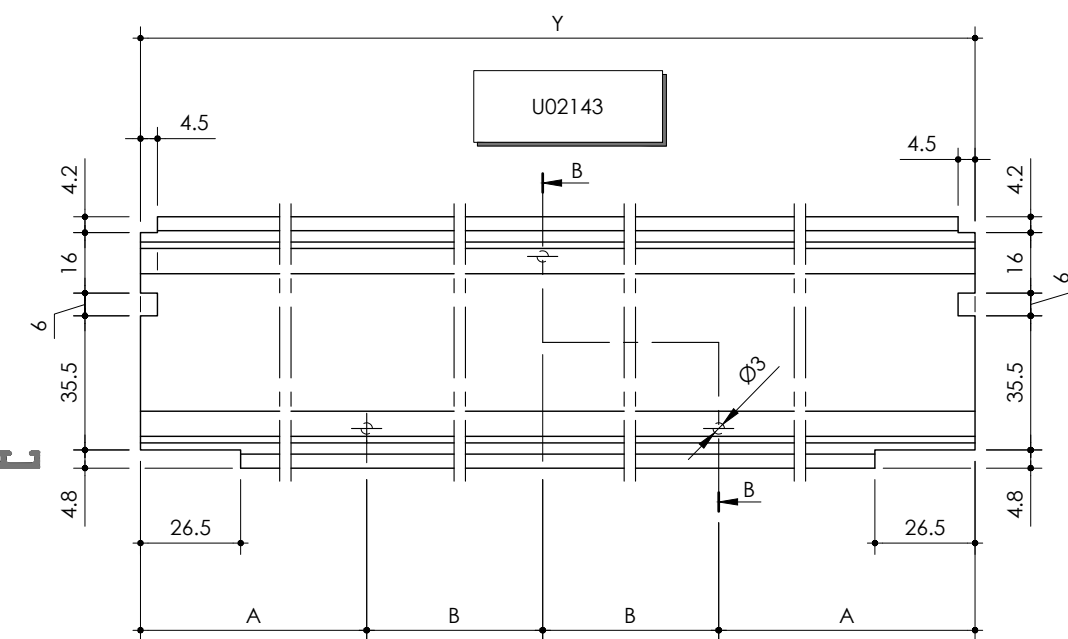
GLI SCHEMI DELLE FINESTRE SONO DISEGNATI IN VISTA INTERNA
WINDOWS SCHEMES ARE SHOWN FROM INSIDE



▲ ANTA PRINCIPALE
MAIN SASH



A = 150 mm
B ≤ 500 mm

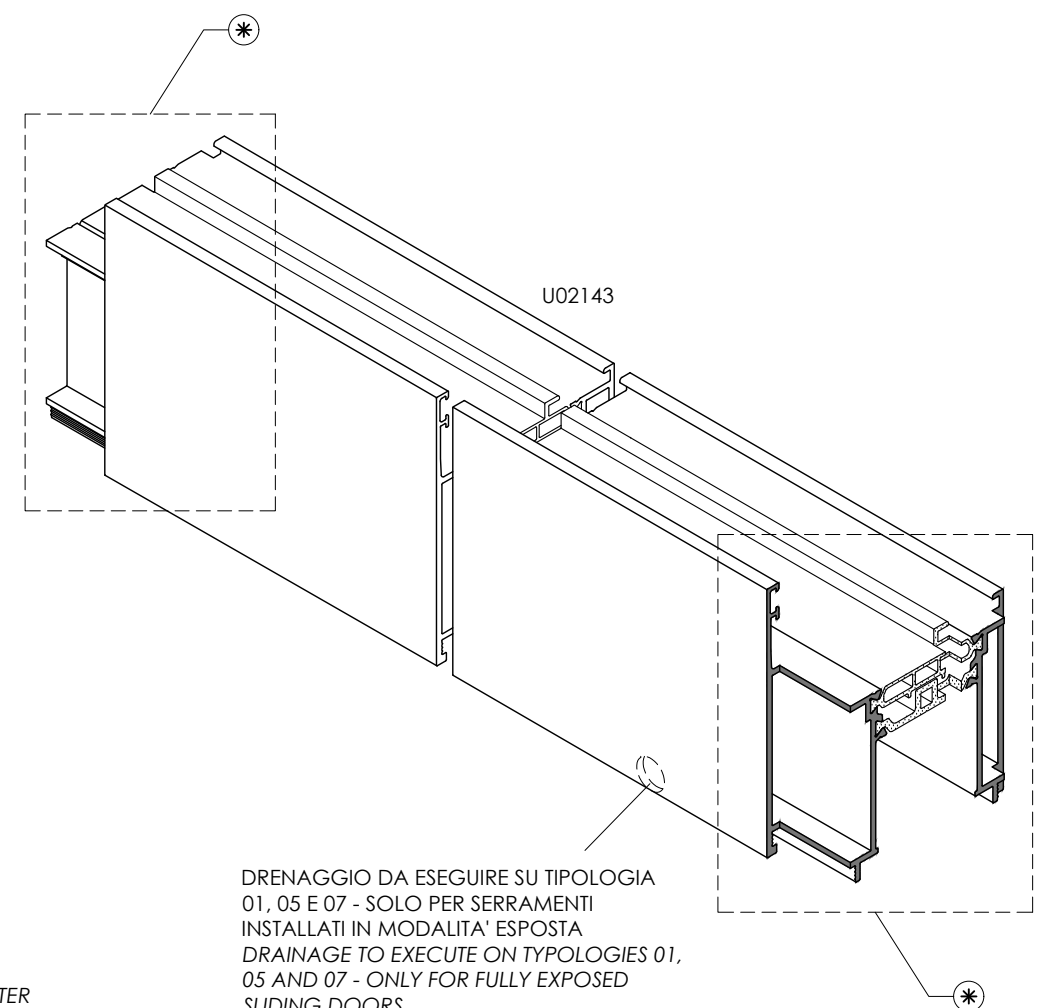


DRENAGGIO DA ESEGUIRE SU
TIPOLOGIA 01, 05 E 07 - SOLO PER
SERRAMENTI INSTALLATI IN MODALITA'
ESPOSTA
DRAINAGE TO EXECUTE ON
TYPOLOGIES 01, 05 AND 07 - ONLY FOR
FULLY EXPOSED SLIDING DOORS

Y - IN FUNZIONE DEL MONTANTE
Y - DEPENDS TO MULLION

TIPOLOGIA TYPOLOGY	U02605	U02143
01	L/2 - 22	L/2 - 44.5
02	L - L1 - 22	L - L1 - 44.5
04	-	L1 - 44.5
05	L2 + 3	L2 - 42
06	L - 2L1 + 3	L - 2L1 - 42
07	L1 - 22	L1 - 44.5

PER LE QUOTE L1 E L2 VEDERE CATALOGO GENERALE REP. 8
FOR L1 AND L2 DIMENSIONS SEE SECTION 8 OF GENERAL CATALOGUE



DRENAGGIO DA ESEGUIRE SU TIPOLOGIA
01, 05 E 07 - SOLO PER SERRAMENTI
INSTALLATI IN MODALITA' ESPOSTA
DRAINAGE TO EXECUTE ON TYPOLOGIES 01,
05 AND 07 - ONLY FOR FULLY EXPOSED
SLIDING DOORS

* PER QUESTA LAVORAZIONE UTILIZZARE GRUPPO FRESA 900161
TO EXECUTE THIS MILLING WORK, USE ART. 900161 MILLING CUTTER

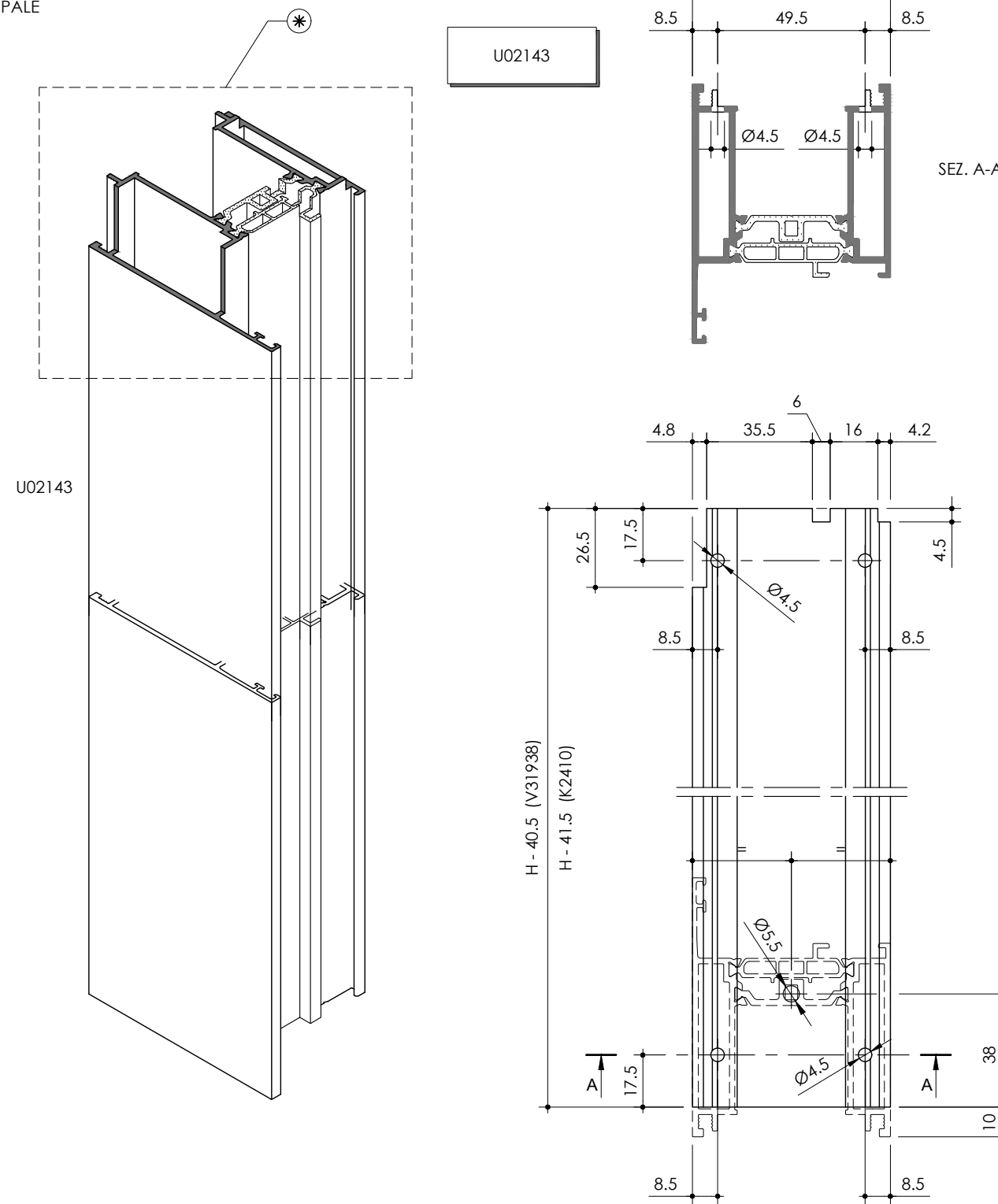
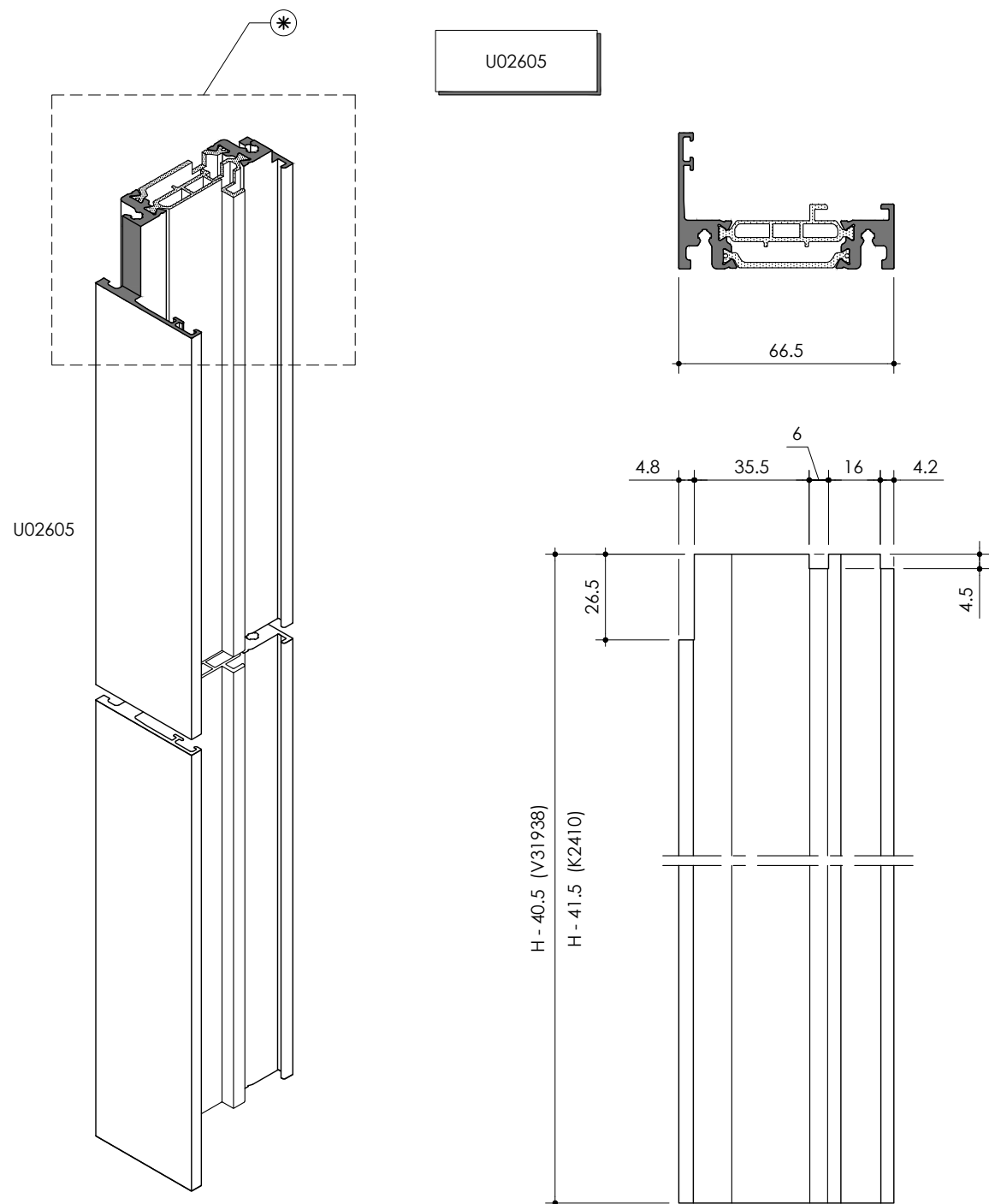
LAVORAZIONE MONTANTE CENTRALE FISSO
FIXED CENTRAL MULLION MACHINING

TIPOLOGIA TYPOLOGY	01	02	04	05	06	07
	F	F HP-K2418	F F	F F	F F HP-K2418	F F

GLI SCHEMI DELLE FINESTRE SONO DISEGNATI IN VISTA INTERNA
WINDOWS SCHEMES ARE SHOWN FROM INSIDE

▲ ANTA PRINCIPALE
MAIN SASH

PER ESEGUIRE QUESTE LAVORAZIONI UTILIZZARE DIMA ART. T10132
TO EXECUTE THESE MACHININGS, USE ART. T10132 DRILLING TEMPLATE



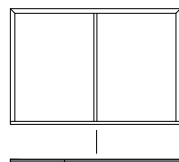
* PER ESEGUIRE QUESTE LAVORAZIONI UTILIZZARE GRUPPO FRESA ART. 900161
TO EXECUTE THESE MILLING WORKS, USE ART. 900161 MILLING CUTTER

DETTAGLI ASSEMBLAGGIO TIPOLOGIA 01, 02, 04 e 07
01, 02, 04 and 07 TYPOLOGY ASSEMBLING DETAILS

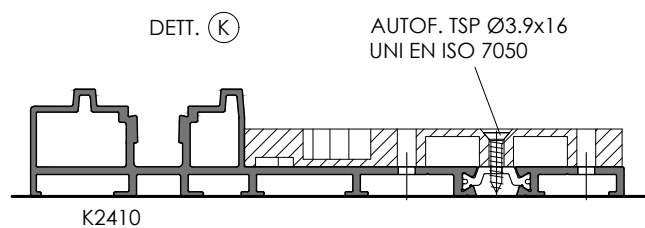
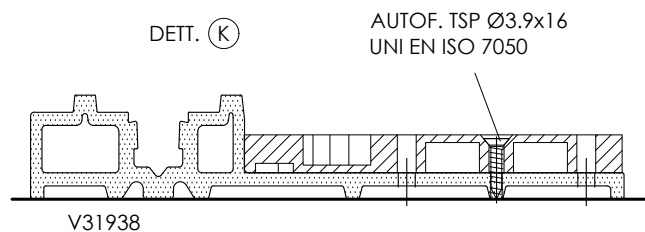
TIPOLOGIA TYPOLOGY	01	02	04	07

GLI SCHEMI DELLE FINESTRE SONO DISEGNATI IN VISTA INTERNA
WINDOWS SCHEMES ARE SHOWN FROM INSIDE

▲ ANTA PRINCIPALE
MAIN SASH



DURANTE IL TRASPORTO SOSTENERE LA SOGLIA V31938 CON UNA TAVOLA O TUBO RIGIDO
TO SUPPORT THE V31938 THRESHOLD WITH A PLANK OR BEAM DURING THE TRANSPORT



ELENCO VITI UTILIZZATE
LIST OF USED SCREWS

DETT. (K) AUTOF. TSP Ø3.9x16
UNI EN ISO 7050

CONTENUTE NEL KIT V47078
CONTAINED IN V47078 KIT

(E) Autofill TC 4.2x50
TESTA 1/2 TONDA

(F) Autofill TC 4.2x22
TESTA 1/2 TONDA

(H) Autofill TC 4.2x50
TESTA 1/2 TONDA

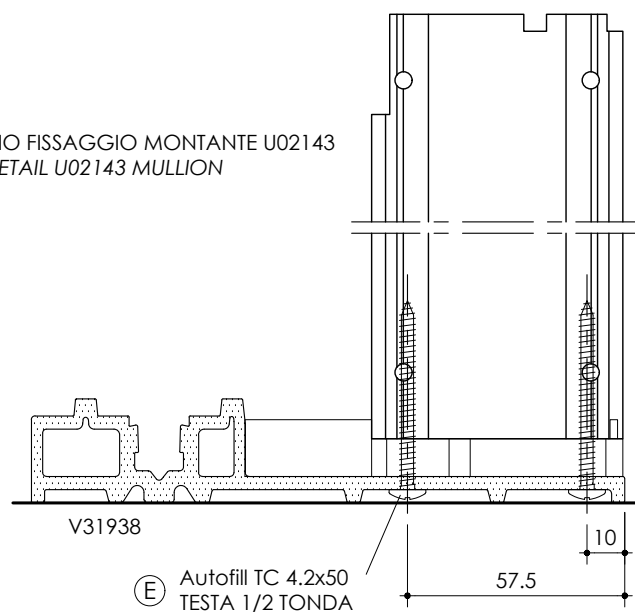
(L) Autofill TC 4.2x13
TESTA 1/2 TONDA

(G) Autofill TC 4.2x22
UNI EN ISO 7049

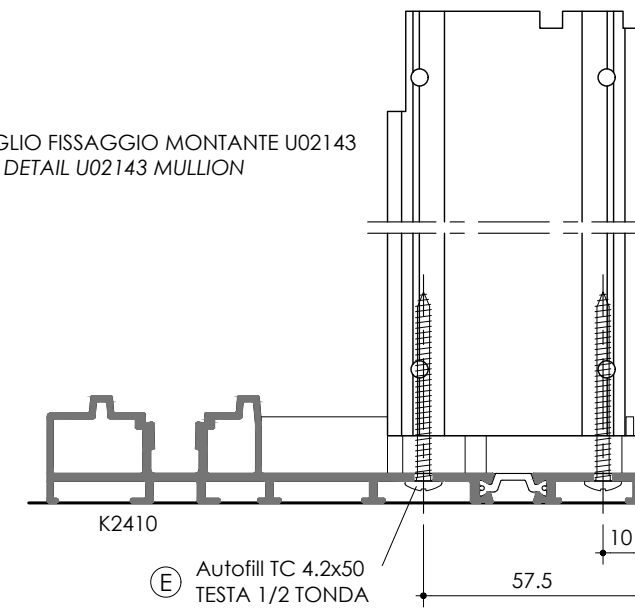
(I) Autofill TC 4.2x50
UNI EN ISO 7049

(M) Autofill TC 4.2x13
UNI EN ISO 7049

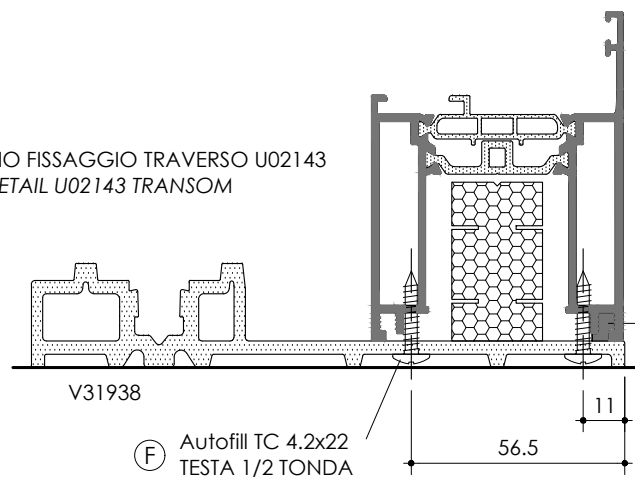
DETTAGLIO FISSAGGIO MONTANTE U02143
FIXING DETAIL U02143 MULLION



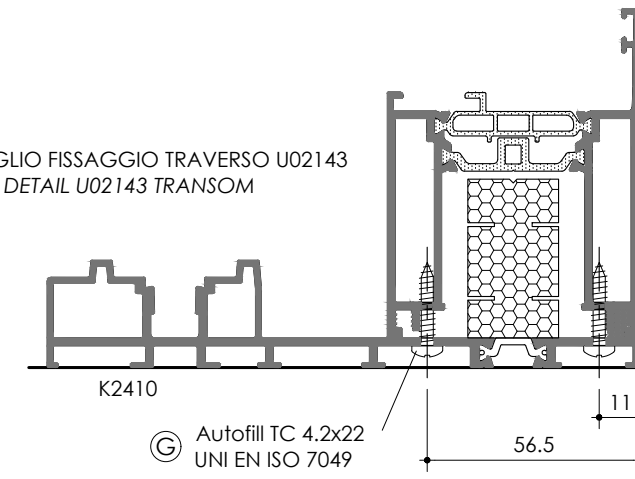
DETTAGLIO FISSAGGIO MONTANTE U02143
FIXING DETAIL U02143 MULLION



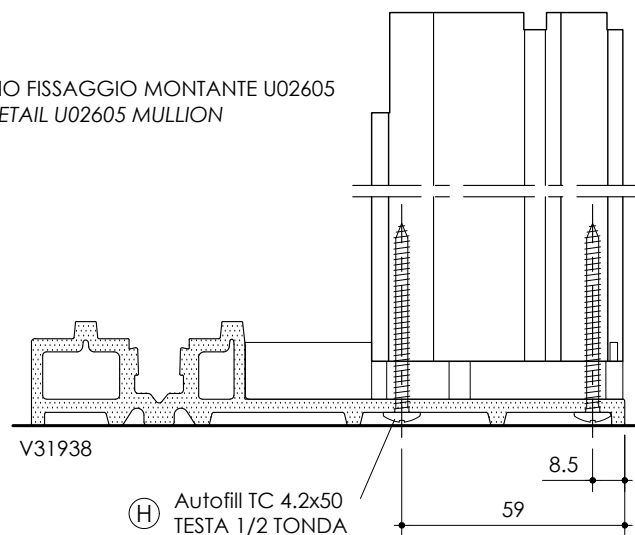
DETTAGLIO FISSAGGIO TRAVERSO U02143
FIXING DETAIL U02143 TRANSOM



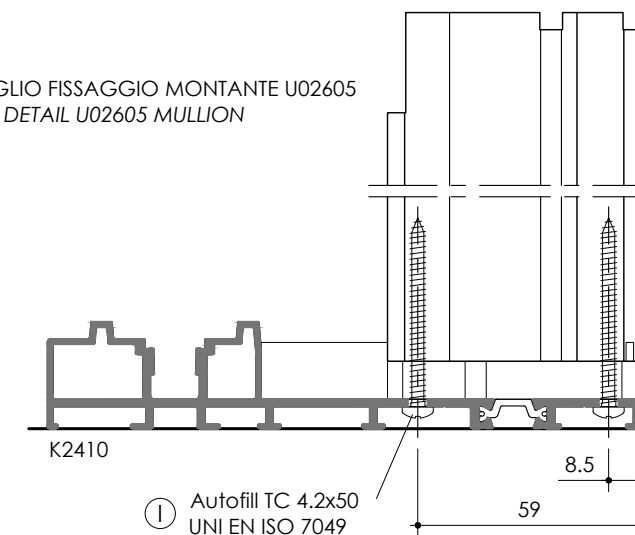
DETTAGLIO FISSAGGIO TRAVERSO U02143
FIXING DETAIL U02143 TRANSOM



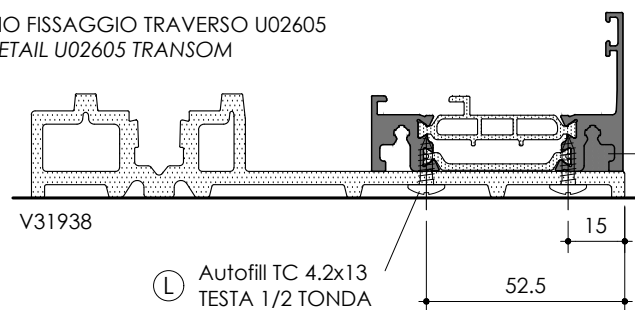
DETTAGLIO FISSAGGIO MONTANTE U02605
FIXING DETAIL U02605 MULLION



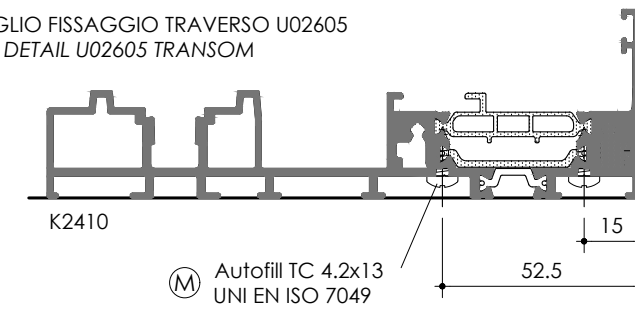
DETTAGLIO FISSAGGIO MONTANTE U02605
FIXING DETAIL U02605 MULLION



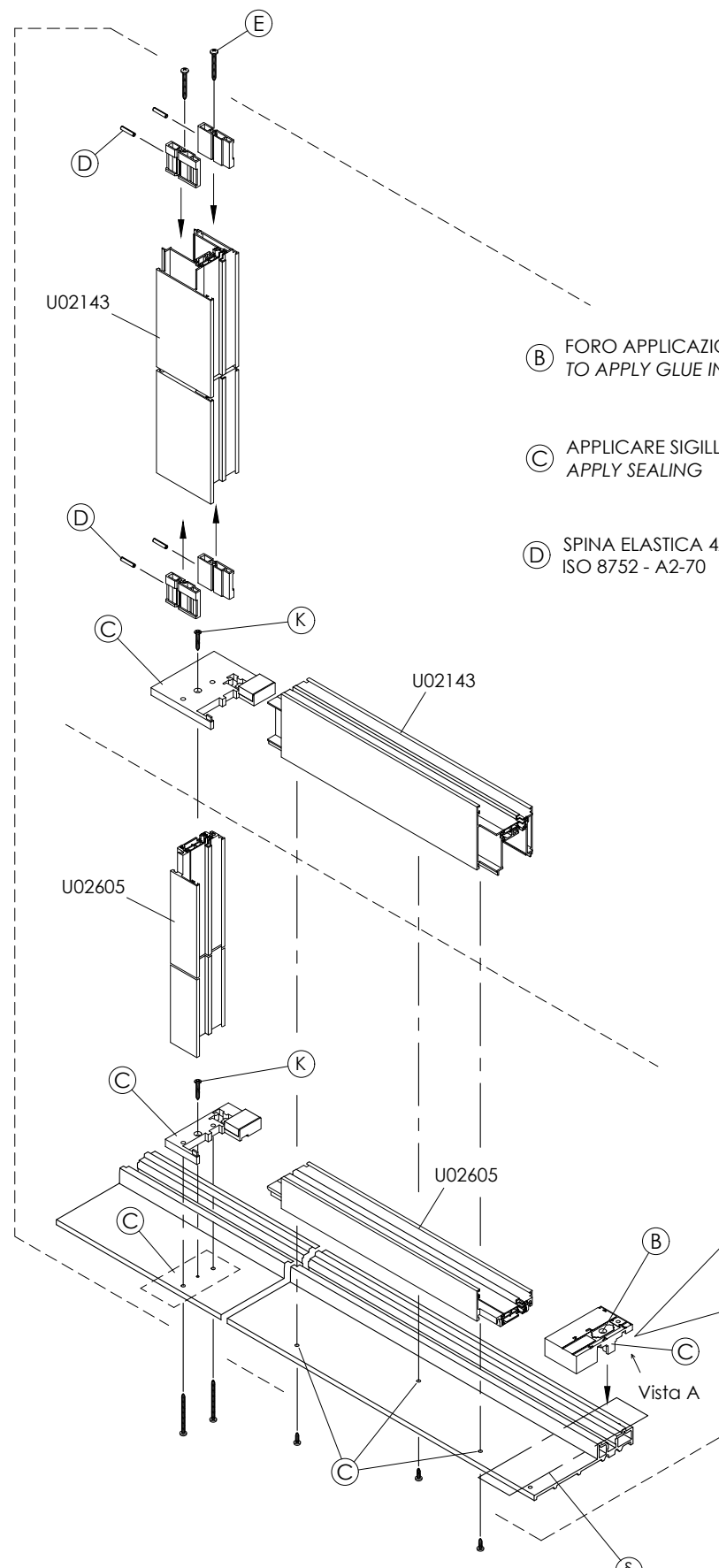
DETTAGLIO FISSAGGIO TRAVERSO U02605
FIXING DETAIL U02605 TRANSOM



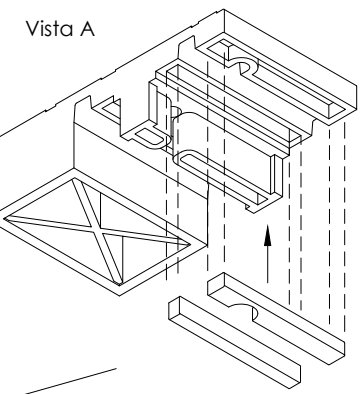
DETTAGLIO FISSAGGIO TRAVERSO U02605
FIXING DETAIL U02605 TRANSOM



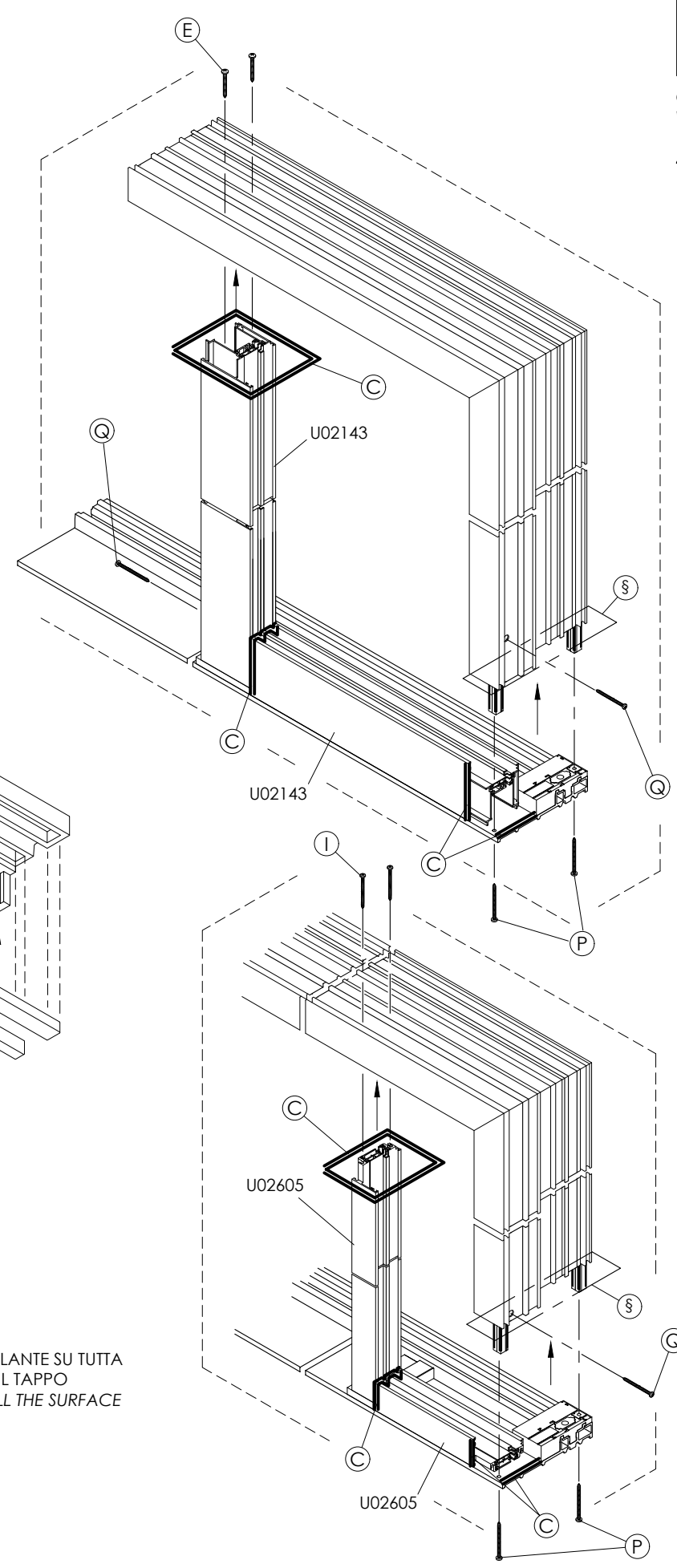
ASSEMBLAGGIO TIPOLOGIA 01, 02, 04 e 07
01, 02, 04 and 07 TYPOLOGY ASSEMBLING



- (B) FORO APPLICAZIONE COLLA
TO APPLY GLUE IN HOLE
- (C) APPLICARE SIGILLANTE
APPLY SEALING
- (D) SPINA ELASTICA 4x20
ISO 8752 - A2-70
- (K) AUTOF. TSP Ø3.9x16
UNI EN ISO 7050



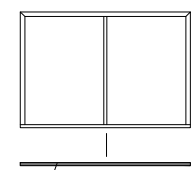
(S) APPLICARE UNIFORMEMENTE SIGILLANTE SU TUTTA LA SUPERFICIE A CONTATTO CON IL TAPPO
APPLY UNIFORMLY SEALING ON ALL THE SURFACE IN CONTACT WITH THE PLUG



TIPOLOGIA TYPOLOGY	01	02	04	07

GLI SCHEMI DELLE FINESTRE SONO DISEGNATI IN VISTA INTERNA
WINDOWS SCHEMES ARE SHOWN FROM INSIDE

▲ ANTA PRINCIPALE
MAIN SASH



DURANTE IL TRASPORTO SOSTENERE LA SOGLIA V31938 CON UNA TAVOLA O TUBO RIGIDO
TO SUPPORT THE V31938 THRESHOLD WITH A PLANK OR BEAM DURING THE TRANSPORT

ELENCO VITI UTILIZZATE
LIST OF USED SCREWS

DETT. (K) AUTOF. TSP Ø3.9x16
UNI EN ISO 7050

CONTENUTE NEL KIT V47078
CONTAINED IN V47078 KIT

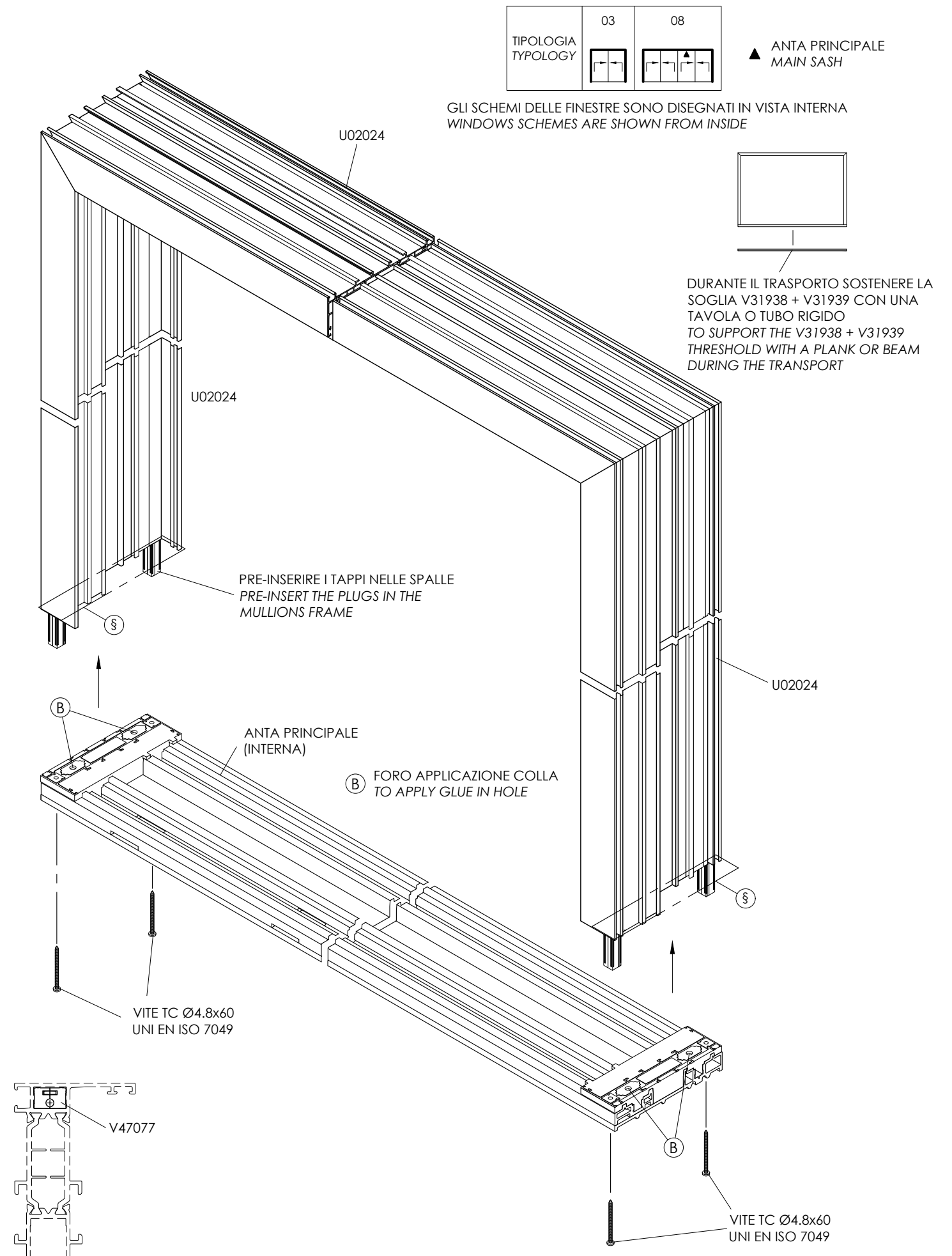
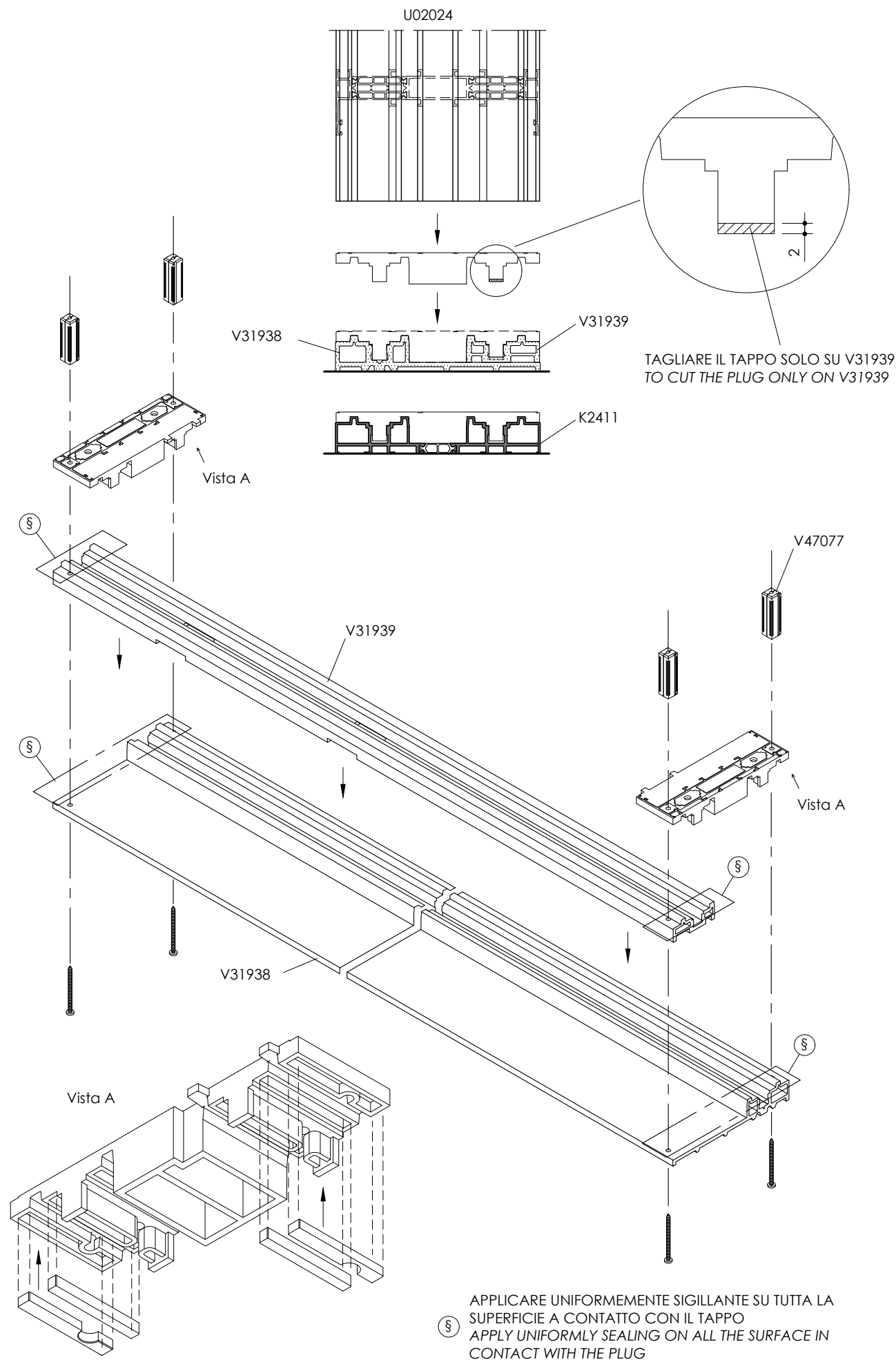
- (D) SPINA ELASTICA 4x20
ISO 8752 - A2-70
- (E) VITE AUTOF. ST 4.2x50
ISO 7049

CONTENUTE NEL KIT V47077
CONTAINED IN V47077 KIT

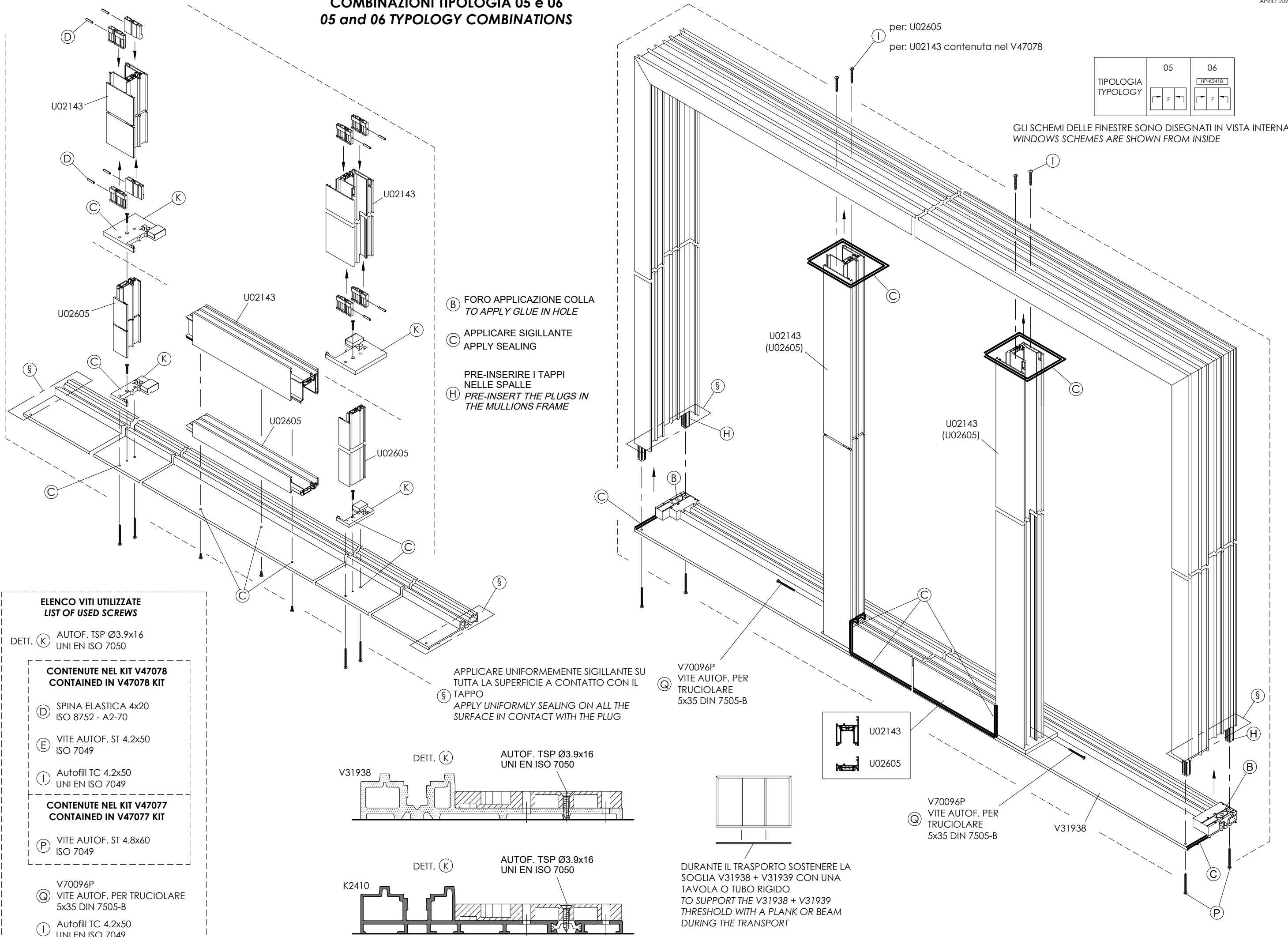
- (P) VITE AUTOF. ST 4.8x60
ISO 7049
- V70096P
- (Q) VITE AUTOF. PER TRUCIOLARE
5x35 DIN 7505-B
- (I) Autofill TC 4.2x50
UNI EN ISO 7049

DETTAGLI NELLA PAGINA PRECEDENTE
DETAILS IN THE PREVIOUS PAGE

ASSEMBLAGGIO TIPOLOGIA 03 e 08
03 and 08 TYPOLOGY ASSEMBLING



COMBINAZIONI TIPOLOGIA 05 e 06
05 and 06 TYPOLOGY COMBINATIONS



TIPOLOGIA TYPOLOGY	05	06
	F	HP-K2418

GLI SCHEMI DELLE FINESTRE SONO DISEGNATI IN VISTA INTERNA
WINDOWS SCHEMES ARE SHOWN FROM INSIDE

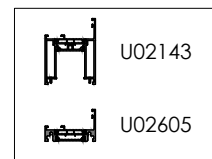
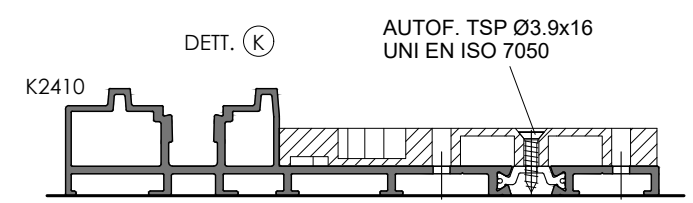
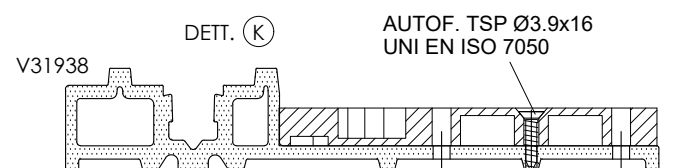
- (B) FORO APPLICAZIONE COLLA
TO APPLY GLUE IN HOLE
- (C) APPLICARE SIGILLANTE
APPLY SEALING
- PRE-INSERIRE I TAPPI
NELLE SPALLE
(H) PRE-INSERT THE PLUGS IN
THE MULLIONS FRAME

APPLICARE UNIFORMEMENTE SIGILLANTE SU
TUTTA LA SUPERFICIE A CONTATTO CON IL
(S) TAPPO
APPLY UNIFORMLY SEALING ON ALL THE
SURFACE IN CONTACT WITH THE PLUG

V70096P
VITE AUTOF. PER
TRUCIOLARE
5x35 DIN 7505-B

DURANTE IL TRASPORTO SOSTENERE LA
SOGLIA V31938 + V31939 CON UNA
TAVOLA O TUBO RIGIDO
TO SUPPORT THE V31938 + V31939
THRESHOLD WITH A PLANK OR BEAM
DURING THE TRANSPORT

- ELENCO VITI UTILIZZATE**
LIST OF USED SCREWS
- DETT. (K) AUTOF. TSP Ø3.9x16
UNI EN ISO 7050
- CONTENUTE NEL KIT V47078**
CONTAINED IN V47078 KIT
- (D) SPINA ELASTICA 4x20
ISO 8752 - A2-70
 - (E) VITE AUTOF. ST 4.2x50
ISO 7049
 - (I) Autofill TC 4.2x50
UNI EN ISO 7049
- CONTENUTE NEL KIT V47077**
CONTAINED IN V47077 KIT
- (P) VITE AUTOF. ST 4.8x60
ISO 7049
- V70096P
 - (Q) VITE AUTOF. PER TRUCIOLARE
5x35 DIN 7505-B
 - (I) Autofill TC 4.2x50
UNI EN ISO 7049



V70096P
VITE AUTOF. PER
TRUCIOLARE
5x35 DIN 7505-B

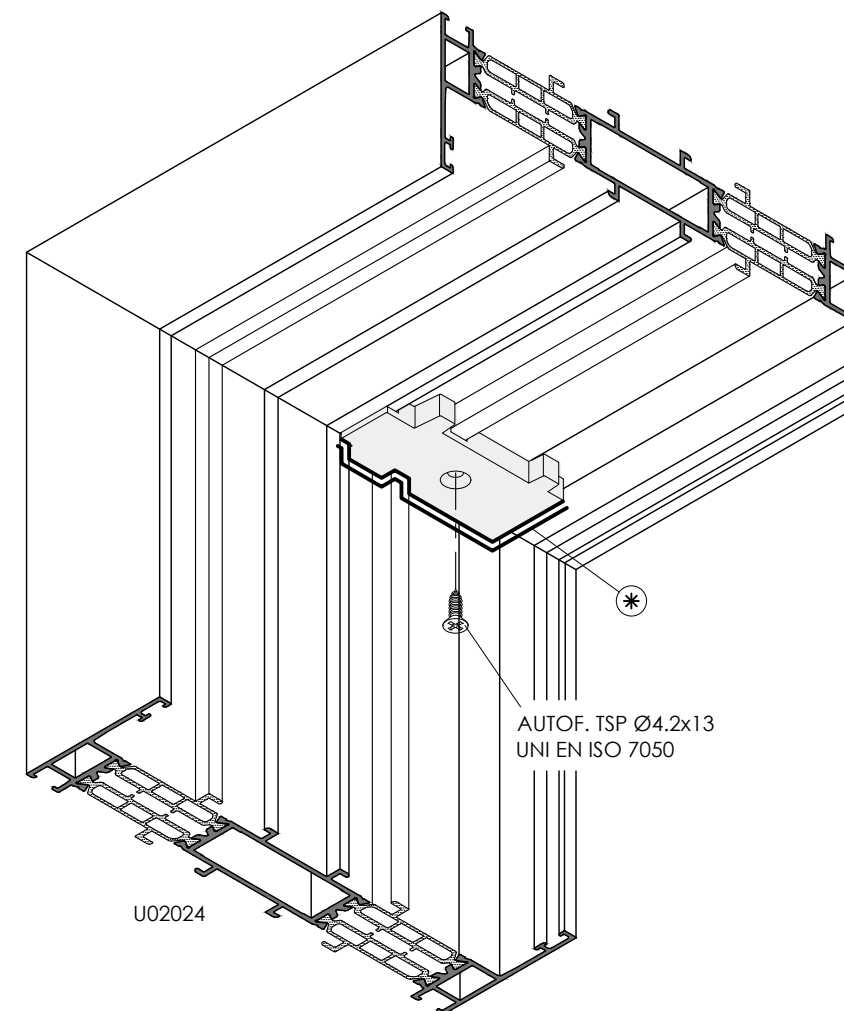
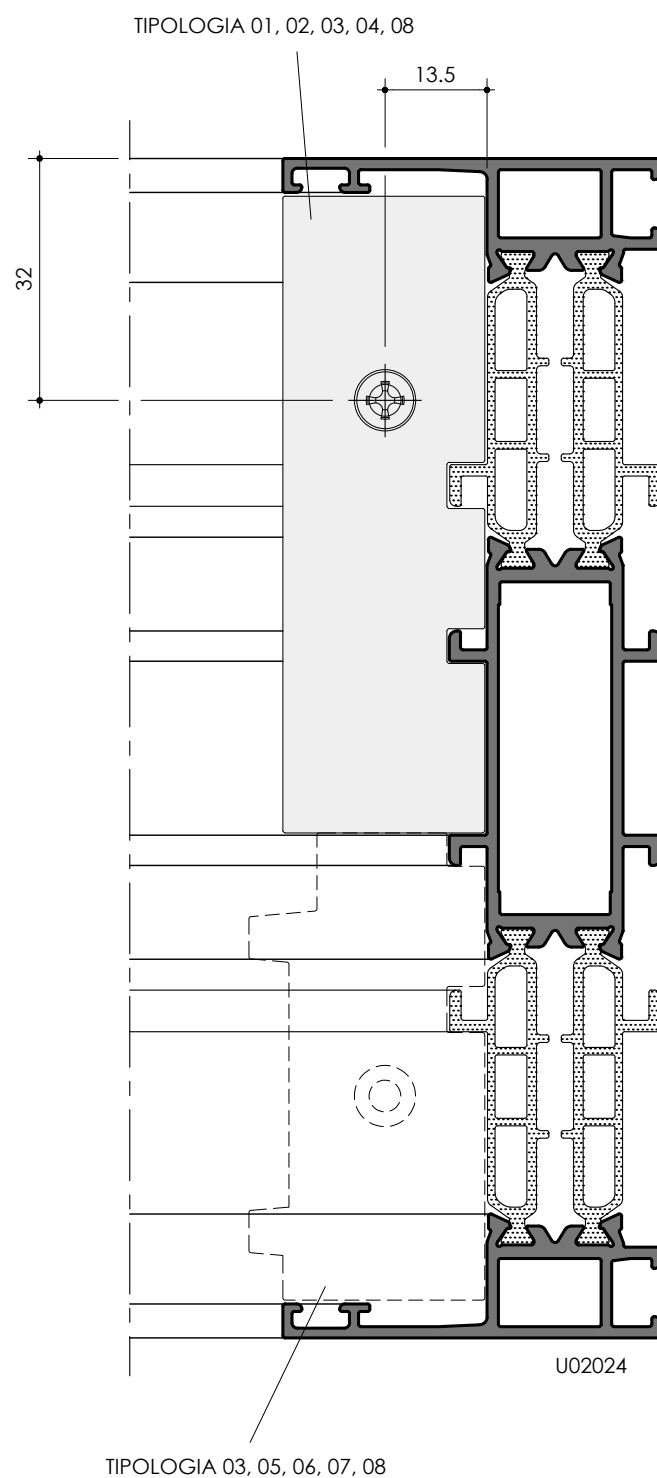
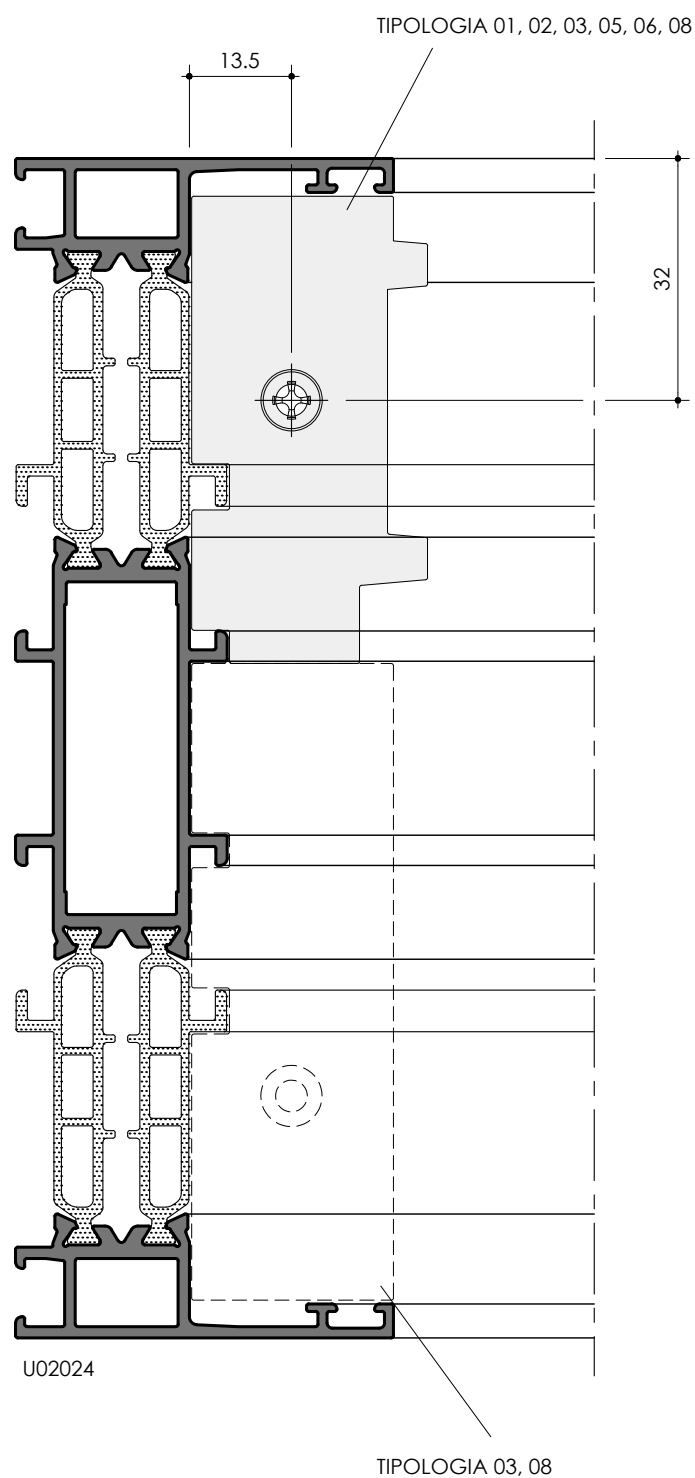
V31938

INSERIMENTO TAPPI SUPERIORI TOP PLUGS POSITION

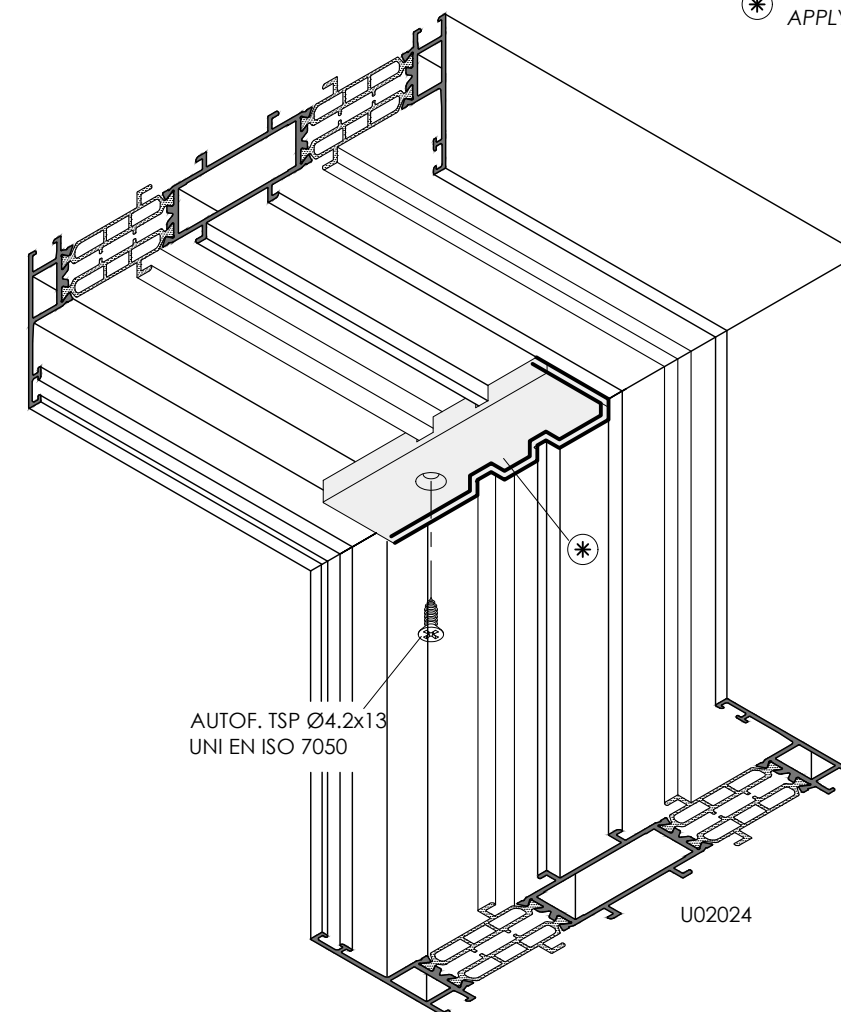
TIPOLOGIA TYPE	01	02	03	04	05	06	07	08
	F	F HP-K2418	F	F F	F F	F F HP-K2418	F F	F F

GLI SCHEMI DELLE FINESTRE SONO DISEGNATI IN VISTA INTERNA
 WINDOWS SCHEMES ARE SHOWN FROM INSIDE

▲ ANTA PRINCIPALE
 MAIN SASH



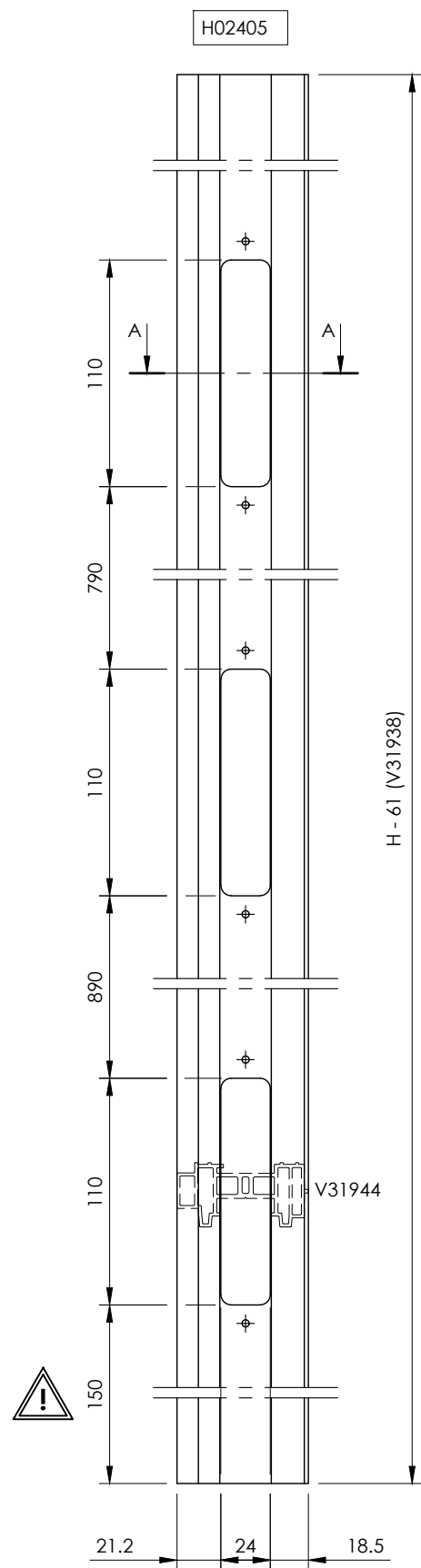
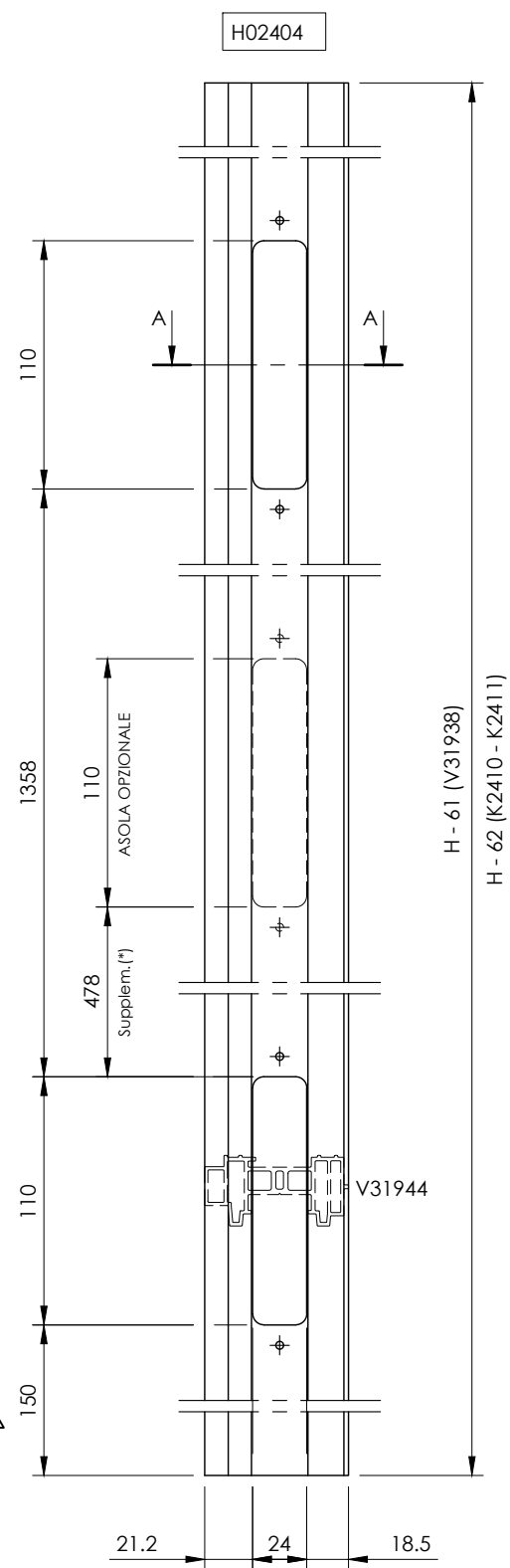
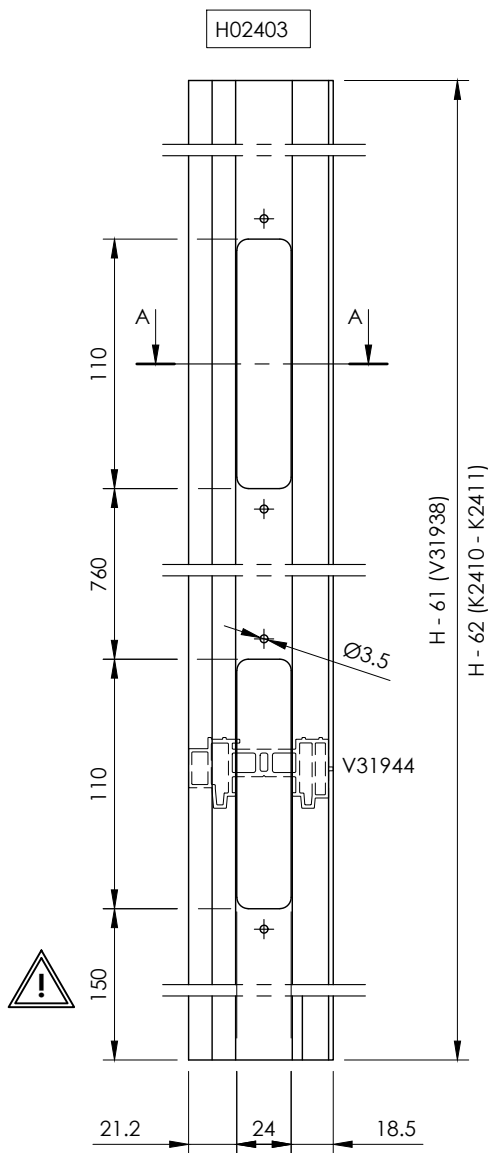
* APPLICARE SIGILLANTE
 APPLY SEALING



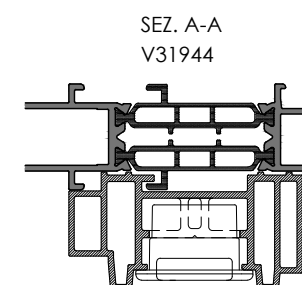
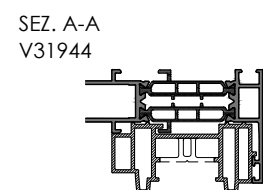
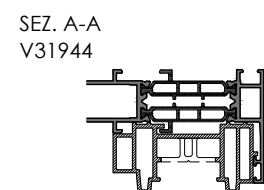
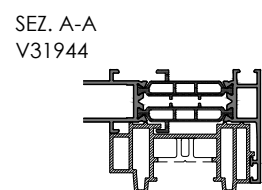
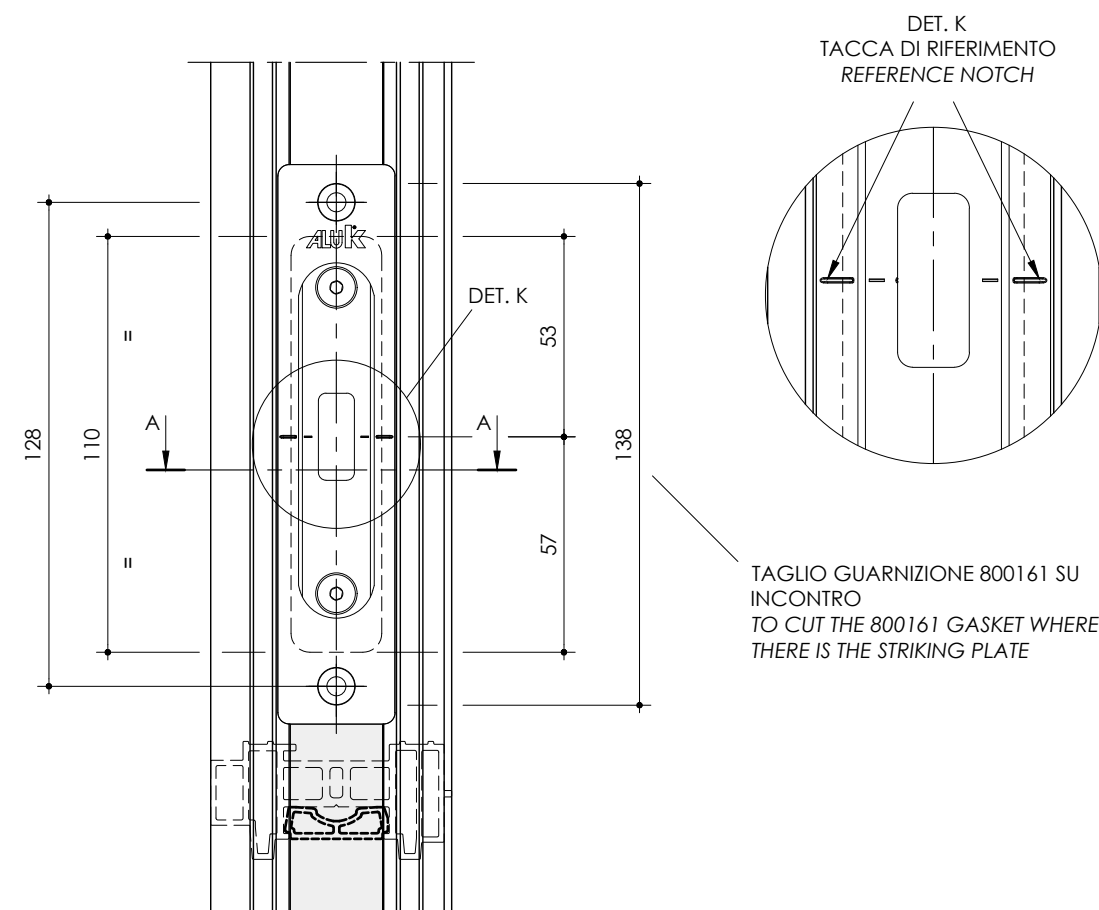
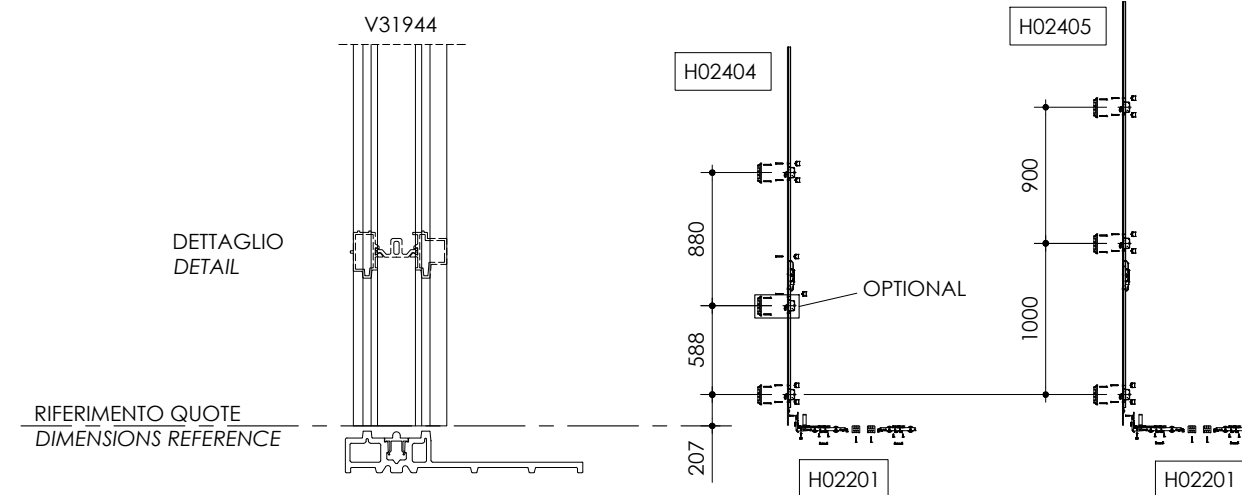
LAVORAZIONE V31944 PER INCONTRI
STRIKING PLATE V31944 MACHINING

ART. H02404
(*)=PUNTO DI CHIUSURA SUPPLEMENTARE H02400 PER ANTIEFFRAZIONE
(*)=ADDITIONAL LOCK H02400 FOR ANTIBURGLARY

PER FISSAGGIO INCONTRI UTILIZZARE GLI STESSI COME DIMA E PREFORARE Ø3.5mm
USE STRIKING PLATE AS TEMPLATES TO PRE-DRILLING Ø3.5mm

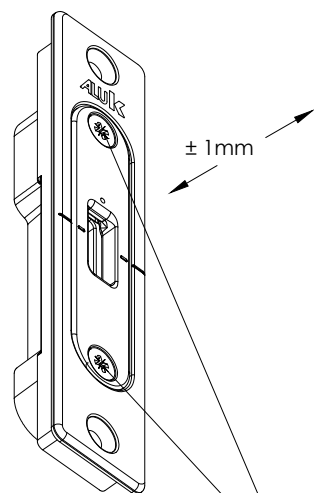
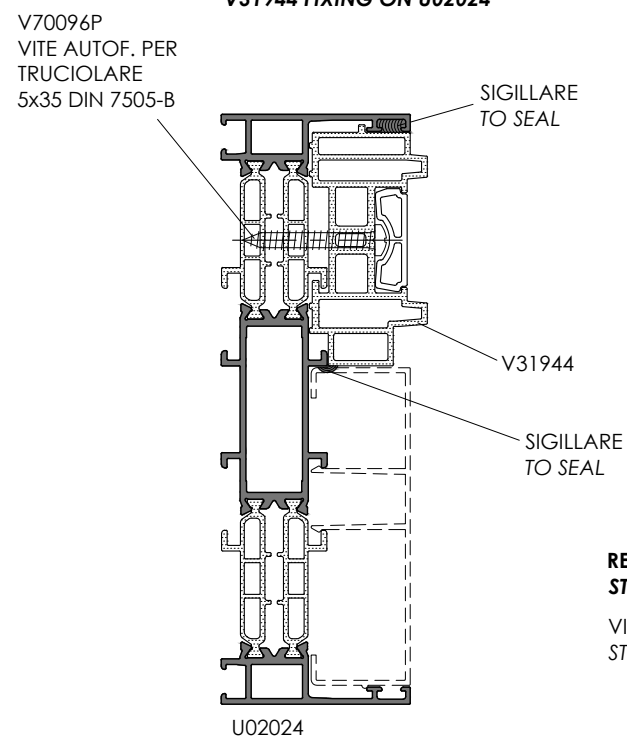


TACCA DI RIFERIMENTO QUOTE SU INCONTRI
DIMENSION REFERENCE NOTCH ON STRIKING PLATE



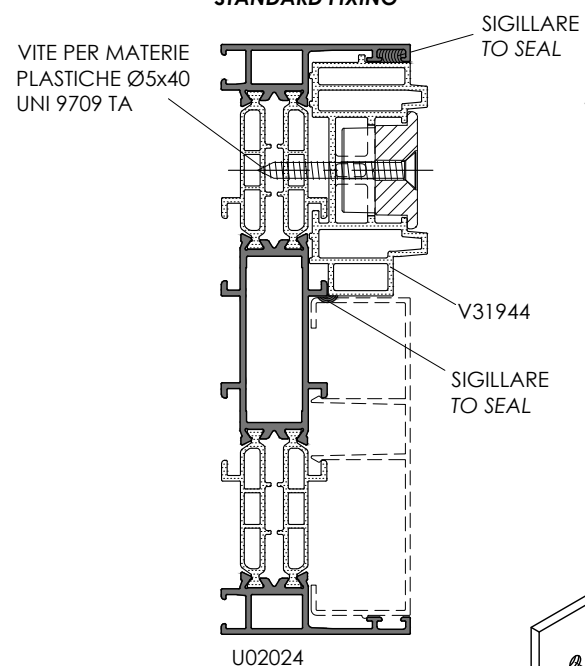
ASSEMBLAGGIO AGGIUNTIVO V31944
V31944 ADDITIONAL PROFILE ASSEMBLING

FISSAGGIO V31944 SU U02024
V31944 FIXING ON U02024

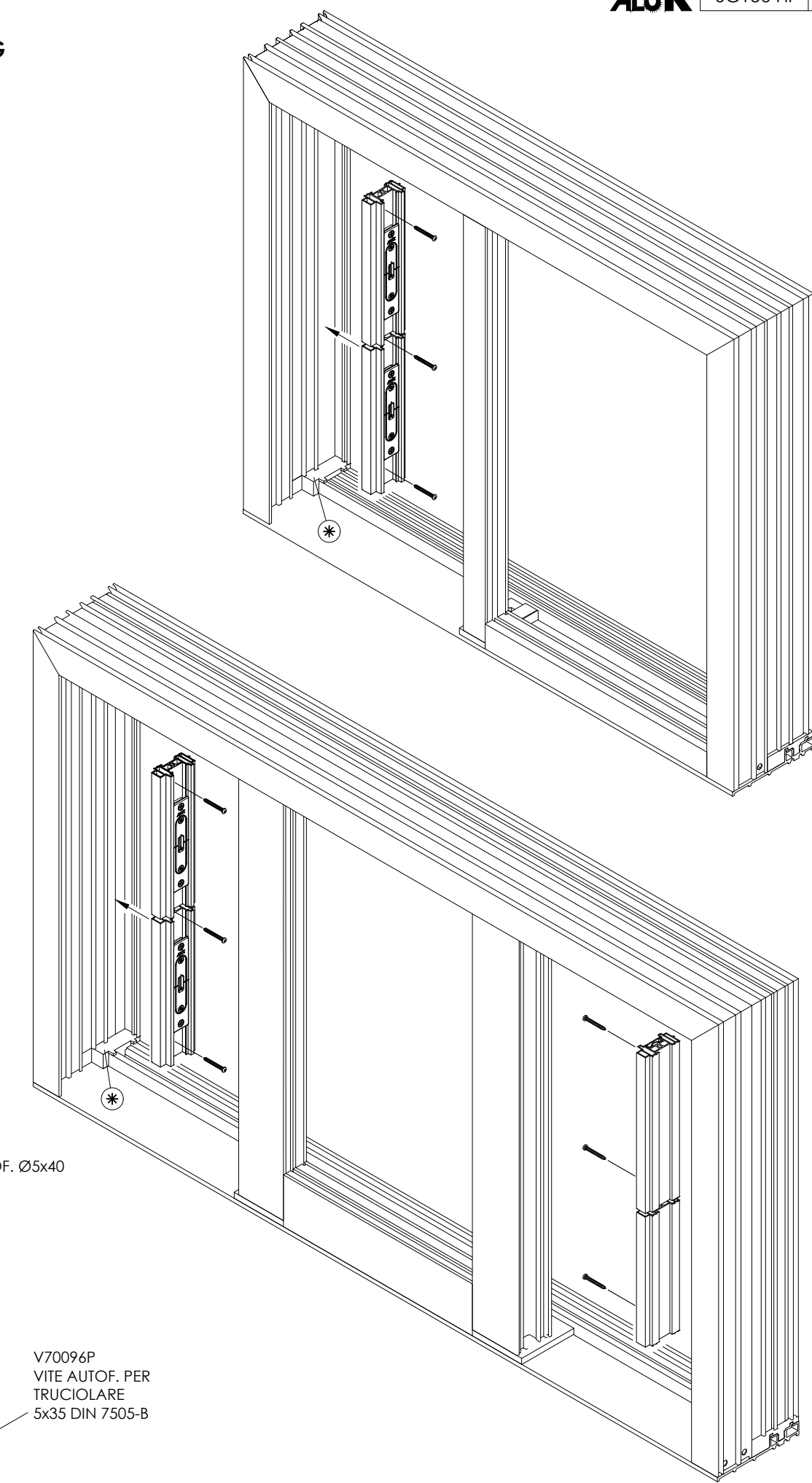
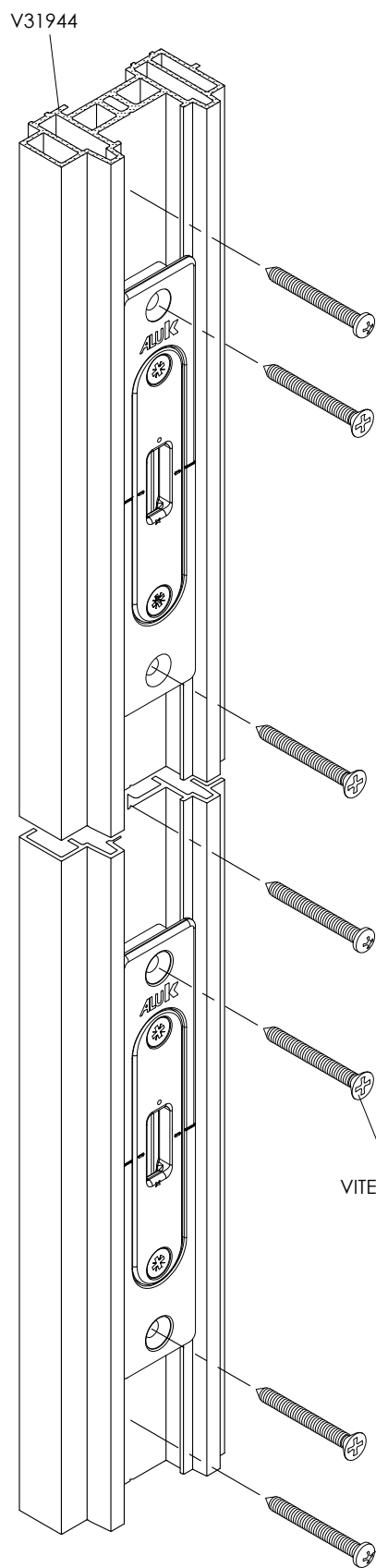
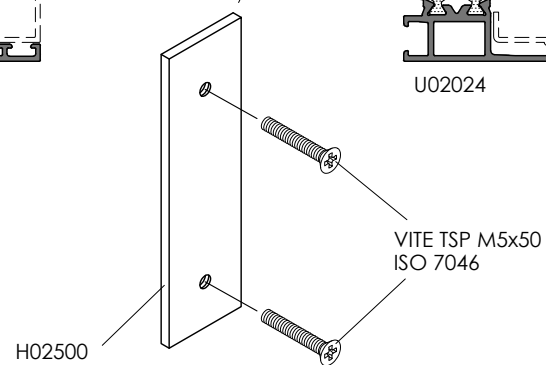
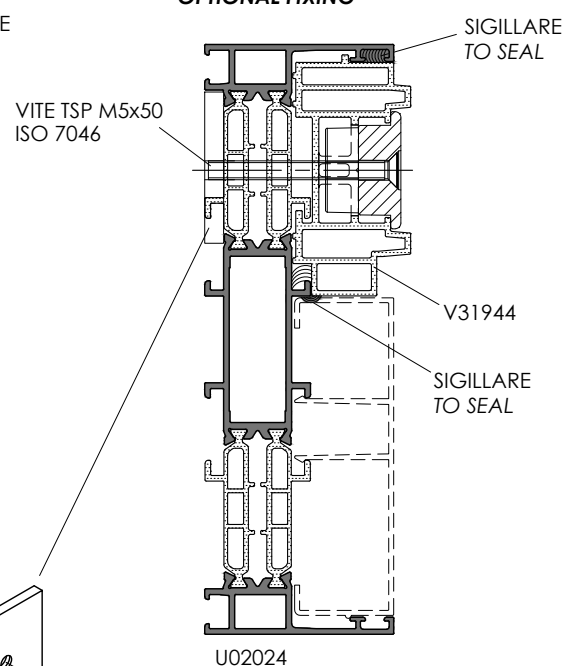


REGOLAZIONE INCONTRO
STRIKING PLATE ADJUSTMENT
 VITI DI REGOLAZIONE BATTUTA INCONTRO
 STRIKING PLATE ADJUSTMENT SCREWS

FISSAGGIO STANDARD
STANDARD FIXING



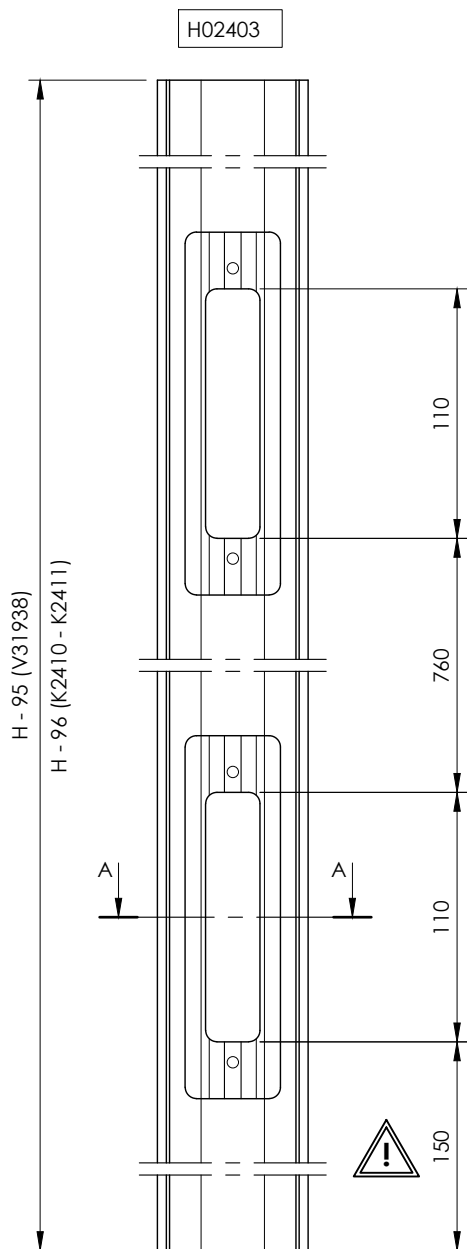
FISSAGGIO OPZIONALE
OPTIONAL FIXING



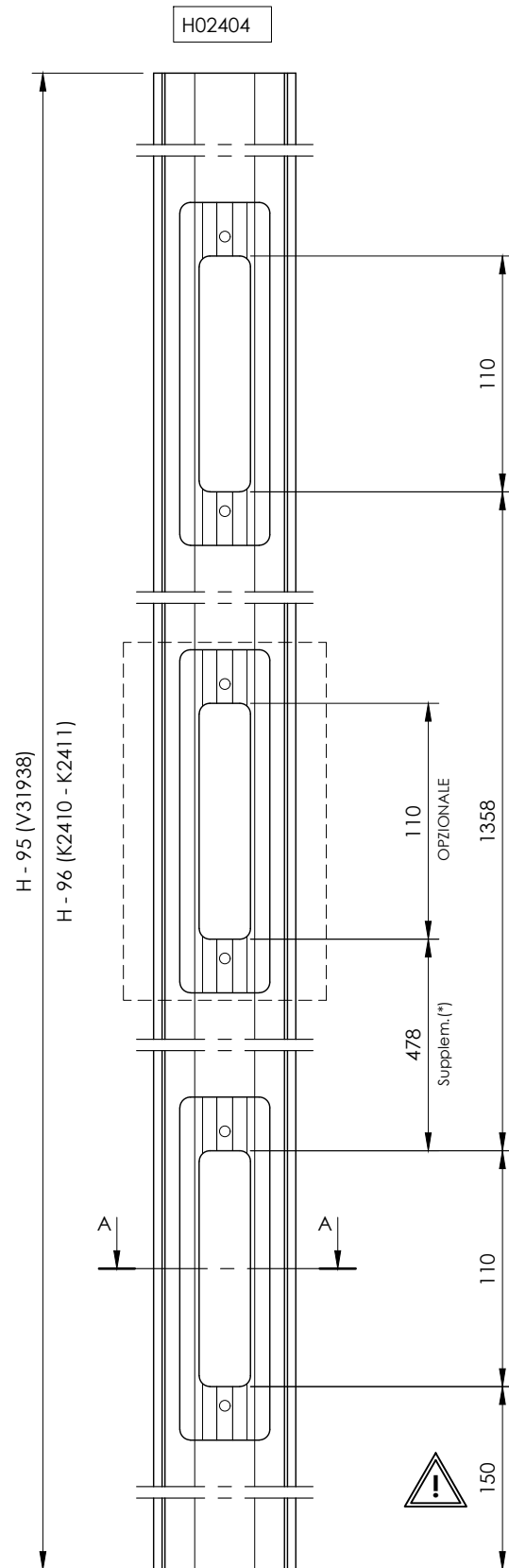
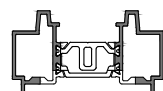
* APPLICARE SIGILLANTE
 APPLY SEALING

LAVORAZIONE K2406 PER INCONTRI
STRIKING PLATE K2406 MACHINING

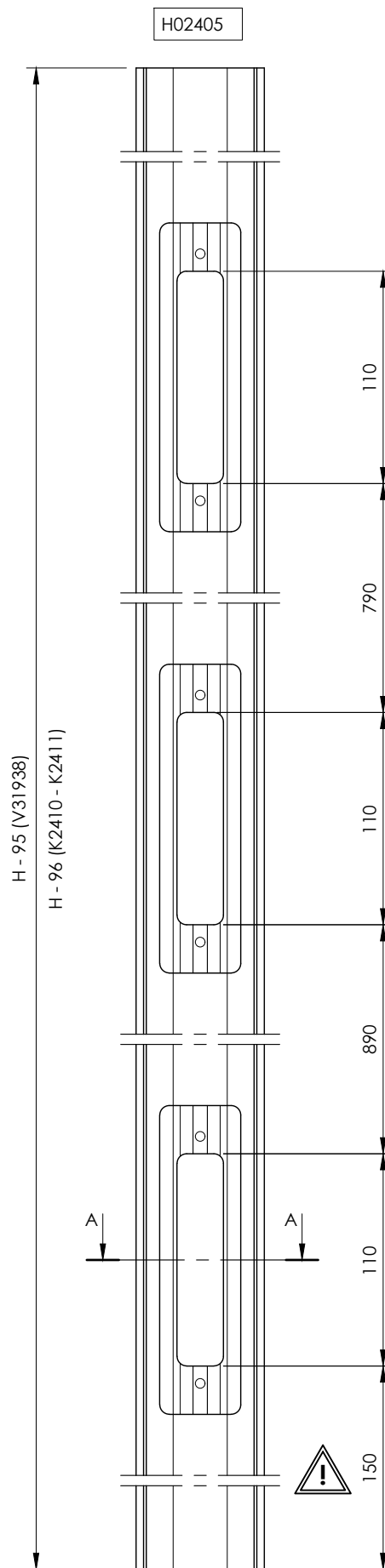
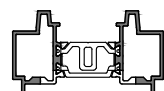
ART. H02404
(*)=PUNTO DI CHIUSURA SUPPLEMENTARE H02400 PER ALTEZZE > 2400mm E ANTIEFFRAZIONE
(*)=ADDITIONAL LOCK H02400 FOR HEIGHT > 2400mm AND ANTIBURGLARY



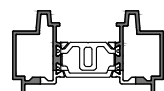
SEZ. A-A
K2406



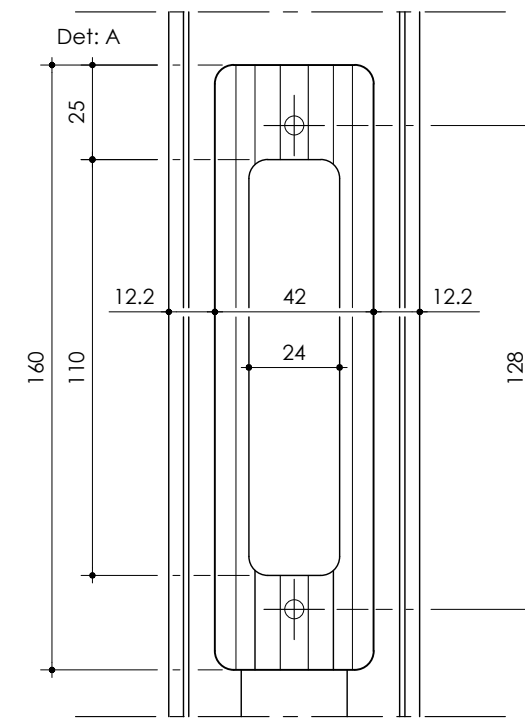
SEZ. A-A
K2406



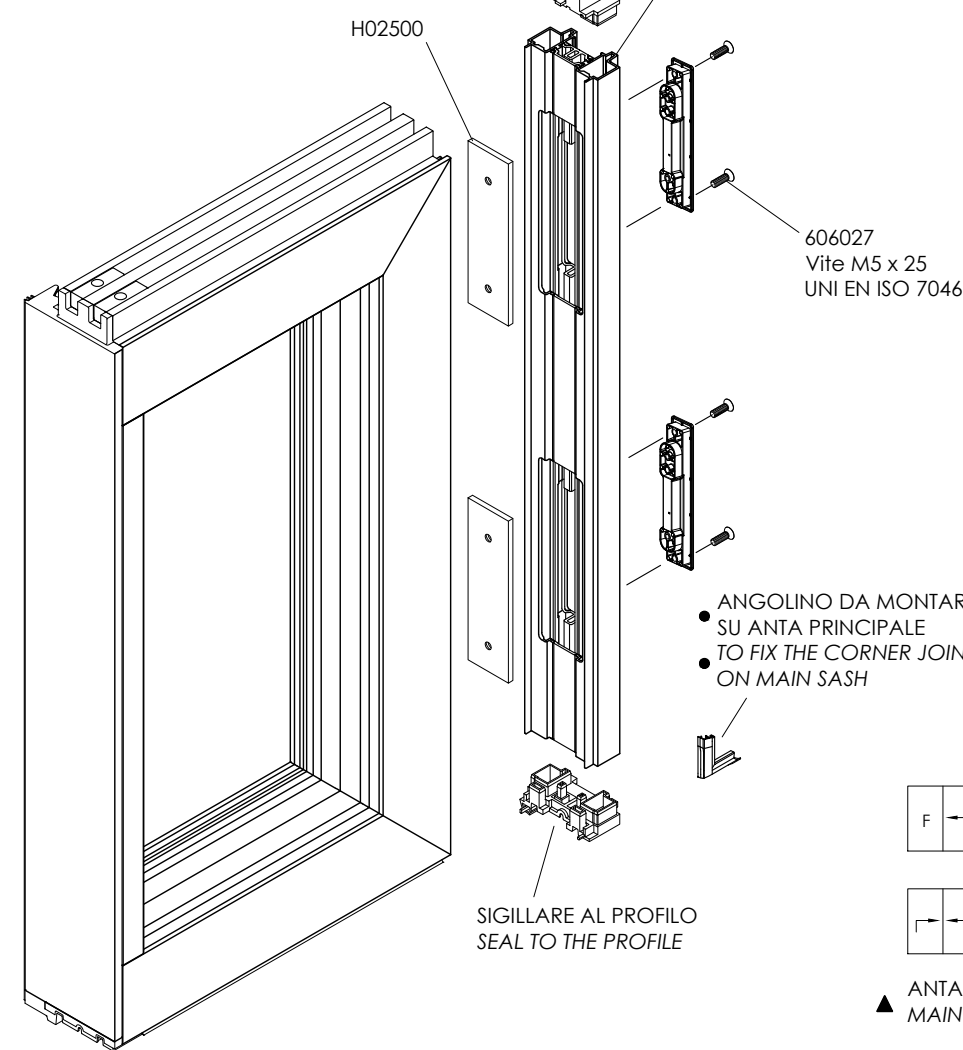
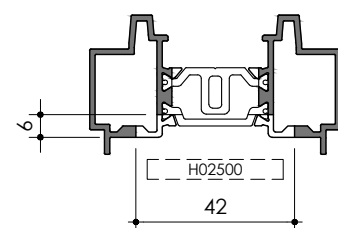
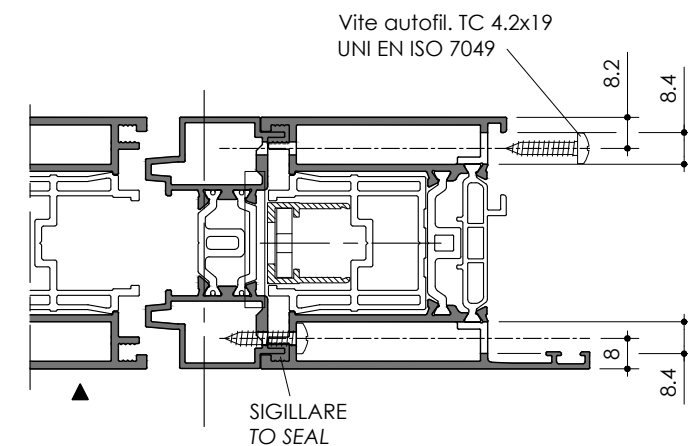
SEZ. A-A
K2406



LAVORAZIONE MONTAGGIO PIASTRA FISSAGGIO
FIXING BACKING PLATE MACHINING

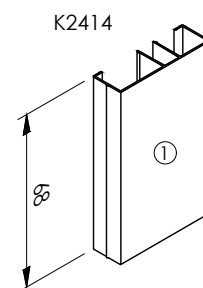
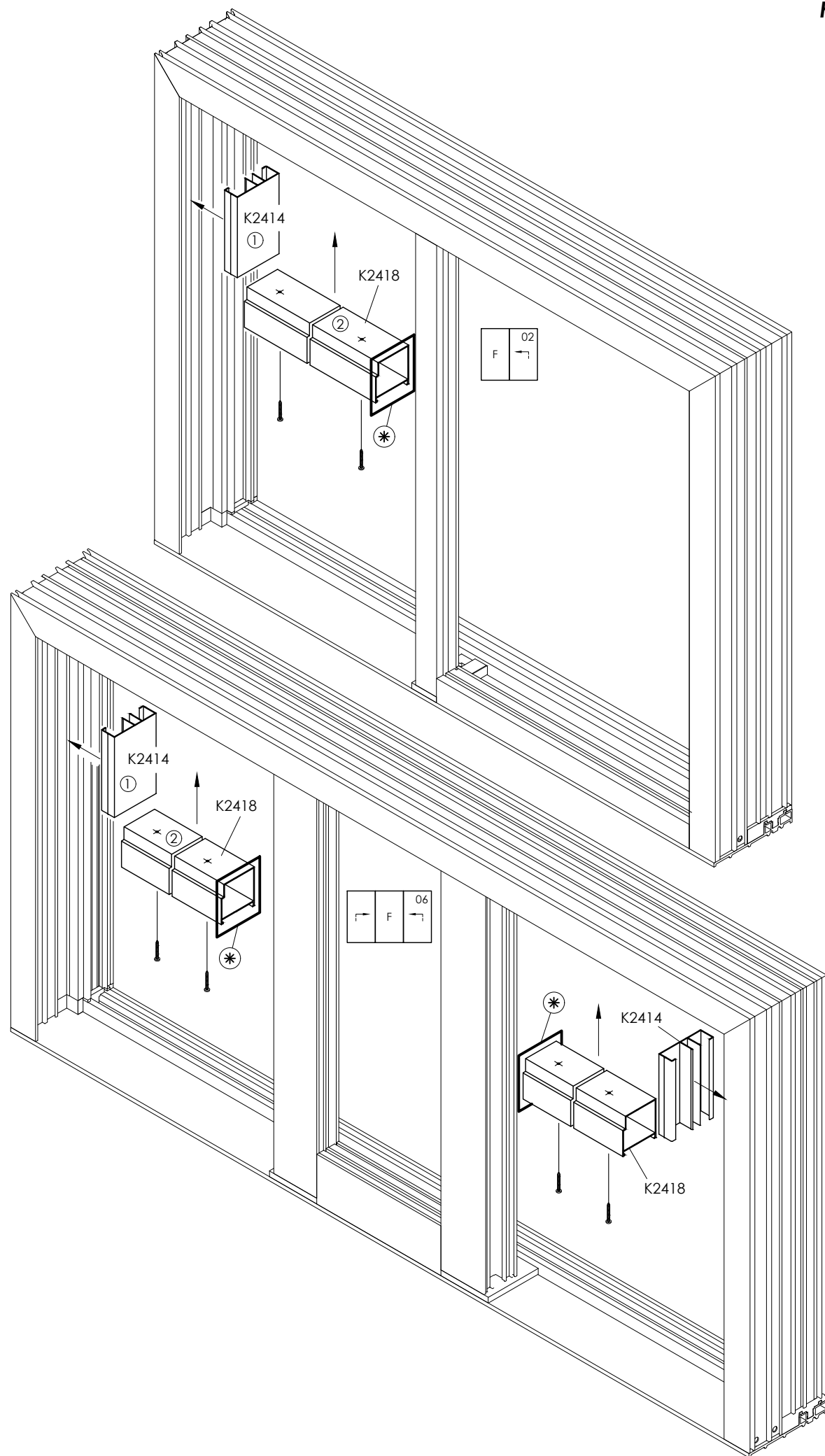


FISSAGGIO PROFILO K2406
K2406 FIXING PROFILE



▲ ANTA PRINCIPALE
MAIN SASH

ASSEMBLAGGIO RIPORTO SUPERIORE HP
HP UPPER PROFILE SLIDING

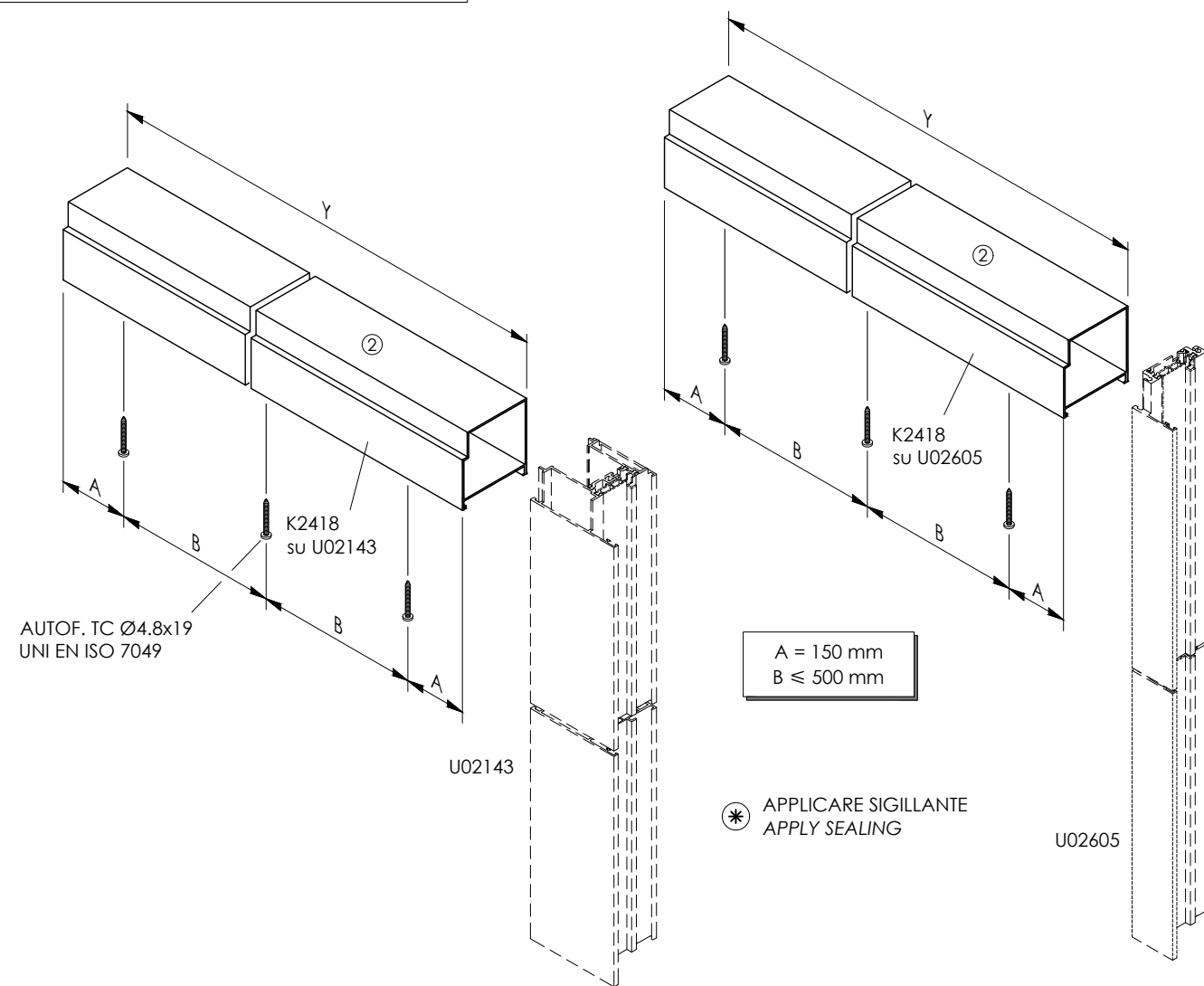
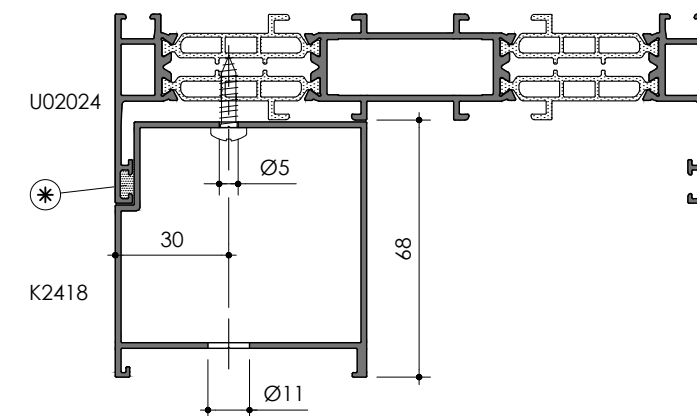


TIPOLOGIA TYPE	02	06
	HP-K2418	HP-K2418
	F	F

GLI SCHEMI DELLE FINESTRE SONO
DISEGNATI IN VISTA INTERNA
WINDOWS SCHEMES ARE SHOWN FROM
INSIDE

TIPOLOGIA TYPOLOGY	Y - IN FUNZIONE DEL MONTANTE Y - DEPENDS TO MULLION	
	Y U02605	Y U02143
02	L1 - 67	L1 - 89.5
06	L1 - 67	L1 - 89.5

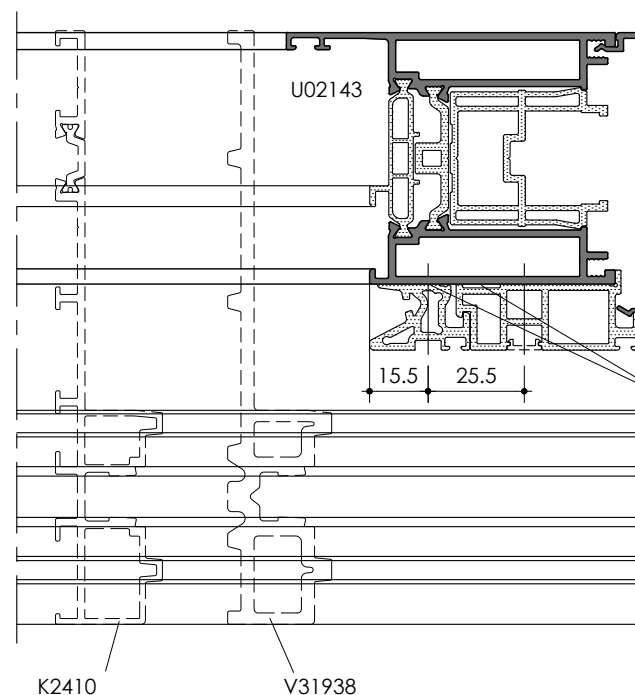
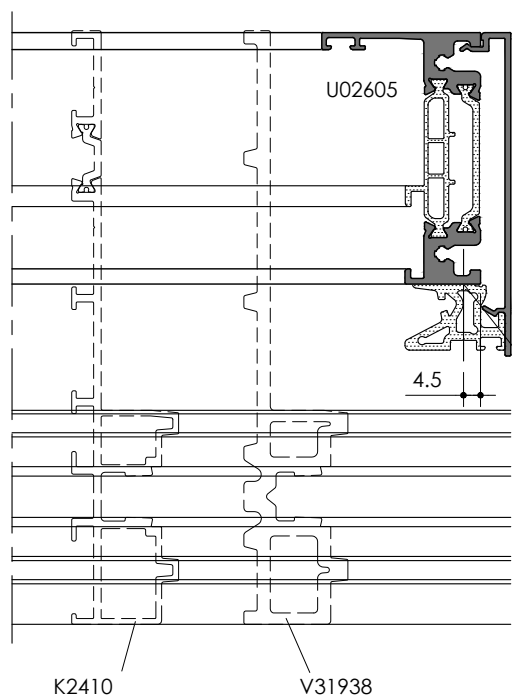
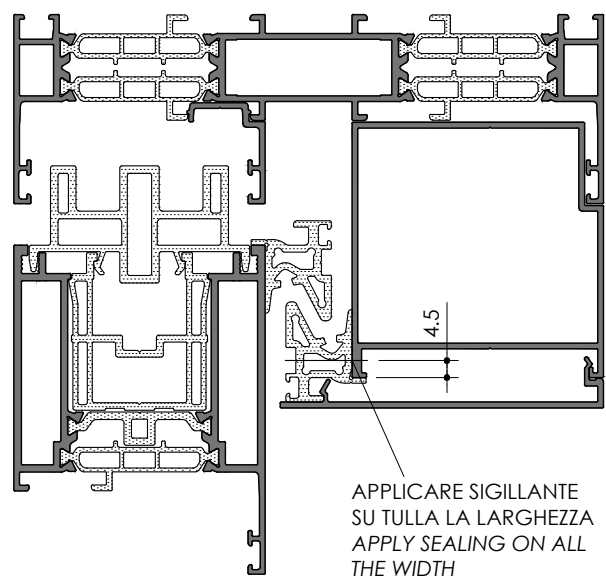
PER QUOTA L1 VEDERE CATALOGO GENERALE REP. 8
FOR L1 DIMENSION SEE SECTION 8 OF GENERAL CATALOGUE



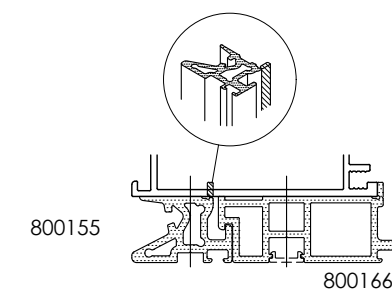
**FISSAGGIO LABIRINTO FISSO ED AGGIUNTIVO
FIXED LABYRINTH AND ADDITIONAL ELEMENT MACHINING**

HP - K2418

TIPOLOGIA 02 - 06
02 - 06 TYPOLOGY



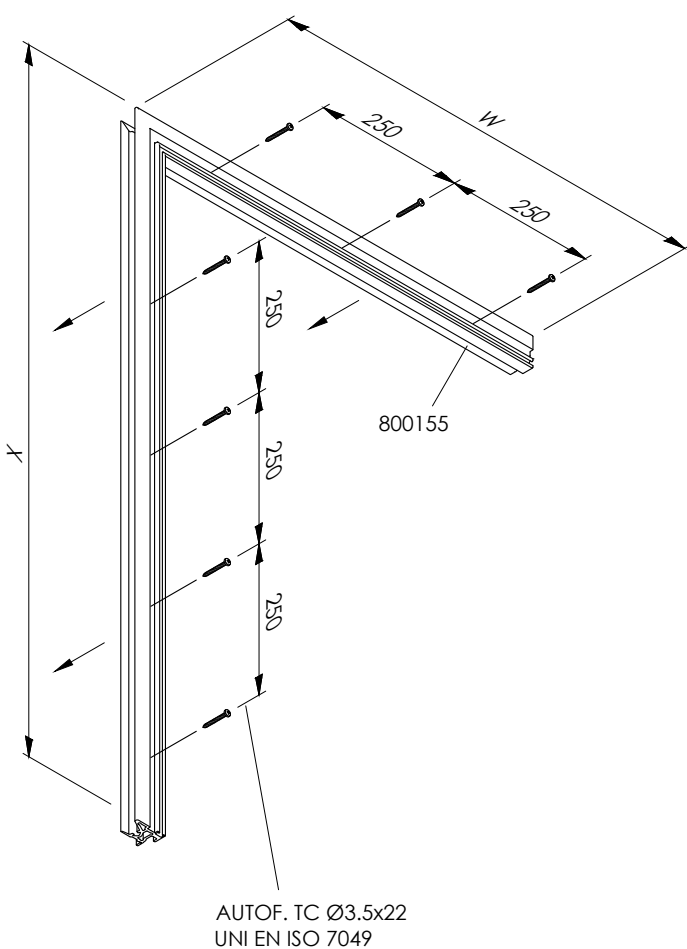
* PARTE DA ASPORTARE
PORTION TO REMOVE



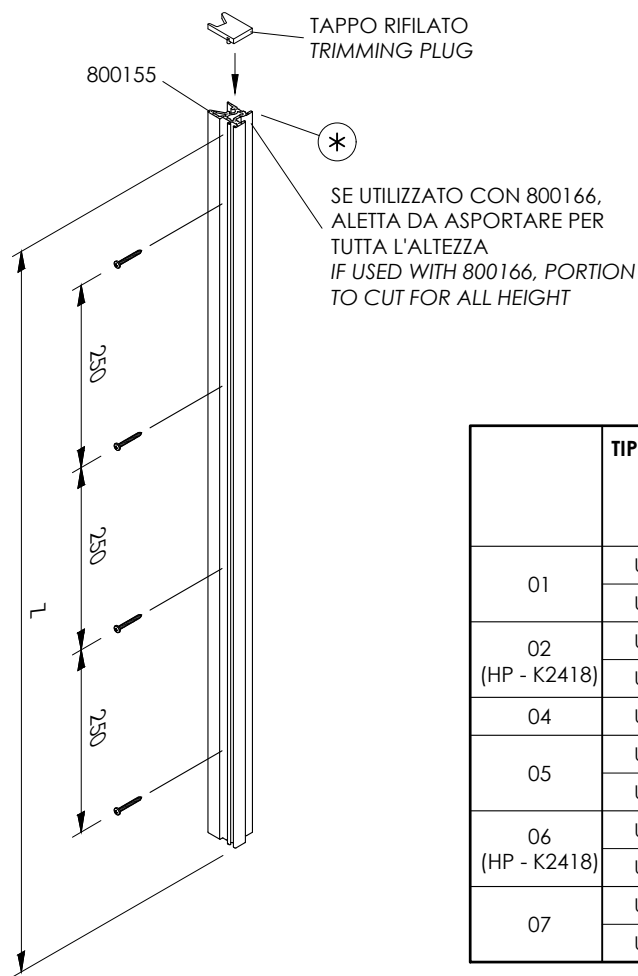
PER IN MONTAGGIO DEL 800155/800166 PREFORARE Ø3
TO DRILL Ø3 BEFORE ASSEMBLE 800155/800166

AGGIUNTIVO DA UTILIZZARE COL U02143
ADDITIONAL TO USE WITH U02143

TIPOLOGIA 02, 06



TIPOLOGIA 01, 05, 07

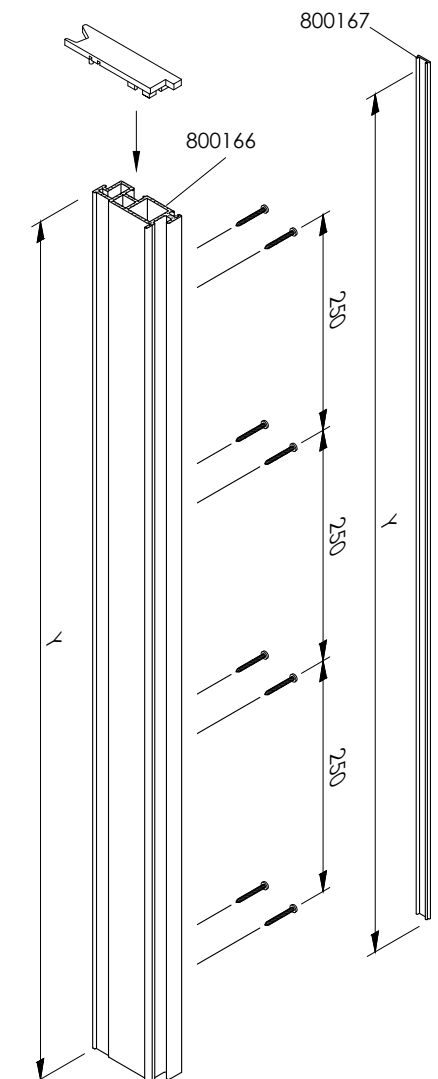


TIPOLOGIA TYPE	01	02	04	05	06	07
	F	HP-K2418 F	F	F	HP-K2418 F	F

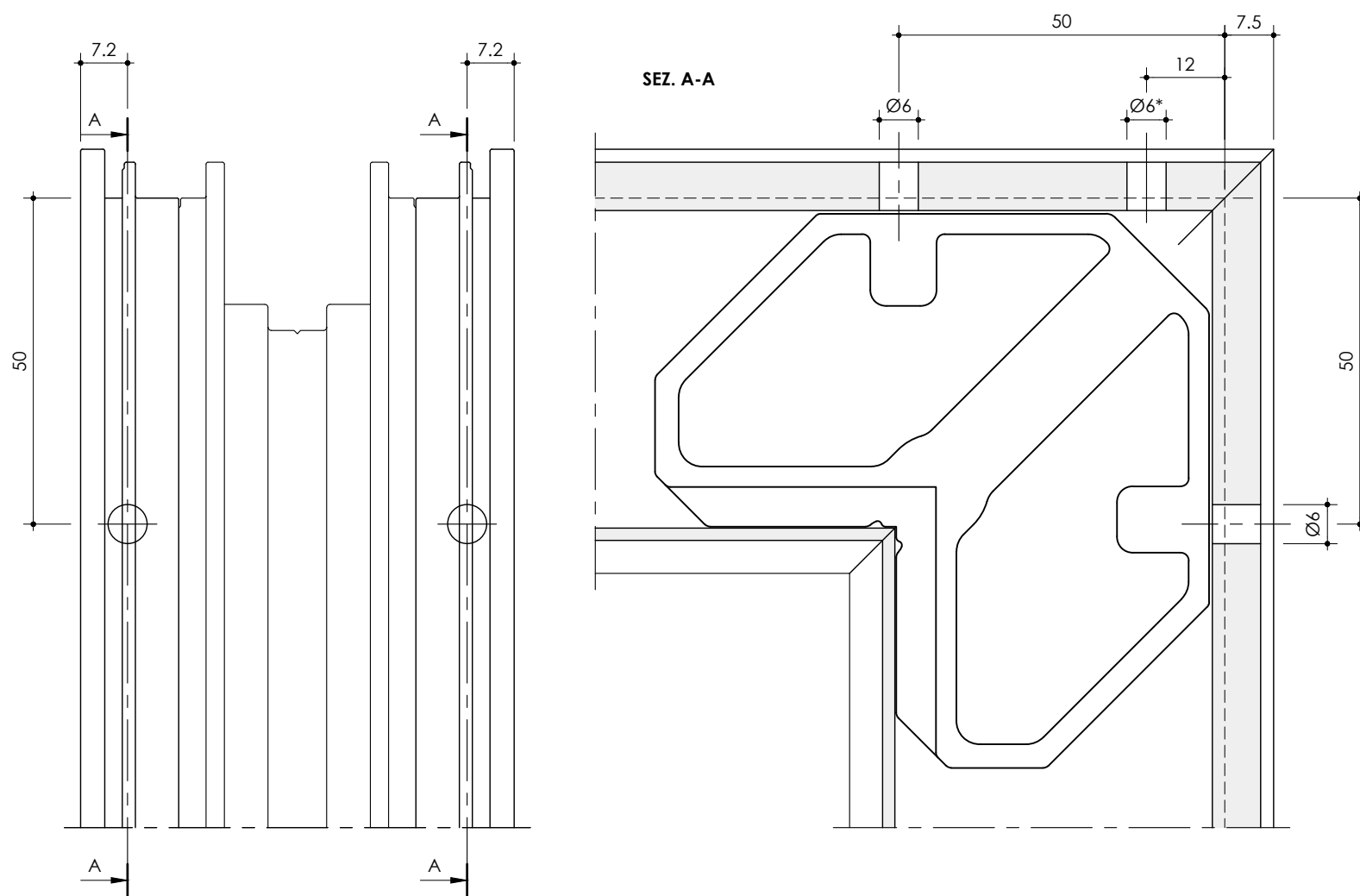
GLI SCHEMI DELLE FINESTRE SONO DISEGNATI IN VISTA INTERNA
WINDOWS SCHEMES ARE SHOWN FROM INSIDE
▲ ANTA PRINCIPALE
MAIN SASH

	TIPOLOGIA TYPE	TAGLIO PROFILO CUTTING PROFILE						TAGLIO CUT	
		X V31938	X K2410	W	Y V31938	Y K2410	Z V31938		Z K2410
01	U02605	-	-	-	-	-	H - 74	H - 75	90°-90°
	U02143	-	-	-	H - 82	H - 83	H - 74	H - 75	
02 (HP - K2418)	U02605	H - 85	H - 86	L1 - 47	-	-	-	-	90°-45°
	U02143	H - 85	H - 86	L1 - 24.5	H - 120	H - 121	-	-	
04	U02143	-	-	-	H - 82	H - 83	H - 74	H - 75	90°-90°
05	U02605	-	-	-	-	-	H - 74	H - 75	90°-90°
	U02143	-	-	-	H - 82	H - 83	H - 74	H - 75	
06 (HP - K2418)	U02605	H - 85	H - 86	L1 - 47	-	-	-	-	90°-45°
	U02143	H - 85	H - 86	L1 - 24.5	H - 120	H - 121	-	-	
07	U02605	-	-	-	-	-	H - 74	H - 75	90°-90°
	U02143	-	-	-	H - 82	H - 83	H - 74	H - 75	

PER QUOTA L1 VEDERE CATALOGO GENERALE REP. 8
FOR L1 DIMENSION SEE SECTION 8 OF GENERAL CATALOGUE

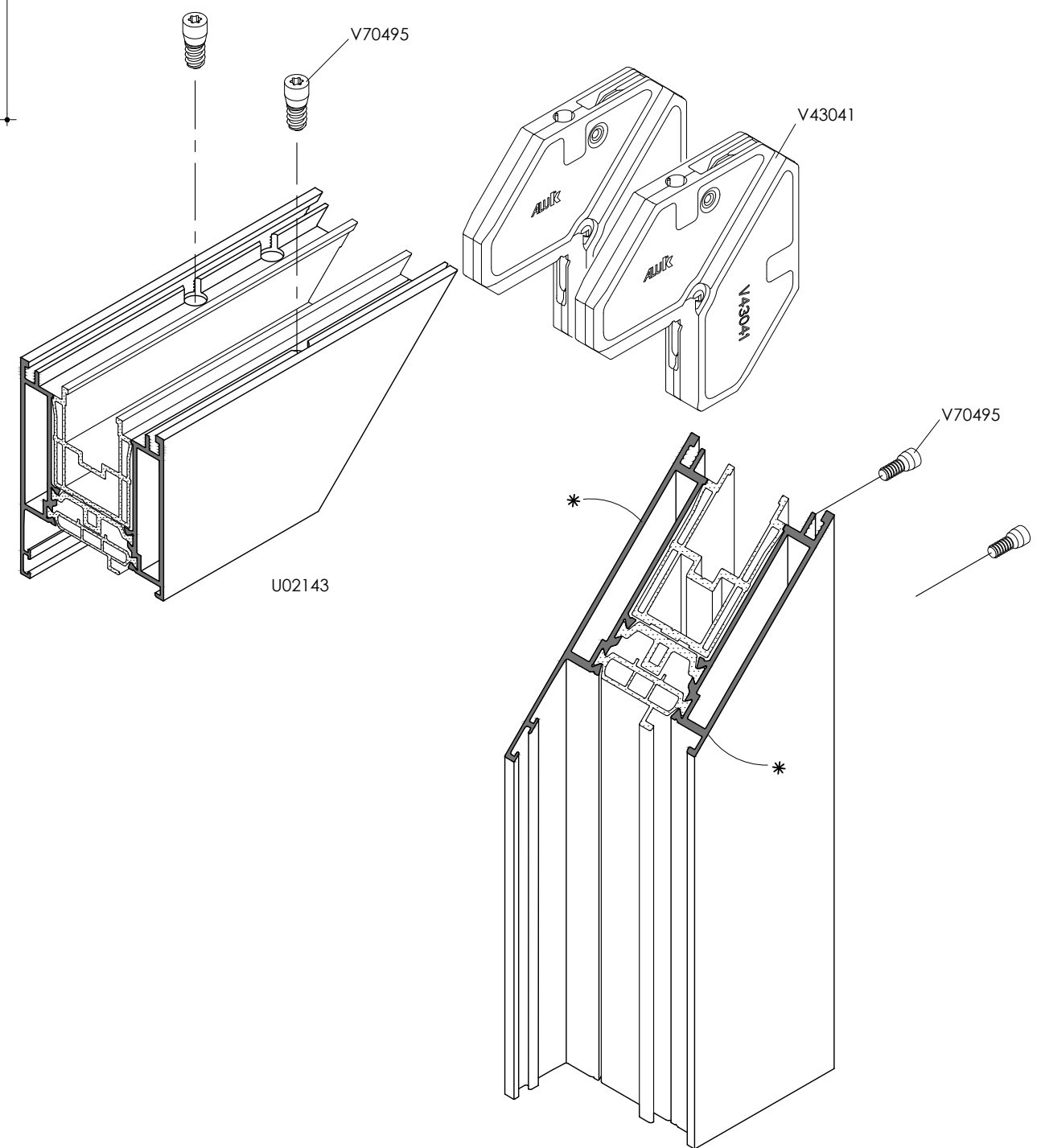


LAVORAZIONI SQUADRETTI ANTA
 SASH CORNER JOINT MACHININGS



PER QUESTA LAVORAZIONE UTILIZZARE DIMA T10132
 TO EXECUTE THIS MACHINING, USE ART. T10132 DRILLING TEMPLATE

(*) IL FORO COLLA VA ESEGUITO SENZA DIMA
 THE GLUE HOLE MUST BE MAKE WITHOUT JIG

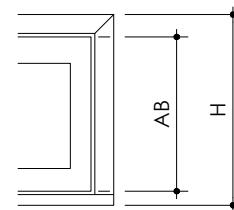
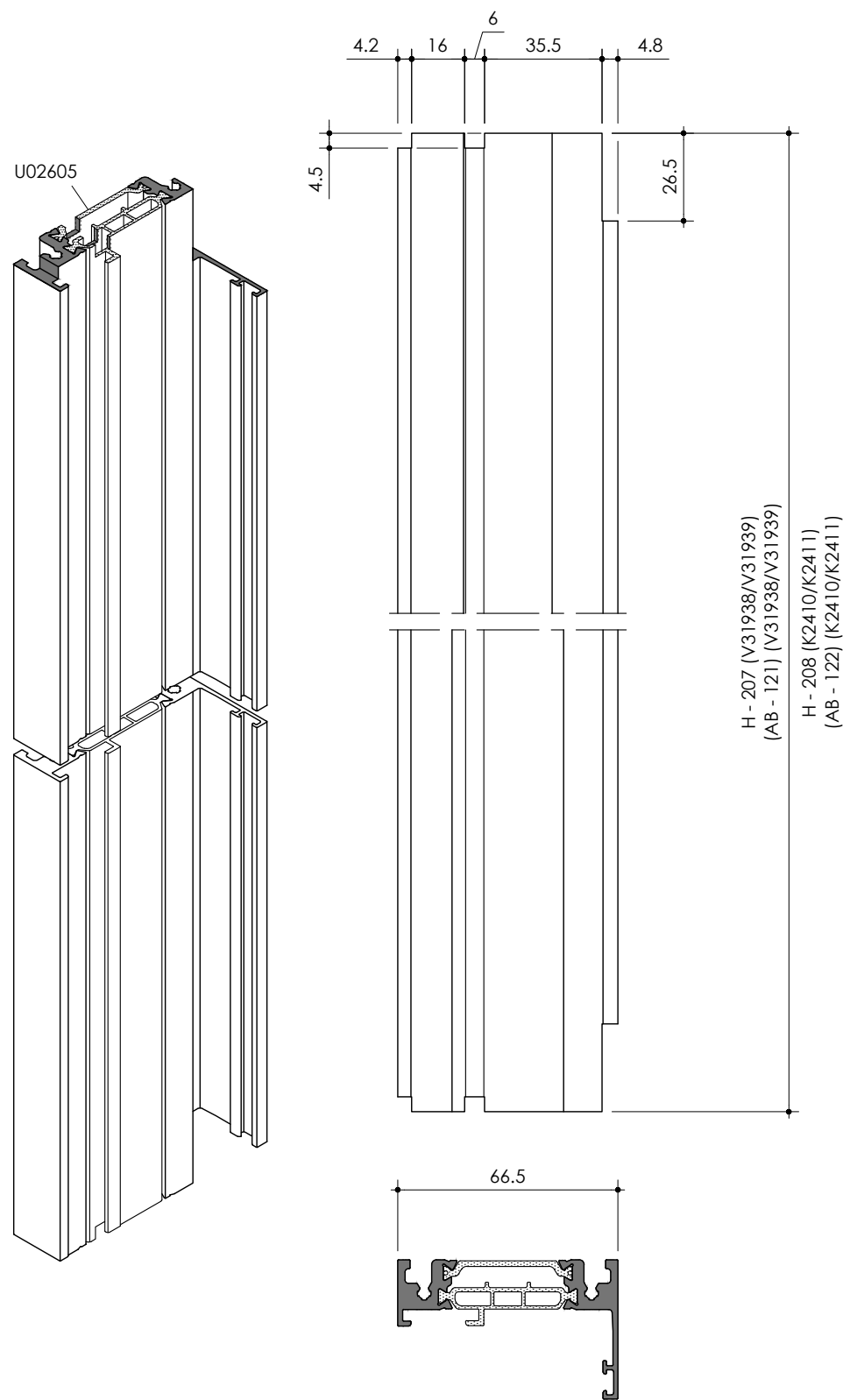
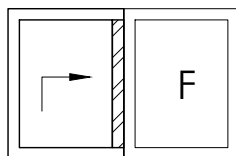


APPLICARE COLLANTE EPOSSIDICO O POLIURETANICO NEI
 TUBOLARI ESTERNI PRIMA DELL'INSERIMENTO DELLE SQUADRETTI

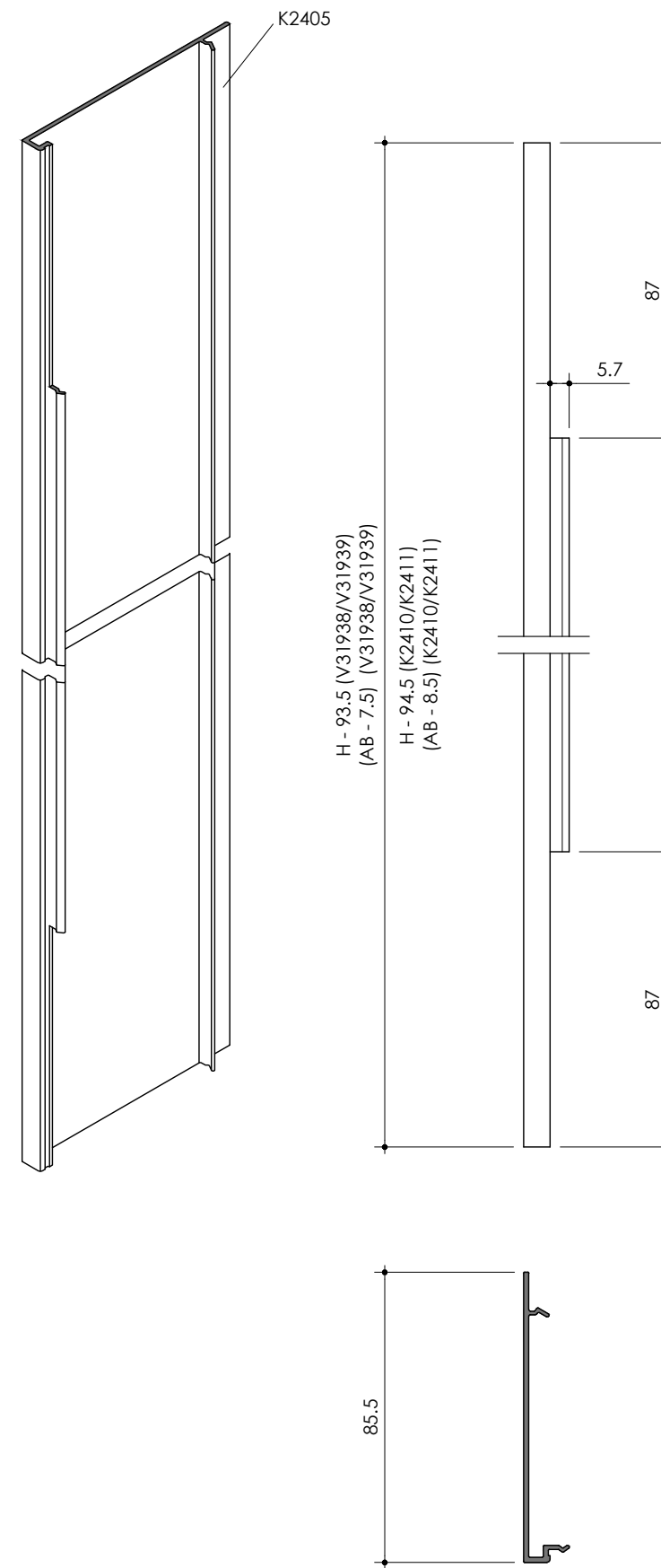
EXTERNAL TUBULAR SHALL BE GLUED WITH EPOXY OR
 POLYURETHANE GLUE BEFORE CORNER JOINT ASSEMBLING

* APPLICARE SIGILLANTE SILICONICO SULLE SUPERFICI DI CONNESSIONE DELL'ANGOLO PRIMA DELL'UNIONE A TELAIO.
 APPLY SILICONE SEALING ON CONNECTION CORNER SURFACES BEFORE FRAME ASSEMBLING.

**LAVORAZIONE MONTANTE CENTRALE ANTA SLIM
 CENTRAL SLIM MULLION SASH MACHINING**

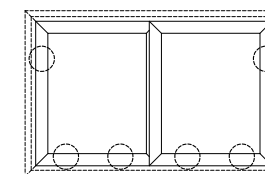


**LAVORAZIONE COPRILABIRINTO
 LABYRINTH COVER PROFILE MACHINING**

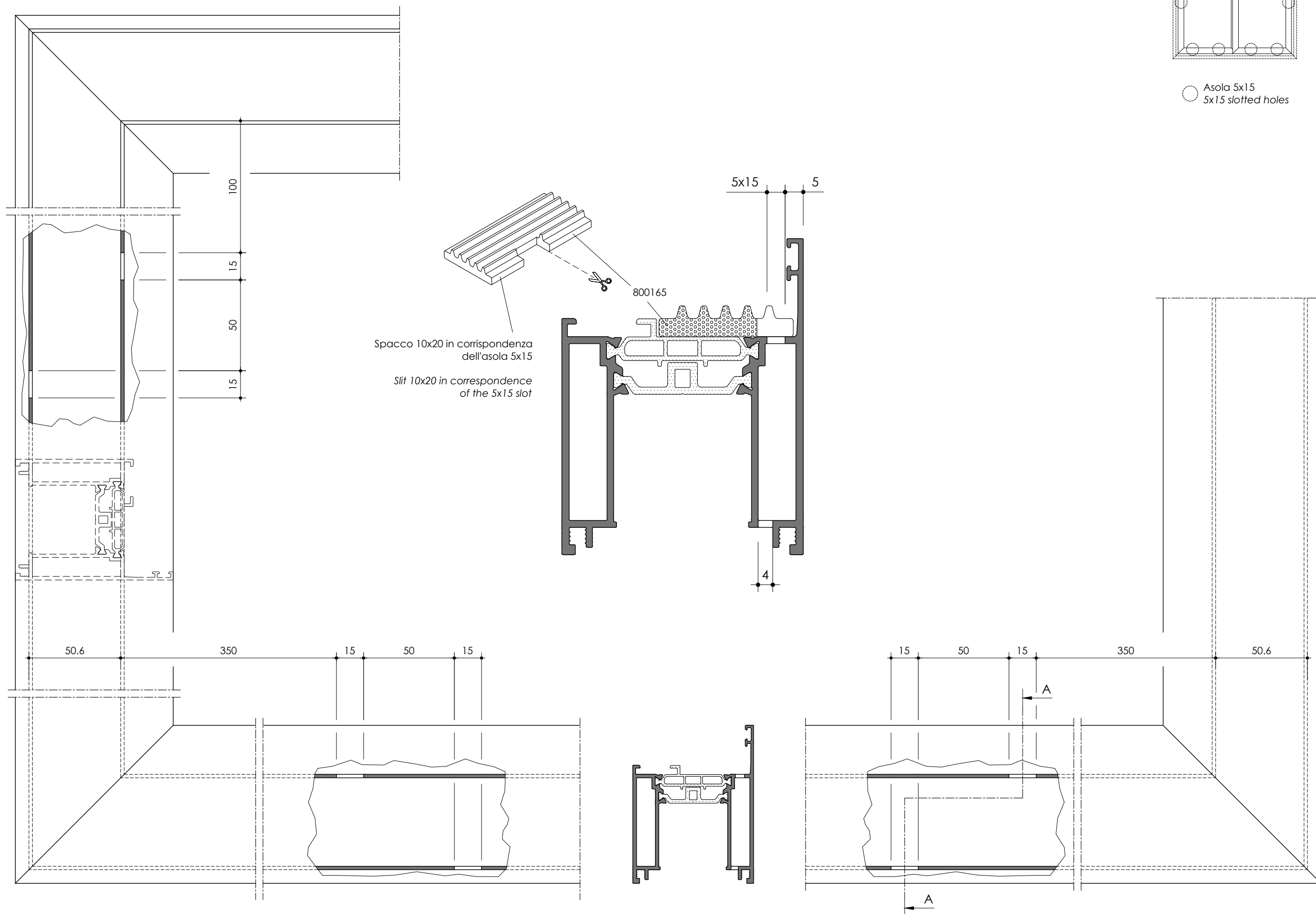


PER QUESTA LAVORAZIONE UTILIZZARE GRUPPO FRESA 900161
 TO EXECUTE THIS MILLING WORK, USE ART. 900161 MILLING CUTTER

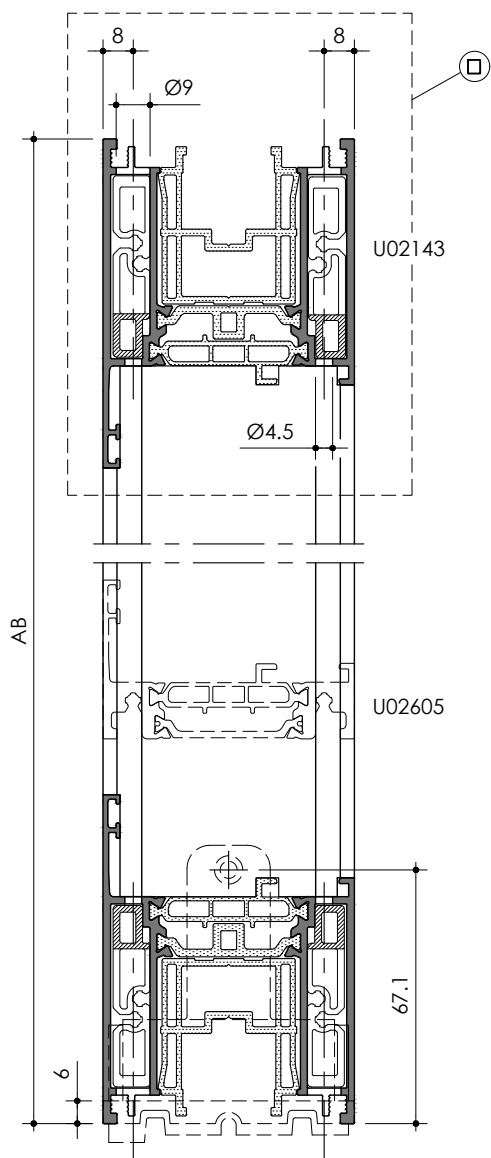
LAVORAZIONI PER DRENAGGIO E VENTILAZIONE SU ELEMENTI APRIBILI
 MACHININGS FOR DRAINAGE AND VENTILATION ON OPENABLE ELEMENTS



○ Asola 5x15
 ○ 5x15 slotted holes



**ASSEMBLAGGIO ANTA VERSIONE U02605
U02605 VERSION SASH FIXING**

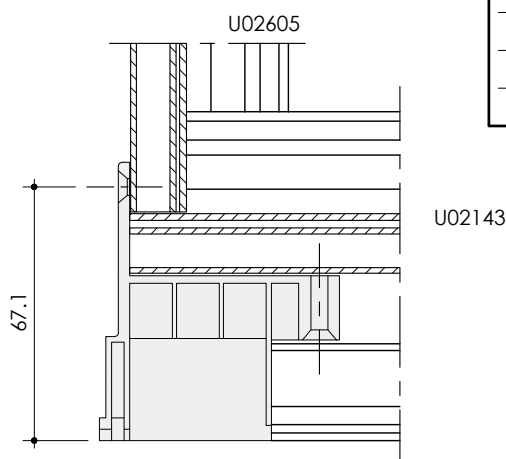


TIPOLOGIA TYPE	01	02	03	05	06	07	08
	F	HP-K2418 F	F	F	HP-K2418 F	F	F

GLI SCHEMI DELLE FINESTRE SONO DISEGNATI IN VISTA INTERNA
WINDOWS SCHEMES ARE SHOWN FROM INSIDE

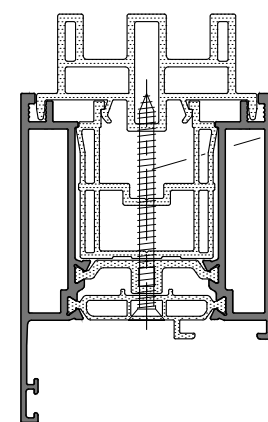
▲ ANTA PRINCIPALE
MAIN SASH

TIPOLOGIA TYPE	TAGLIO PROFILO CUTTING PROFILE	
	Y	Z
01	L/2 - 37	L/2 - 44.5
02	L1 - 37	L1 - 44.5
03	L/2 - 37	L/2 - 44.5
05	L1 - 37	L1 - 44.5
06	L1 - 37	L1 - 44.5
07	L2 + 3.5	L2 - 4
08	L/4 - 17	L/4 - 24



PER QUOTE L1 E L2 VEDERE CATALOGO GENERALE REP. 8
FOR L1 AND L2 DIMENSIONS SEE SECTION 8 OF GENERAL CATALOGUE

PER QUESTA LAVORAZIONE UTILIZZARE DIMA T10134
TO EXECUTE THIS MACHINING, USE ART. T10134 DRILLING TEMPLATE

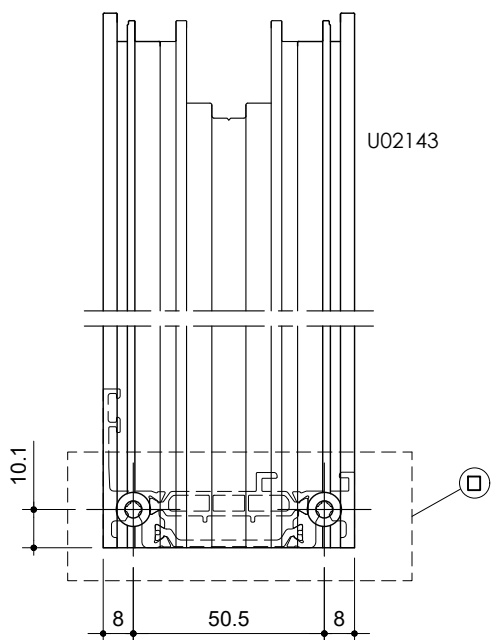
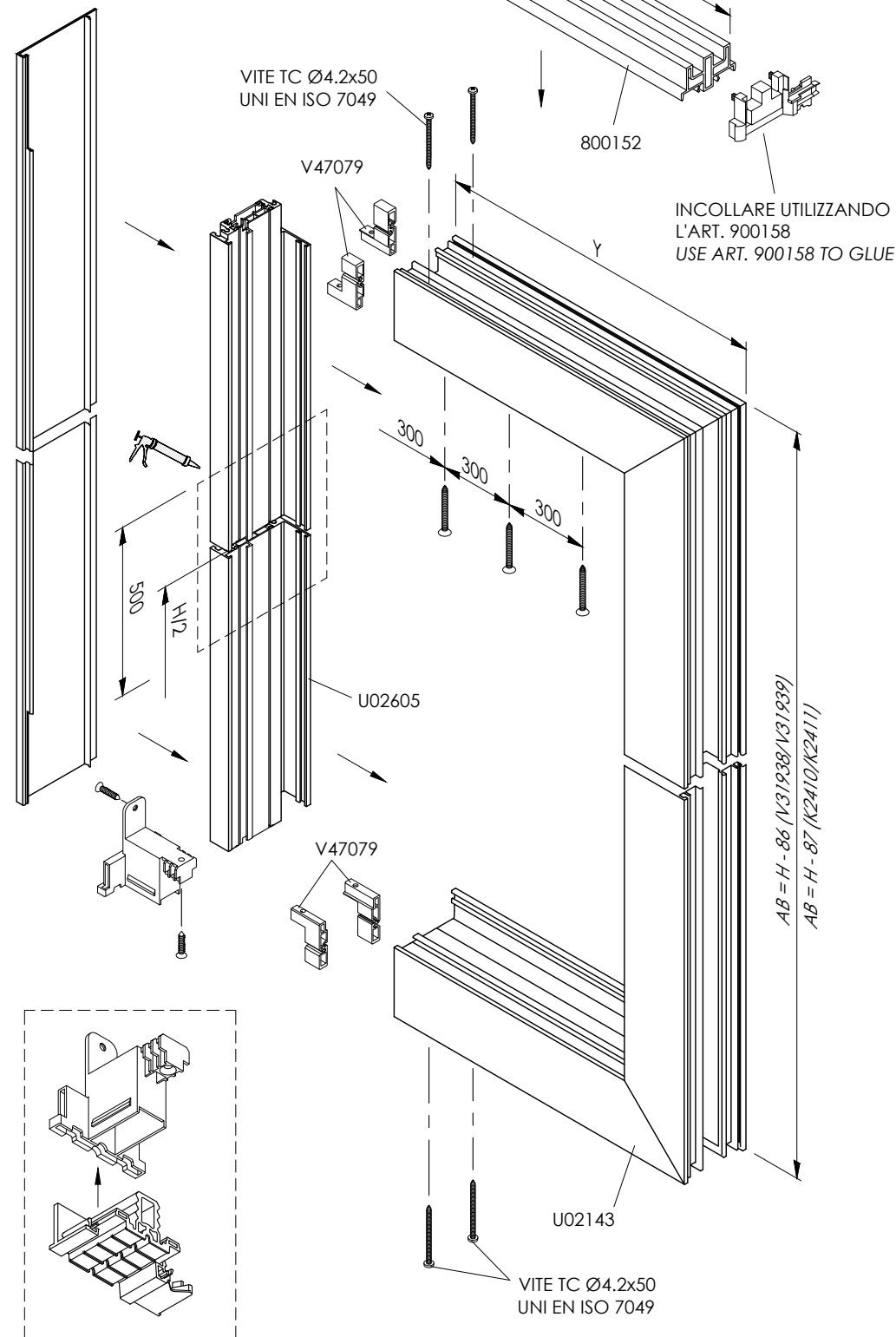
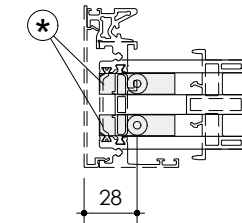


VITE TSP Ø4.8x60
UNI EN ISO 7050

in alternativa V70010P
VITE TSP Ø5x60
DIN 7505-A

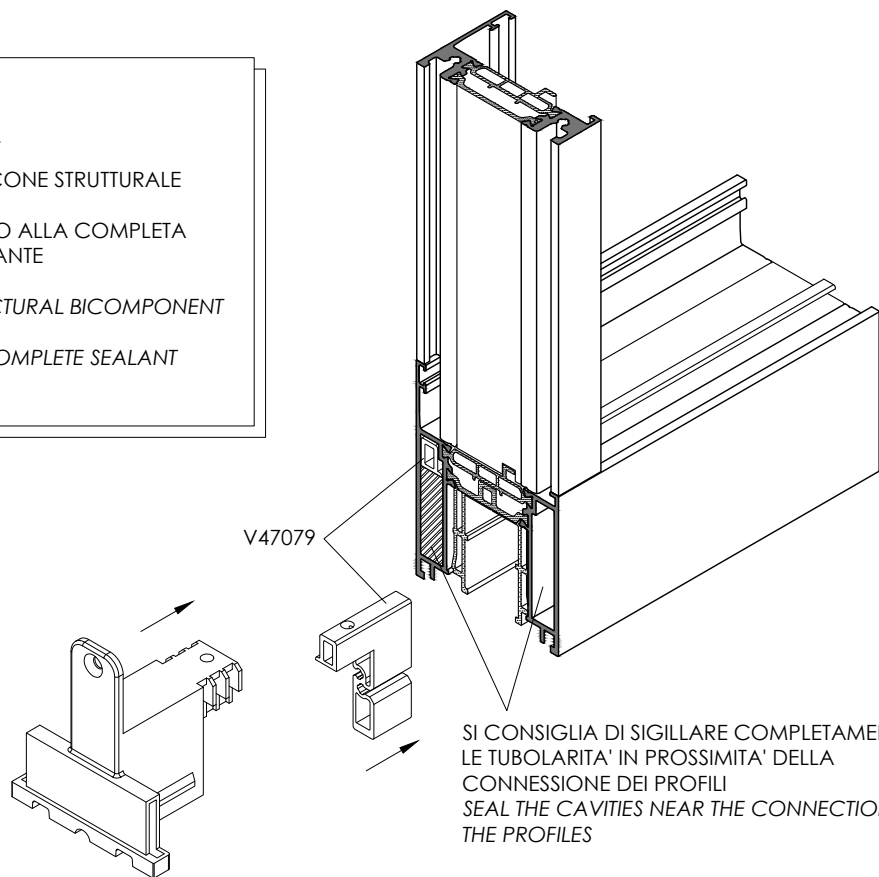
INCOLLARE UTILIZZANDO
L'ART. 900158
USE ART. 900158 TO GLUE

PER TIPOLOGIE 01, 03, 05, 07, 08
01, 03, 05, 07, 08 TYPOLOGY



SIGILLARE LA PARTE CON SILICONE STRUTTURALE BICOMPONENTE
MANTENERE IN POSIZIONE FINO ALLA COMPLETA POLIMERIZZAZIONE DEL SIGILLANTE

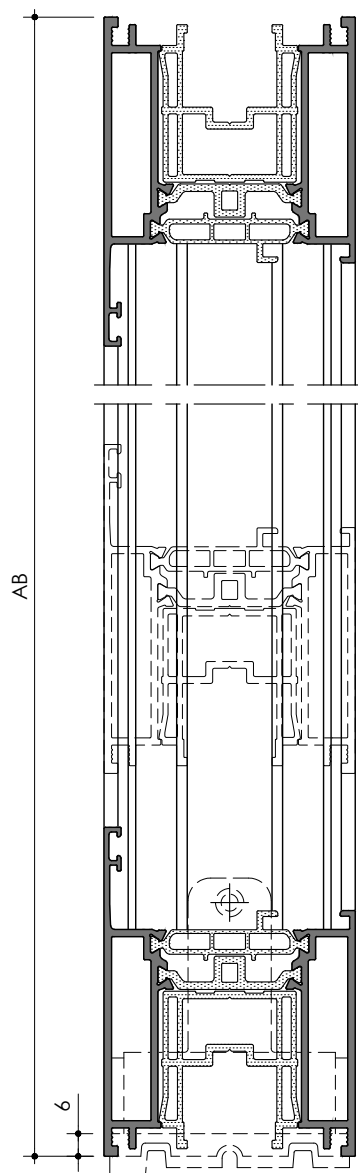
SEALING THE PART WITH STRUCTURAL BICOMPONENT SILICON
KEEP IN POSITION UNTIL THE COMPLETE SEALANT POLYMERIZATION



SI CONSIGLIA DI SIGILLARE COMPLETAMENTE
LE TUBOLARITA' IN PROSSIMITA' DELLA
CONNESSIONE DEI PROFILI
SEAL THE CAVITIES NEAR THE CONNECTION OF
THE PROFILES

AB = H - 86 (V31938/V31939)
AB = H - 87 (K2410/K2411)

ASSEMBLAGGIO ANTA VERSIONE U02143 U02143 VERSION SASH FIXING

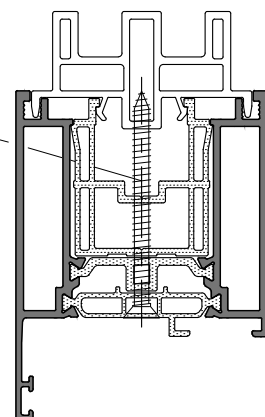


U02143

TIPOLOGIA TYPE	TAGLIO PROFILO CUTTING PROFILE	
	Y	Z
01	L/2 - 14.5	L/2 - 22
02	L1 - 14.5	L1 - 22
03	L/2 - 14.5	L/2 - 22
04	L2 + 79	L2 + 79
05	L1 - 14.5	L1 - 22
06	L1 - 14.5	L1 - 22
07	L2 + 26	L2 + 18.5
08	L/4 + 6	L/4 - 2

PER LE QUOTE L1 E L2 VEDERE CATALOGO GENERALE REP. 8
FOR L1 AND L2 DIMENSIONS SEE SECTION 8 OF GENERAL CATALOGUE

VITE TSP Ø4.8x60
UNI EN ISO 7050
(in alternativa V70010P
VITE TSP Ø5x60 DIN 7505-A)

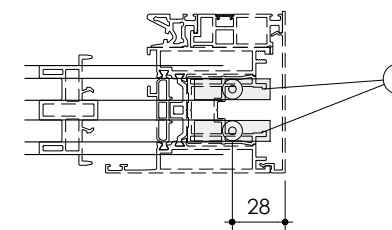


TIPOLOGIA TYPE	01	02	03	04	05	06	07	08
	F	HP-K2418 F	F	F F	F	HP-K2418 F	F ▲ F	F ▲ F

GLI SCHEMI DELLE FINESTRE SONO DISEGNATI IN VISTA INTERNA
WINDOWS SCHEMES ARE SHOWN FROM INSIDE

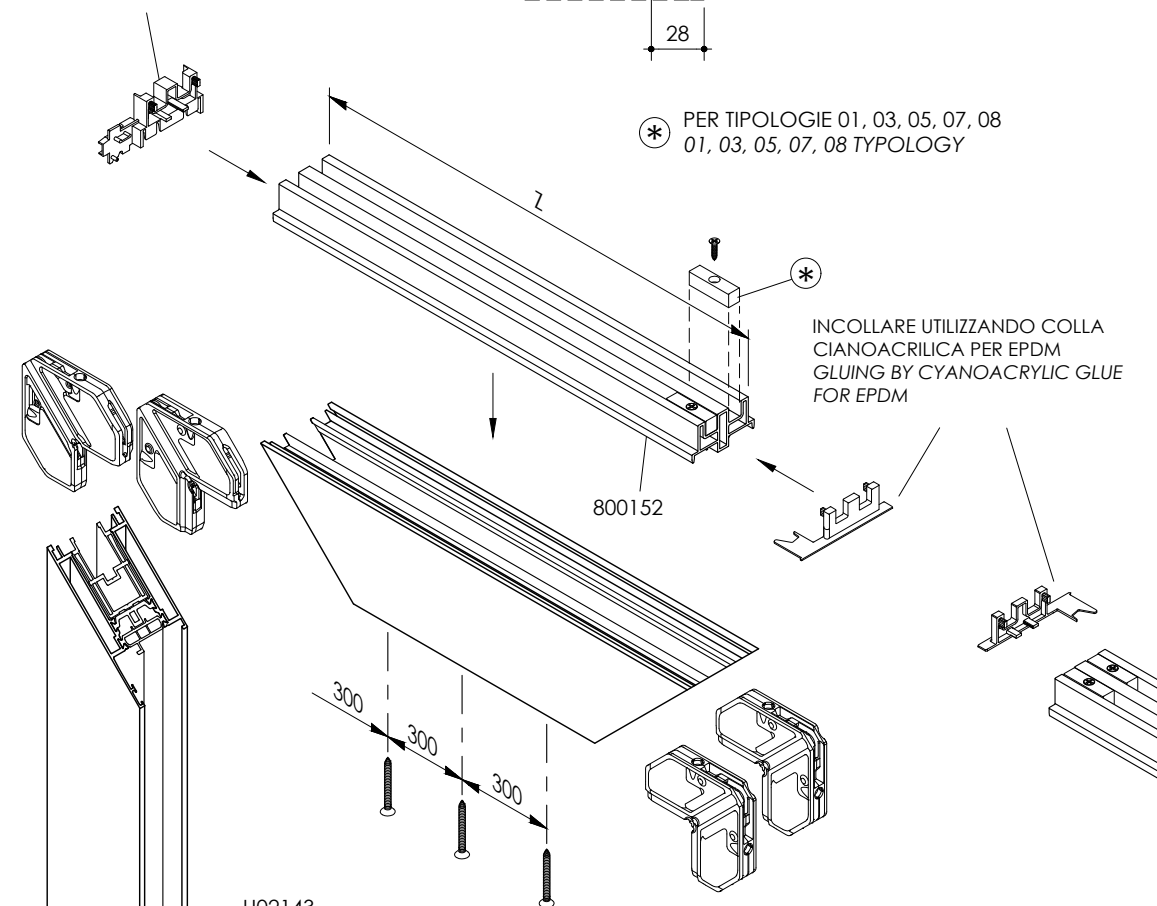
▲ ANTA PRINCIPALE
MAIN SASH

INCOLLARE UTILIZZANDO COLLA
CIAANOACRILICA PER EPDM
GLUING BY CYANOACRYLIC GLUE
FOR EPDM



* PER TIPOLOGIE 01, 03, 05, 07, 08
01, 03, 05, 07, 08 TYPOLOGY

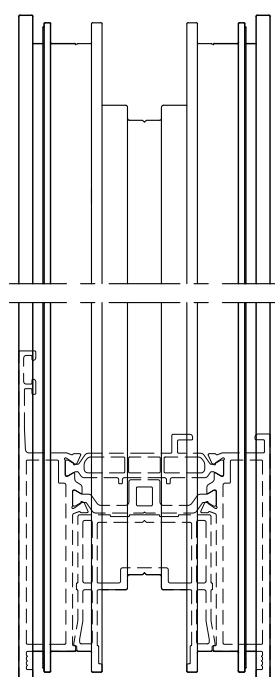
INCOLLARE UTILIZZANDO COLLA
CIAANOACRILICA PER EPDM
GLUING BY CYANOACRYLIC GLUE
FOR EPDM



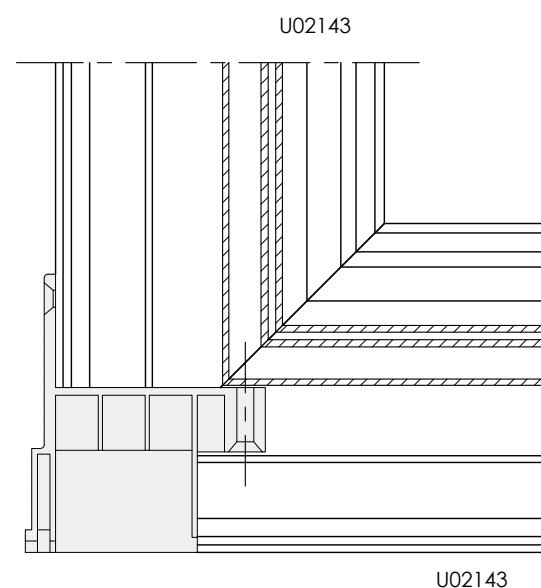
U02143

U02143

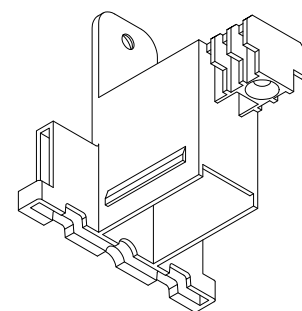
AB = H - 86 (V31939/K31939)
AB = H - 87 (K2410/K2411)



U02143



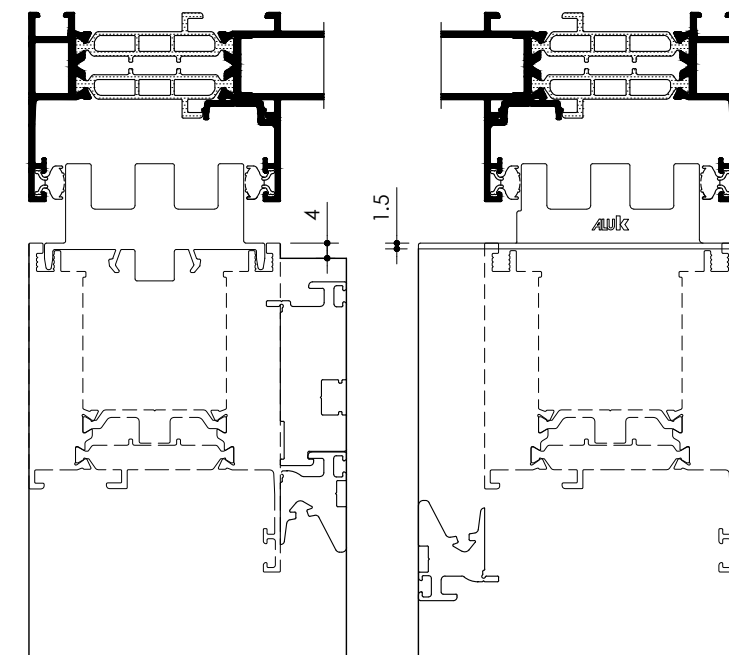
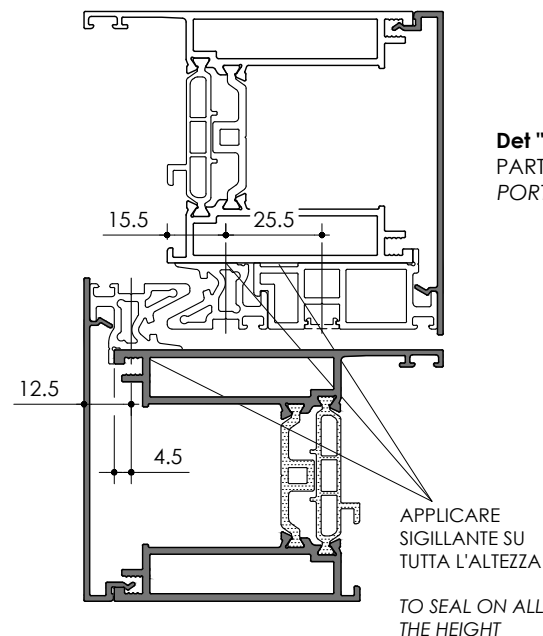
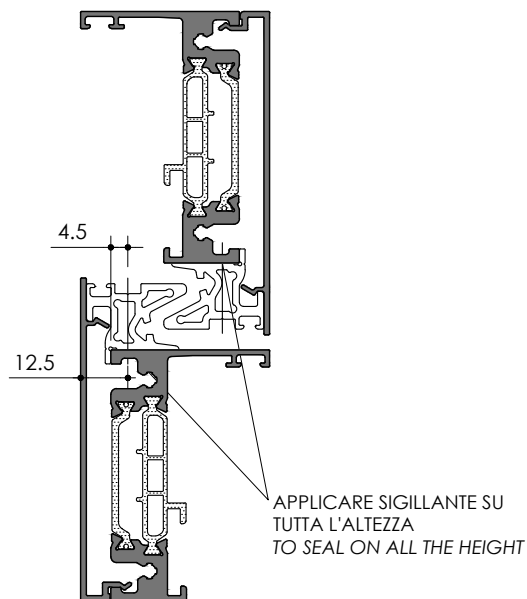
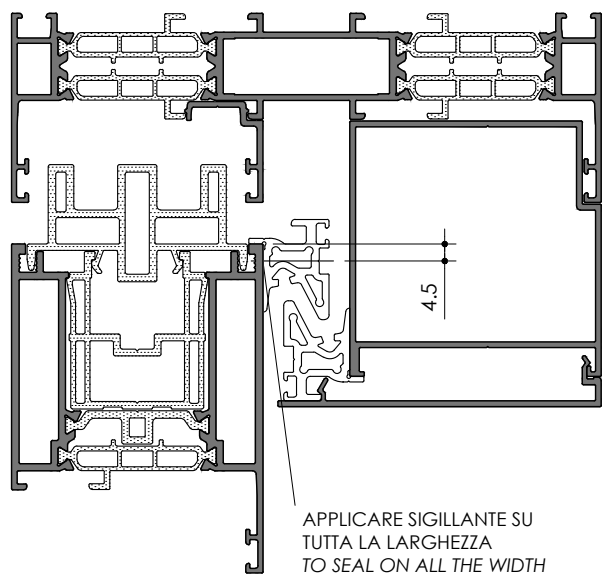
U02143



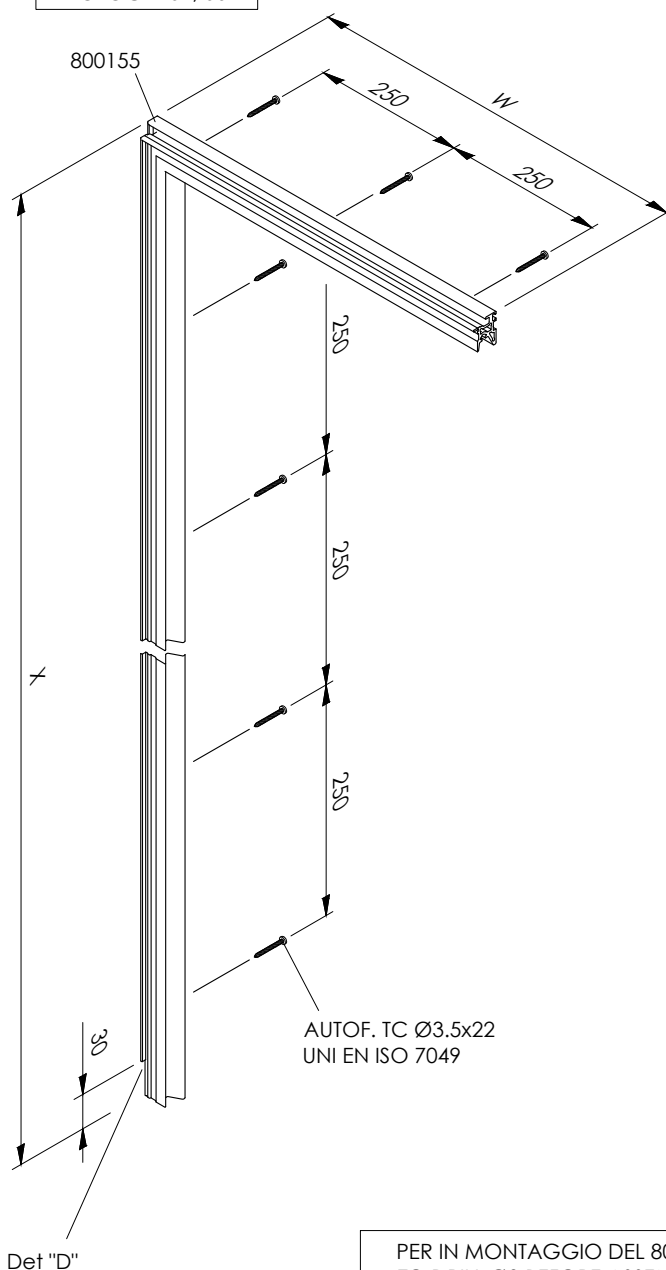
MONTAGGIO LABIRINTO CENTRALE ANTA
WING CENTRAL LABYRINTH ASSEMBLING

HP - K2418

TIPOLOGIA 02 - 06
02 - 06 TYPOLOGY

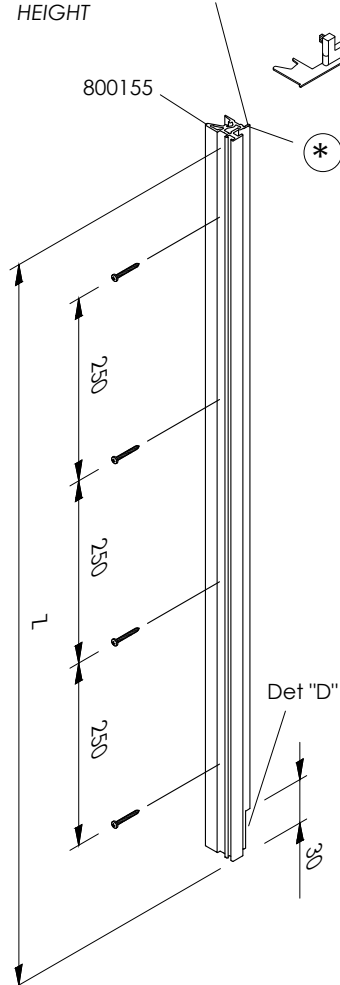


TIPOLOGIA 02, 06



TIPOLOGIA 01, 03, 05, 07, 08

SE UTILIZZATO CON 800166,
ALETTA DA ASPORTARE PER
TUTTA L'ALTEZZA
IF USED WITH 800166,
PORTION TO CUT FOR ALL
HEIGHT



TIPOLOGIA TYPE	01	02 HP-K2418	03	04	05	06 HP-K2418	07	08
	F	F	F	F F	F F	F F	F F	F F

GLI SCHEMI DELLE FINESTRE SONO DISEGNATI IN VISTA INTERNA
WINDOWS SCHEMES ARE SHOWN FROM INSIDE

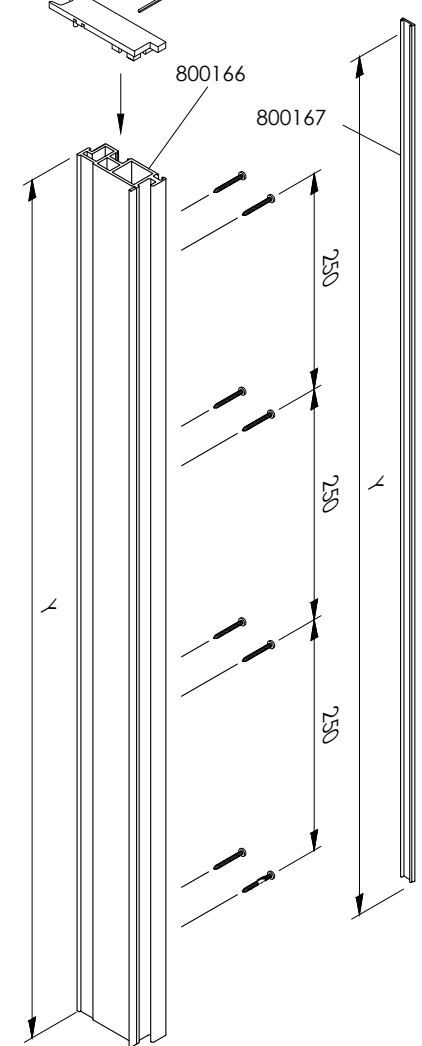
▲ ANTA PRINCIPALE
MAIN SASH

TIPOLOGIA TYPE	U02605 U02143	TAGLIO PROFILO CUTTING PROFILE								TAGLIO CUT	
		V31938		W	Y		Z int		Z est		
		X V31938/V31939	X K2410/K2411		V31939	V31938/V31939	K2410/K2411	V31938/V31939	K2410/K2411		K2410 K2411
01	U02605	-	-	-	-	-	H - 87.5	H - 88.5	-	-	90°-90°
	U02143	-	-	-	-	-	H - 87.5	H - 88.5	-	-	
02 (HP - K2418)	U02605	H - 78.5	H - 79.5	L1 - 30.5	-	-	-	-	-	-	90°-45°
	U02143	H - 78.5	H - 79.5	L1 - 8	-	-	-	-	-	-	
03	U02605	-	-	-	-	-	H - 87.5	H - 88.5	H - 87.5	H - 88.5	90°-90°
	U02143	-	-	-	H - 90	H - 91	H - 87.5	H - 88.5	H - 90	H - 91	
04	U02143	-	-	-	-	-	H - 87.5	H - 88.5	-	-	90°-90°
	U02605	-	-	-	-	-	H - 87.5	H - 88.5	-	-	
05	U02605	-	-	-	-	-	H - 87.5	H - 88.5	-	-	90°-90°
	U02143	-	-	-	-	-	H - 87.5	H - 88.5	-	-	
06 (HP - K2418)	U02605	H - 78.5	H - 79.5	L1 - 30.5	-	-	-	-	-	-	90°-45°
	U02143	H - 78.5	H - 79.5	L1 - 8	-	-	-	-	-	-	
07	U02605	-	-	-	-	-	H - 87.5	H - 88.5	-	-	90°-90°
	U02143	-	-	-	-	-	H - 87.5	H - 88.5	-	-	
08	U02605	-	-	-	-	-	H - 87.5	H - 88.5	H - 87.5	H - 88.5	90°-90°
	U02143	-	-	-	H - 90	H - 91	H - 87.5	H - 88.5	H - 90	H - 91	

PER LA QUOTA L1 VEDERE CATALOGO GENERALE REP. 8
FOR L1 DIMENSION SEE SECTION 8 OF GENERAL CATALOGUE

NUMERO VITI IN BASE A L E H, PARTENZA 150mm E PASSO 250mm
NUMBER OF SCREWS IN REFERENCE TO L AND H, START 150mm AND STEP 250mm

PER IN MONTAGGIO DEL 800155/800166 PREFORARE Ø3
TO DRILL Ø3 BEFORE ASSEMBLE 800155/800166

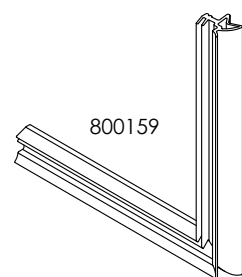
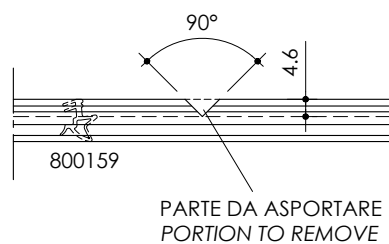


MONTAGGIO GUARNIZIONI ANTA
GASKETS SASH FIXING

MONTAGGIO GUARNIZIONI SU LABIRINTO ANTA
GASKETS LABYRINTH SASH FIXING

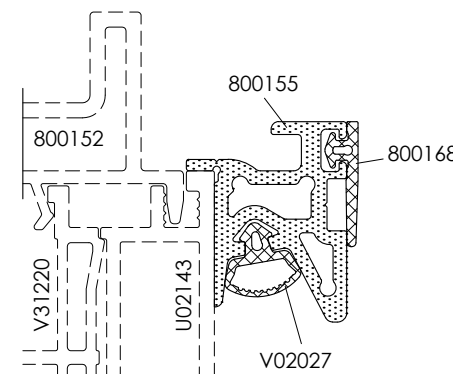
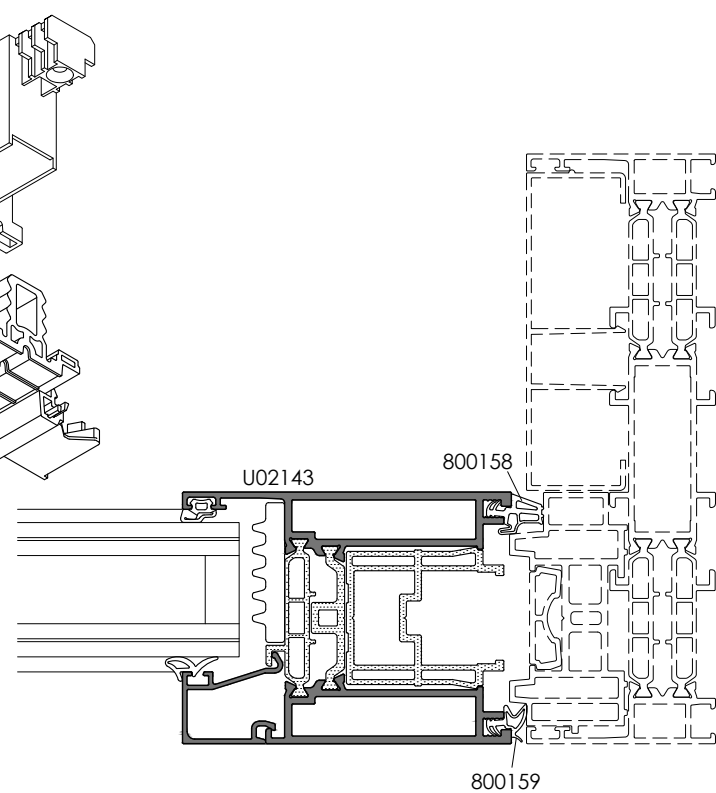
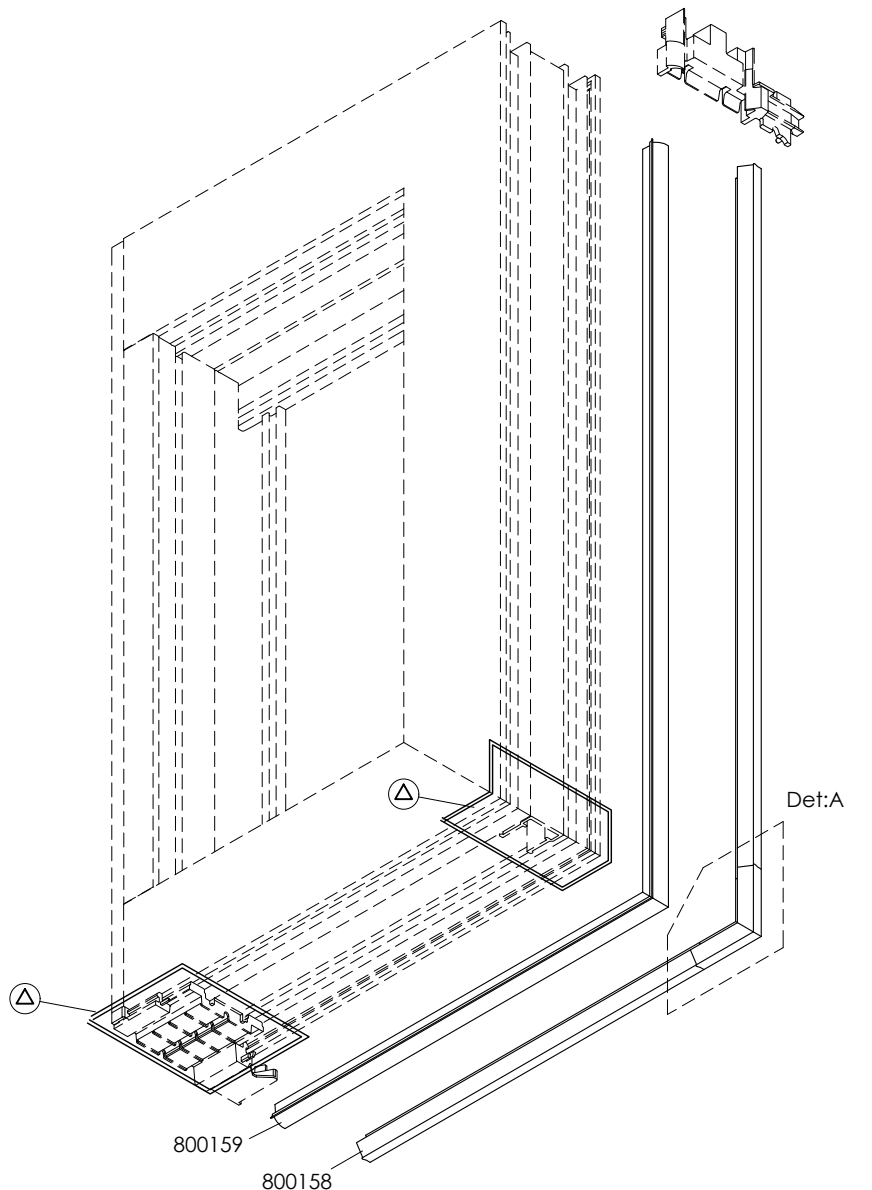
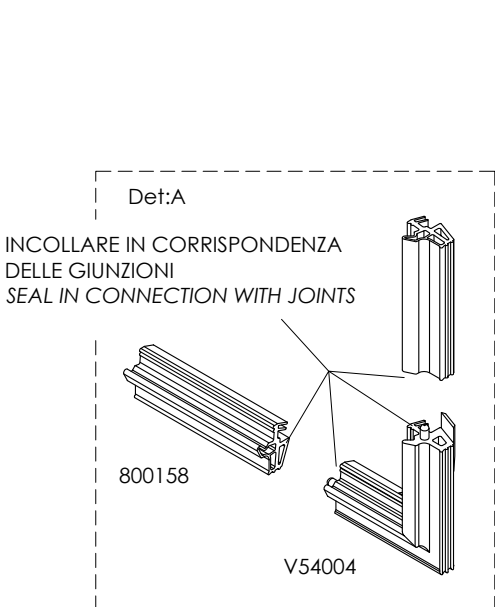
TIPOLOGIA
TYPE

F	02	F	06
HP-K2418		HP-K2418	

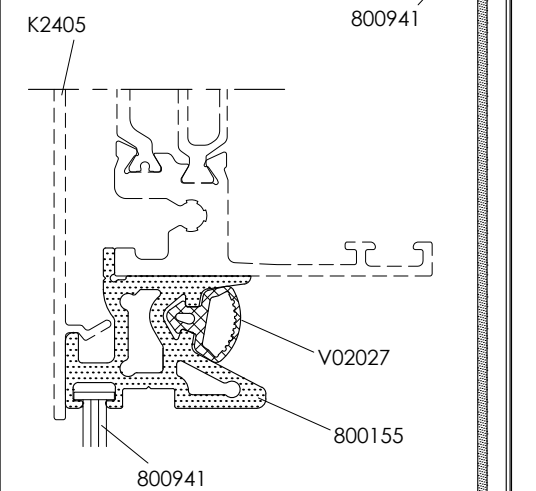
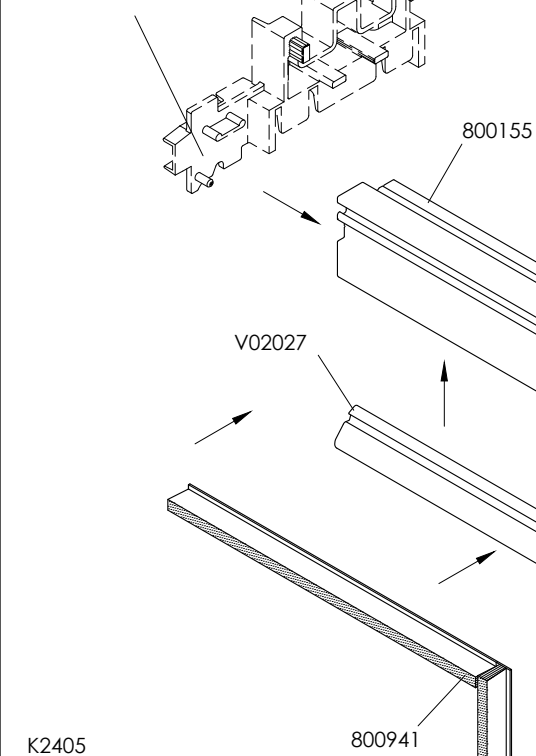


MONTARE LA GUARNIZIONE IN CONTINUO ASPORTANDO IL PIEDINO IN PROSSIMITA' DELL'ANGOLO.
TO LEAVE THE GASKET CONTINUOUS BY CUTTING ONLY THE PART ABOVE SHOWN NEAR THE CORNER

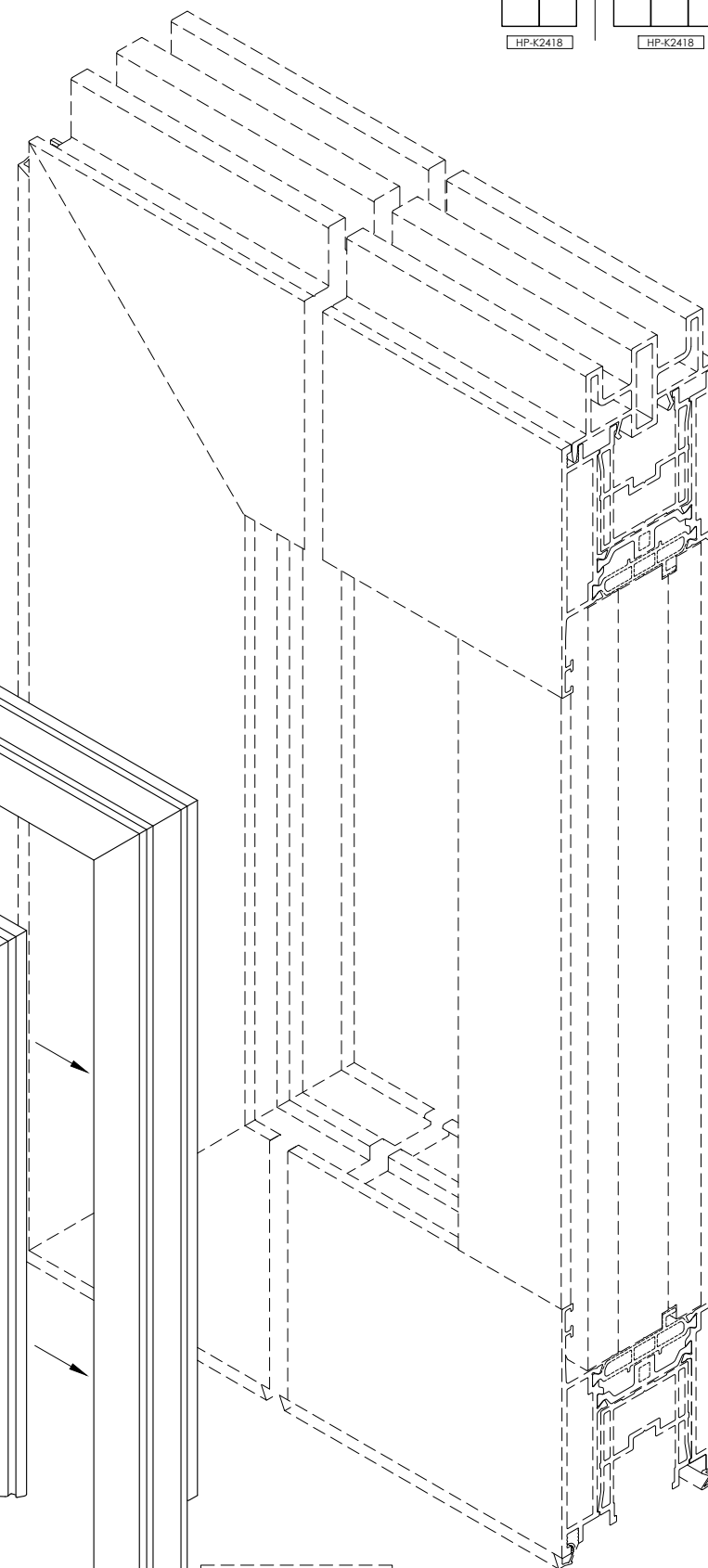
APPLICARE SIGILLANTE BUTILICO PER ALLUMINIO-EPDM NELLE CAVE IN CORRISPONDENZA DELLA GIUNZIONE.
APPLY SEALING FOR ALUMINIUM-EPDM IN THE GASKETS SEATS NEAR THE PROFILE JUNCTION



INCOLLARE UTILIZZANDO COLLA CIANOACRILICA PER EPDM
GLUING BY CYANOACRYLIC GLUE FOR EPDM

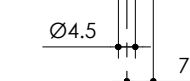
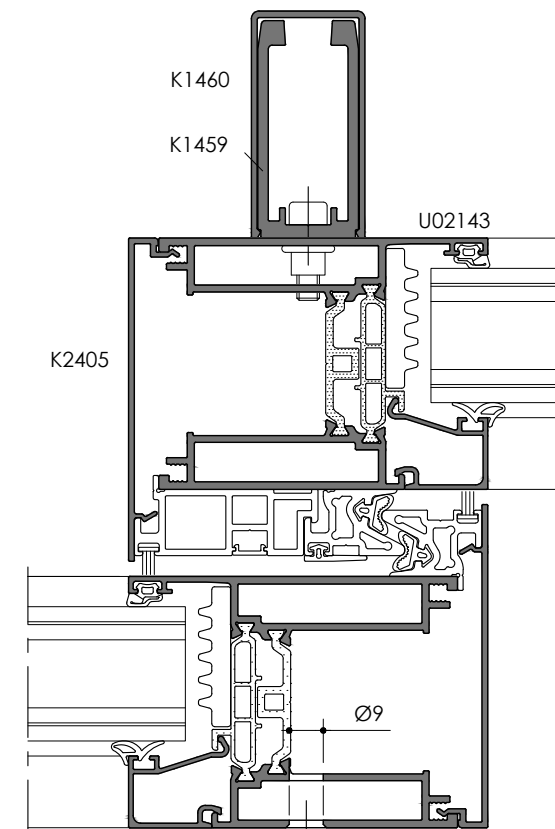
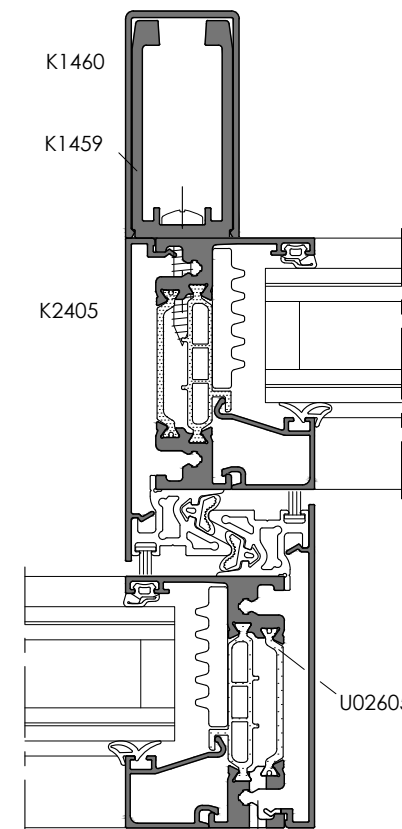
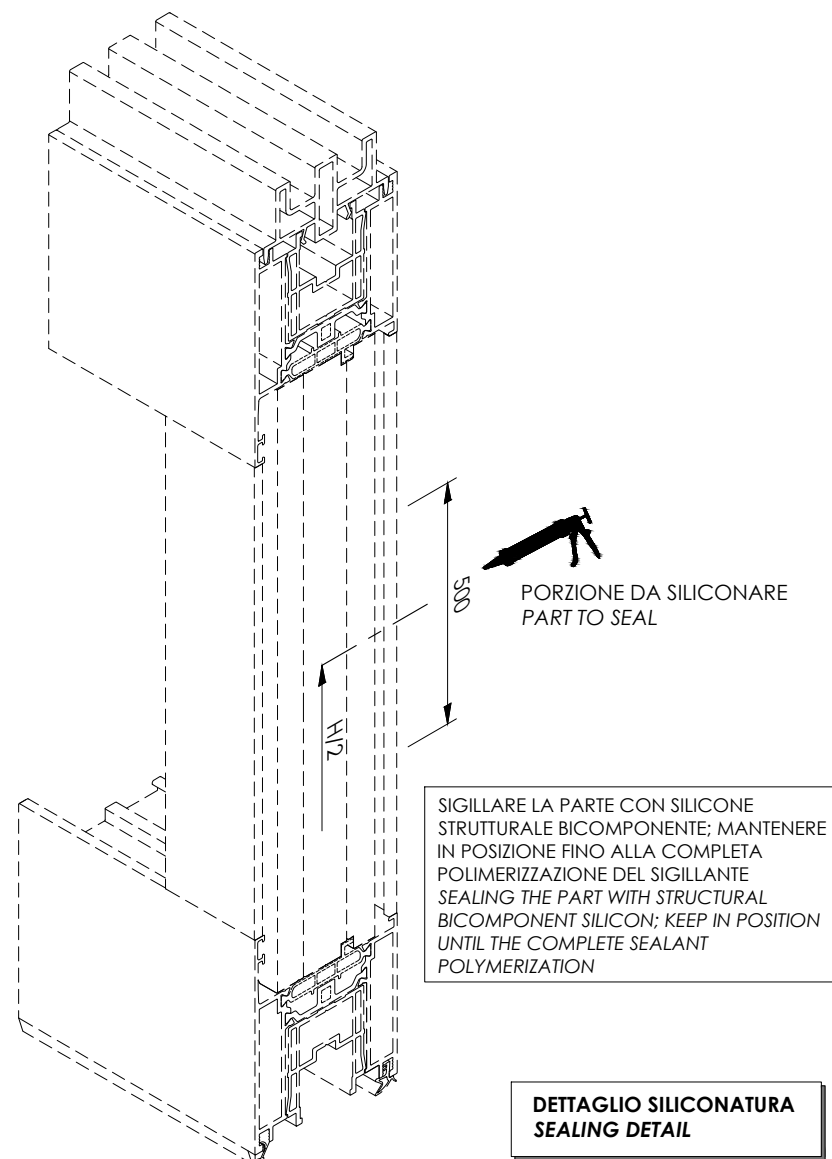
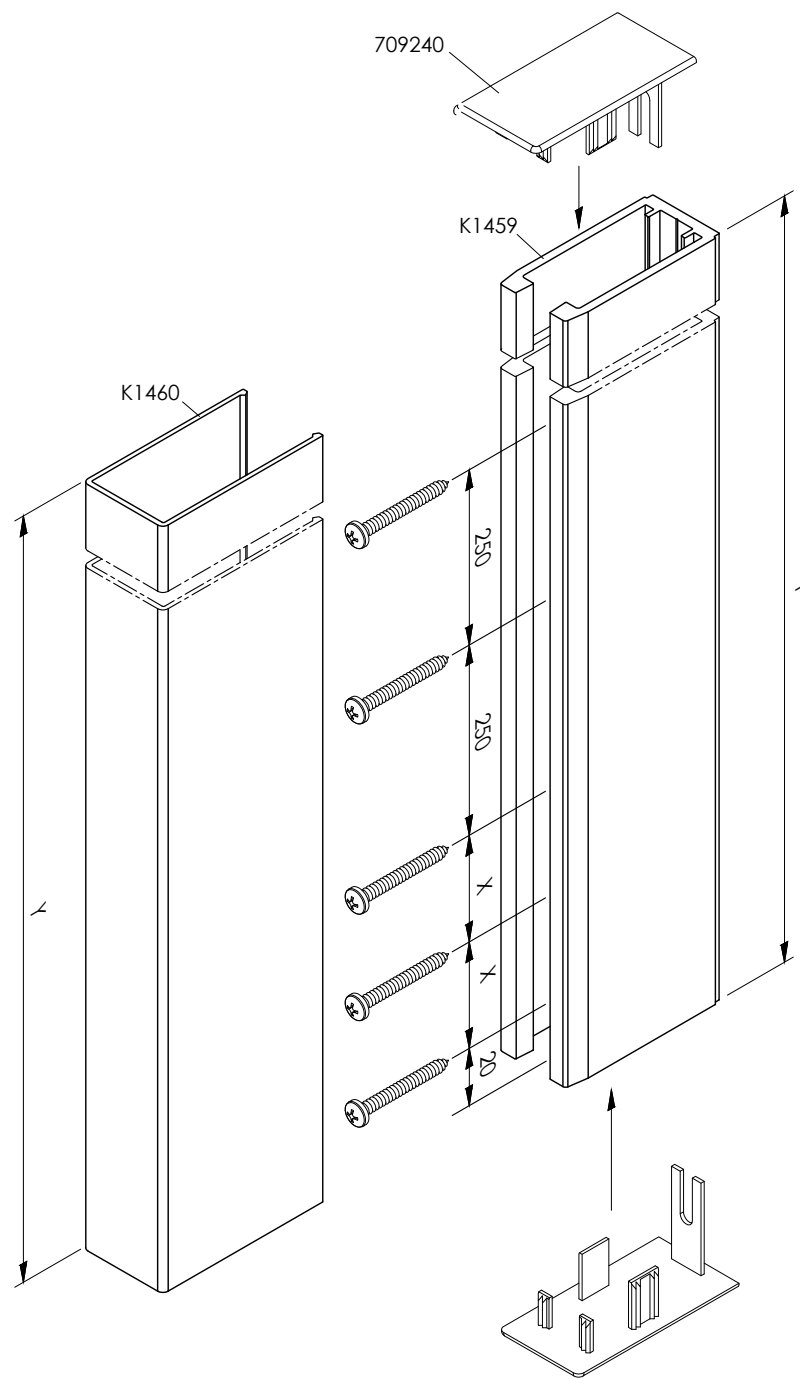


NELLA GIUNZIONE D'ANGOLO DELL'ARTICOLO 800155 SIGILLARE LA CAVA GUARNIZIONE PER UN BREVE TRATTO
TO SEAL THE GASKET GROOVE OF THE ITEM 800155 FOR A SHORT SECTION

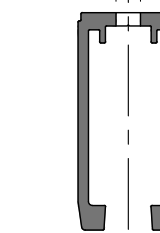
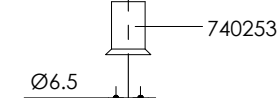


MONTAGGIO COLONNINA RINFORZO E SIGILLATURA
REINFORCEMENT PROFILE FIXING AND SEAL

X - AUMENTARE LA FREQUENZA DELLE VITI NEI TRATTI TERMINALI
 X - INCREASE THE FREQUENCY OF THE SCREWS NEAR THE ENDS OF THE PROFILES



VITE AUTOFILETTANTE
 Ø5.5x32
 UNI EN ISO 7049

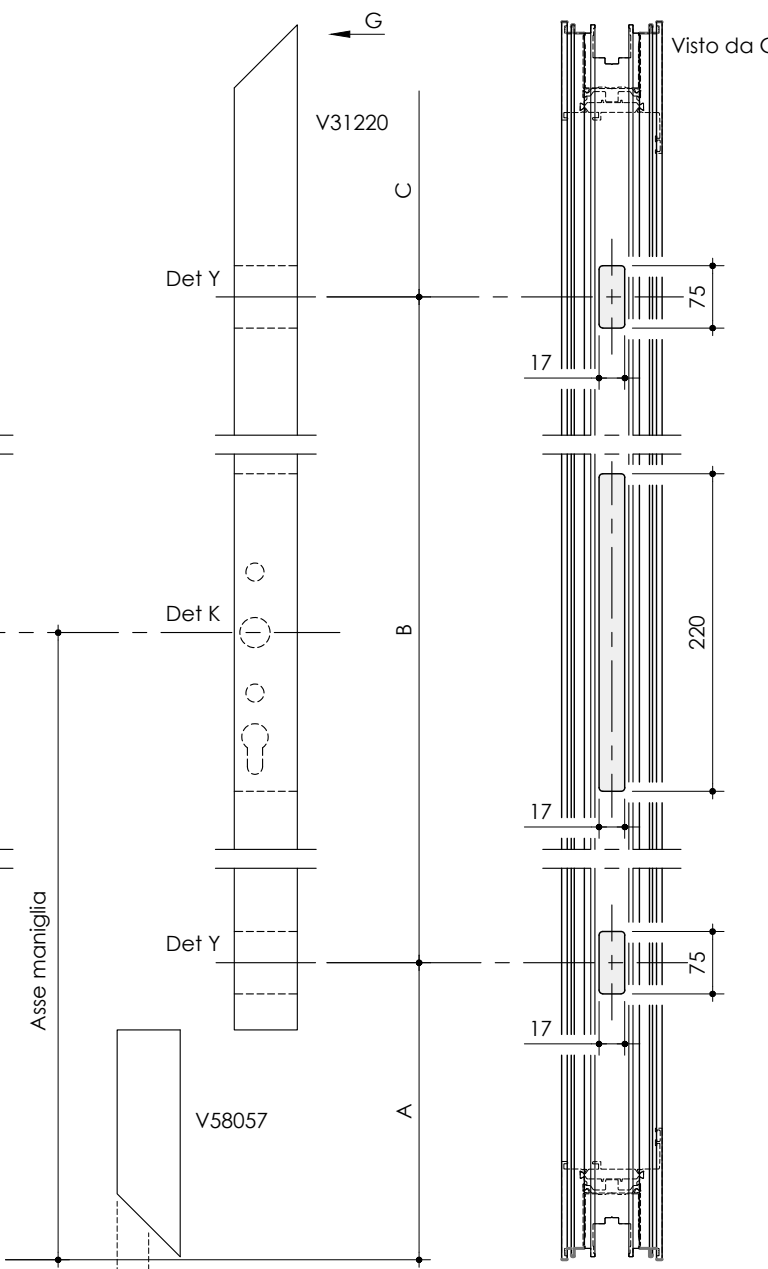
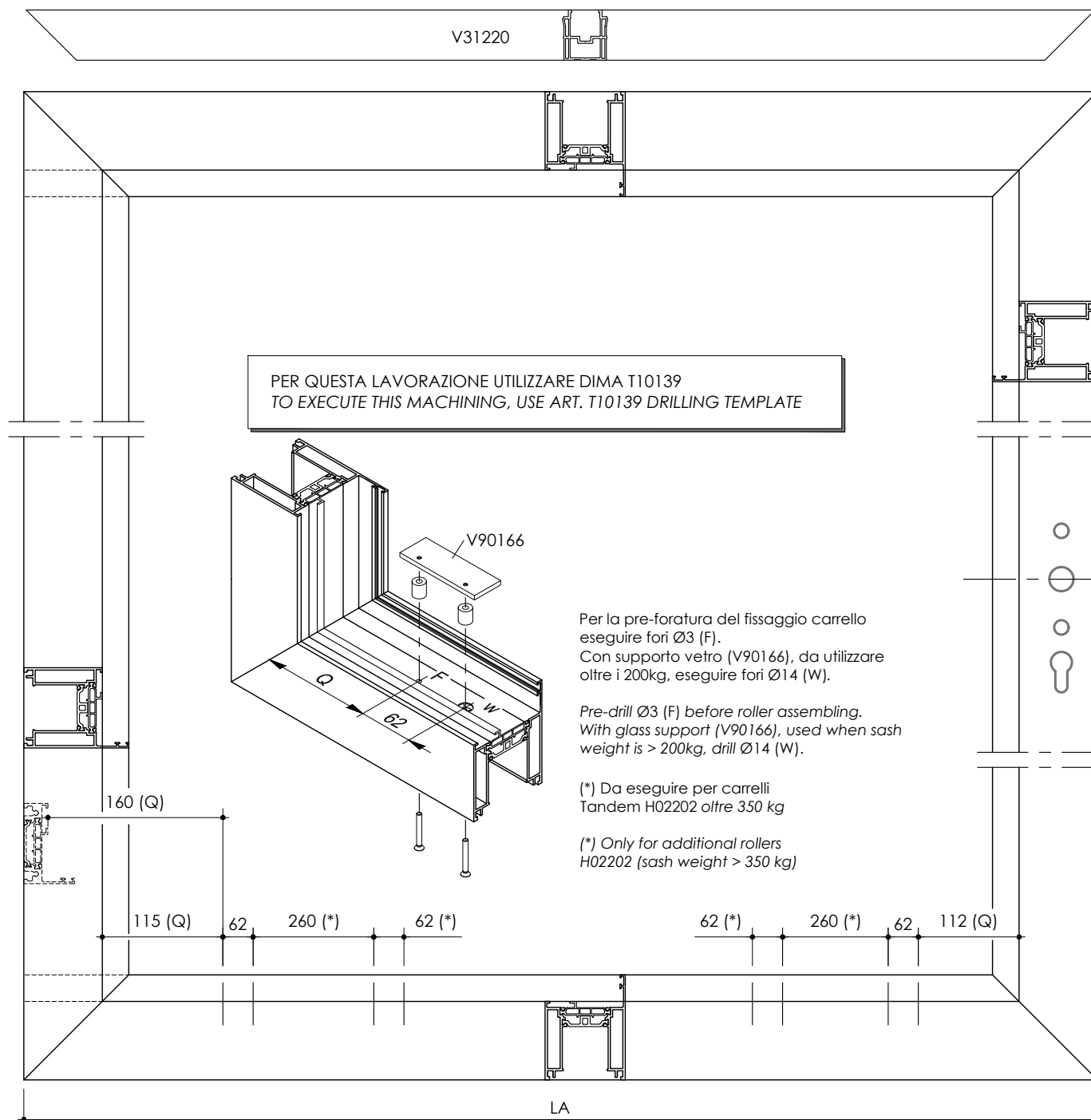


VITE TCEI M6x20
 UNI 5931

LATO SIDE	Y V31938/V31939	Y K2410/K2411
FISSO FIX	H - 4	H - 5
APRIBILE OPENABLE	H - 89	H - 90

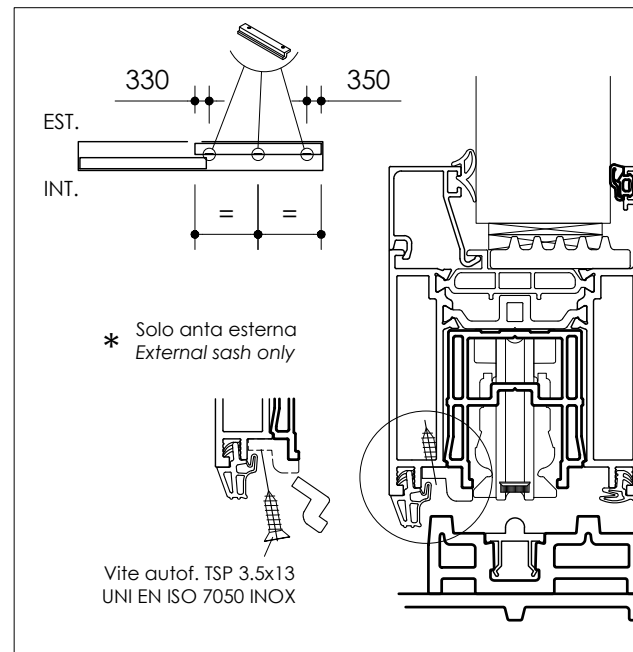
SIGILLATURA DA ESEGUIRE IN PRESENZA DEL MONTANTE SLIM U02605 (CON O SENZA RINFORZO)
 SEALING TO BE MADE IN THE PRESENCE OF THE SLIM U02605 MULLION (WITH OR WITHOUT REINFORCEMENT)

**MONTAGGIO KIT V58057, V90166 E LAVORAZIONE COVER V31220
KIT V58057, V90166 ASSEMBLING AND V31220 COVER ASSEMBLING**



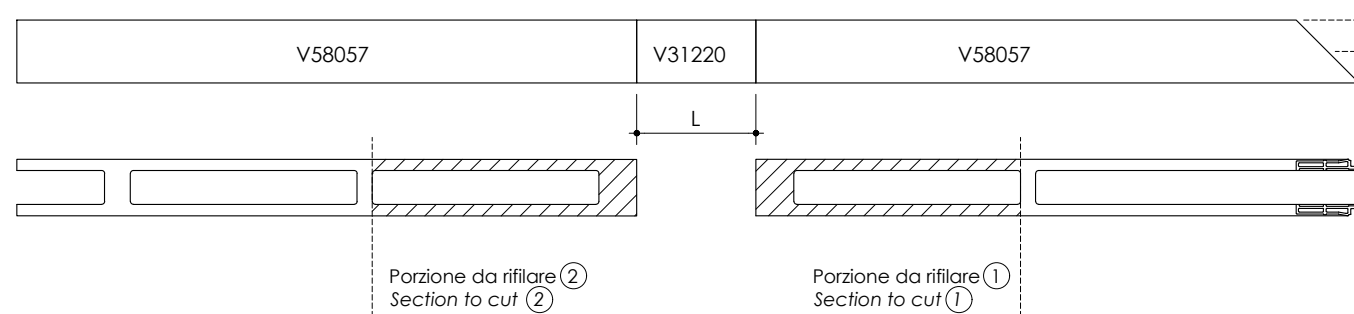
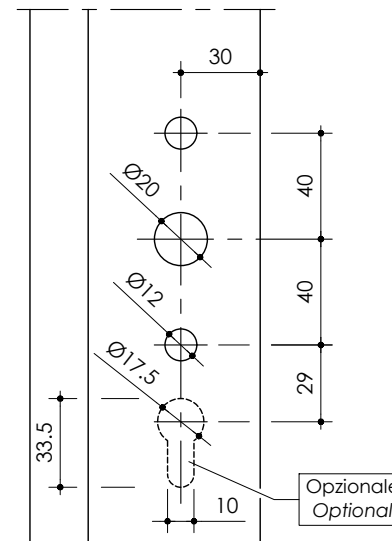
	A	B (*)	B	C
H02403 (fin)	210	-	870	-
H02404 (por)	210	588	1468	-
H02405 (por)	210	-	1000	900

(fin)=FINESTRA - WINDOW
(por)=PORTA - DOOR
(*)=PUNTO DI CHIUSURA SUPPLEMENTARE
H02400 PER ALTEZZE > 2400mm
(*)=ADDITIONAL LOCK H02400
HEIGHT > 2400mm

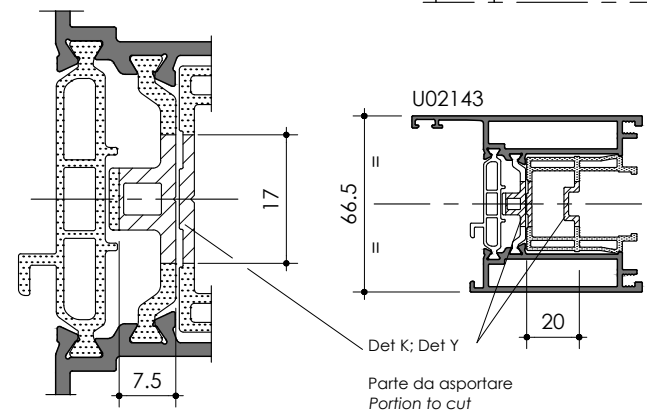
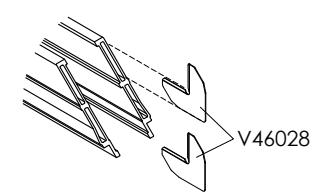
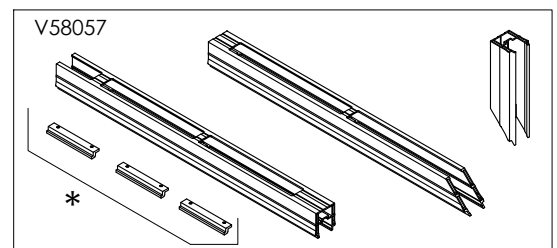


Per le lavorazioni Det Y e Det K si consiglia di fissare al profilo U02143 il V58057 e V31220 (con vite) e lavorare contemporaneamente profilo cover.

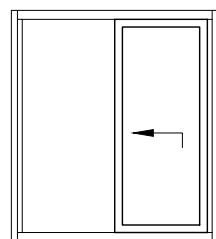
For Det Y and Det K machining is suggested to install V58057 component and V31220 (with screw) on U02143 profile and machine together



LA	L	Rifilare
800 ÷ 1149	LA - 750	①-②
1150 ÷ 1449	LA - 1096	①
> 1450	LA - 1442	-

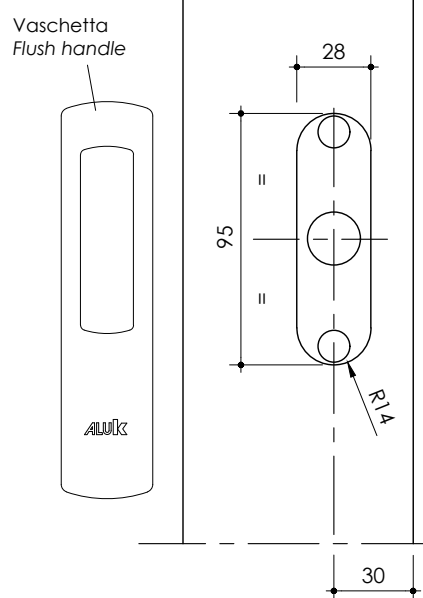


MONTAGGIO APPARECCHIATURA SCORREVOLE ALZANTE ASSEMBLY OF LIFT & SLIDING HARDWARE

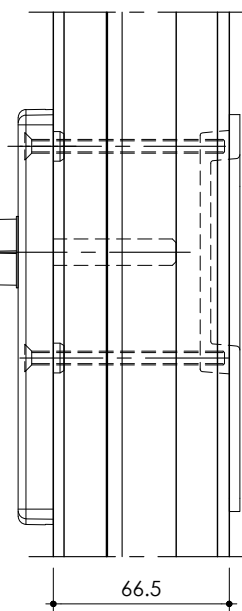


Per evitare l'ovalizzazione delle ruote e per sicurezza, una volta aperta l'anta rimettere la maniglia in posizione di chiusura.

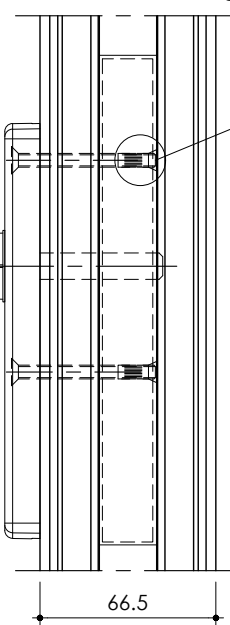
LAVORAZIONE PER VASCHETTA ESTERNA EXTERNAL FLUSH HANDLE MACHINING



Viti M5x80 da rifilare
Contenute nel kit vaschetta

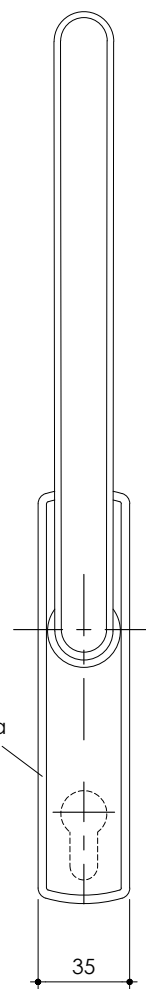


Viti M5x65 da rifilare
Contenute nel kit maniglia



718302
Inserto filettato
Thread insert

Maniglia interna
Internal handle

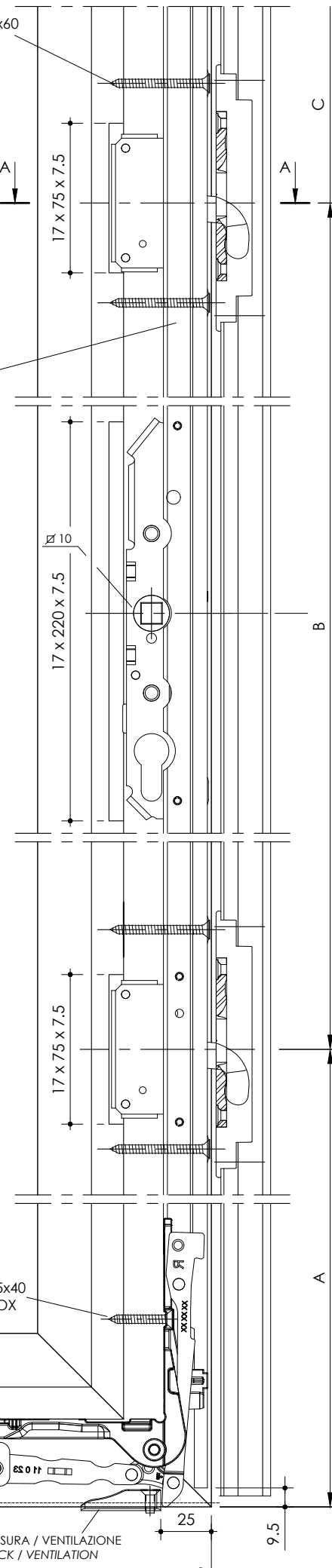


	A	B (*)	B	C
H02403 (fin)	210	-	870	-
H02404 (por)	210	588	1468	-
H02405 (por)	210	-	1000	900

(fin)=FINESTRA - WINDOW
(por)=PORTA - DOOR
(*)=PUNTO DI CHIUSURA SUPPLEMENTARE
H02400 PER ALTEZZE > 2400mm
(*)=ADDITIONAL LOCK H02400
HEIGHT > 2400mm

La serratura appoggia su traversino del profilo V31220
Lock fits on the transom of V31220 profile

VITE AUTOF. Ø5x60



HANDLE AXIS (399 FOR WINDOWS, 999 FOR DOORS)

ALTEZZA ANTA HA / SASH HEIGHT SH

ASSE MANIGLIA (399 FINESTRA, 999 PORTA)

CON FORO PER CILINDRO / WITH CYLINDER HOLE

MANIGLIA HANDLE	CODICE CODE	INSERTI THREAD INSERTS
INTERNA INTERNAL	H19109 - H19112	718302
VASCHETTA ESTERNA EXTERNAL FLUSH HANDLE	H19115	
DOPIA DOUBLE		718302

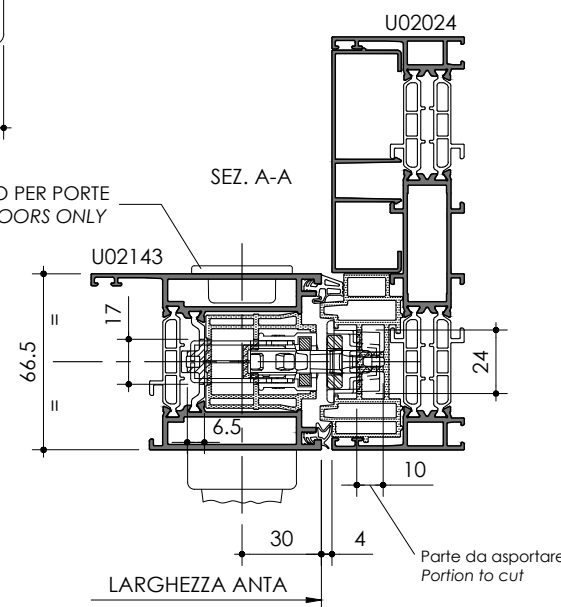
PER FINITURE VEDERE "CATALOGO MANIGLIE"
SEE FINISHING ON "CATALOGO MANIGLIE"

Il carrello e il meccanismo di chiusura alzante si montano in posizione di chiusura
The bogie and the closing device are assembled in closing position

La cover anta V31220 deve essere lavorata in corrispondenza delle scatole serratura
V31220 sash cover shall be machined for lock boxes.

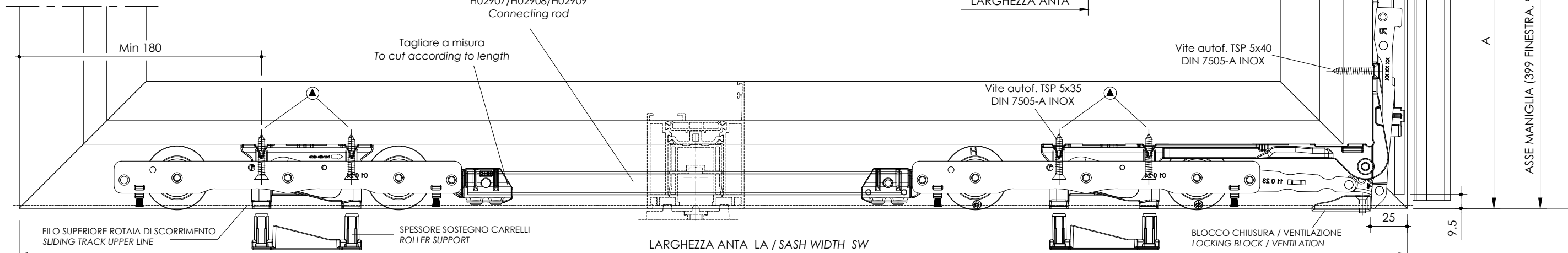
Fissare le viti in corrispondenza della tacca presente in mezziera della cover anta V31220. In caso di utilizzo del supporto vetro V90166 vedere indicazioni specifiche.
Fix the screws in the notch in the middle of V31220 sash cover. If glass support V90166 is used, see specific instructions.

VASCHETTA ESTERNA SOLO PER PORTE
EXTERNAL MORTISE FOR DOORS ONLY



Asta di collegamento H02907/H02908/H02909
Connecting rod

Tagliare a misura
To cut according to length



FILLO SUPERIORE ROTAIA DI SCORRIMENTO
SLIDING TRACK UPPER LINE

SPESORE SOSTEGNO CARRELLI
ROLLER SUPPORT

LARGHEZZA ANTA LA / SASH WIDTH SW

BLOCCO CHIUSURA / VENTILAZIONE
LOCKING BLOCK / VENTILATION

Vite autof. TSP 5x35
DIN 7505-A INOX

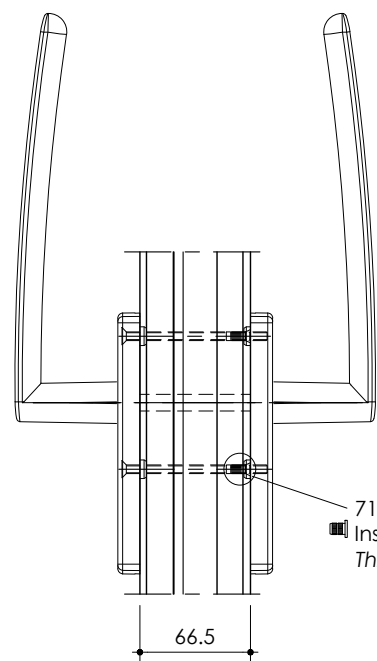
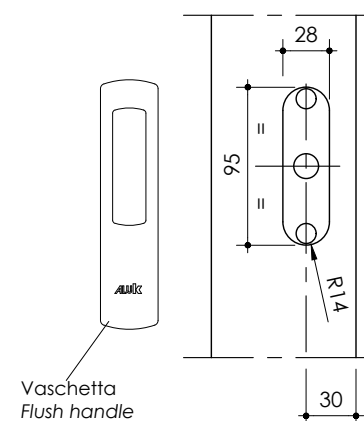
Vite autof. TSP 5x40
DIN 7505-A INOX

LARGHEZZA ANTA

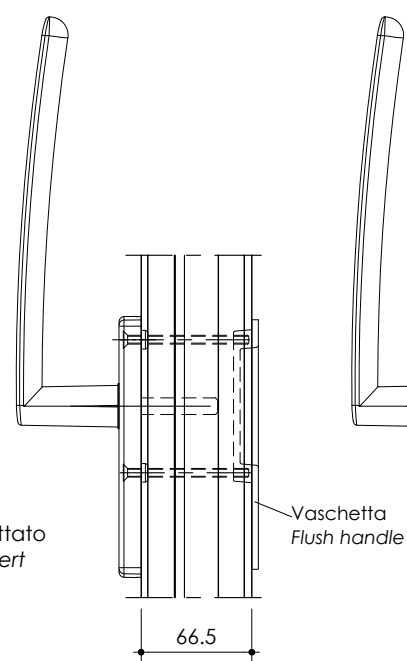
Parte da asportare
Portion to cut

MONTAGGIO KIT CARRELLI SUPPLEMENTARI PER APPARECCHIATURA SCORREVOLE ALZANTE
ADDITIONAL BOGIES KIT ASSEMBLING OF LIFT & SLIDING HARDWARE

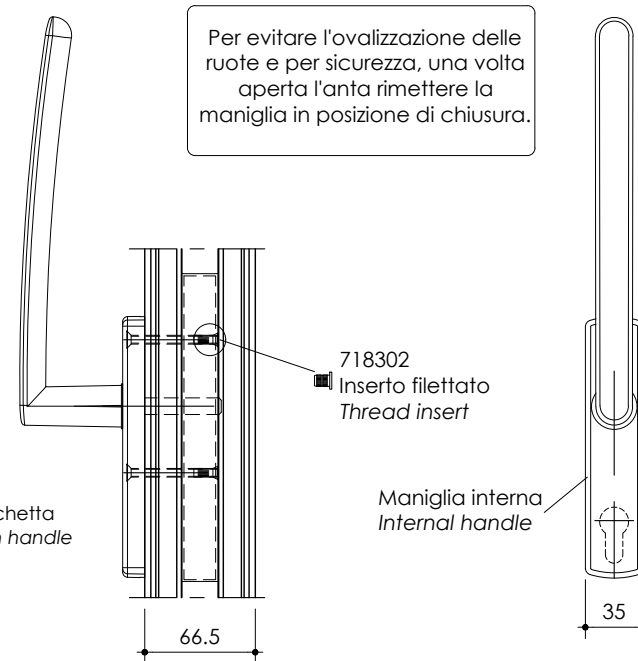
LAVORAZIONE PER VASCETTA ESTERNA
EXTERNAL MORTISE MACHINING



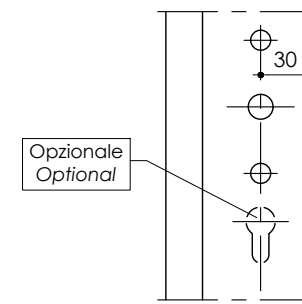
Viti M5x100 da rifilare
Contenute nel kit maniglia



Viti M5x80 da rifilare
Contenute nel kit vaschetta

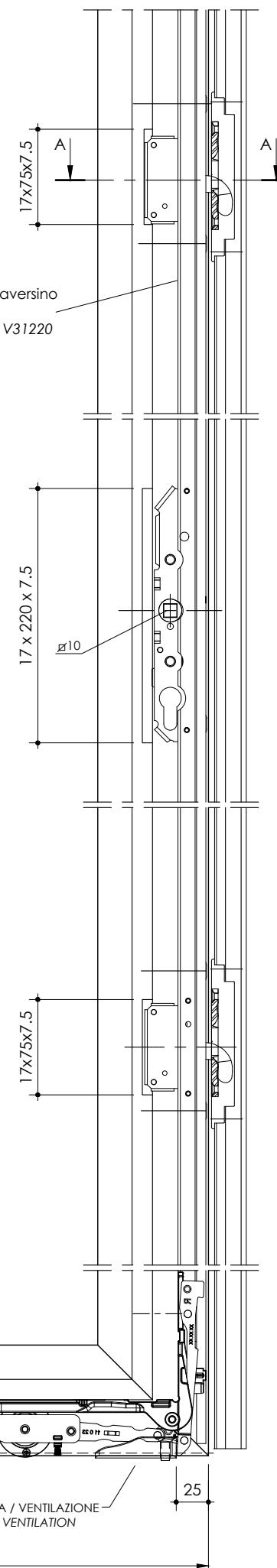


Viti M5x65 da rifilare
Contenute nel kit maniglia



SEZ. A-A

La serratura appoggia su traversino del profilo V31220
Lock fits on the transom of V31220 profile



N.B. LA VELOCITA' DI ROTAZIONE DELLA MANIGLIA IN FASE DI CHIUSURA VARIA IN RELAZIONE AL PESO DELL'ANTA
NOTE: THE ROTATION SPEED OF THE HANDLE WHEN CLOSING VARIES DEPENDING ON THE SASH WIEGHT

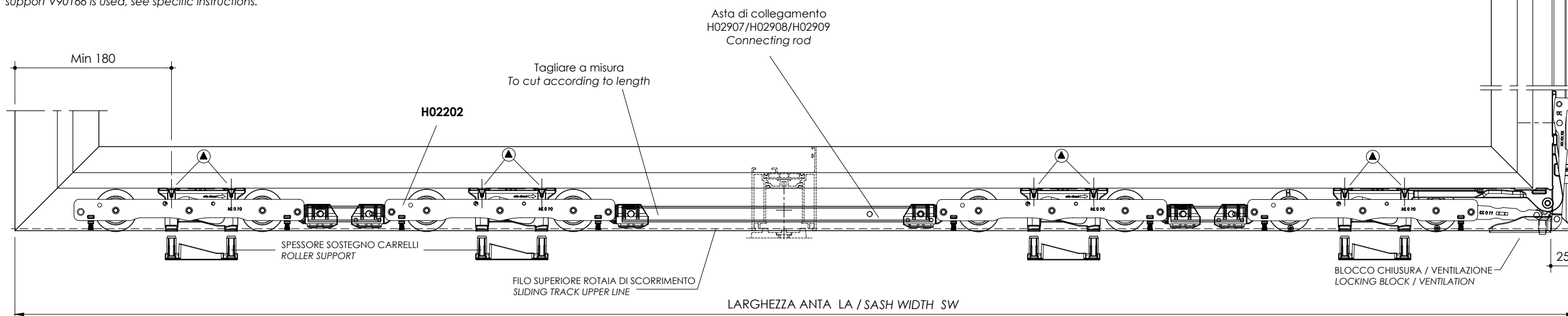
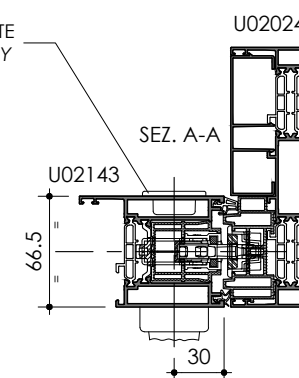
Per il montaggio dell'apparecchiatura scorrevole alzante fare riferimento alla pagina dedicata
To assembly the lift-sliding system refer to dedicated pages

La cover anta V31220 deve essere lavorata in corrispondenza delle scatole serratura
V31220 sash cover shall be machined for lock boxes.

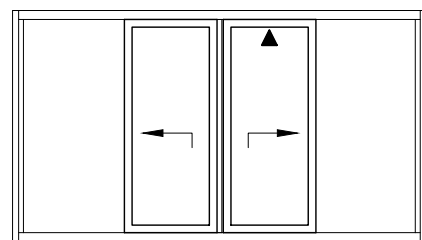
▲ Fissare le viti in corrispondenza della tacca presente in mezziera della cover anta V31220. In caso di utilizzo del supporto vetro V90166 vedere indicazioni specifiche.
Fix the screws in the notch in the middle of V31220 sash cover. If glass support V90166 is used, see specific instructions.

Il carrello e il meccanismo di chiusura alzante si montano in posizione di chiusura
The bogie and the closing device are assembled in closing position

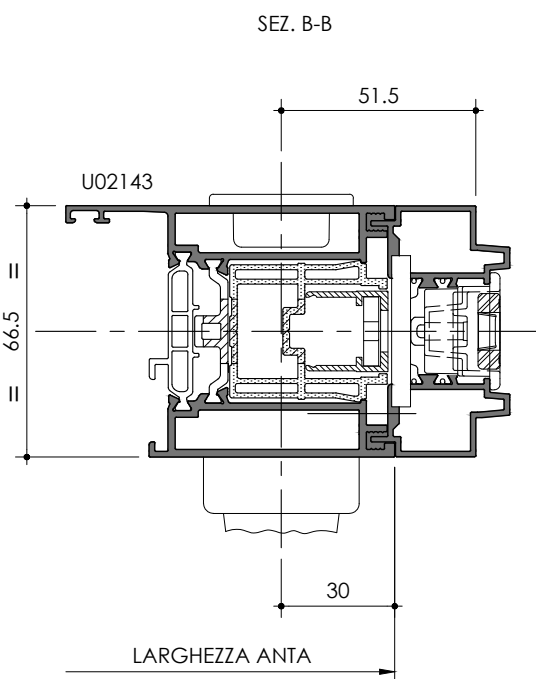
VASCETTA ESTERNA SOLO PER PORTE
EXTERNAL MORTISE FOR DOORS ONLY



MONTAGGIO KIT CARRELLI PER APPARECCHIATURA SCORREVOLE ALZANTE PER TIPOLOGIA 07 e 08
BOGIES KIT ASSEMBLING OF LIFT & SLIDING HARDWARE FOR 07 and 08 TYPOLOGY



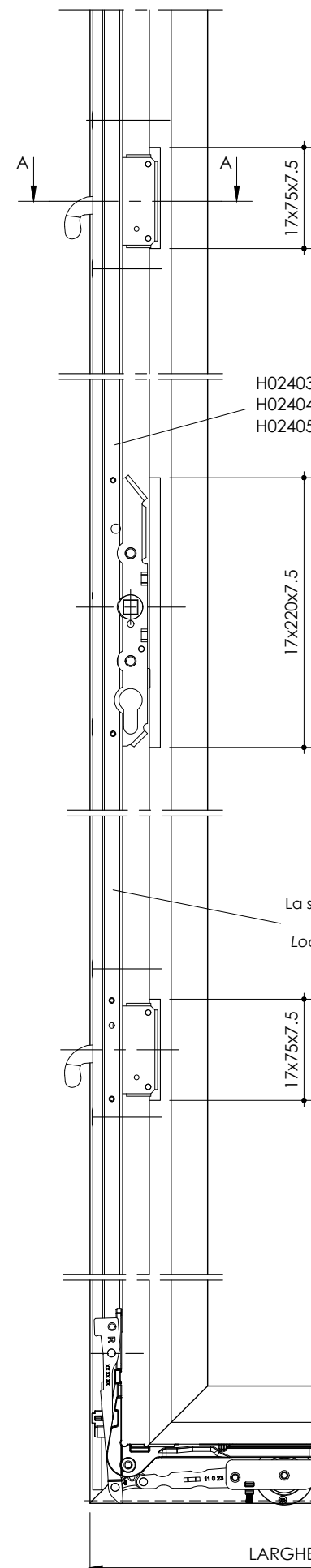
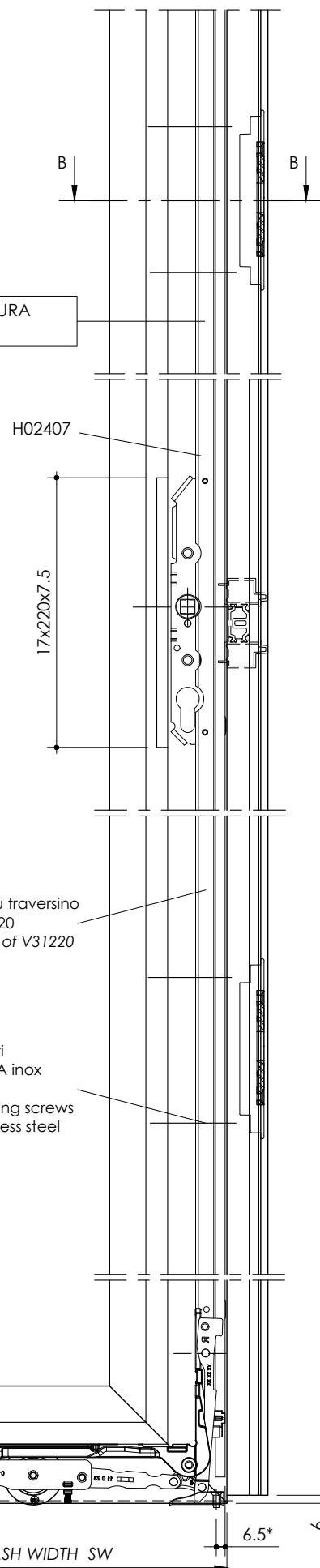
SE NECESSARIO RIFILARE A MISURA
 IF NECESSARY, TRIM TO SIZE



La serratura appoggia su traversino del profilo V31220
 Lock fits on the transom of V31220 profile

Fissare la serratura con viti Autof. TSP 5x60 DIN 7505-A inox (V70010P)
 Fix the lock with self-tapping screws TSP 5x60 DIN 7505-A stainless steel (V70010P)

Fissare le viti in corrispondenza della tacca presente in mezzeria della cover anta V31220.
 Fix the screws in the notch in the middle of V31220 sash cover.

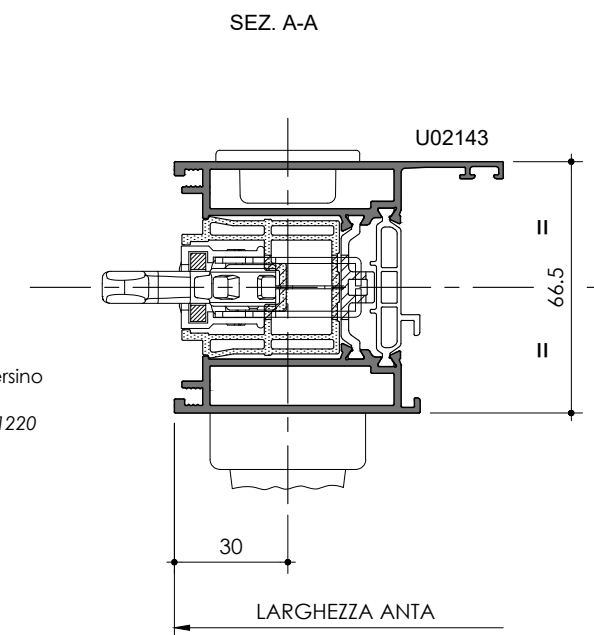


La serratura appoggia su traversino del profilo V31220
 Lock fits on the transom of V31220 profile

TIPOLOGIA TYPE	03	08
	F ↑ F	F ↑ F

GLI SCHEMI DELLE FINESTRE SONO DISEGNATI IN VISTA INTERNA
 WINDOWS SCHEMES ARE SHOWN FROM INSIDE

▲ ANTA PRINCIPALE
 MAIN SASH



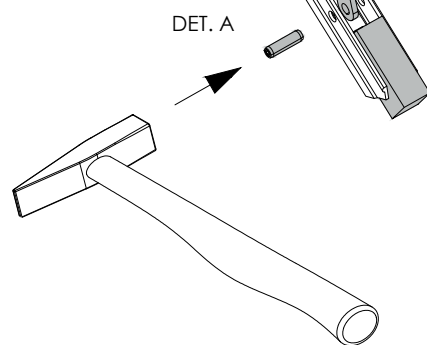
* Rispetto al frontale della serratura / Referred to lock face

MONTAGGIO KIT AMMORTIZZATORE E SENSORE ALLARME SHOCK ABSORBER AND ALARM SENSOR DIAGRAM ASSEMBLING

MONTAGGIO KIT AMMORTIZZATORE SHOCK ABSORBER ASSEMBLING

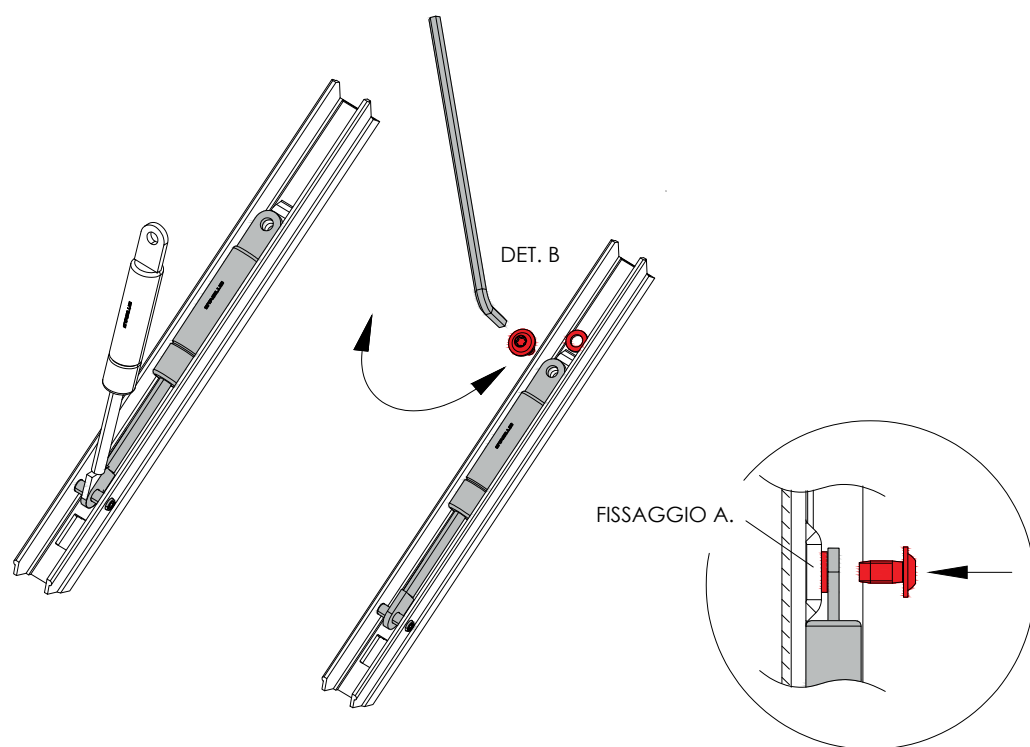
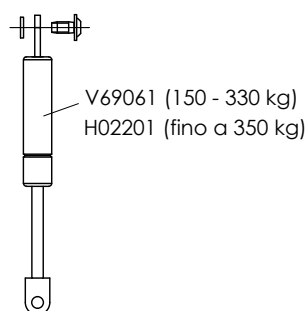
DA UTILIZZARE SU ANTE A PARTIRE DAI 150 kg
TO BE USED ON SASH STARTING FROM 150 kg

FISSAGGIO A.

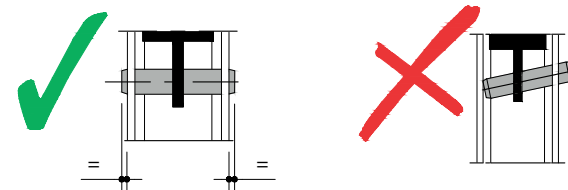


PER SERRATURA FOR LOCK
H02404
H02405
H02407

ZONA DI MONTAGGIO
ASSEMBLY AREA



ART.	CAMPI D'APPLICAZIONE RANGE OF APPLICATION	
	SENZA / WITHOUT V69014	CON / WITH V69014
H02403 (fin)	1235 ÷ 1925	1295 ÷ 1925
H02404 (por)	1850 ÷ 2525	1910 ÷ 2525
H02405 (por)	2285 ÷ 2825	2345 ÷ 2825



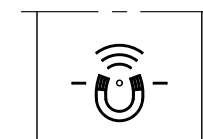
FASI DI MONTAGGIO

- 1) PORTARE LA SERRATURA IN POSIZIONE DI APERTURA (GANCI RIENTRATI NELLA SERRATURA)
- 2) MONTAGGIO AMMORTIZZATORE A GAS
- 3) FISSARE AMMORTIZZATORE A GAS CON IL PERNO (DET.A)
- 4) RUOTARE AMMORTIZZATORE A GAS E FISSARLO ALLA SERRATURA (NEL "FISSAGGIO A") CON LA VITE (DET.B)
- 5) PORTARE LA SERRATURA IN POSIZIONE DI CHIUSURA (GANCI DEVONO SPORGERE DALLA SERRATURA)

ASSEMBLY PHASES

- 1) TAKE THE LOCK TO THE OPENING POSITION (HOOKS RETURNED INTO THE LOCK)
- 2) ASSEMBLING THE GAS SHOCK ABSORBER
- 3) FIX GAS SHOCK ABSORBER WITH PIN (DET.A)
- 4) ROTATE THE GAS SHOCK ABSORBER AND FIX IT TO THE LOCK (IN "FISSAGGIO A") WITH THE SCREW (DET.B)
- 5) BRING THE LOCK TO THE CLOSED POSITION (HOOKS MUST PROTRUDE FROM THE LOCK)

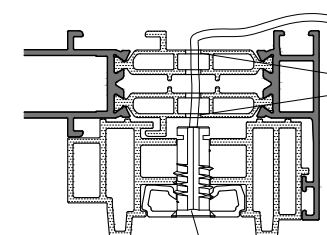
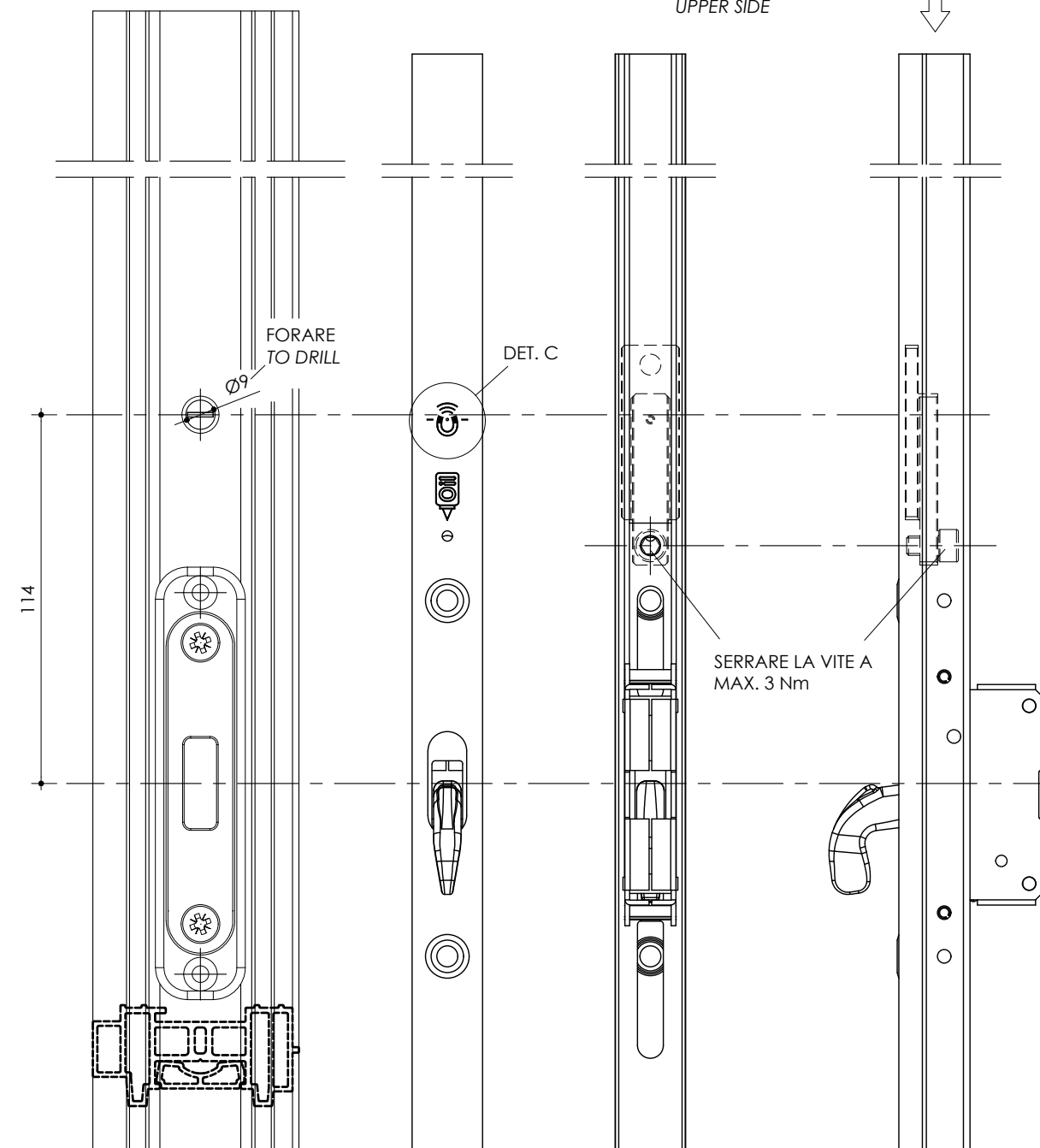
DET. C



POSIZIONAMENTO DEL MAGNETE SUL
MECCANISMO SERRATURA
POSITIONING OF THE MAGNET ON THE LOCKING
MECHANISM

V69014

PARTE SUPERIORE
UPPER SIDE



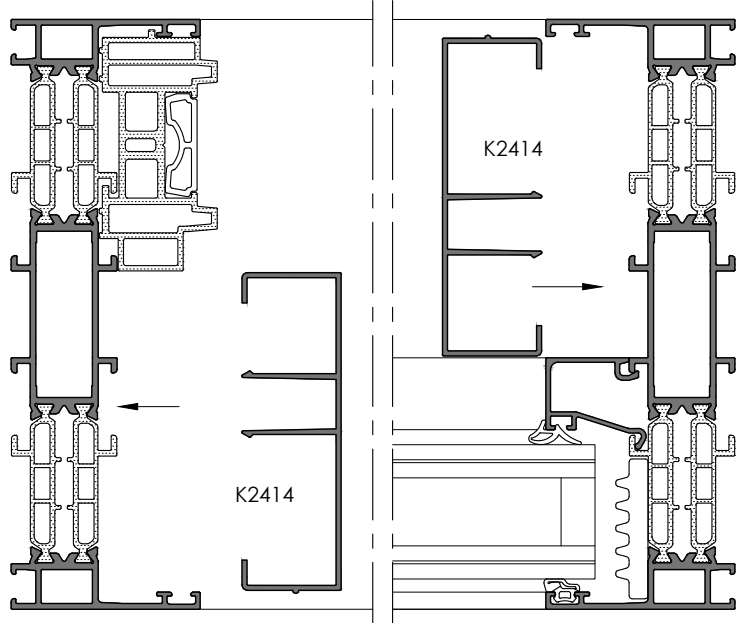
FORO PER
PASSAGGIO CAVO
DI ALIMENTAZIONE
HOLE FOR
POWER CABLE

V69014

N.B. DOPO IL FISSAGGIO DEL KIT SENSORE ALLARME IL CAMPO DI APPLICAZIONE SI RIDUCE DI CIRCA 60 mm
N.B. AFTER THE FIXING OF THE ALARM SENSOR KIT, THE FIELD OF APPLICATION IS REDUCED OF ABOUT 60 mm

ASSEMBLAGGIO RIPORTI SPALLE
INSERT PROFILE ASSEMBLING ON FIXED FRAME

MONTAGGIO MONTANTE
MULLION FIXING



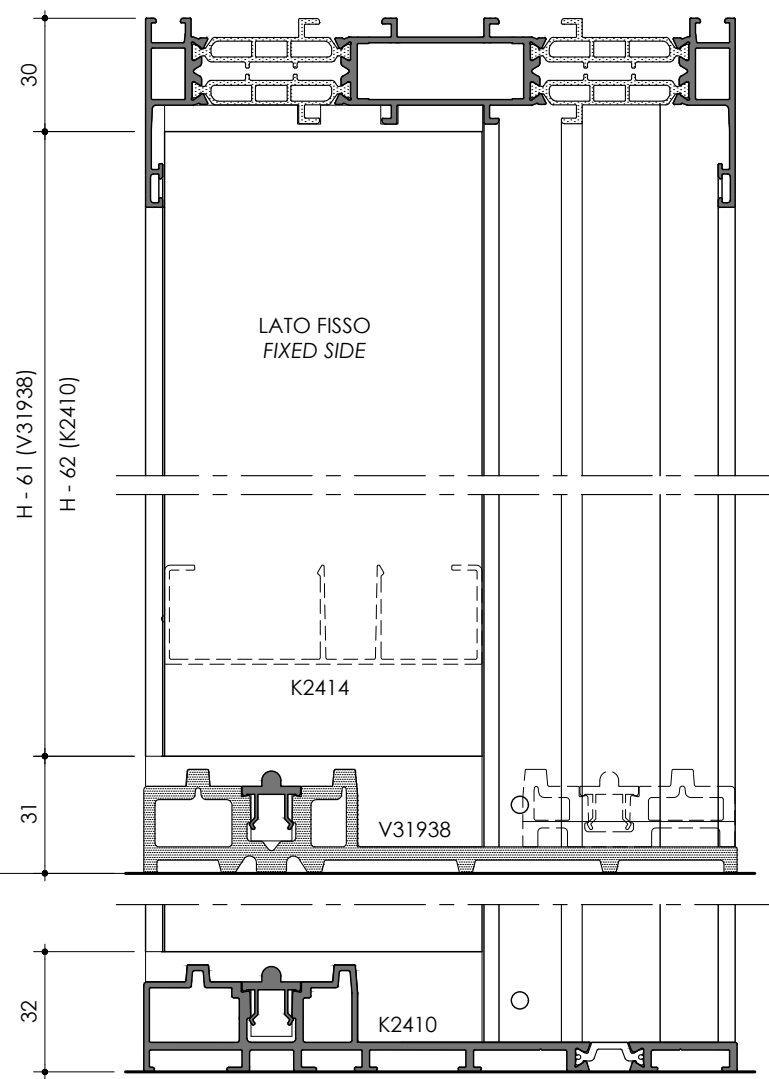
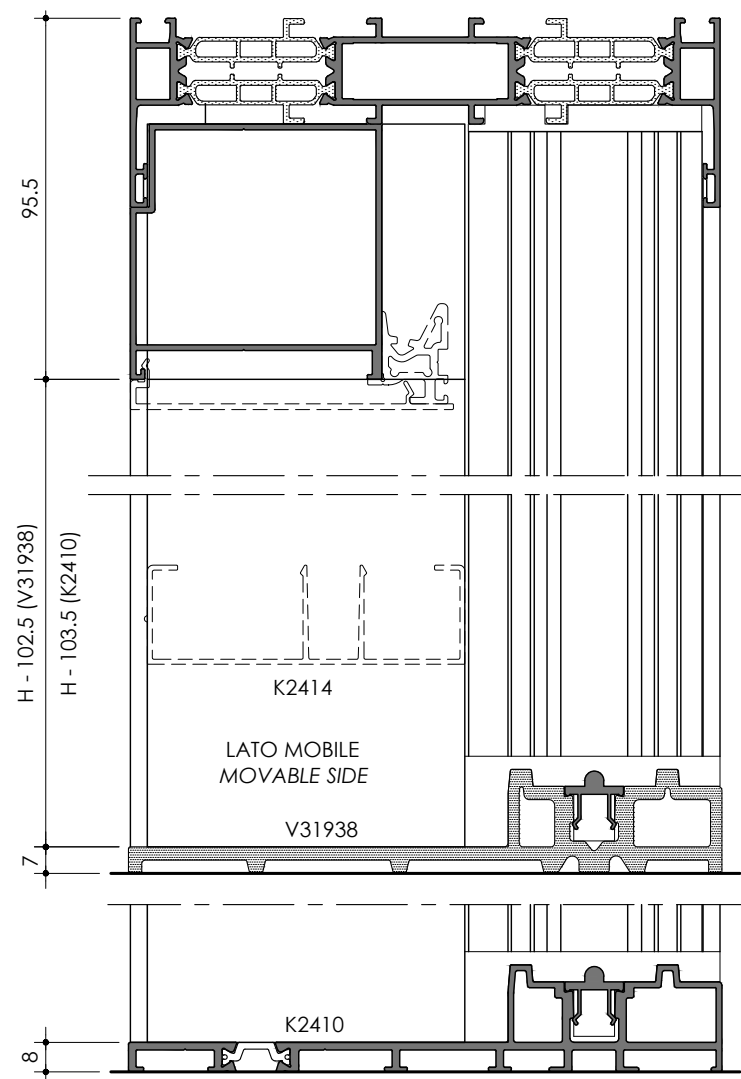
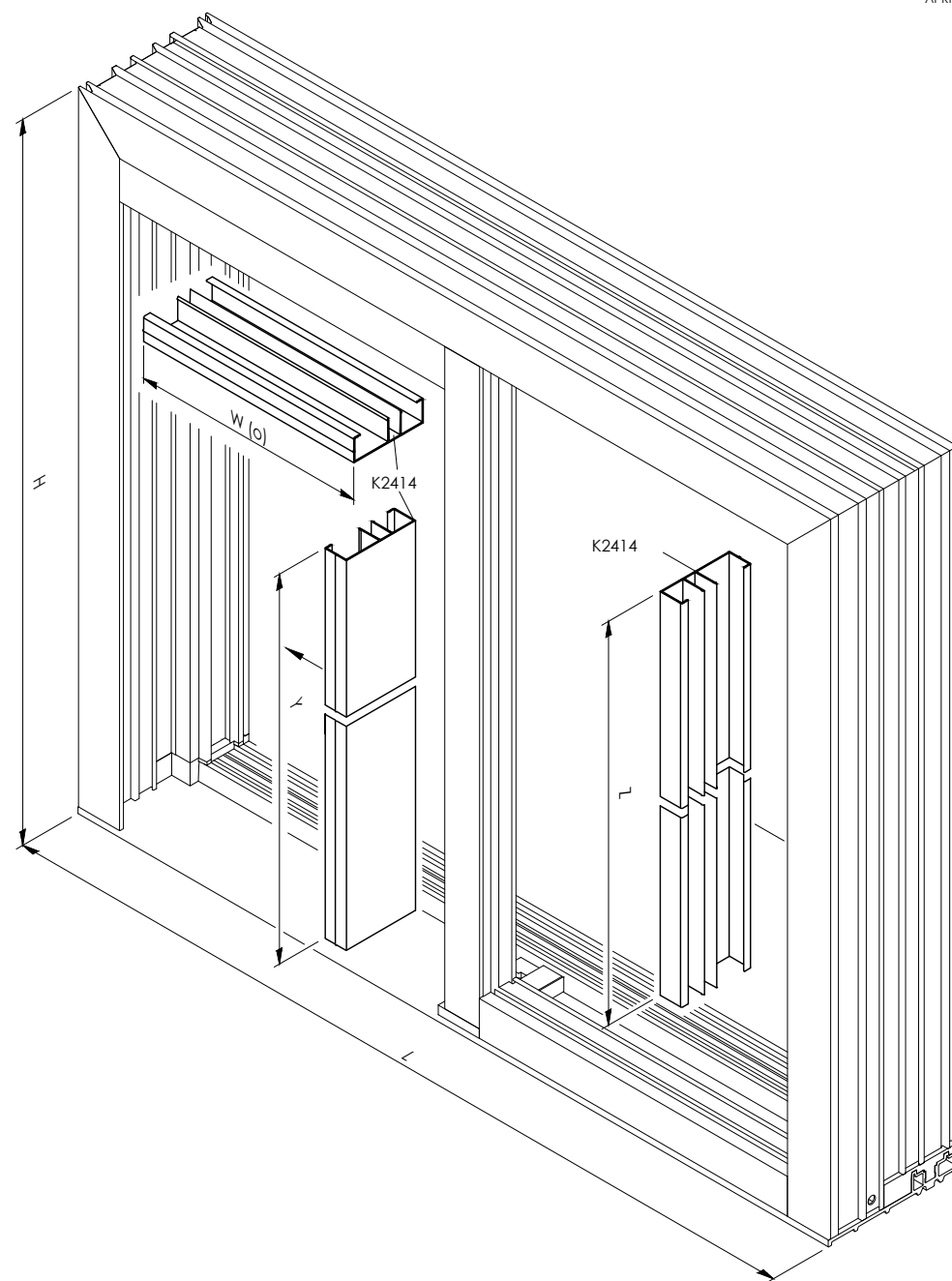
TIPOLOGIA TYPE	01	02	03	04	05	06	07	08
	F	HP-K2418 F	F	F F	F F	HP-K2418 F F	F ▲ F	F ▲ F

GLI SCHEMI DELLE FINESTRE SONO DISEGNATI IN VISTA INTERNA
WINDOWS SCHEMES ARE SHOWN FROM INSIDE

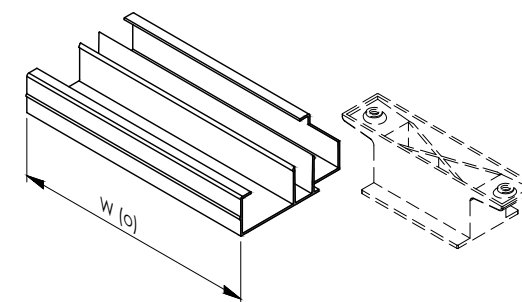
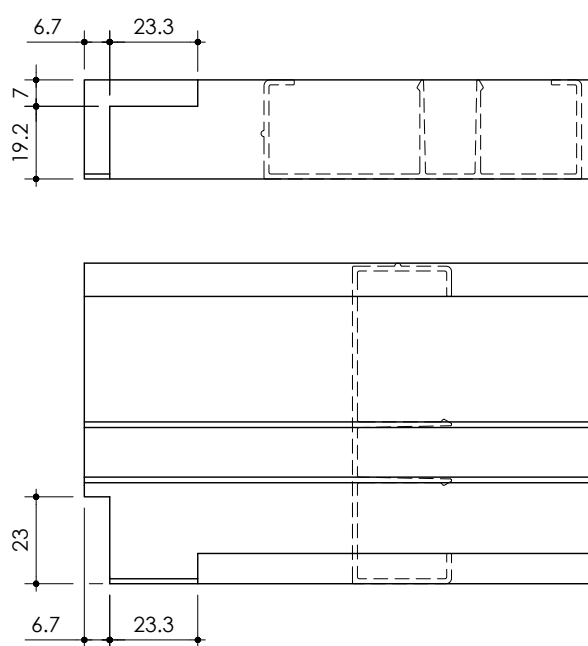
▲ ANTA PRINCIPALE
MAIN SASH

TIPOLOGIA TYPOLOGY	TAGLIO K2414 - K2414 TRIM					
	Y V31938 / V31939	Y K2410 / K2411	Z V31938 / V31939	Z K2410 / K2411	W U02143	W U02605
Ⓐ 01	H - 57	H - 58	H - 61	H - 62	L/2 - 67.5	L/2 - 45
02	H - 102.5	H - 103.5	H - 61	H - 62	-	-
03	H - 61	H - 62	H - 61	H - 62	-	-
04	H - 57	H - 58	-	-	L2 - 79	-
Ⓐ 05	H - 57	H - 58	-	-	L1 - 67.5	L1 - 45
06	H - 102.5	H - 103.5	-	-	-	-
Ⓐ 07	-	-	H - 61	H - 62	2L2 - 79	2L2 - 34
08	-	-	H - 61	H - 62	-	-

PER QUOTA L1 E L2 VEDERE CATALOGO GENERALE REP. 8
FOR L1 AND L2 DIMENSIONS SEE SECTION 8 OF GENERAL CATALOGUE



Ⓐ LAVORAZIONE SU K2414 PER U02605 SU TIPOLOGIA 01 - 05 - 07
K2414 MACHINING FOR U02605 FOR 01 - 05 - 07 TYPOLOGY



TIPOLOGIA TYPE	01	02	03	04	05	06	07	08

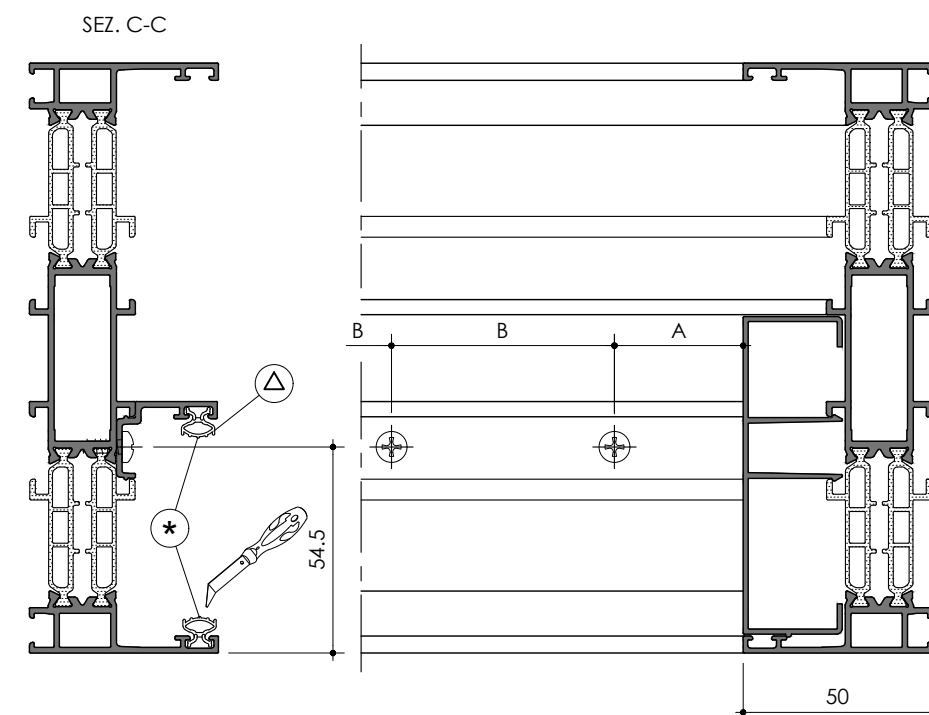
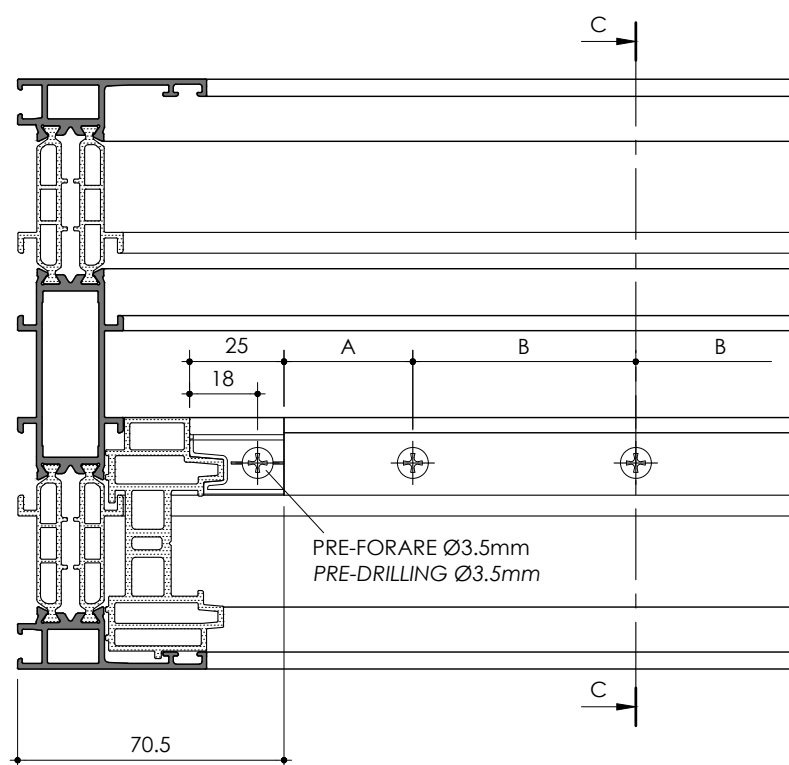
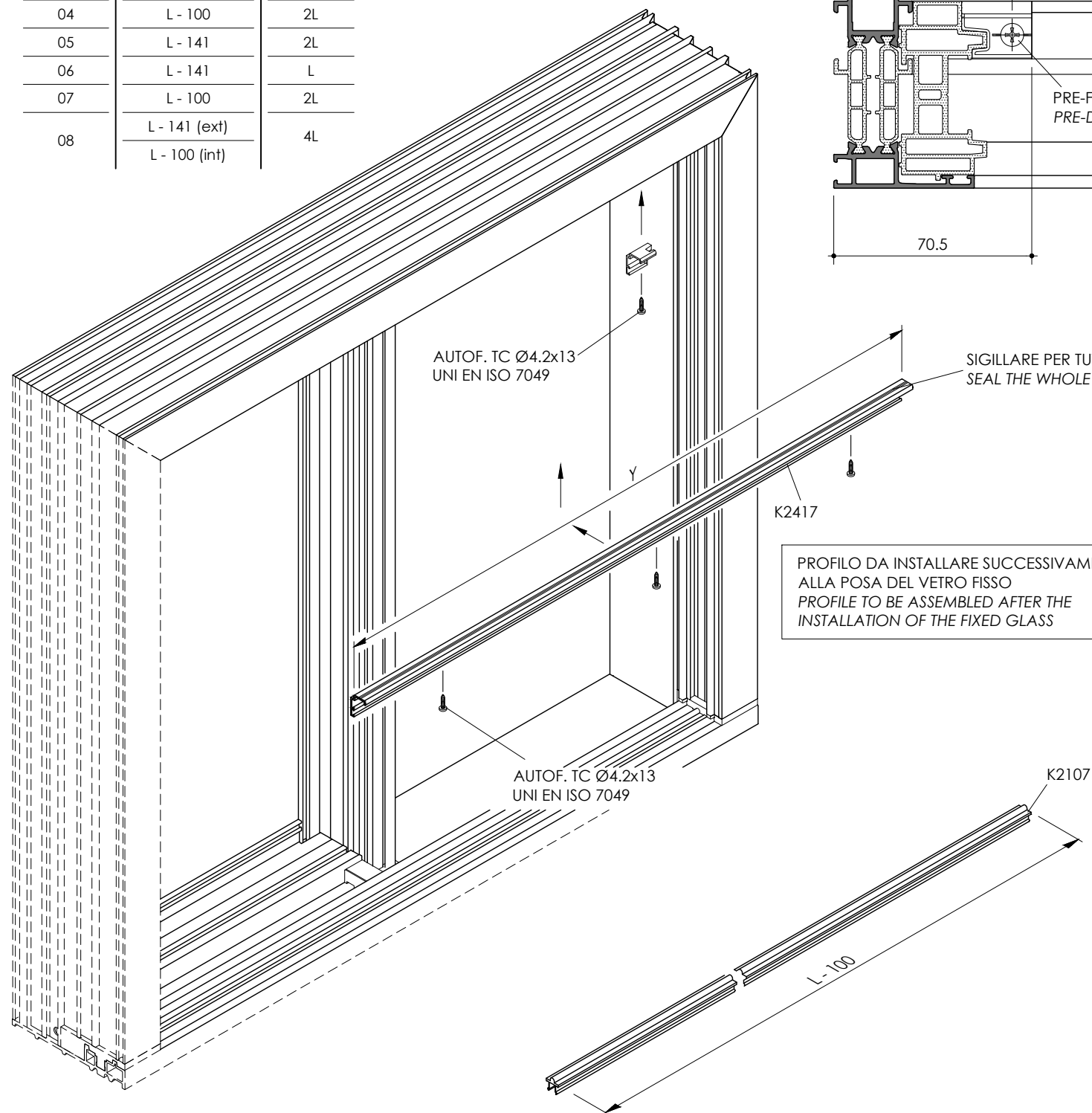
ASSEMBLAGGIO K2417 E GUIDA ANTA K2107 K 2417 AND WING ON FIXED FRAME ASSEMBLING

GLI SCHEMI DELLE FINESTRE SONO DISEGNATI IN VISTA INTERNA
WINDOWS SCHEMES ARE SHOWN FROM INSIDE

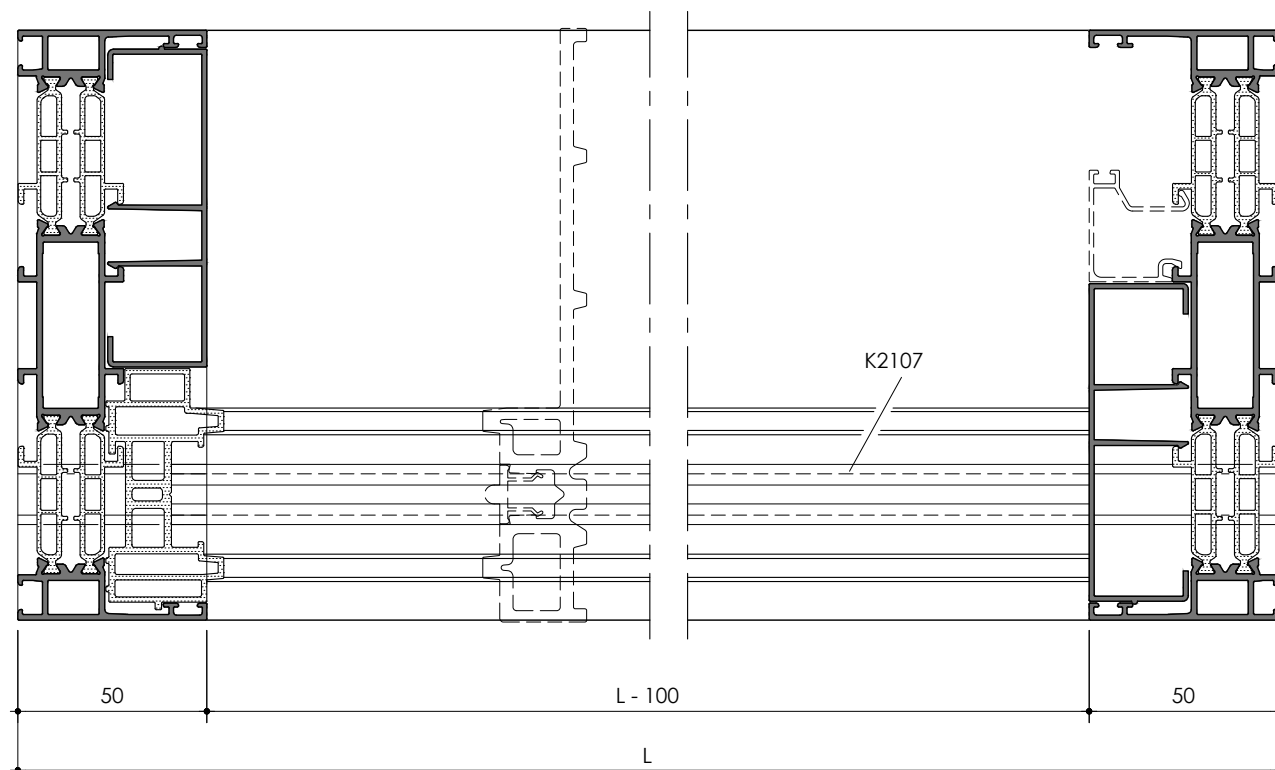
▲ ANTA PRINCIPALE
MAIN SASH

TIPOLOGIA TYPE	Y K2417	800160
01	L - 120.5	2L
02	L - 120.5	L
03	L - 120.5	4L
04	L - 100	2L
05	L - 141	2L
06	L - 141	L
07	L - 100	2L
08	L - 141 (ext) L - 100 (int)	4L

A = 150 mm
B ≤ 350 mm



- * PER IL MONTAGGIO DELLA GUARNIZIONE SI CONSIGLIA L'UTILIZZO DELL' ATTREZZATURA 900157
TO ASSEMBLY THE GASKET IT'S RECOMMENDED TO USE THE 900157 ITEM
- ▲ DA NON MONTARE PER LA SOLUZIONE HP (TIPOLOGIA 02, 06)
NOT ASSEMBLY FOR HP SOLUTION (02, 06 TYPOLOGY)

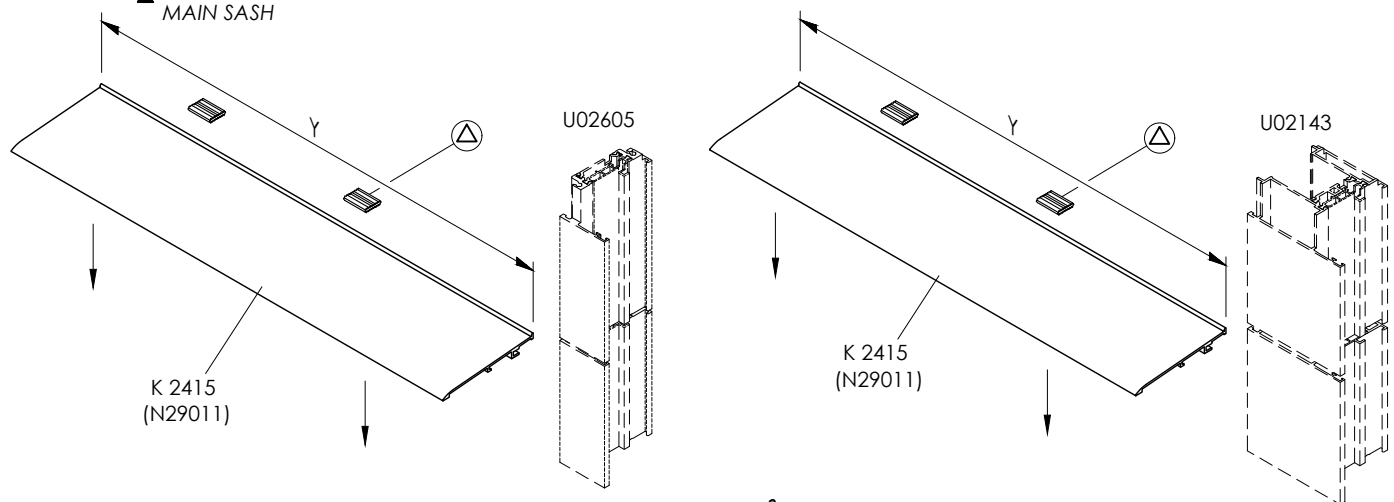


TIPOLOGIA TYPE	01	02	05	06	07
	F	F	F	F	F
		HP-K2418		HP-K2418	

MONTAGGIO 800156 CON LA COVER (K2415 oppure N29011) 800156 AND ITS COVER (K2415 or N29011) ASSEMBLING

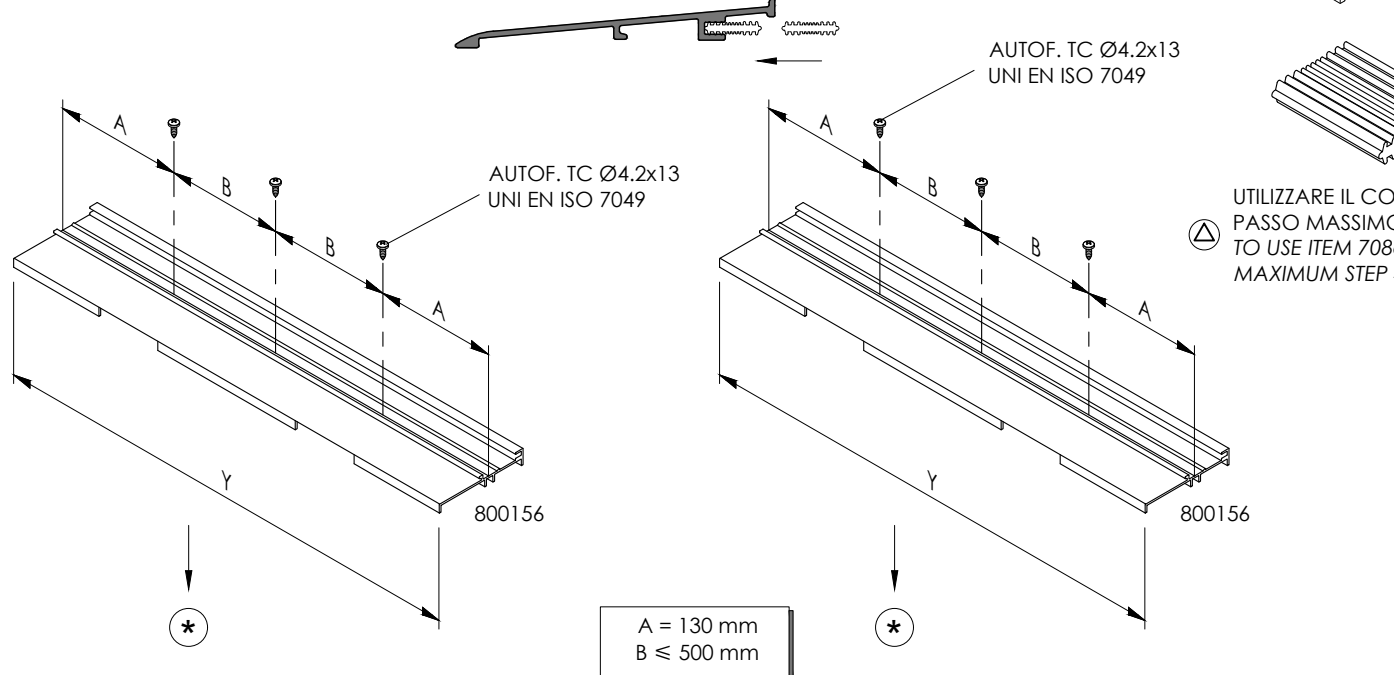
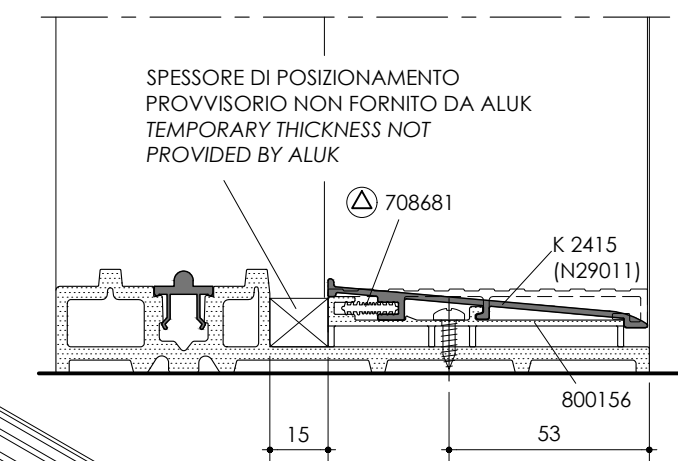
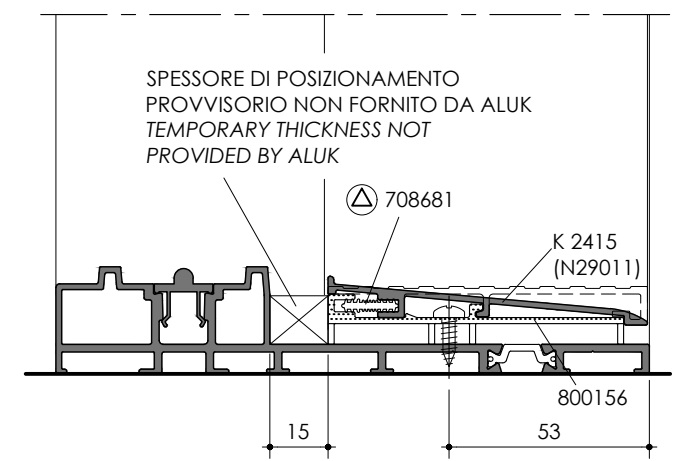
GLI SCHEMI DELLE FINESTRE SONO DISEGNATI IN VISTA INTERNA
WINDOWS SCHEMES ARE SHOWN FROM INSIDE

▲ ANTA PRINCIPALE
MAIN SASH

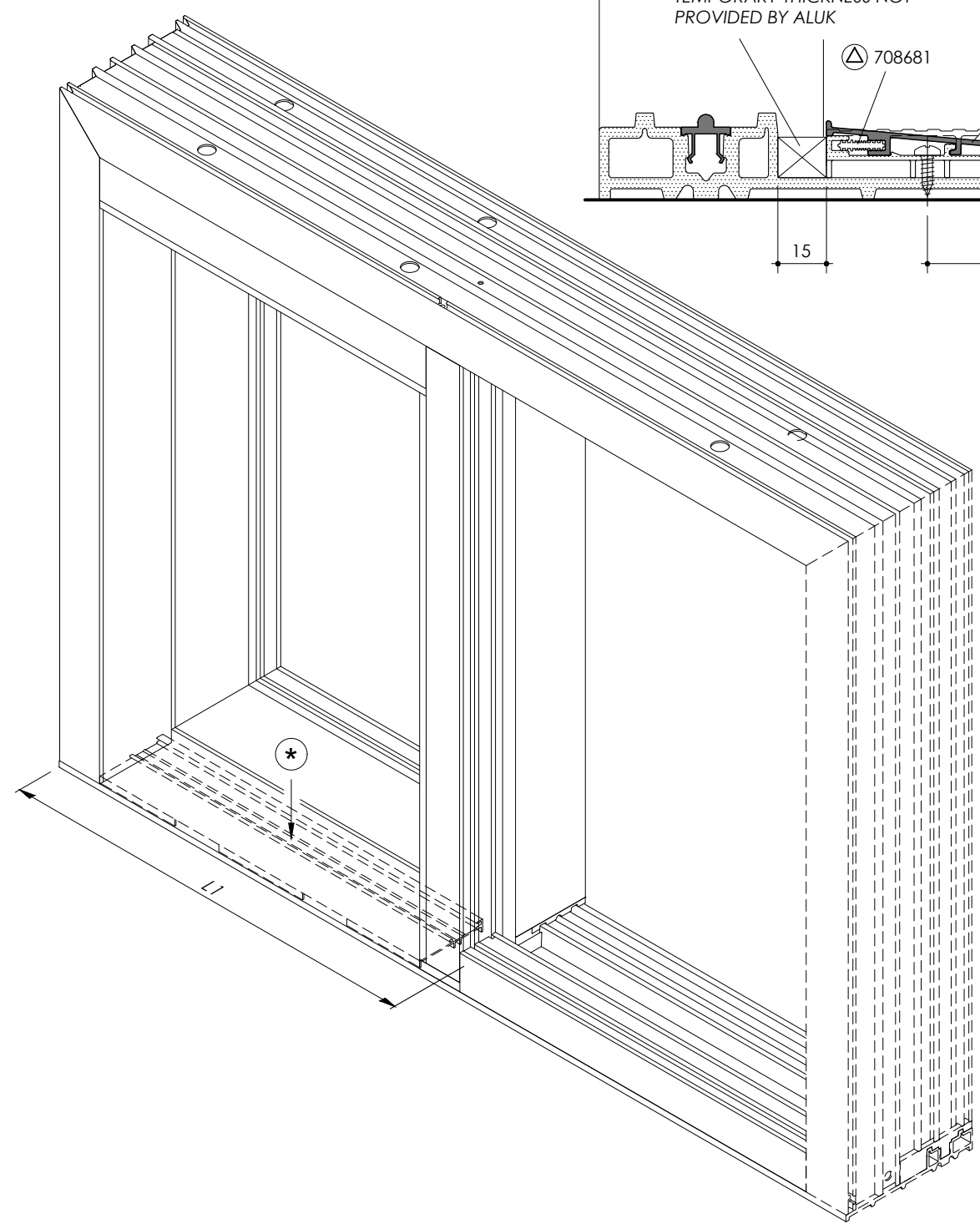
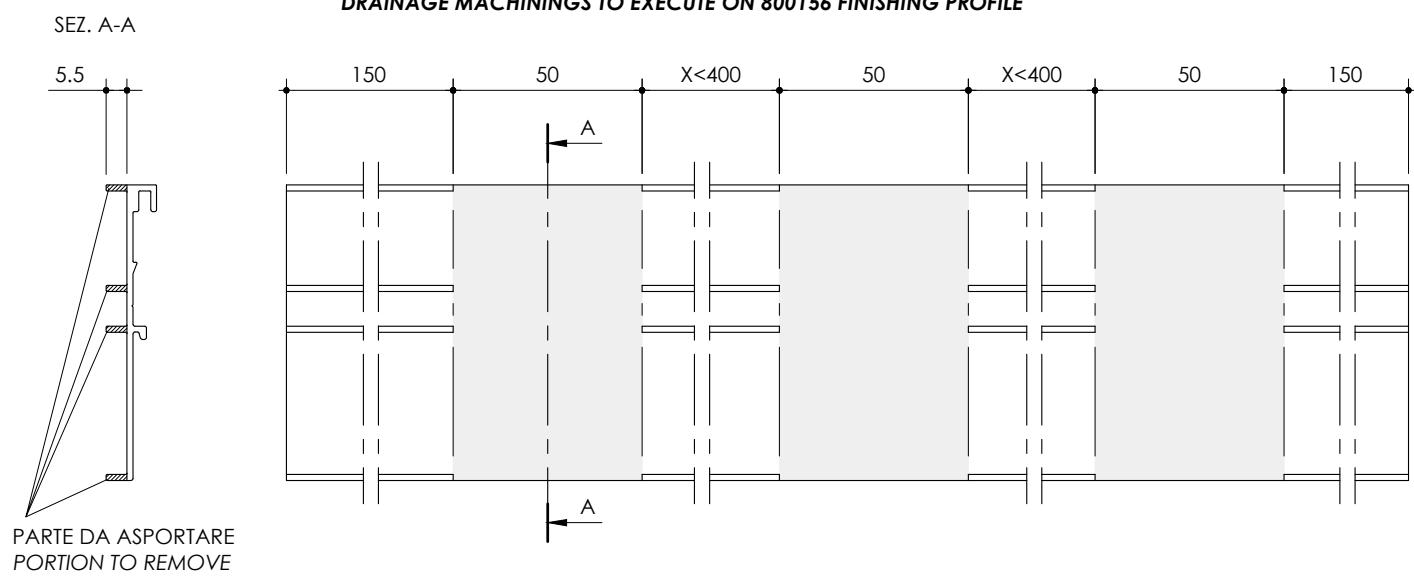


TIPOLOGIA TYPE	Y - IN FUNZIONE DEL MONTANTE Y - DEPENDS TO MULLION	
	K2413	K2404
01	L/2 - 75	L/2 - 97.5
02	L1 - 75	L1 - 97.5
05	L1 - 75	L1 - 97.5
06	L1 - 75	L1 - 97.5
07	2L2 - 50	2L2 - 95

PER QUOTA L1 E L2 VEDERE CATALOGO GENERALE REP. 8
FOR L1 AND L2 DIMENSIONS SEE SECTION 8 OF GENERAL CATALOGUE



DRENAGGI DA ESEGUIRE SUL PROFILO DI FINITURA 800156 DRAINAGE MACHININGS TO EXECUTE ON 800156 FINISHING PROFILE



MONTAGGIO GUIDA ANTA GUIDE WING ASSEMBLING

POSIZIONAMENTO GUIDA ANTA 709235 709235 GUIDE WING POSITIONING

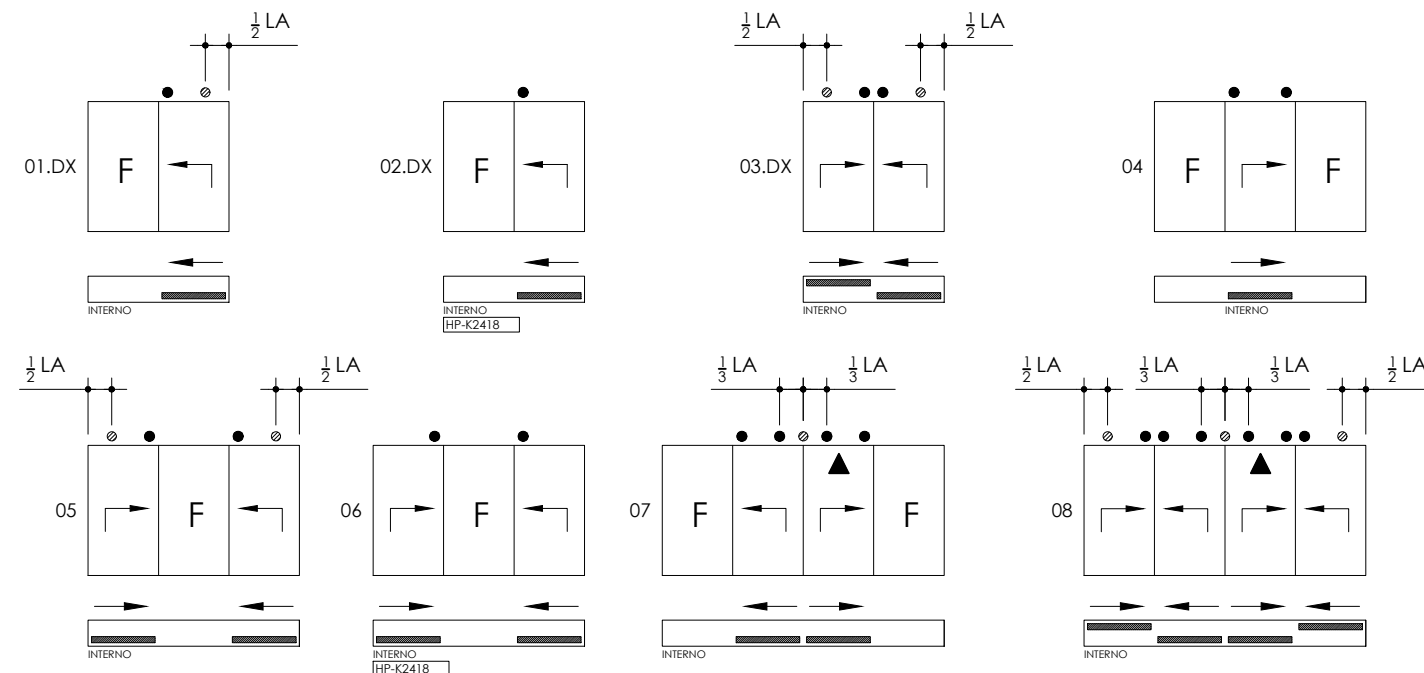
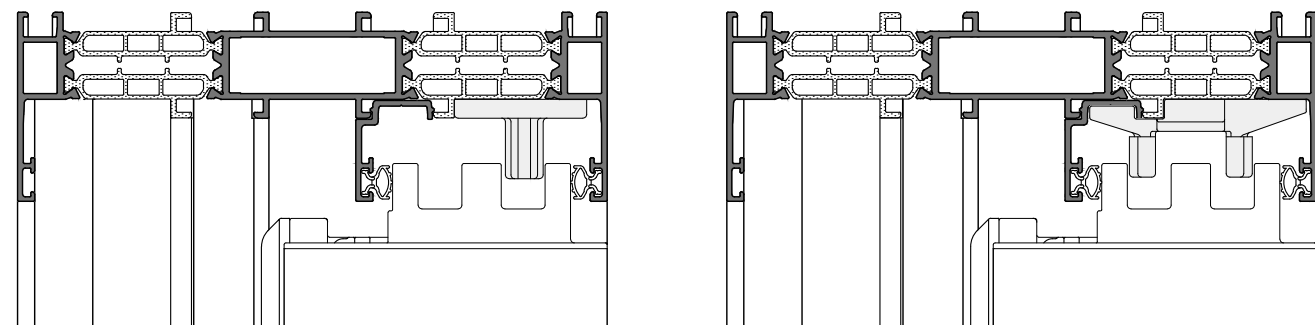
TIPOLOGIA TYPE	01	02	03	04	05	06	07	08
	F	F HP-K2418	F	F F	F F	F F HP-K2418	F F	F F

GLI SCHEMI DELLE FINESTRE SONO DISEGNATI IN VISTA INTERNA
WINDOWS SCHEMES ARE SHOWN FROM INSIDE

▲ ANTA PRINCIPALE
MAIN SASH

ZONA LATERALE
LATERAL SECTION

ZONA CENTRALE
CENTRAL SECTION



GUIDA SUPPLEMENTARE PER ANTE CON LA > 1400mm
ADDITIONAL GUIDE FOR LW > 1400mm WING

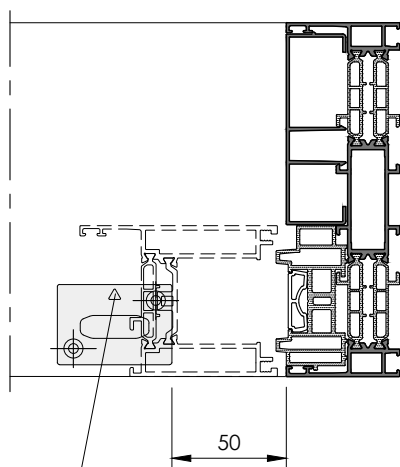
POSIZIONAMENTO GUIDA ANTA CON CARICO DI VENTO DI 1200Pa
PER CARICHI DI VENTO PIU' ELEVATI ED ANTE DI NOTEVOLI DIMENSIONI CONSULTARE L'UFFICIO TECNICO
THESE POSITIONS ARE REFERRED TO A WIND LOAD UP TO 1200Pa
IN CASE OF HIGHER WIND LOADS, IT'S NECESSARY TO GET IN TOUCH WITH ALUK TECHNICAL DEPARTMENT

SLITTA DI ALLINEAMENTO ALIGNMENT SLIDE	QUANTITA' QUANTITY	TIPOLOGIA TYPE	* QUANTITA' QUANTITY	709235
	1	01	1	
	1	02	1	
	2	03	2	
	-	04	2	
	2	05	2	
	2	06	2	
	-	07	4	
	2	08	6	

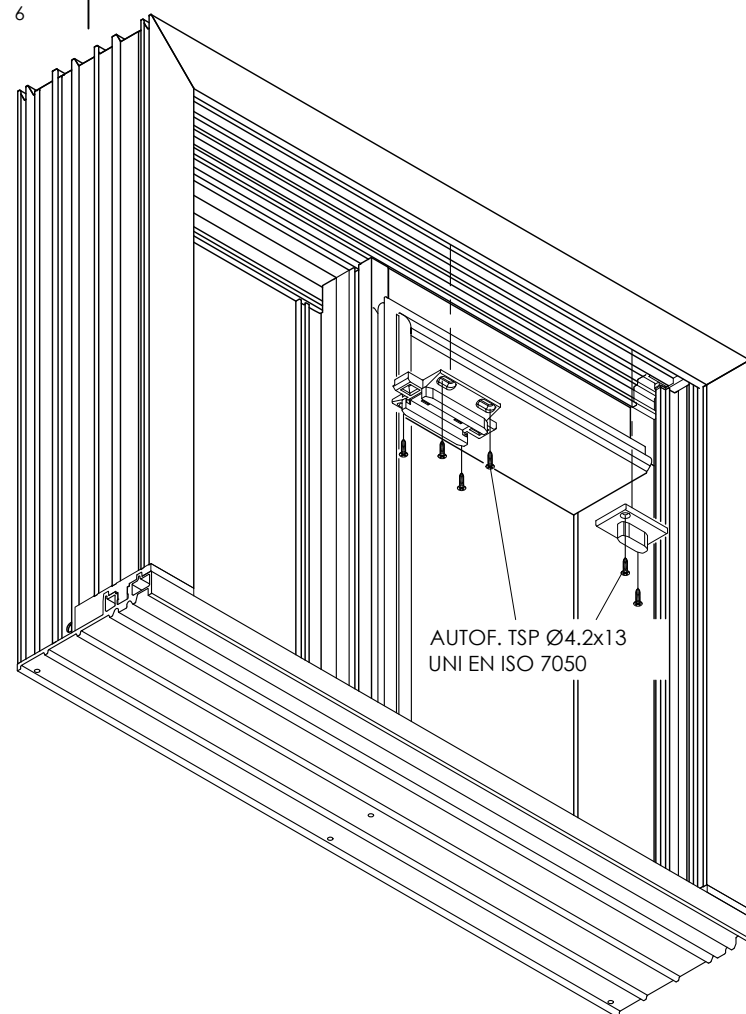
* IN FUNZIONE DELLE DIMENSIONI DELL'ANTA
IN FUNCTION OF WIDTH DIMENSION

CONTENUTO NEI KIT ANTA
WING KIT CONTENTS

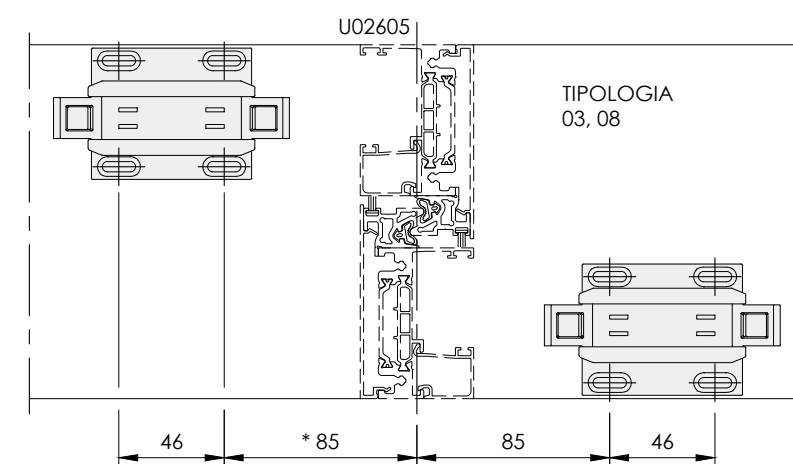
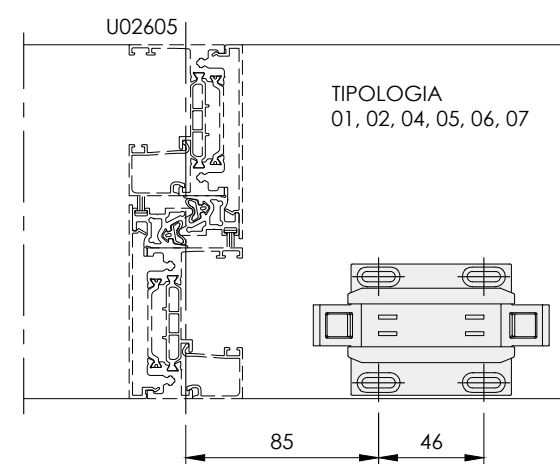
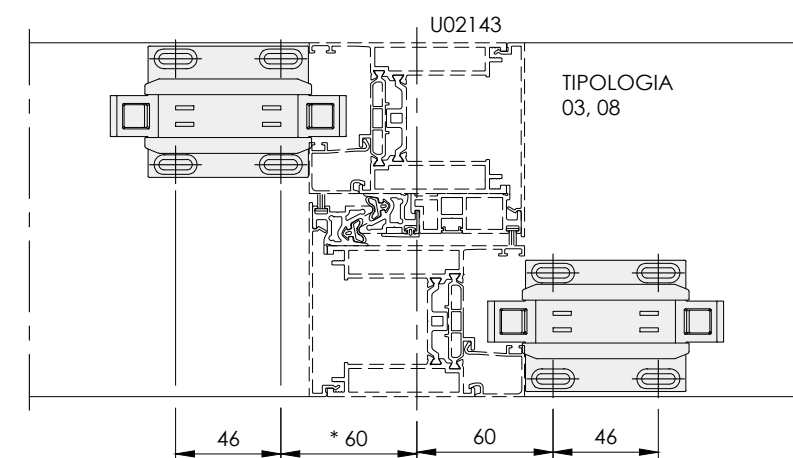
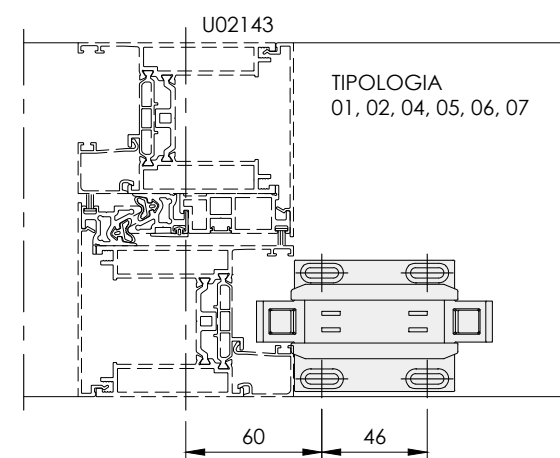
TIPOLOGIA 01, 02, 03, 05, 06, 08



ATTENZIONE ALLA
CORRETTA POSIZIONE
(Verso della freccia)
ATTENTION TO THE
CORRECT POSITION



AUTOF. TSP Ø4.2x13
UNI EN ISO 7050



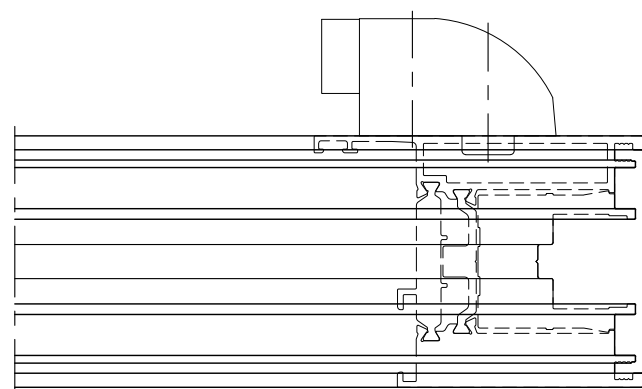
PER IN MONTAGGIO DEL GUIDA ANTA PREFORARE Ø3.5
TO DRILL Ø3.5 BEFORE ASSEMBLE GUIDE WING

TIPOLOGIA TYPE	01	02	03	04	05	06	07	08
	F	F HP-K2418	F	F F	F F	F F HP-K2418	F F	F F

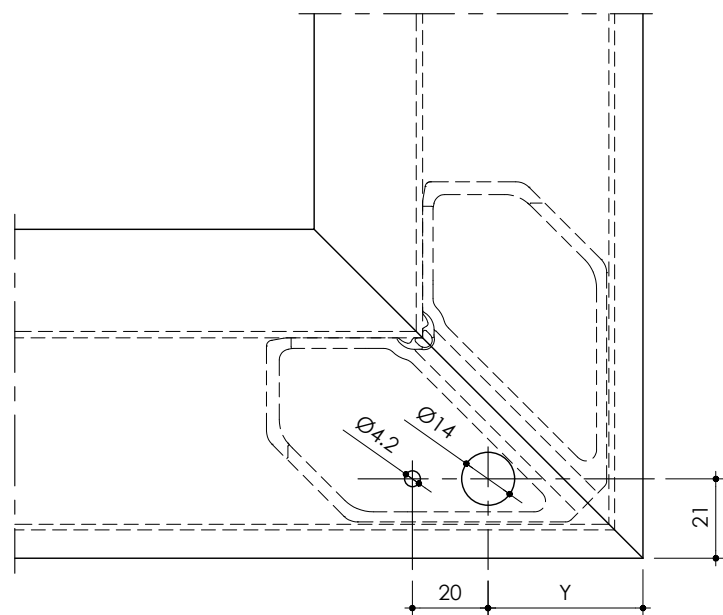
GLI SCHEMI DELLE FINESTRE SONO DISEGNATI IN VISTA INTERNA
WINDOWS SCHEMES ARE SHOWN FROM INSIDE

▲ ANTA PRINCIPALE
MAIN SASH

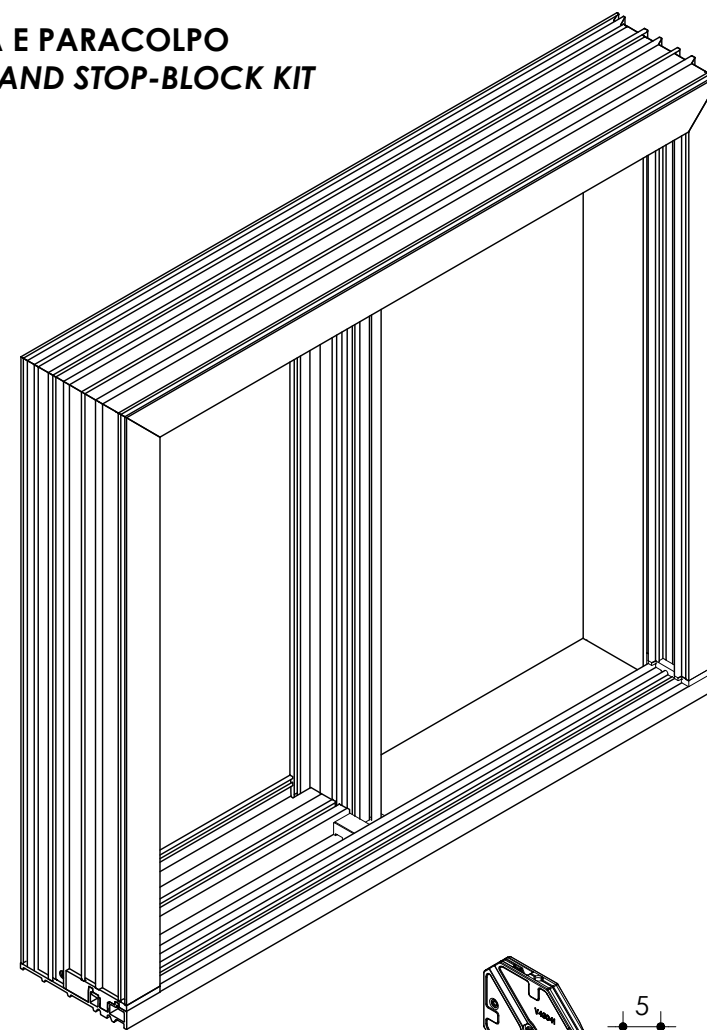
MONTAGGIO ANTA E PARACOLPO SASH ASSEMBLING AND STOP-BLOCK KIT



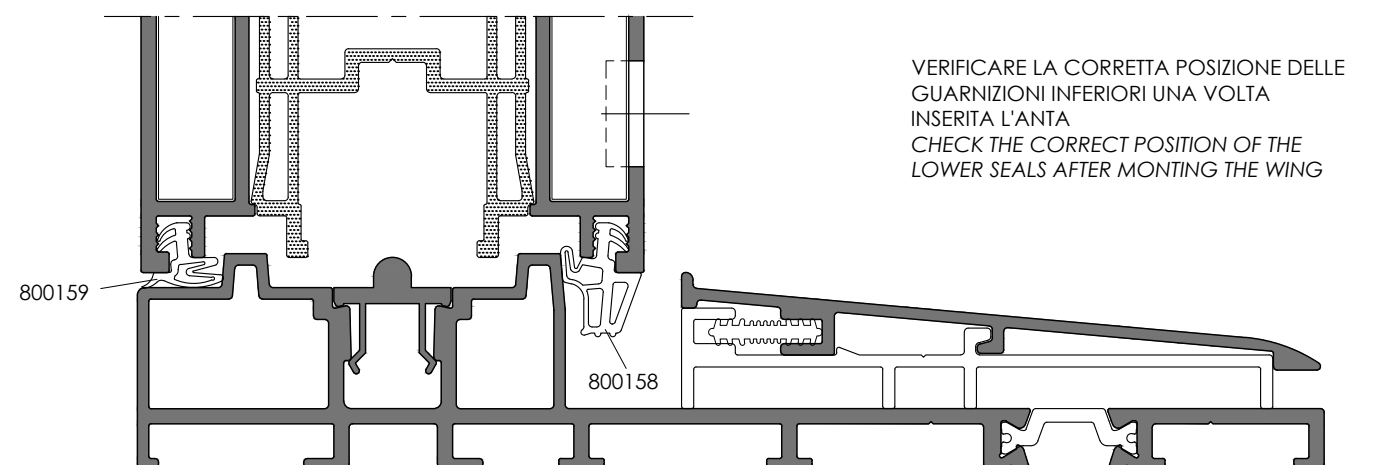
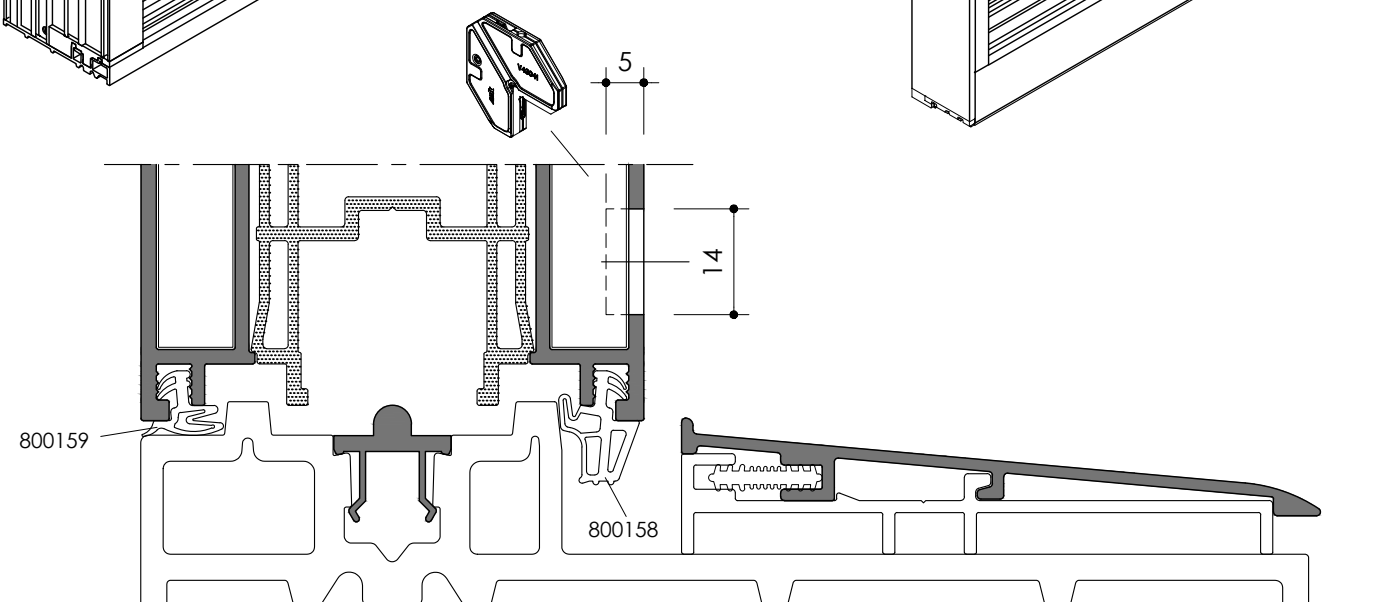
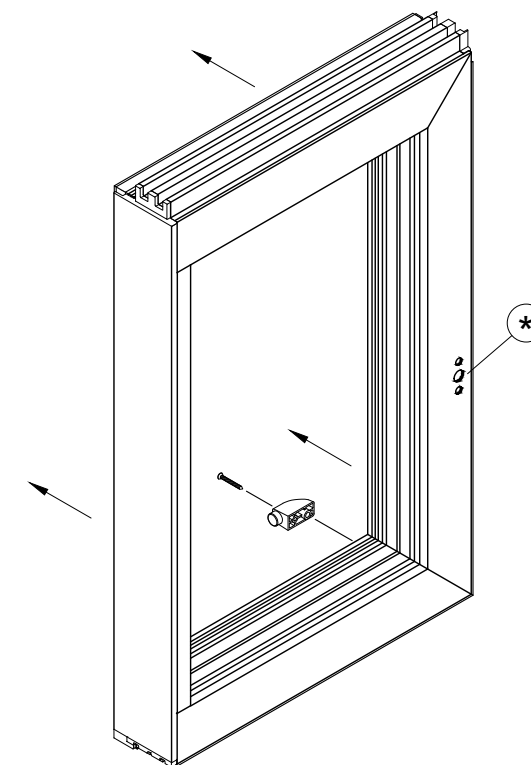
	TAPPO PARACOLPO
01	
02	INTERNO
03	
04	INTERNO
05	
06	INTERNO
07	
08	INTERNO



TIPOLOGIA TYPE	Y
01	41
02	41
03	41
04	110
05	41
06	41
07	41
08	41



* MANIGLIA DA MONTARE DOPO
IL POSIZIONAMENTO DELL'ANTA
TO FIX THE HANDLE AFTER
INSTALL THE SASH



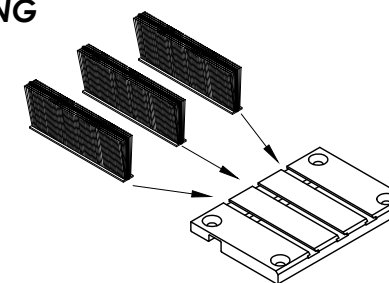
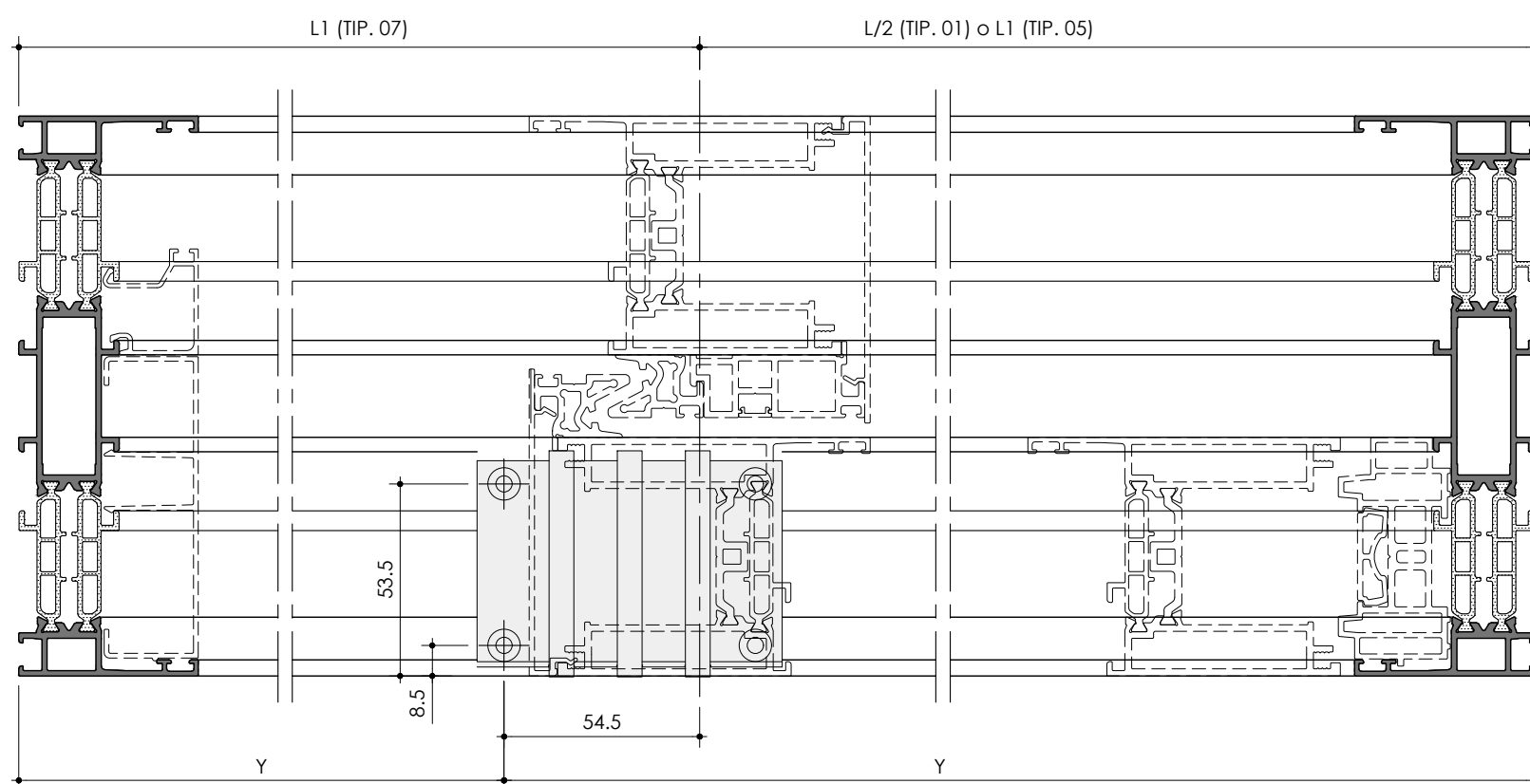
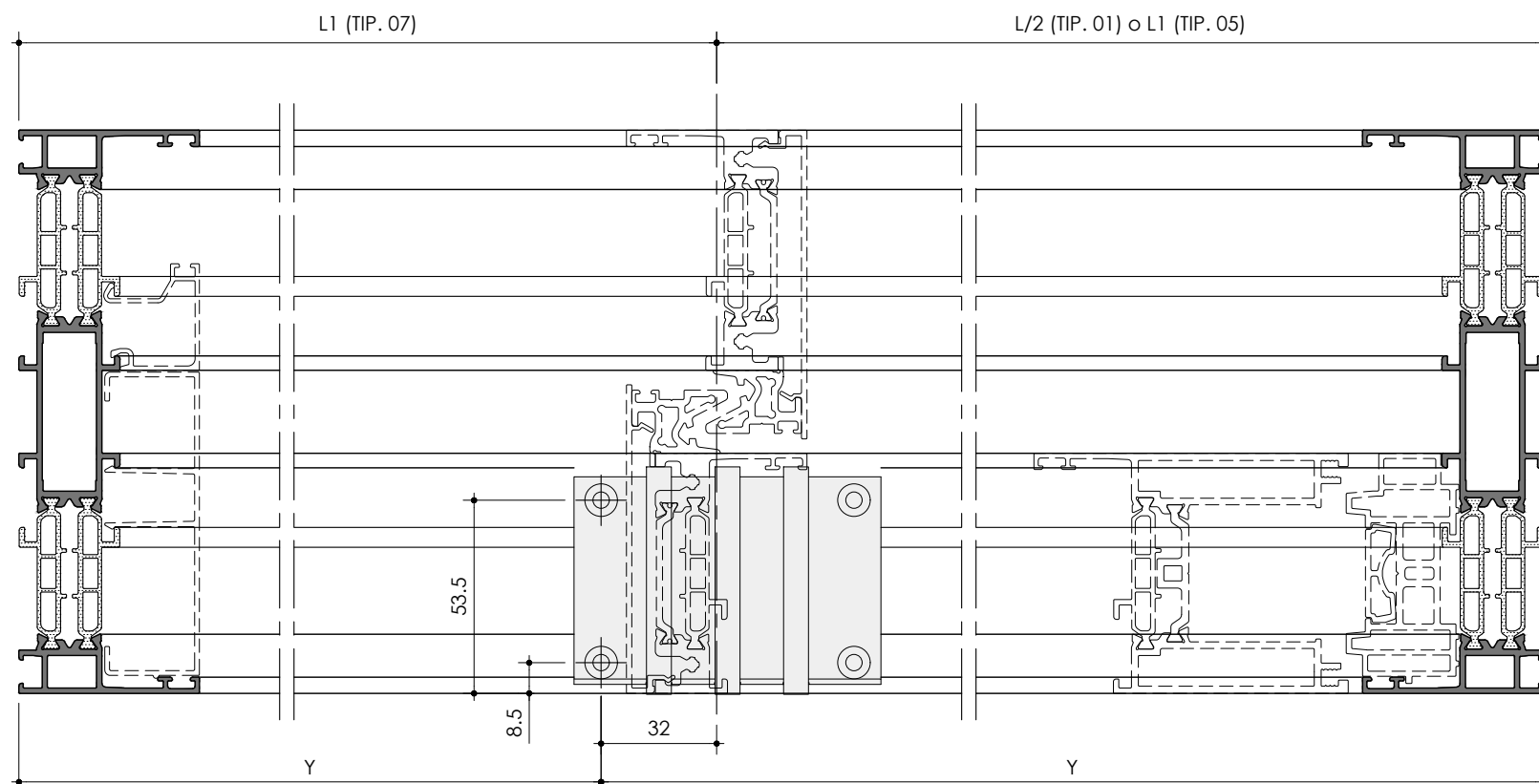
VERIFICARE LA CORRETTA POSIZIONE DELLE
GUARNIZIONI INFERIORI UNA VOLTA
INSERTA L'ANTA
CHECK THE CORRECT POSITION OF THE
LOWER SEALS AFTER MONTING THE WING

TIPOLOGIA TYPE	01	04	05	07
	F	F F	F F	F F ▲ F

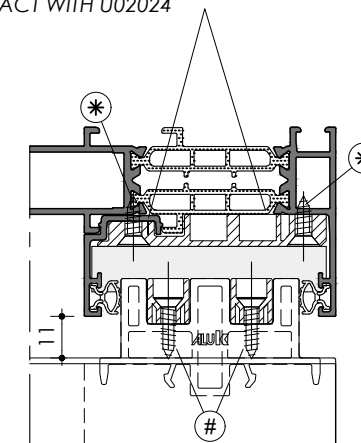
**FISSAGGIO TAPPI NODO CENTRALE TIP. 01, 05, 07
TYP. 01, 05, 07 CENTRAL SECTION PLUGS ASSEMBLING**

GLI SCHEMI DELLE FINESTRE SONO DISEGNATI IN VISTA INTERNA
WINDOWS SCHEMES ARE SHOWN FROM INSIDE

▲ ANTA PRINCIPALE
MAIN SASH



SIGILLARE INTERAMENTE LA SUPERFICIE DEL TAPPO A CONTATTO CON U02024
TO SEAL COMPLETELY THE SURFACE OF THE PLUG IN CONTACT WITH U02024



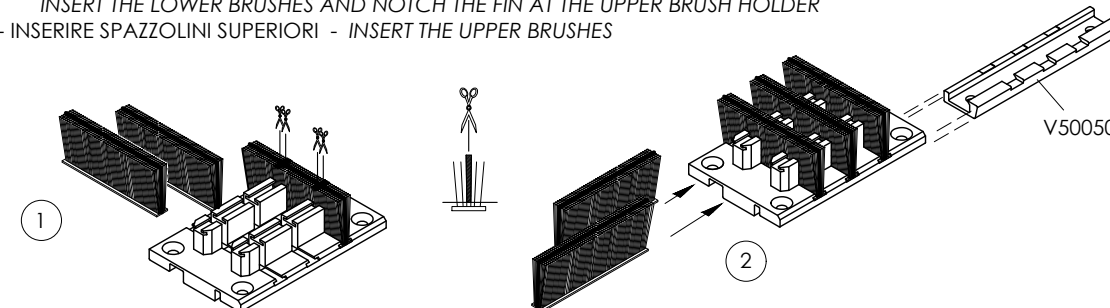
TIPOLOGIA TYPE	Y - IN FUNZIONE DEL MONTANTE Y - DEPENDS TO MULLION	
	U02605	U02143
01	L/2 + 32	L/2 + 54.5
04	-	L1 - 54.5
05	L1 + 32	L1 + 54.5
07	L1 - 32	L1 - 54.5

PER QUOTE L1 E L2 VEDERE CATALOGO GENERALE REP. 8
FOR L1 AND L2 DIMENSIONS SEE SECTION 8 OF GENERAL CATALOGUE

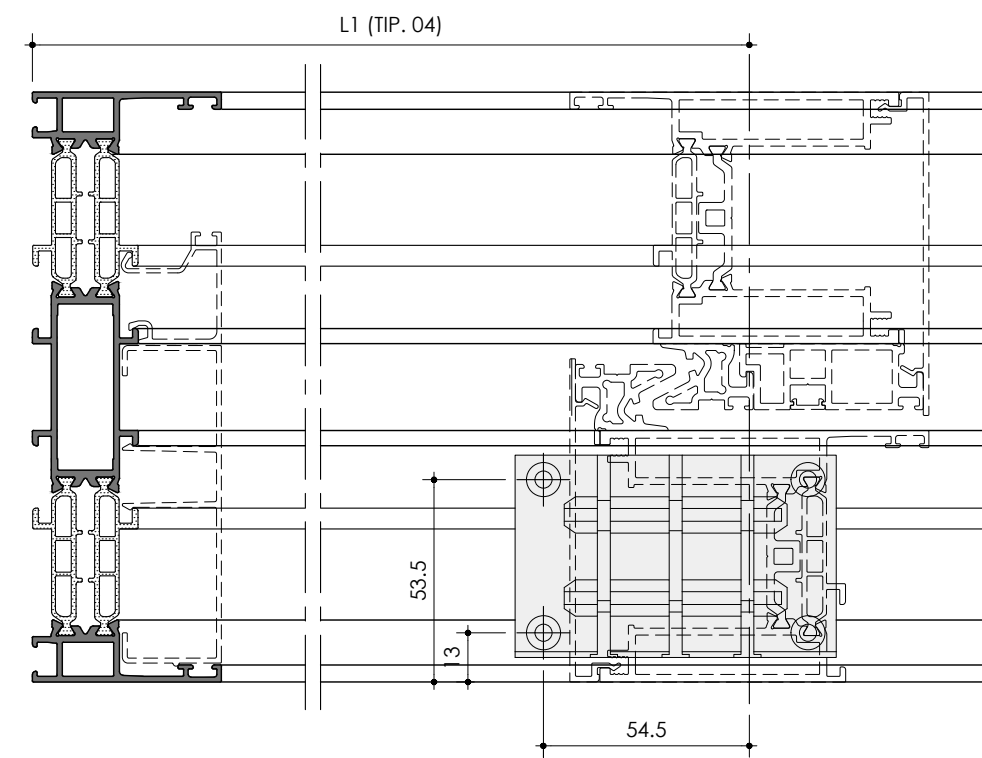
PER IL MONTAGGIO DEL TAPPO PREFORARE Ø3.5
TO DRILL Ø3.5 BEFORE ASSEMBLE THE PLUG

- * VITE TSP 4.2x13 UNI EN ISO 7050
- # VITE TSP 4.2x16 UNI EN ISO 7050

- 1 - INSERIRE GLI SPAZZOLINI INFERIORI E INTAGLIARE LA PINNA IN CORRISPONDENZA DEL PORTA SPAZZOLINO SUPERIORE
INSERT THE LOWER BRUSHES AND NOTCH THE FIN AT THE UPPER BRUSH HOLDER
- 2 - INSERIRE SPAZZOLINI SUPERIORI - INSERT THE UPPER BRUSHES



INCOLLARE LA BASE DELLO SPAZZOLINO CON CIANOACRILICO
GLUE THE BRUSH BASE WITH CYANOACRYLATE

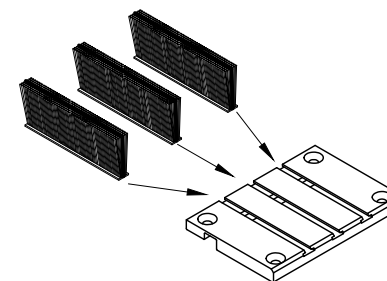


TIPOLOGIA TYPE	03	08

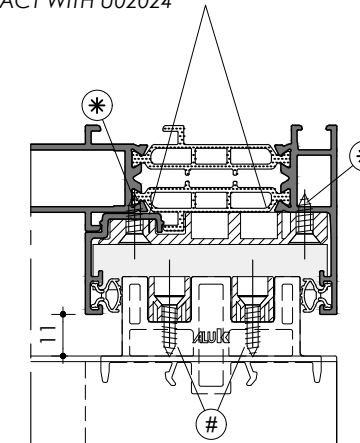
FISSAGGIO TAPPI NODO CENTRALE TIP. 03, 08
TYP. 03, 08 CENTRAL SECTION PLUGS ASSEMBLING

GLI SCHEMI DELLE FINESTRE SONO DISEGNATI IN VISTA INTERNA
 WINDOWS SCHEMES ARE SHOWN FROM INSIDE

▲ ANTA PRINCIPALE
 MAIN SASH



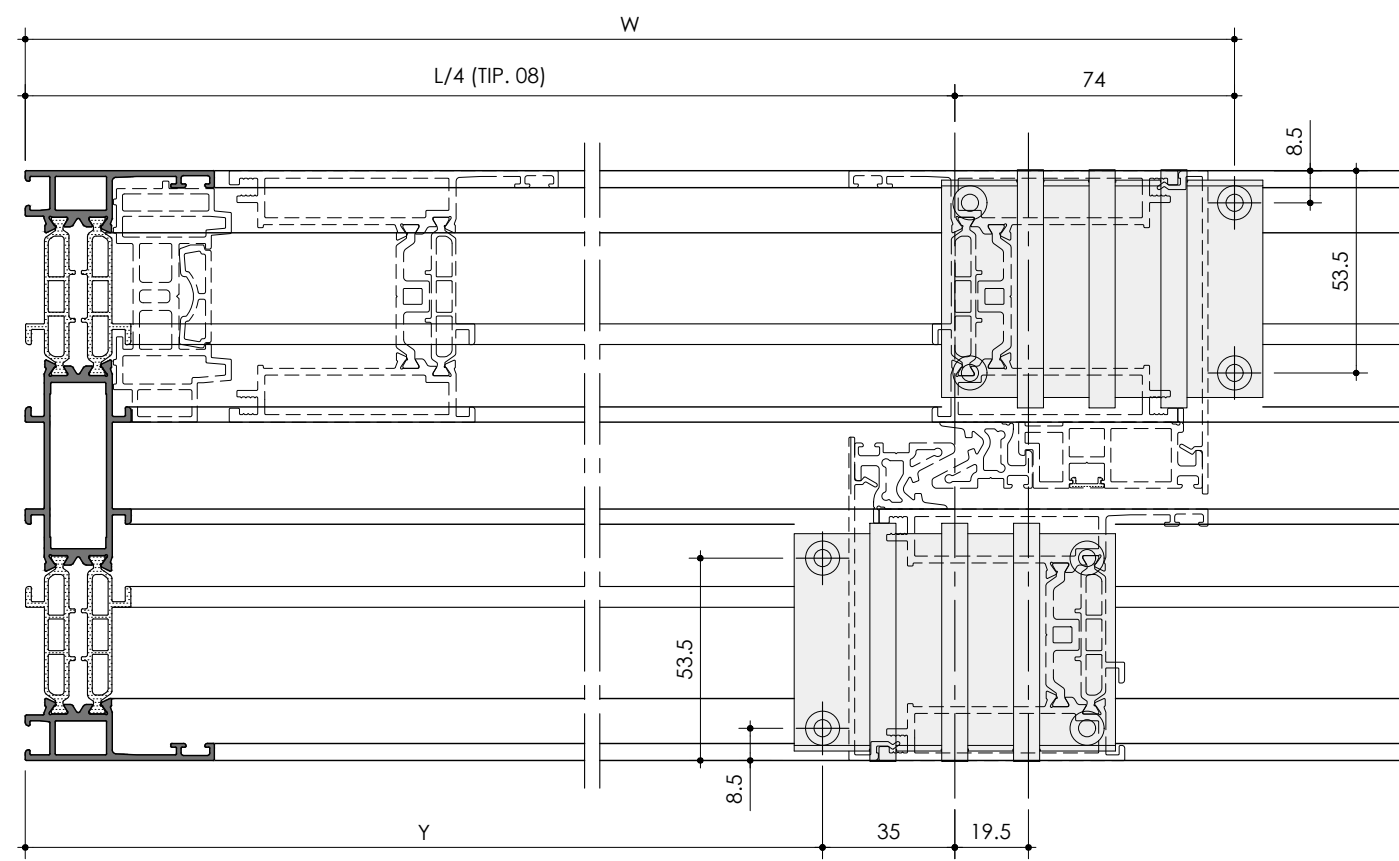
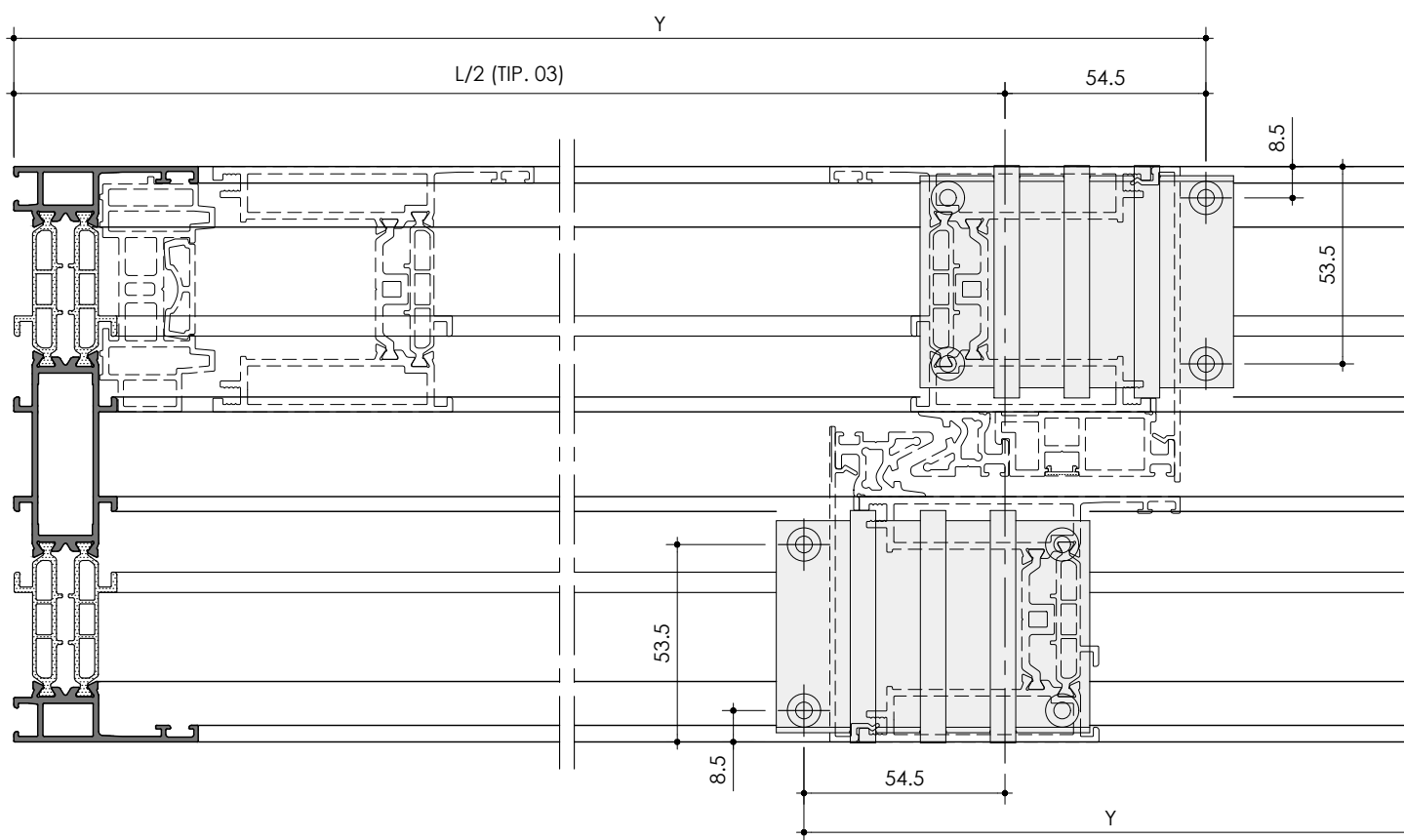
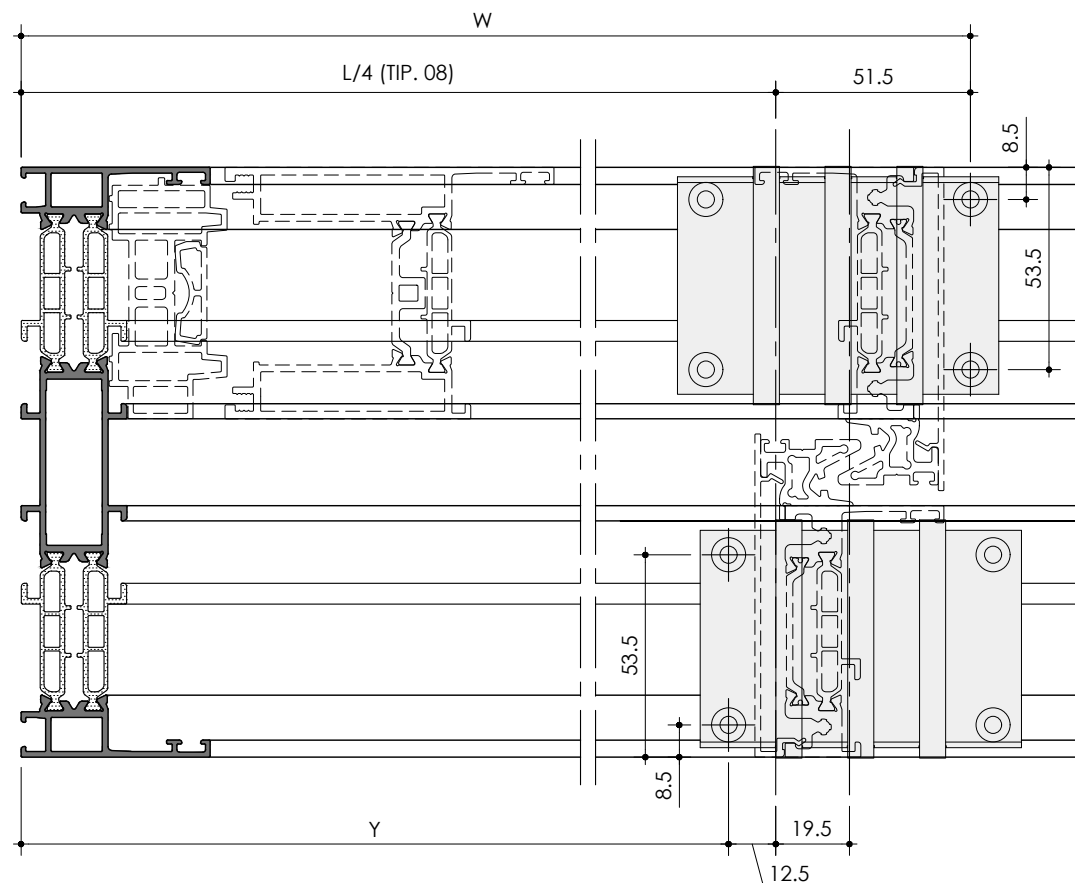
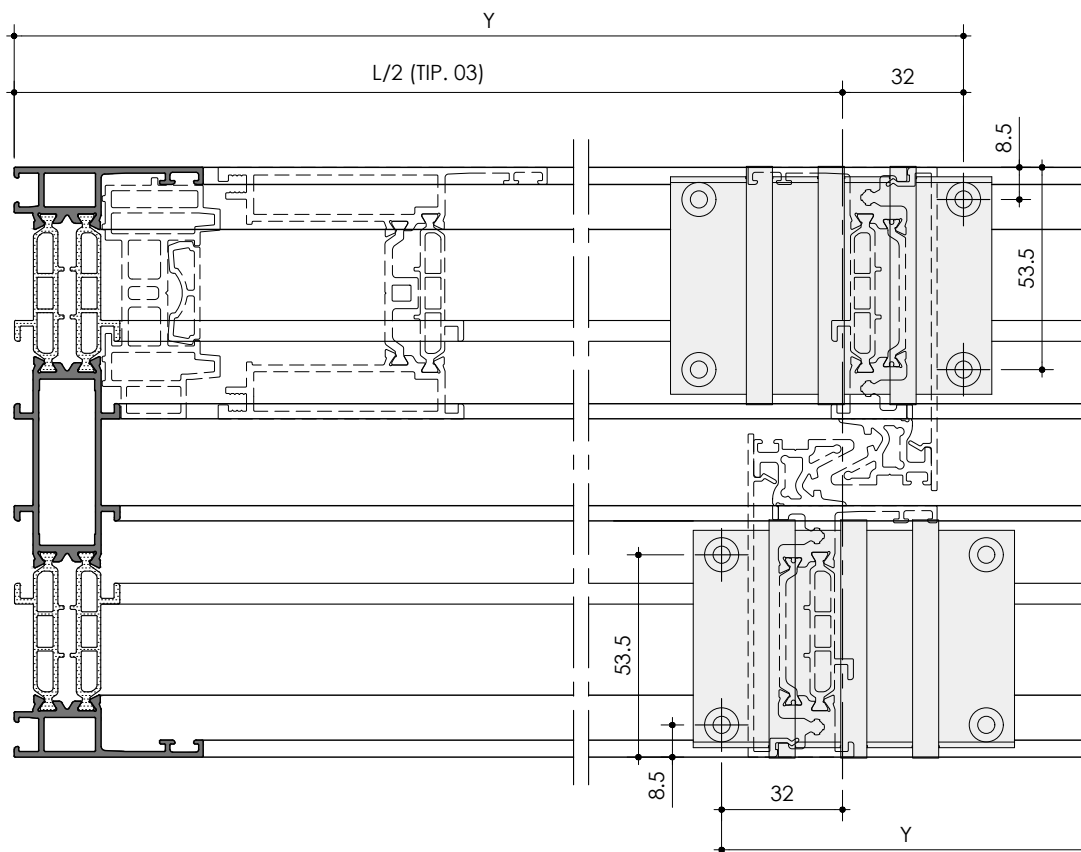
SIGILLARE INTERAMENTE LA SUPERFICIE DEL TAPPO A CONTATTO CON IL U02024
 TO SEAL COMPLETELY THE SURFACE OF THE PLUG IN CONTACT WITH U02024



- * VITE TSP 4.2x13
UNI EN ISO 7050
- # VITE TSP 4.2x16
UNI EN ISO 7050

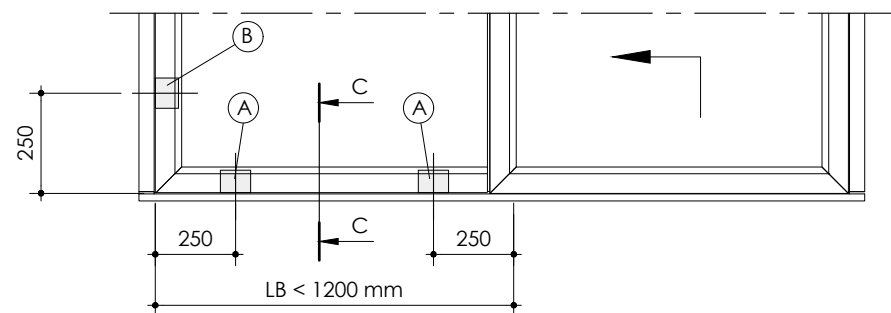
PER IL MONTAGGIO DEL TAPPO PREFORARE Ø3.5
 TO DRILL Ø3.5 BEFORE ASSEMBLE THE PLUG

TIPOLOGIA TYPE	Y - IN FUNZIONE DEL MONTANTE Y - DEPENDS TO MULLION	
	U02605	U02143
03	L/2 + 32	L/2 + 54.5
08	(Y)	L/4 - 12.5
	(W)	L/4 + 51.5



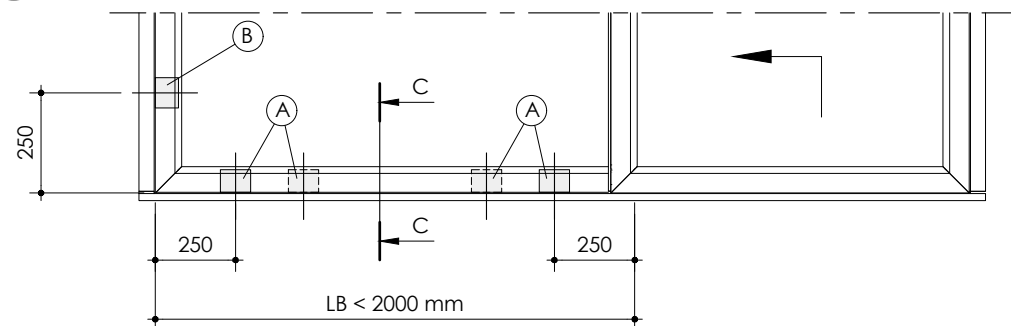
SCHEMA BLOCCAGGIO ANTA
SASH LOCKING DIAGRAM

1

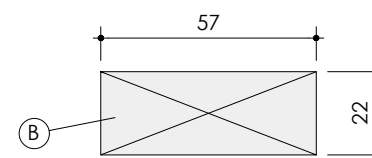


- ① UTILIZZARE N° 2 H02900 PER ANTE FINO A 1200 mm E AL DI SOTTO DEI 100 kg.
- ② UTILIZZARE N° 4 H02900 PER ANTE FINO A 2000 mm DI LARGHEZZA E SUPERIORI A 100 kg.
- ③ PER ANTE SUPERIORI A 2000 mm UTILIZZARE N° 6 pz H02900 DI CUI N° 2 NELLA PARTE CENTRALE DELL'ANTA, COME ALLINEAMENTO DELLA STESSA SULLA SOGLIA.

2

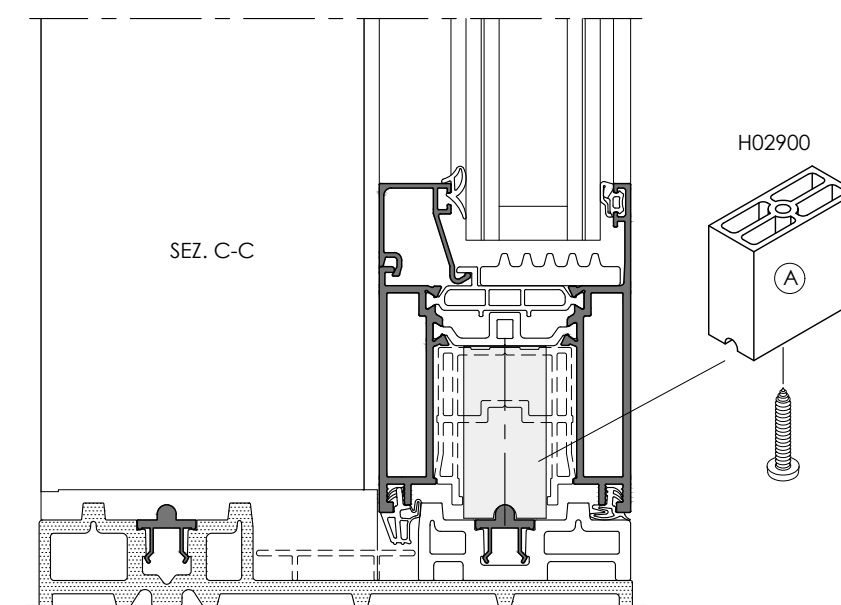
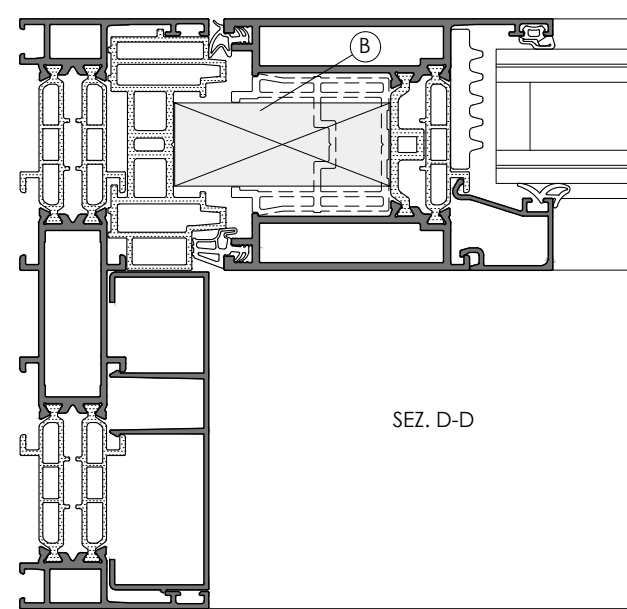
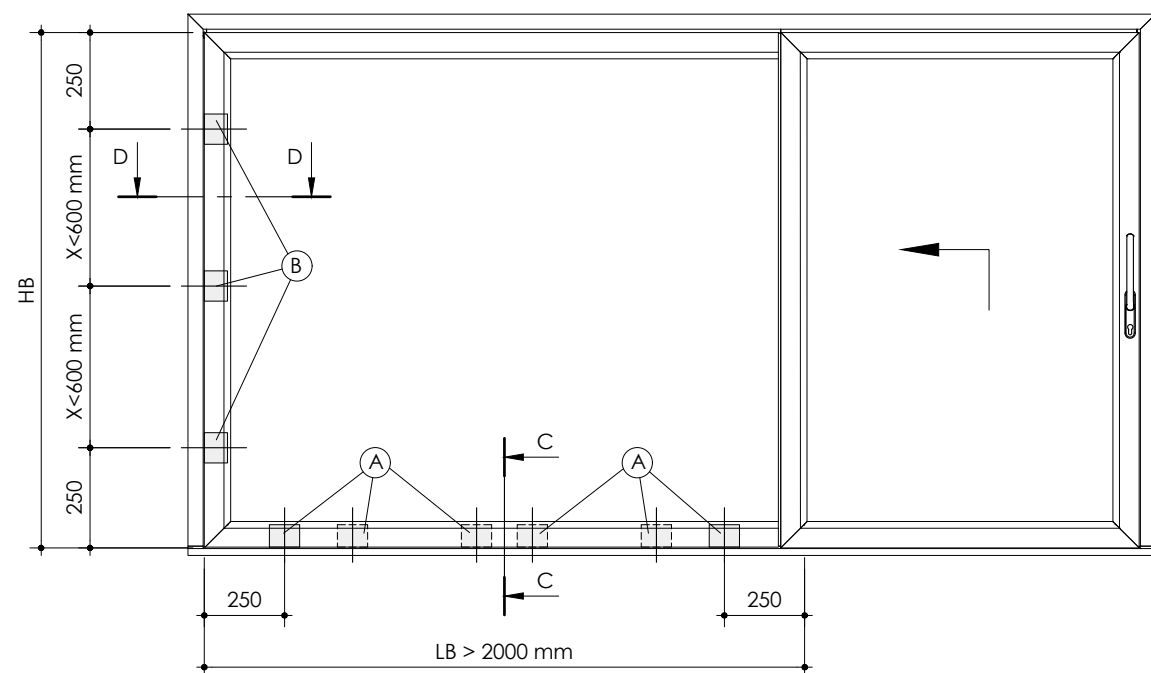


- ① USE N° 2 H02900 FOR SASH UP TO 1200 mm AND LIGHTER THAN 100 kg.
- ② USE N° 4 H02900 FOR SASH UP TO 2000 mm OF WIDTH AND SUPERIOR OF 100 kg.
- ③ FOR SASH LARGER THAN 2000 mm USE N° 6 H02900, OF WHICH N° 2 IN CENTRE OF SASH TO ALIGN THE PROFILES.

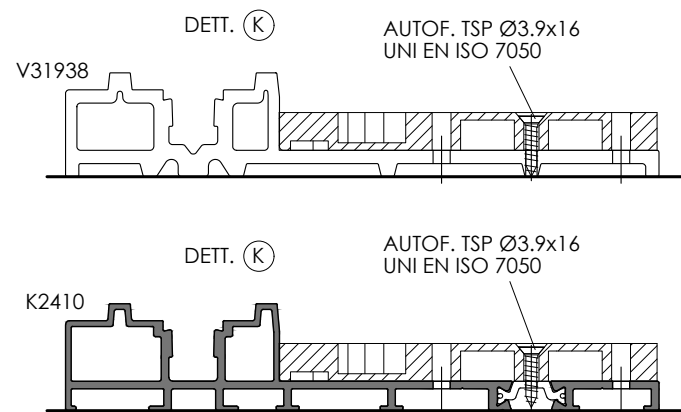
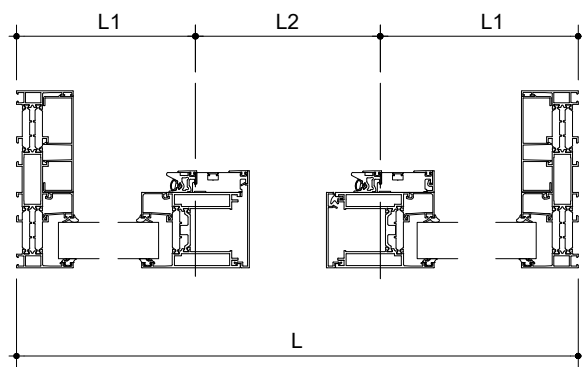


IL COMPONENTE (B) NON E' FORNITO DA ALUK
 THE (B) COMPONENT IS NOT PROVIDED BY ALUK

3



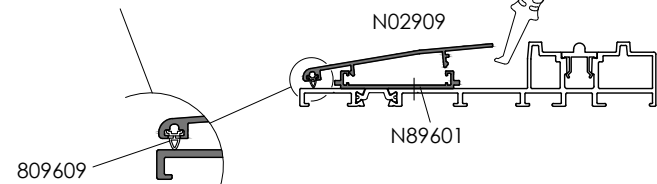
SERRAMENTO TIPOLOGIA OXO (apertura SX)
OXO (opening LH) SLIDING DOOR TYPOLOGY



TAGLIO E MONTAGGIO N02909 E N89601
N02909 and N89601 CUT AND ASSEMBLING

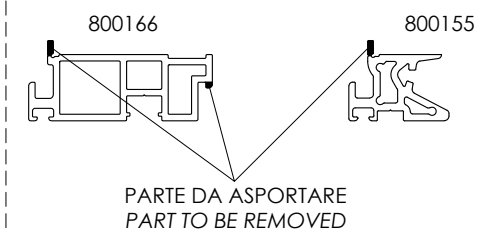
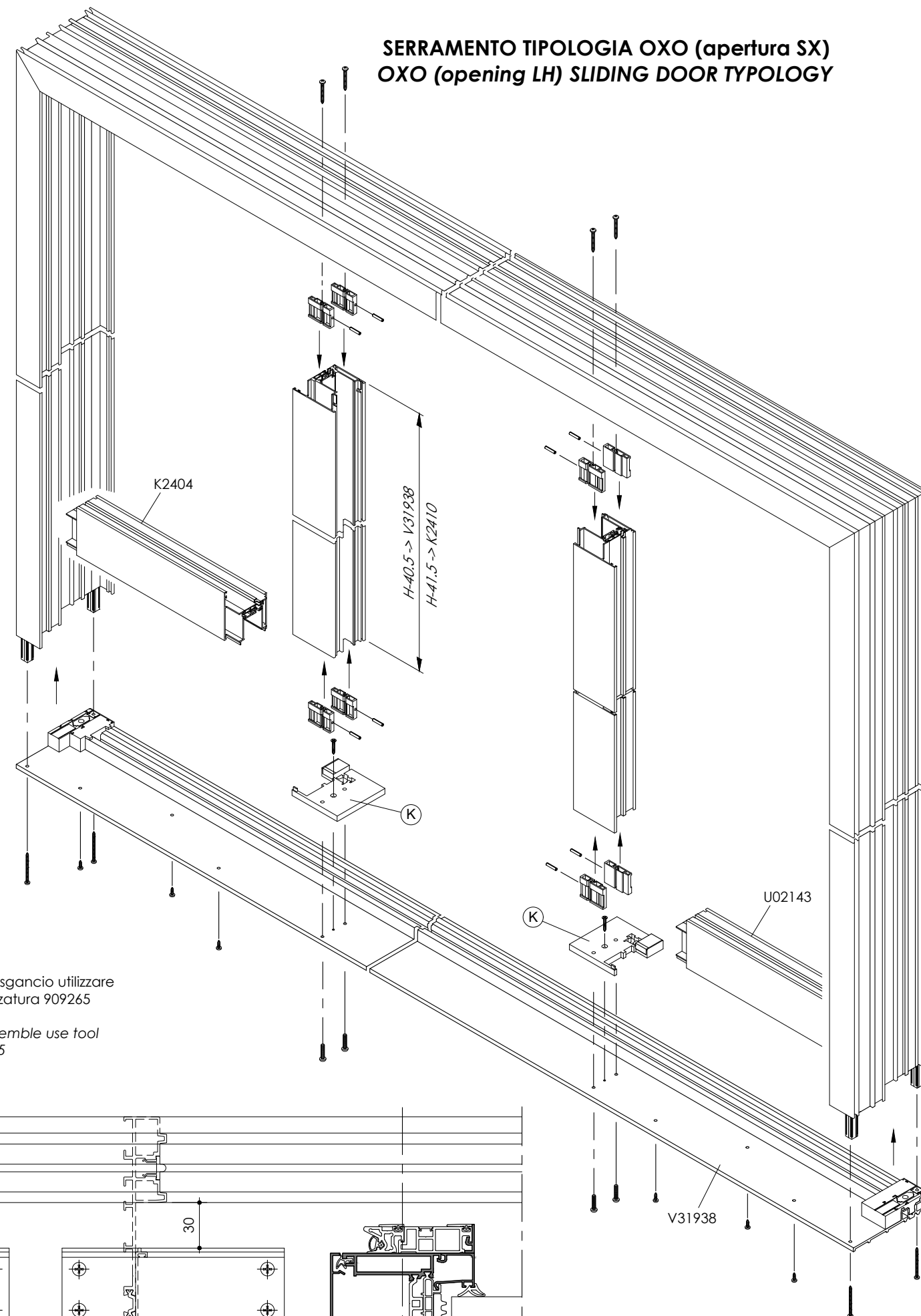
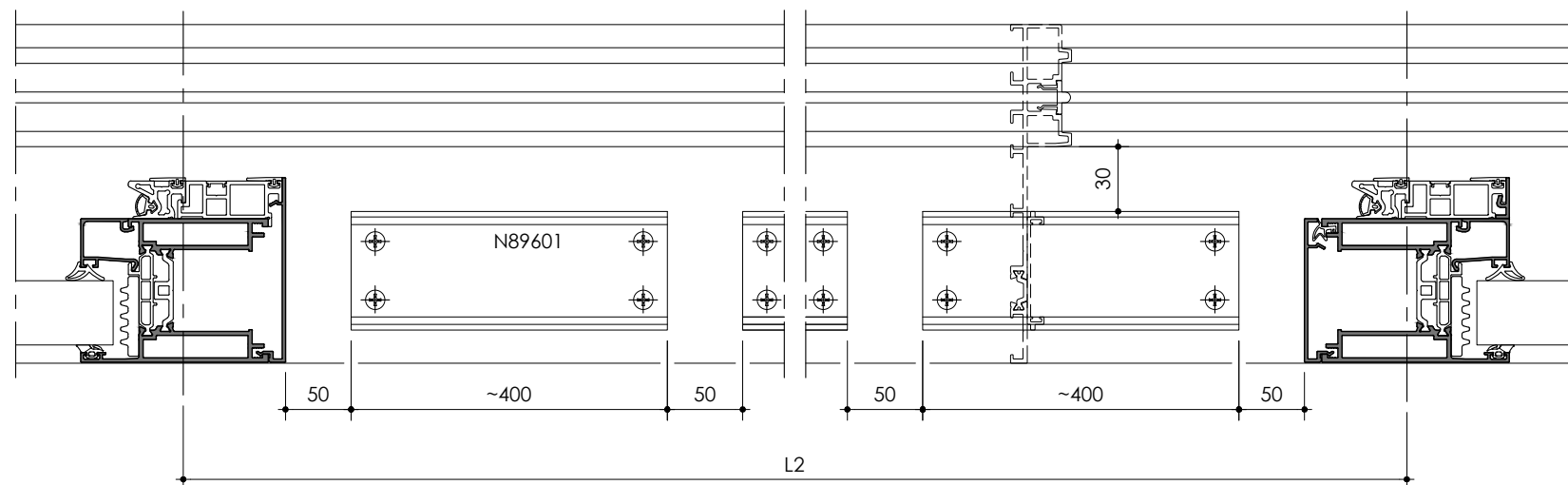
809609 - interrompere come N89601 per favorire il deflusso dell'acqua

To be interrupt like N89601 profile to promote the flow of water

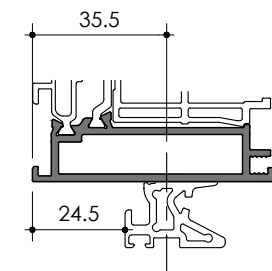


Per lo sgancio utilizzare attrezzatura 909265

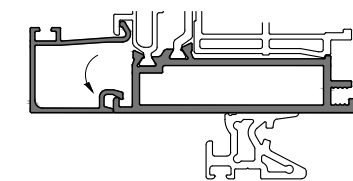
Disassemble use tool 909265



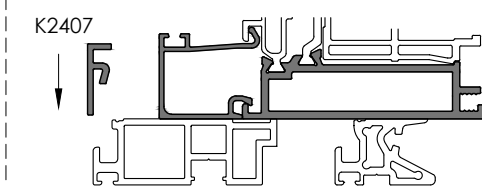
1 - Fissaggio labirinto
 1 - Labyrinth fixing



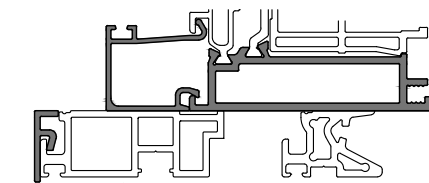
2 - Montaggio fermavetro
 2 - glazing bead assembling



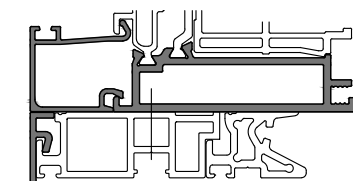
3 - Montaggio profilo finitura
 3 - Assembling finishing profile



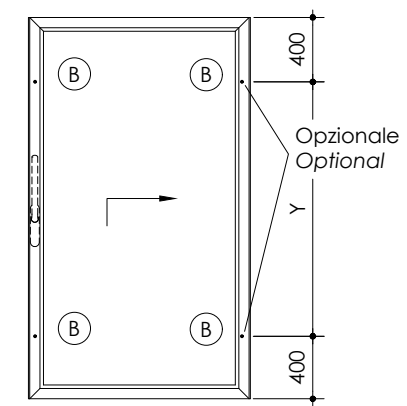
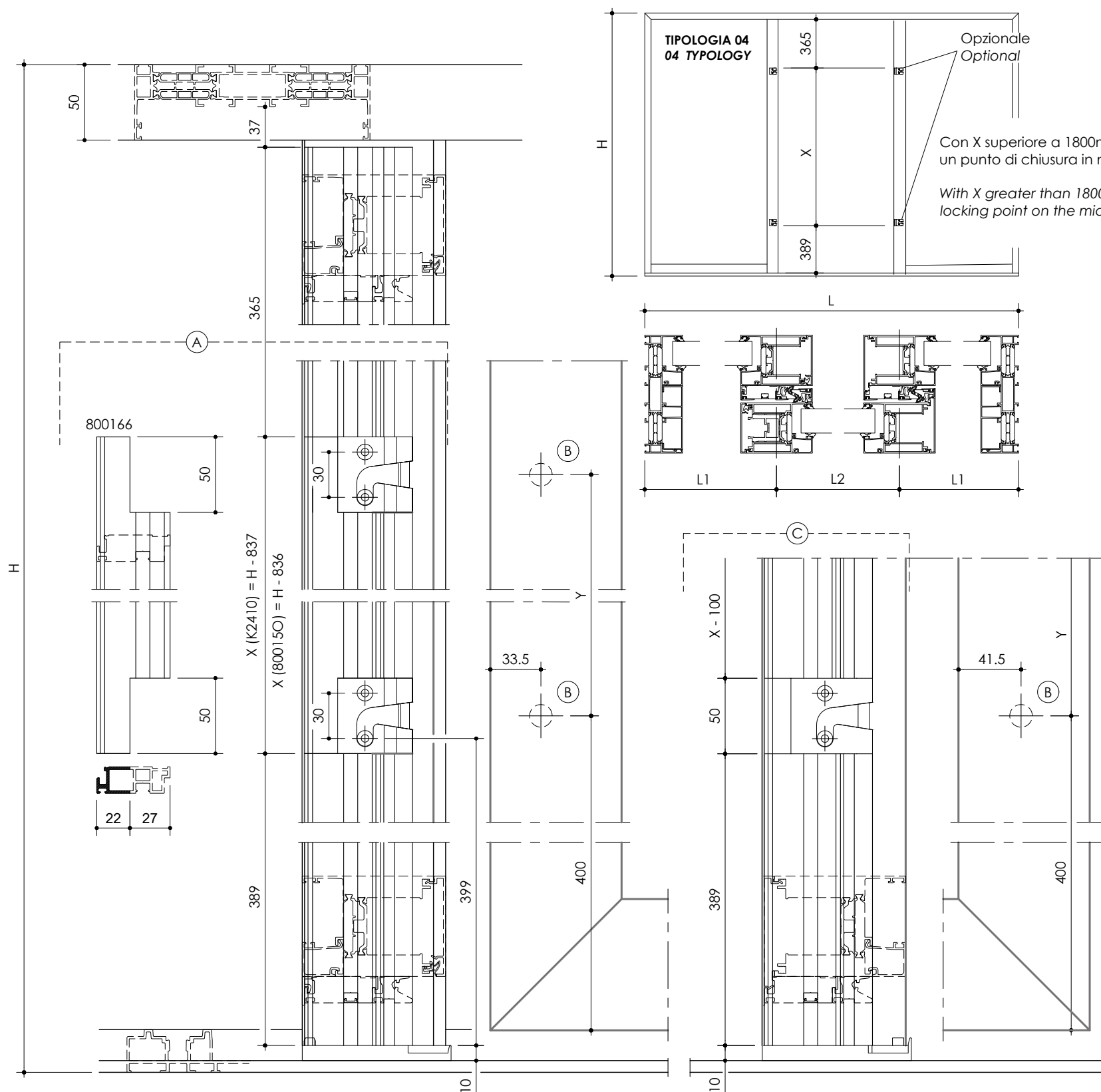
4 - Inserimento labirinto
 4 - labyrinth assembling



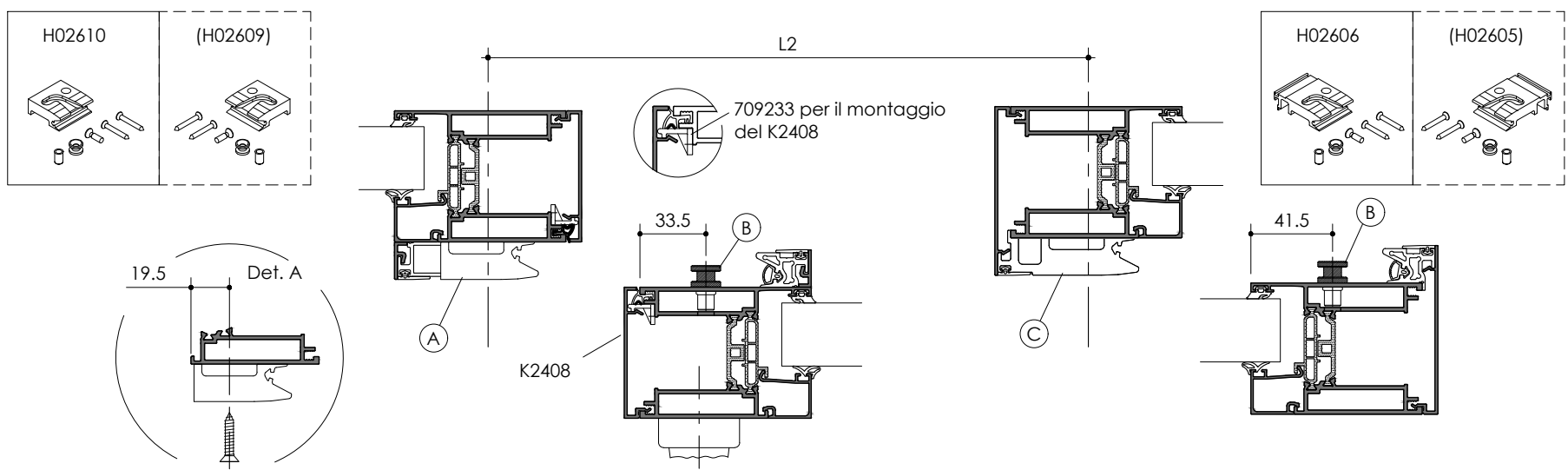
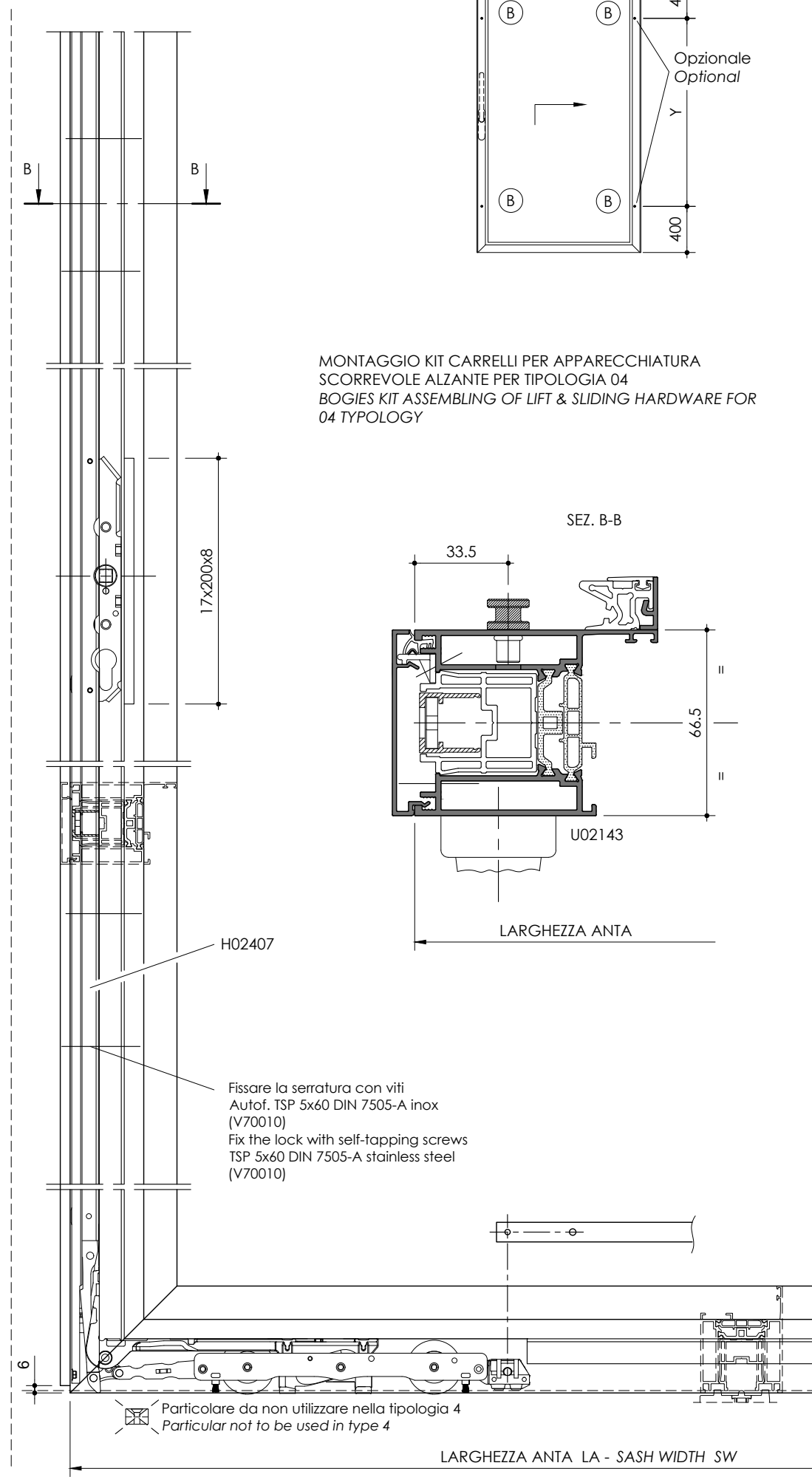
5 - Fissaggio
 5 - Fixing



SERRAMENTO TIPOLOGIA OXO SX OXO LH SLIDING DOOR TYPOLOGY



MONTAGGIO KIT CARRELLI PER APPARECCHIATURA
SCORREVOLE ALZANTE PER TIPOLOGIA 04
BOGIES KIT ASSEMBLING OF LIFT & SLIDING HARDWARE FOR
04 TYPOLOGY

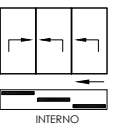
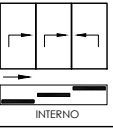
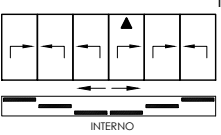


Allegato A

Lavorazioni Tre vie
Three rails machinings

COMPOSIZIONE TAPPI PRINCIPALI
MAIN PLUGS COMPOSITION

▲ ANTA PRINCIPALE
MAIN SASH

TIPOLOGIA	SPALLA - SOGLIA										ANTA - FINITURA										VARIE								
	709076	709086	709096	709106	709116	709126	V58003	V58004	V58005	V58006	V58009	709150	709160	709170	709180	709190	709200	709250	V58007	V58008	709260	709270	709280	709290	V54004	V59084	V59085	V47077	709300
 11.DX SLIM 95mm									1										1				2		2	2		1	
 11.SX SLIM 95mm									1											1				2	2		2	1	
 12 SLIM 95mm									1	1										1	1	1		2	2	3	2	2	1
	709076	709086	709096	709106	709116	709126	V58003	V58004	V58005	V58006	V58009	709150	709160	709170	709180	709190	709200	709250	V58007	V58008	709260	709270	709280	709290	V54004	V59084	V59085	V47077	709300

* CON SOGLIA IN ALLUMINIO K2411
WITH K2411 ALUMINIUM CILL

GLI SCHEMI DELLE FINESTRE SONO DISEGNATI IN VISTA INTERNA
WINDOWS SCHEMES ARE SHOWN FROM INSIDE



▲ ANTA PRINCIPALE
MAIN SASH

<p>11.DX</p> <p>INTERNO</p> <p>U02143 Montante centrale Central mullion</p>		<p>V58007</p>		
<p>11.SX</p> <p>INTERNO</p> <p>U02143 Montante centrale Central mullion</p>		<p>V58008</p>		
<p>12</p> <p>INTERNO</p> <p>U02143 Montante centrale Central mullion</p>		<p>V58007 + V58008</p>		
<p>GLI SCHEMI DELLE FINESTRE SONO DISEGNATI IN VISTA INTERNA WINDOWS SCHEMES ARE SHOWN FROM INSIDE</p>				

<p>11.DX</p> <p>INTERNO</p> <p>U02143 Montante centrale Central mullion</p>		<p>V58005</p>		
<p>11.SX</p> <p>INTERNO</p> <p>U02143 Montante centrale Central mullion</p>		<p>V58006</p>		
<p>12</p> <p>INTERNO</p> <p>U02143 Montante centrale Central mullion</p>		<p>V58005 + V58006</p>		
<p>GLI SCHEMI DELLE FINESTRE SONO DISEGNATI IN VISTA INTERNA WINDOWS SCHEMES ARE SHOWN FROM INSIDE</p>				

**SCHEMA POSIZIONAMENTO TAPPI
PLUGS POSITIONING SCHEME**

▲ ANTA PRINCIPALE
MAIN SASH

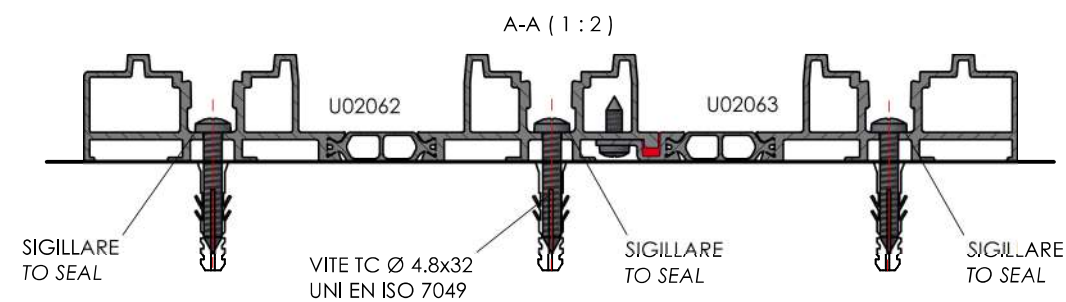
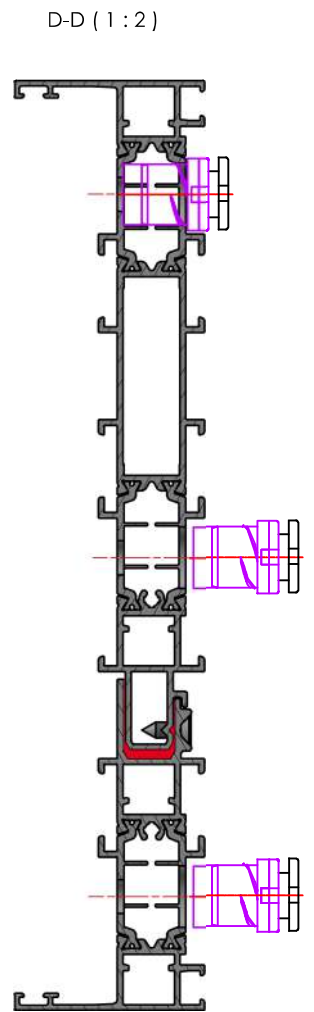
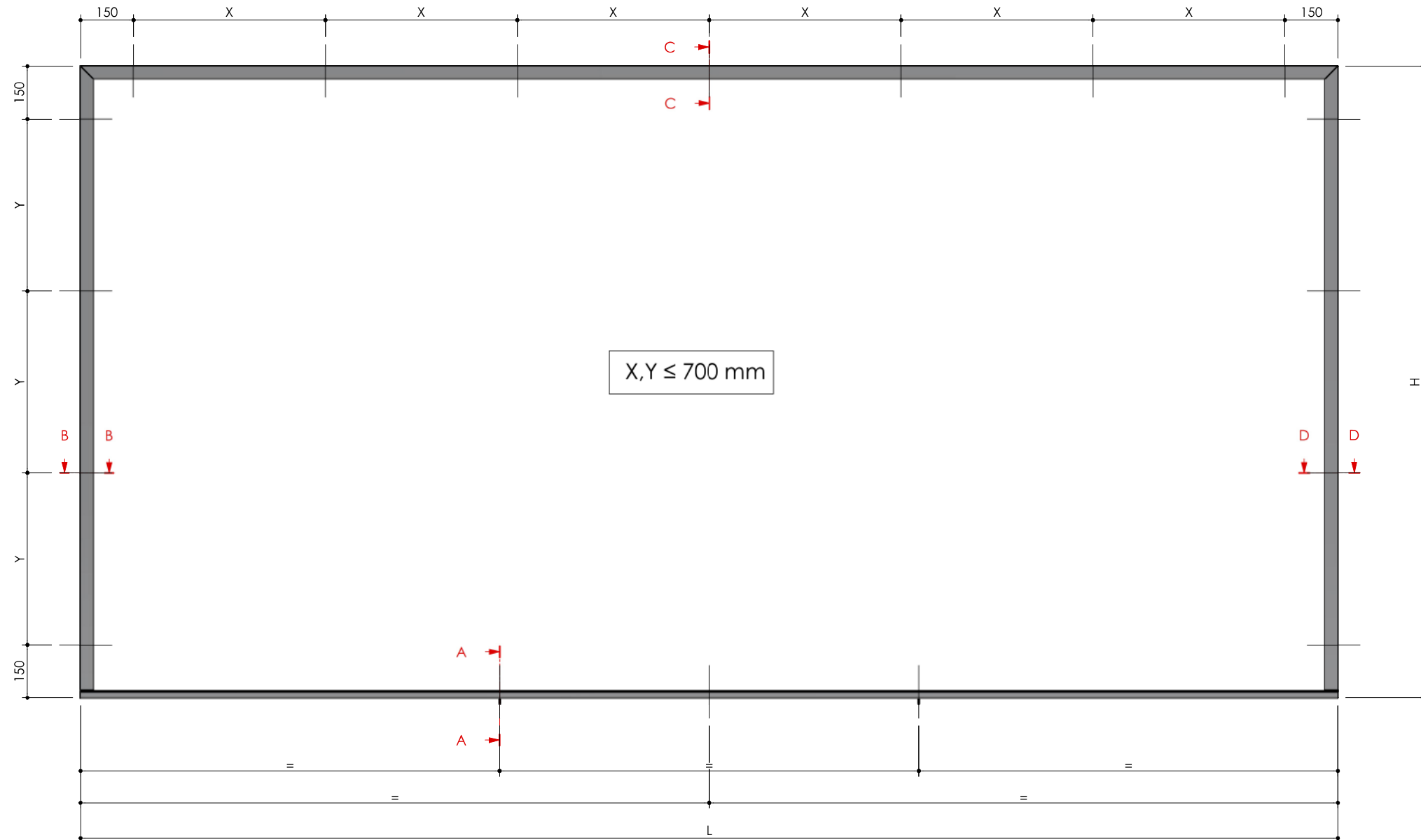
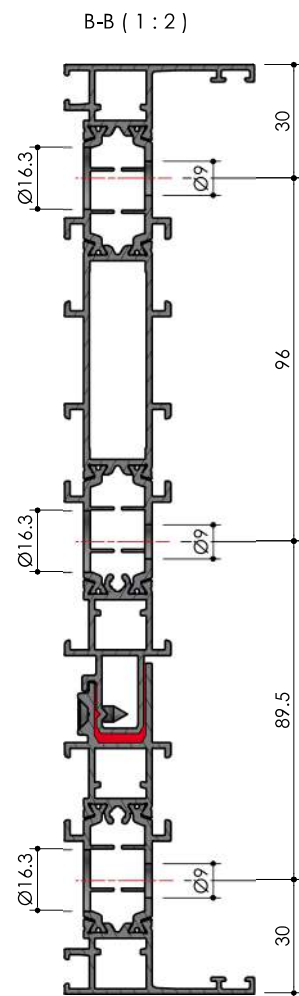
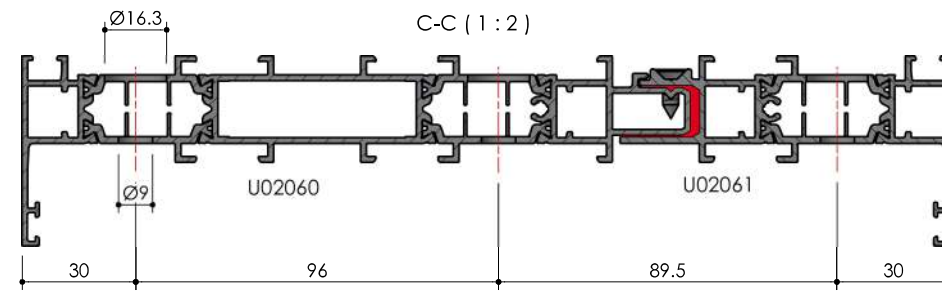
GLI SCHEMI DELLE FINESTRE SONO DISEGNATI IN VISTA INTERNA - WINDOWS SCHEMES ARE SHOWN FROM INSIDE

<p>11.DX</p>	<p>POSIZIONAMENTO TAPPI SU TELAIO POSITIONING OF PLUGS ON FRAME</p>	<p>12</p>	<p>POSIZIONAMENTO TAPPI SU TELAIO POSITIONING OF PLUGS ON FRAME</p>
<p>11.DX</p>	<p>POSIZIONAMENTO TAPPI SU ANTA POSITIONING OF PLUGS ON SASH</p>	<p>12</p>	<p>POSIZIONAMENTO TAPPI SU ANTA POSITIONING OF PLUGS ON SASH</p>
<p>ESTERNO</p> <p>INTERNO</p>	<p>ELEMENTI DA TAGLIARE IN FUNZIONE DELLA TIPOLOGIA COSTRUTTIVA (VEDI SCHEMI SUPERIORI) ELEMENTS TO CUT IN FUNCTION OF CONSTRUCTION TIPOLOGY (SEE SCHEME ABOVE)</p> <p>23</p>		

SCHEMA DI FISSAGGIO TELAI - FRAMES FASTENING DIAGRAM

PER MONTAGGIO REGOLATORI UTILIZZARE ART. 900033
PUNTA SPECIALE ART. 900032 (DUE DIAMETRI Ø16.3 - Ø9)

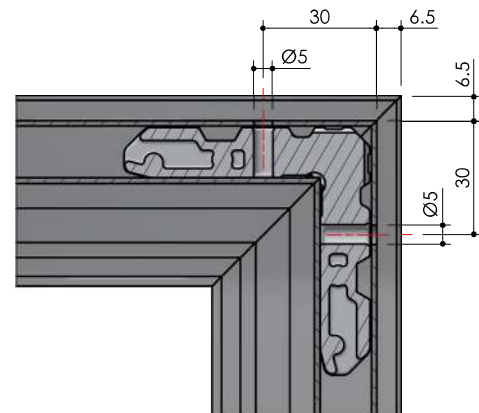
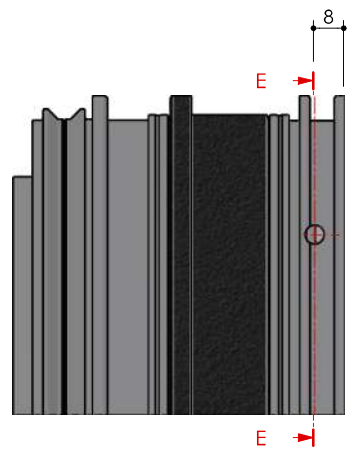
FOR ADJUSTING CLOCK USE ART. 900033 SPECIAL DRILL
ART. 900032 (DOUBLE DIAMETER Ø16.3 - Ø9)



LAVORAZIONI SQUADRETTE TELAIO FRAME CORNER JOINT MACHINING

FASE 1: ASSEMBLAGGIO U02061
PHASE 1: U02061 ASSEMBLY

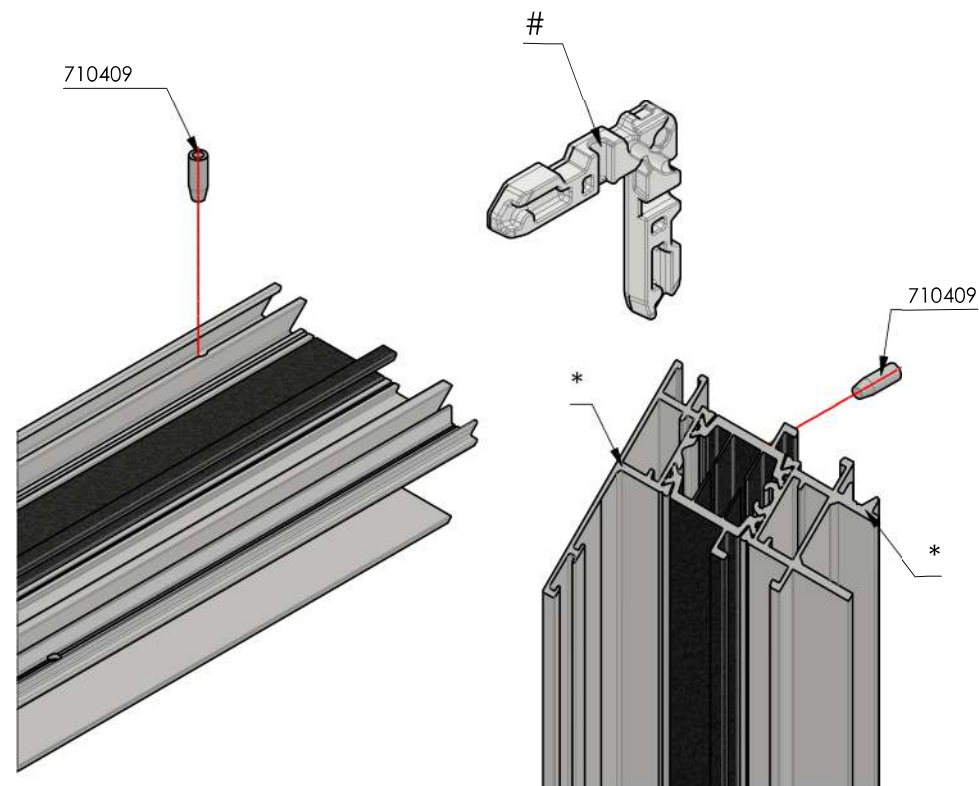
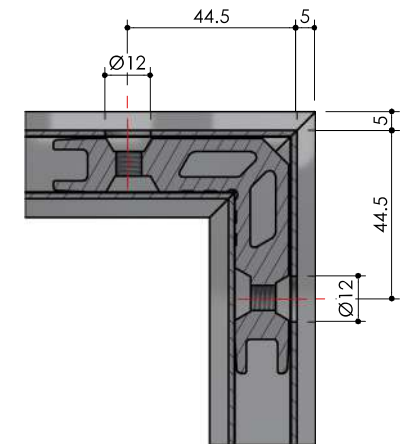
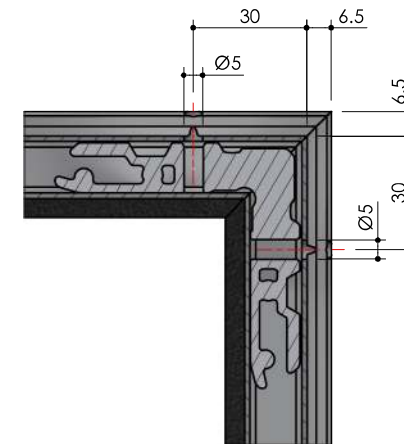
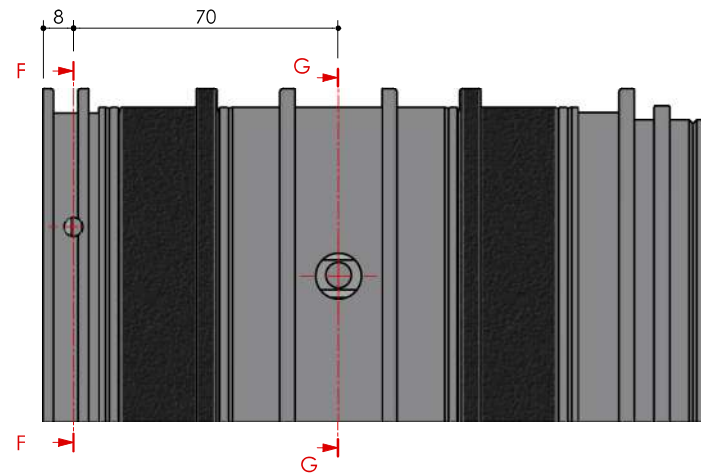
E-E (1:2)



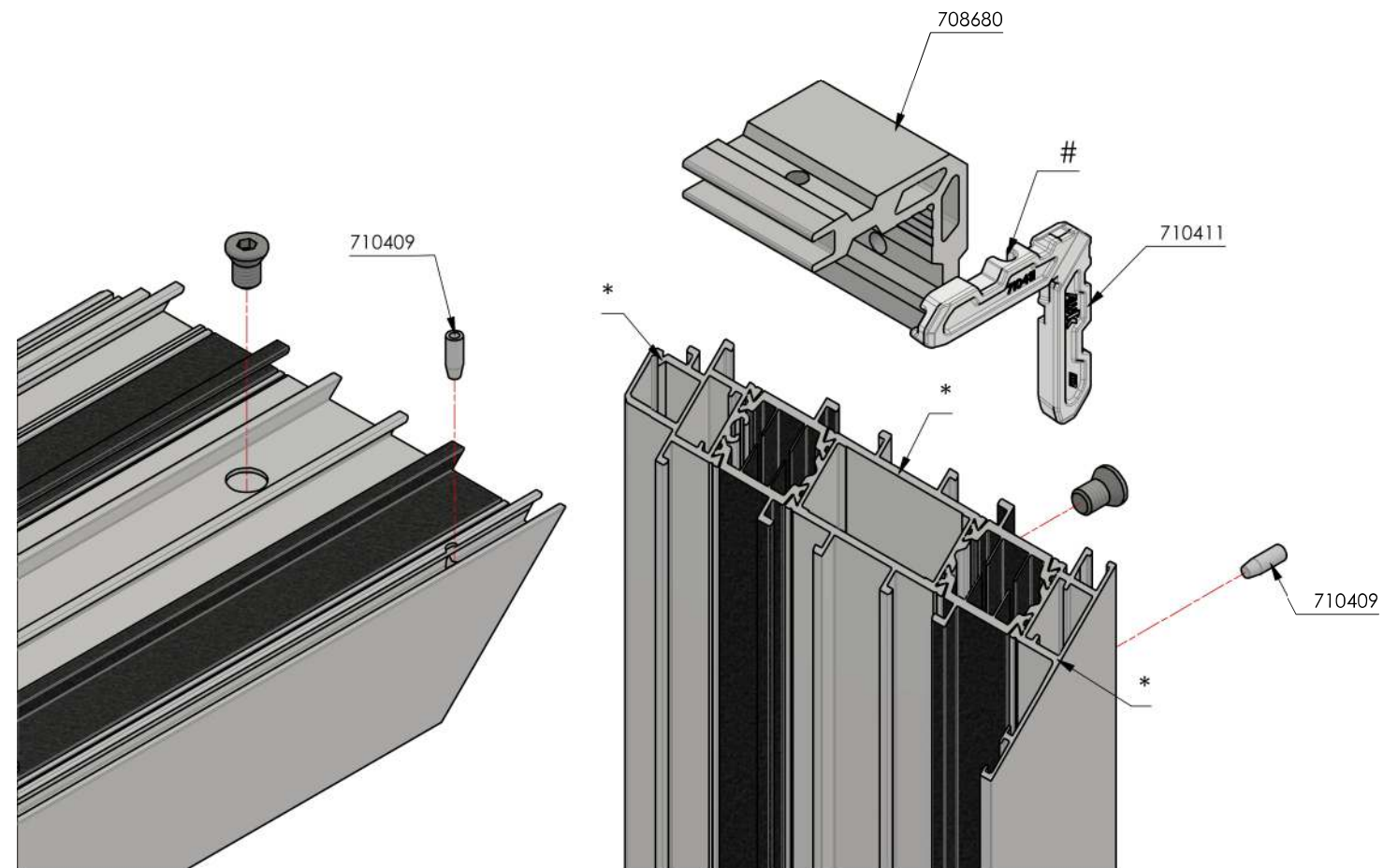
FASE 2: ASSEMBLAGGIO U02060
PHASE 2: U02060 ASSEMBLY

F-F (1:2)

G-G (1:2)



U02061



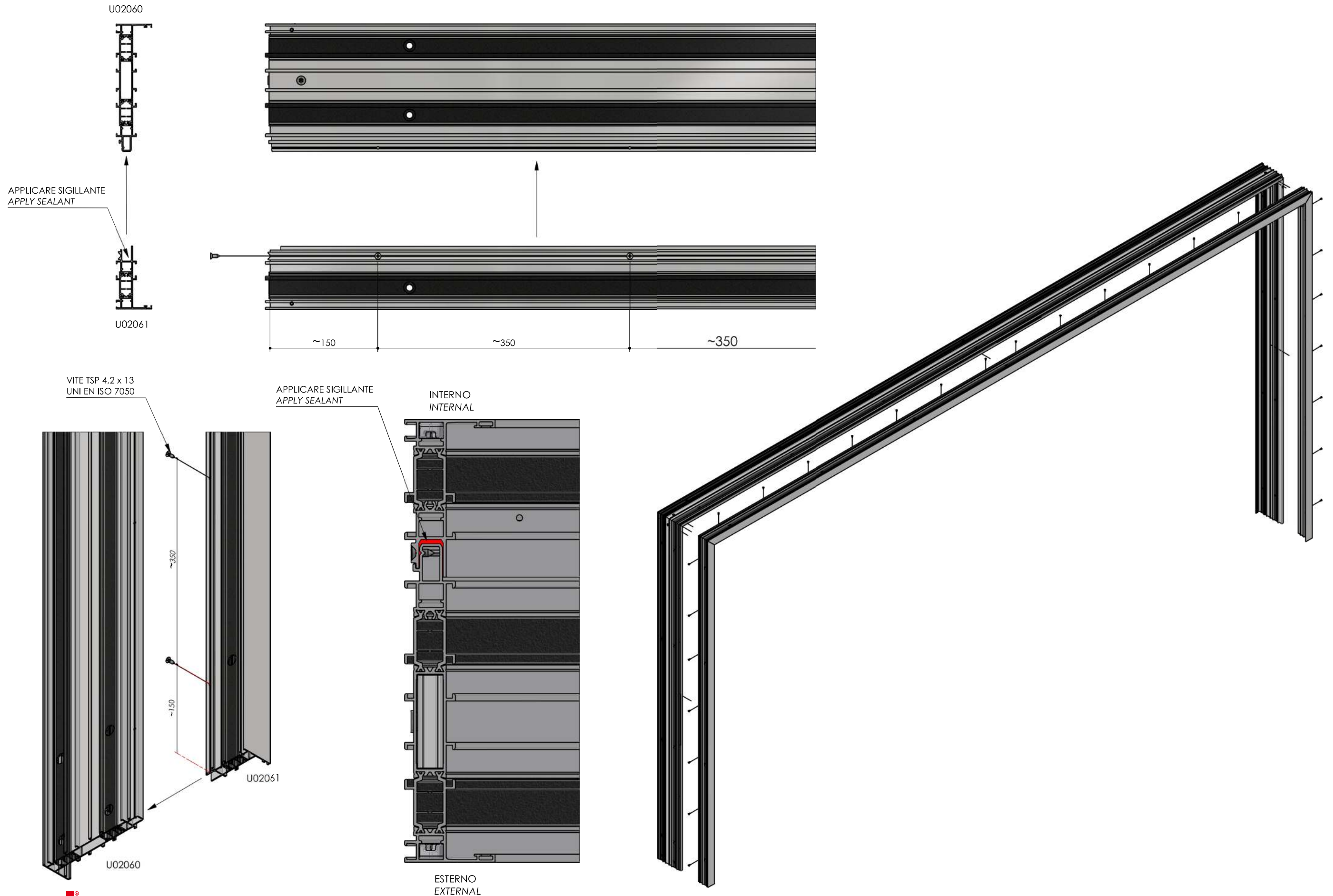
U02060

ATTENZIONE AL SENSO DI MONTAGGIO DELLA SQUADRETTA 710411
ATTENTION TO THE INSTALLATION DIRECTION OF 710411 CORNER JOINT

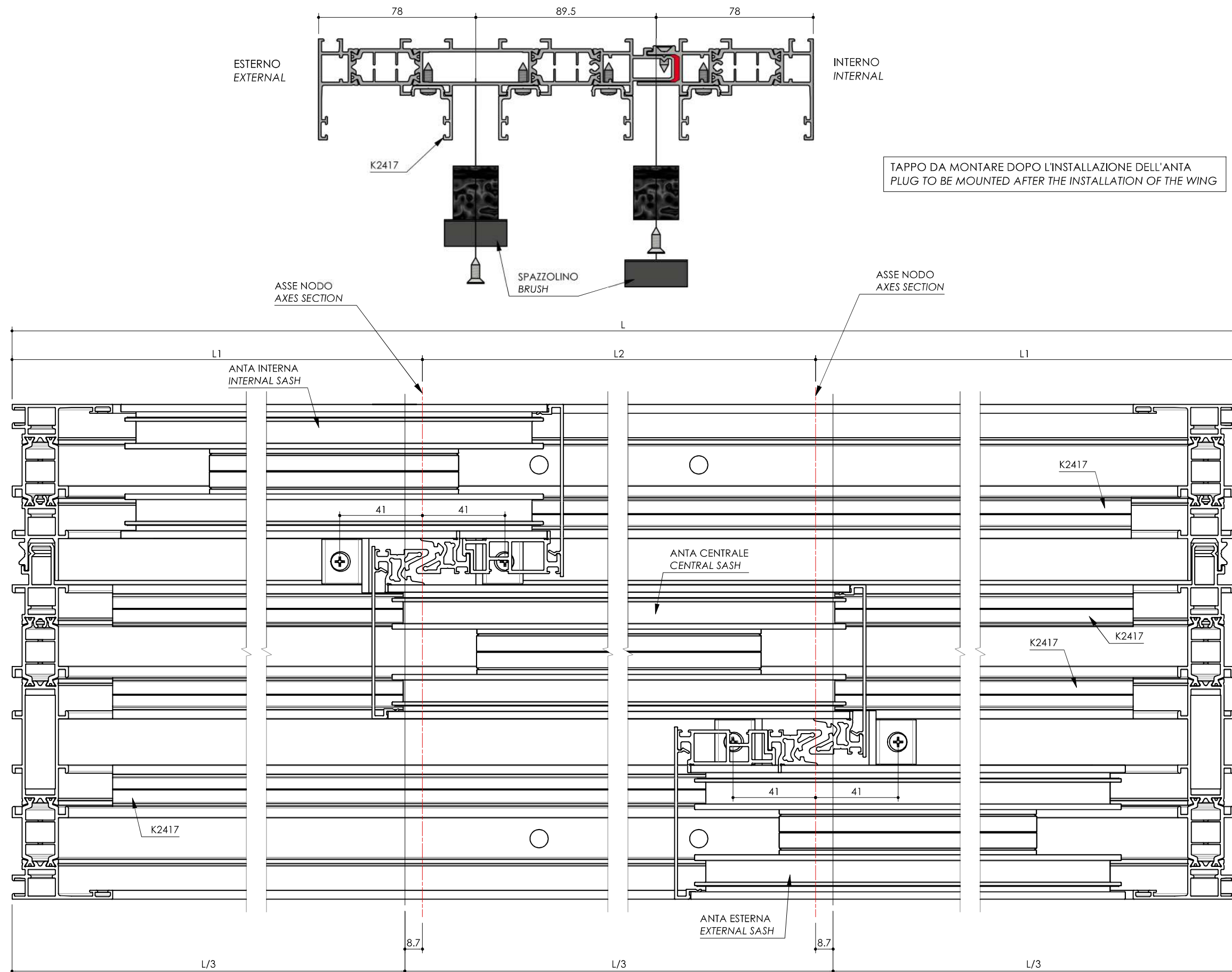
APPLICARE COLLANTE EPOSSIDICO O POLIURETANICO NEI TUBOLARI
ESTERNI PRIMA DELL'INSERIMENTO DELLE SQUADRETTE
EXTERNAL TUBULAR SHALL BE GLUED WITH EPOXY OR POLYURETHANE
GLUE BEFORE CORNER JOINT ASSEMBLING

* APPLICARE SIGILLANTE SILICONICO SULLE SUPERFICI DI CONNESSIONE DELL'ANGOLO PRIMA DELL'UNIONE DEL TELAIO
APPLY SILICONE SEALING ON CONNECTION CORNER SURFACES BEFORE FRAME ASSEMBLING

➤ ASSEMBLAGGIO TELAI
FIXED FRAME ASSEMBLING

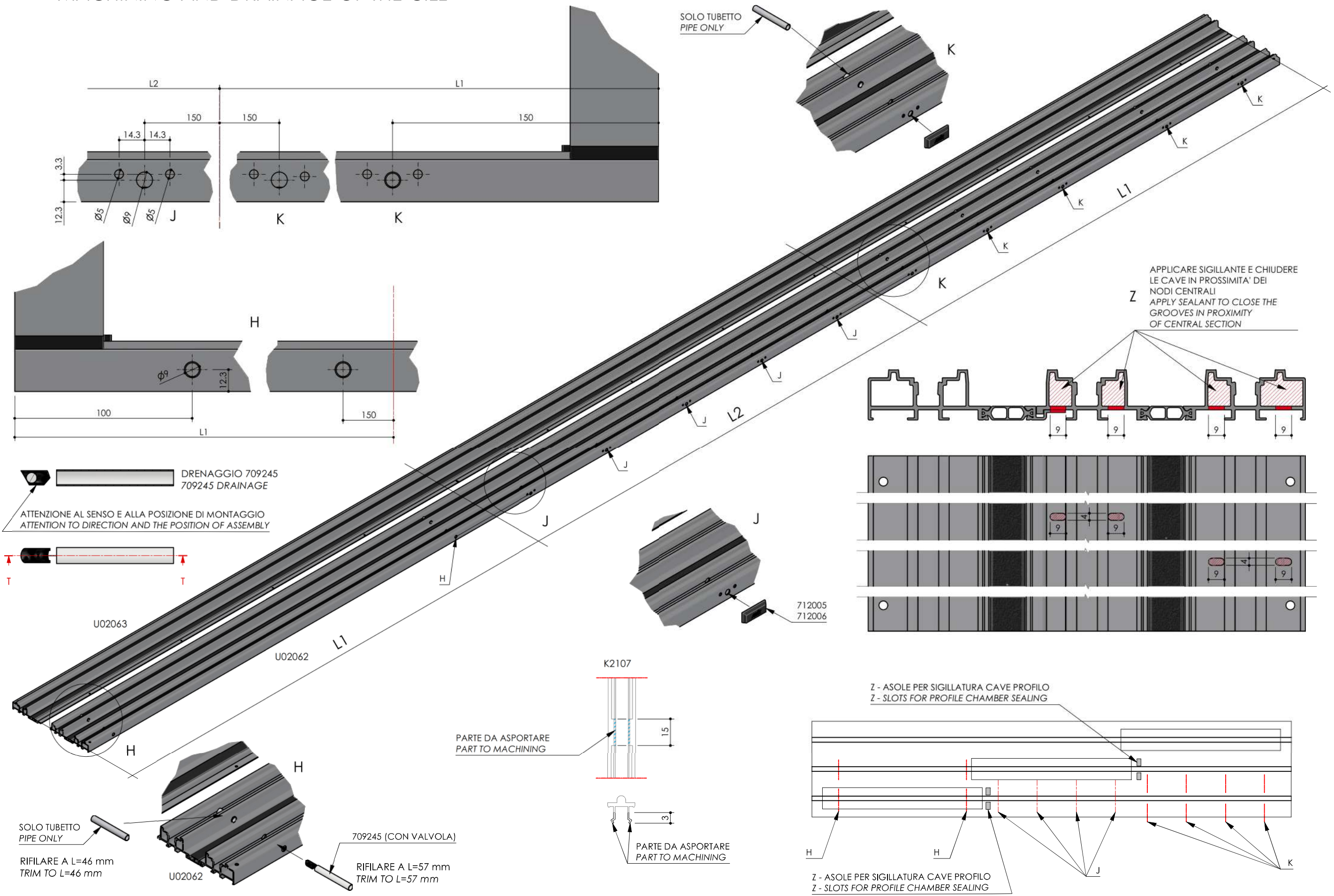


FORATURA MONTAGGIO TAPPO CENTRALE SUPERIORE
 DRILLING FOR ASSEMBLY CENTRAL UPPER PLUG

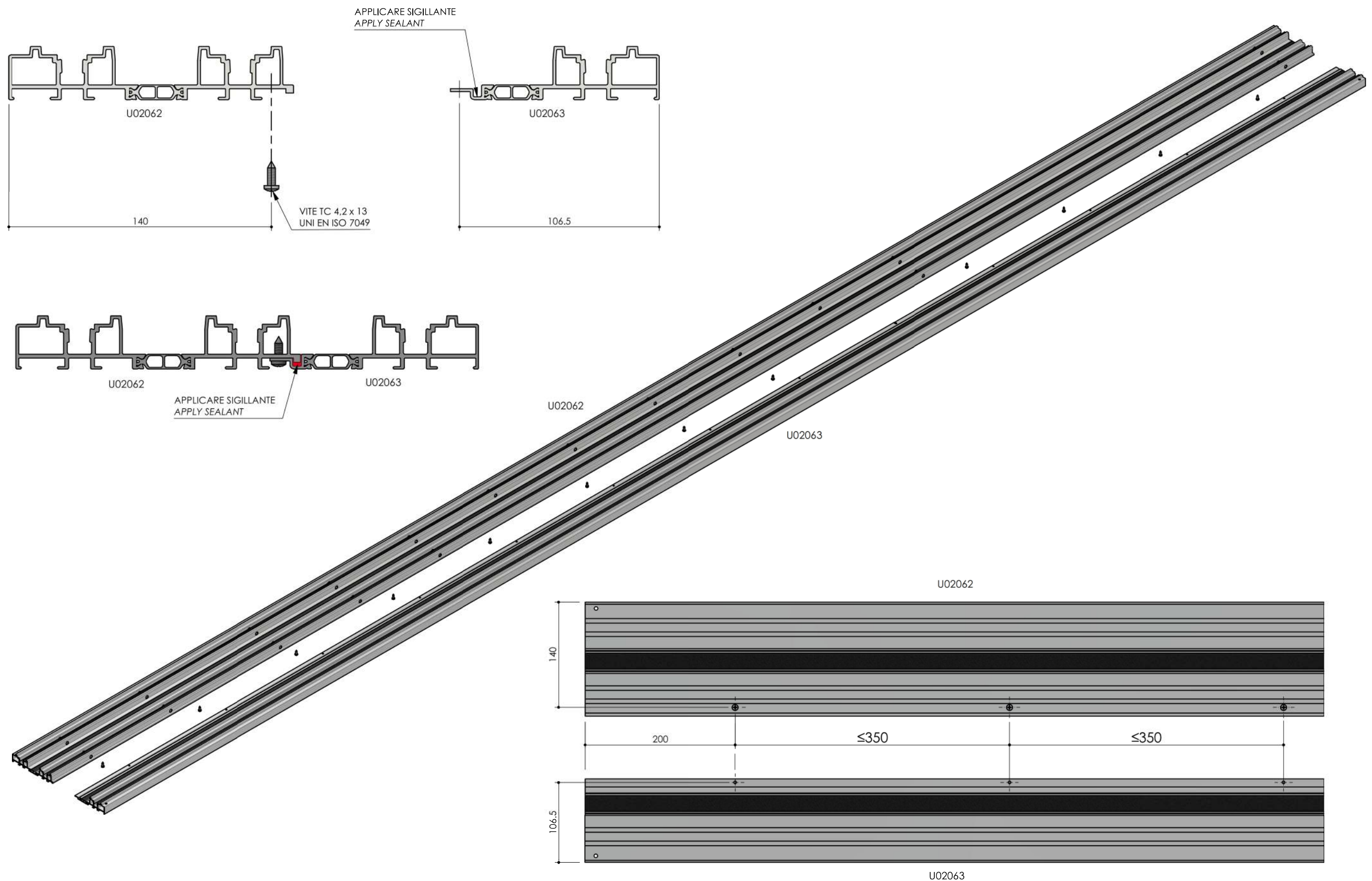


LAVORAZIONI SOGLIA E DRENAGGI
MACHINING AND DRAINAGE OF THE CILL

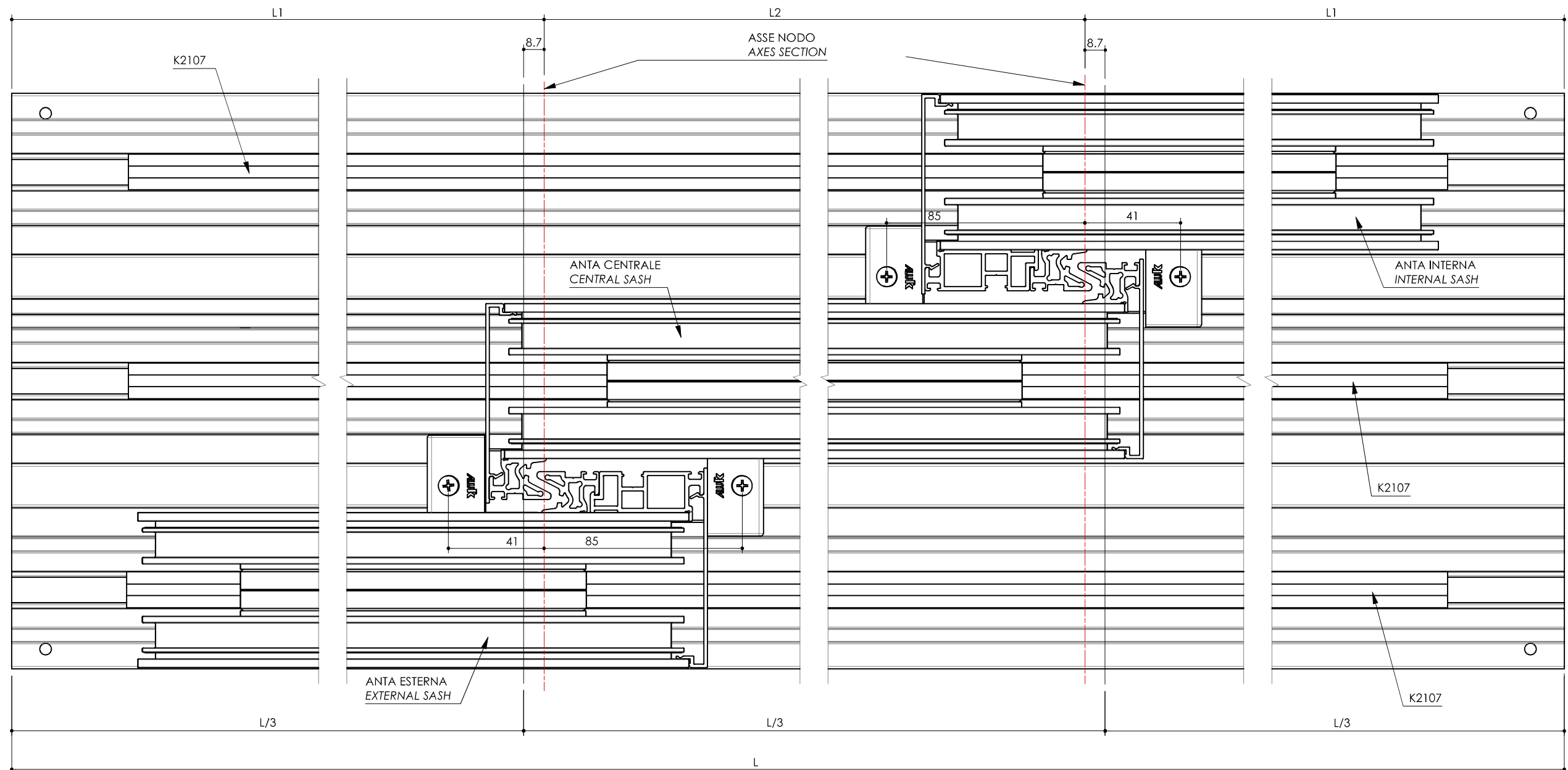
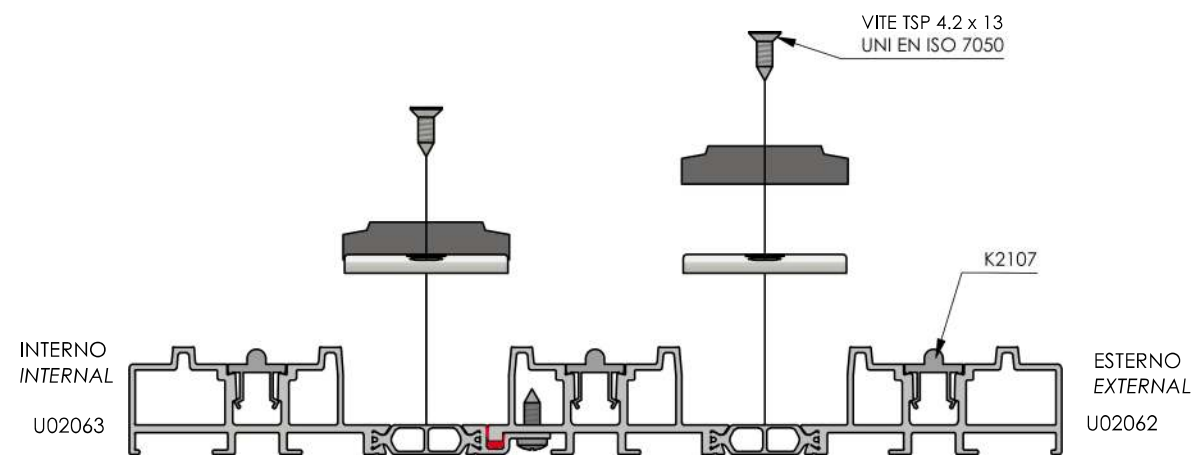
LAVORARE I PROFILI DI SOGLIA PRIMA DI ASSEMBLARLI
 MACHINING THRESHOLD PROFILES BEFORE ASSEMBLING THEM



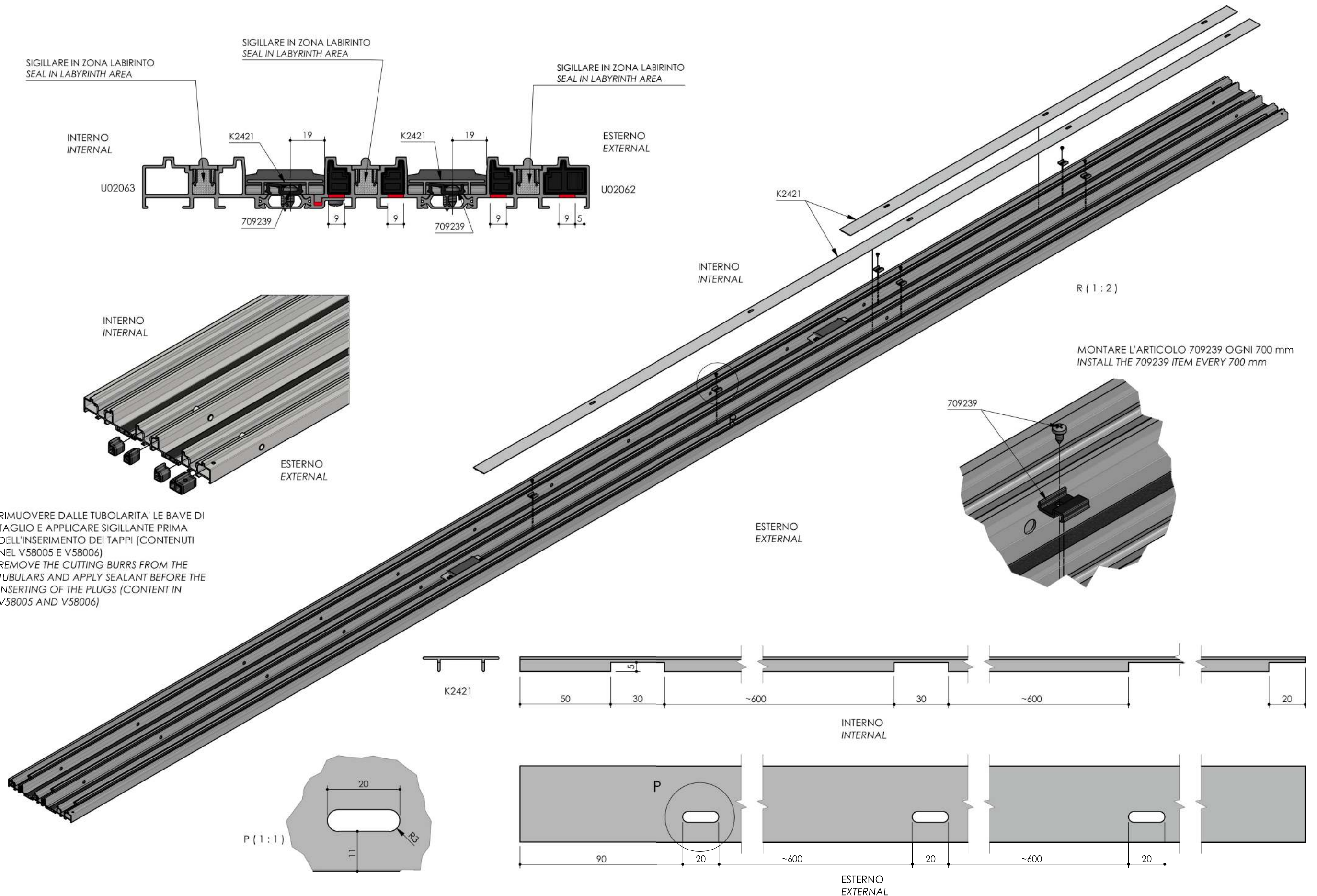
ASSEMBLAGGIO SOGLIA
CILL ASSEMBLING



▶ MONTAGGIO TAPPO CENTRALE INFERIORE
CENTRAL LOWER PLUG ASSEMBLY

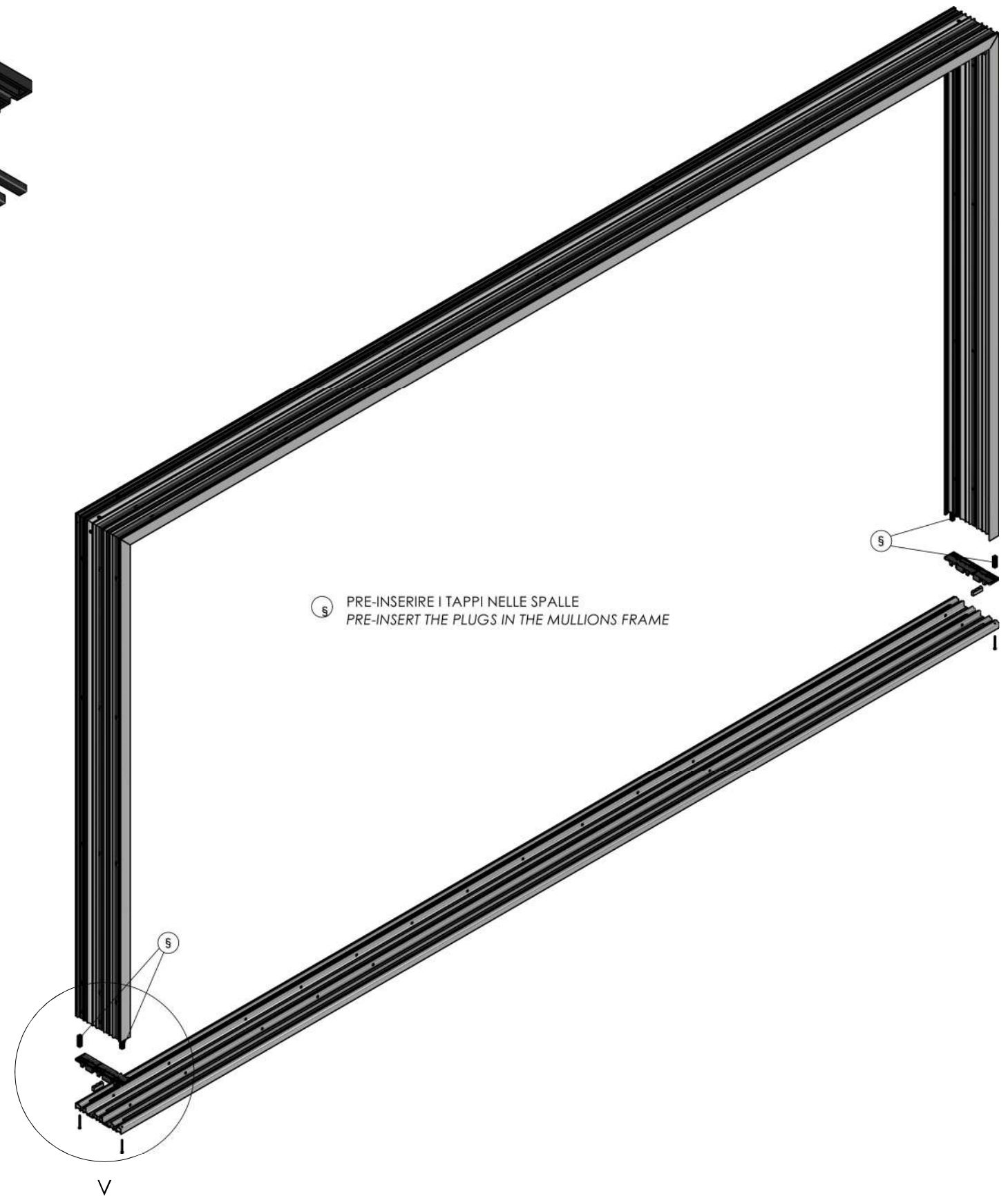
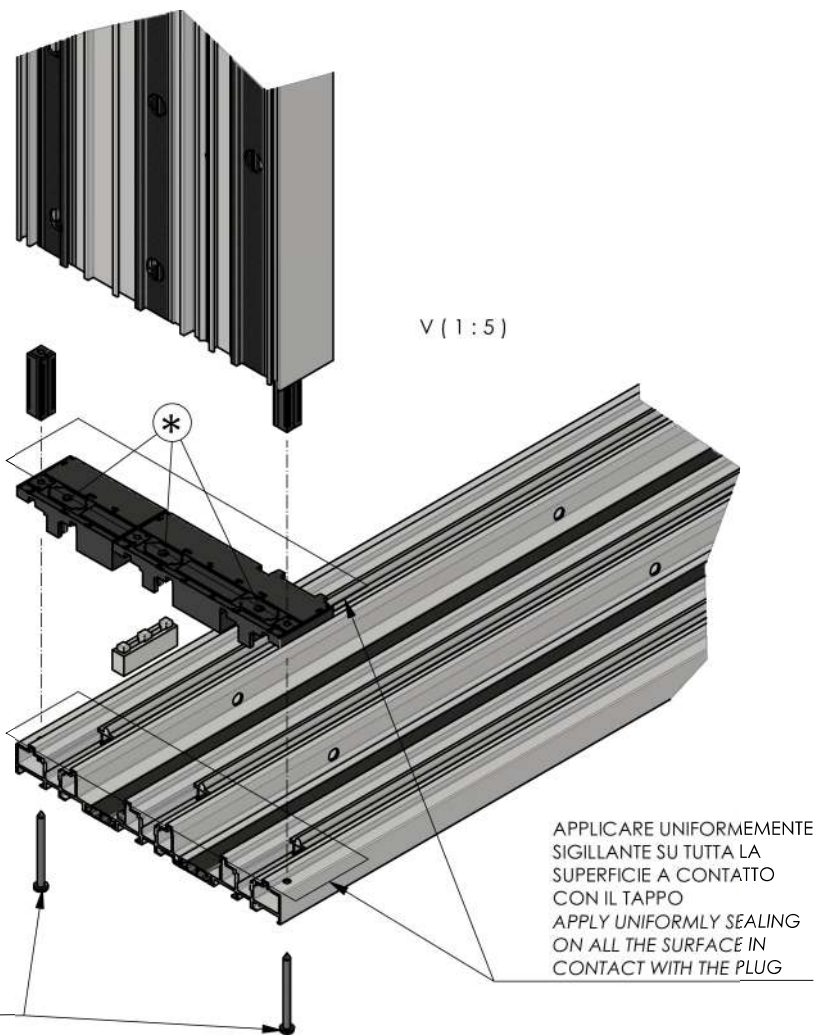
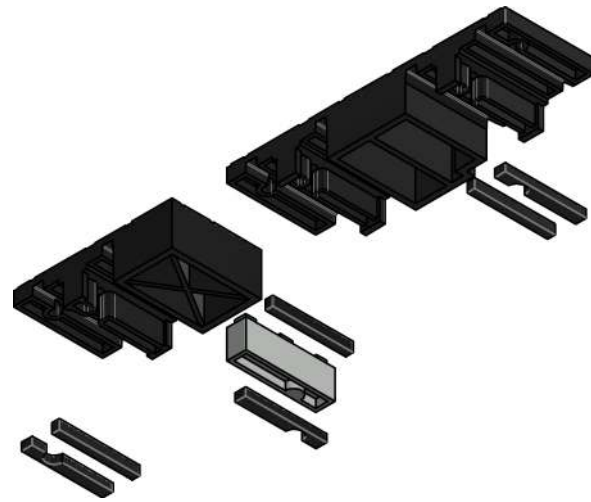


ASSEMBLAGGIO TAPPI LATERALI E PROFILO K2421
 LATERAL PLUGS AND K2421 PROFILE ASSEMBLING

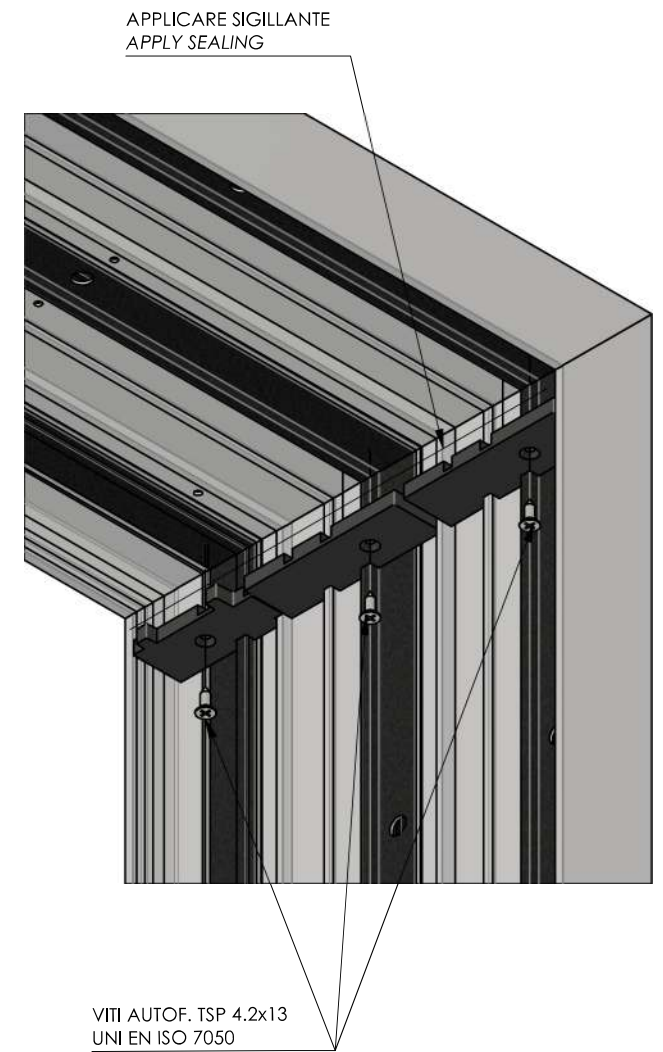
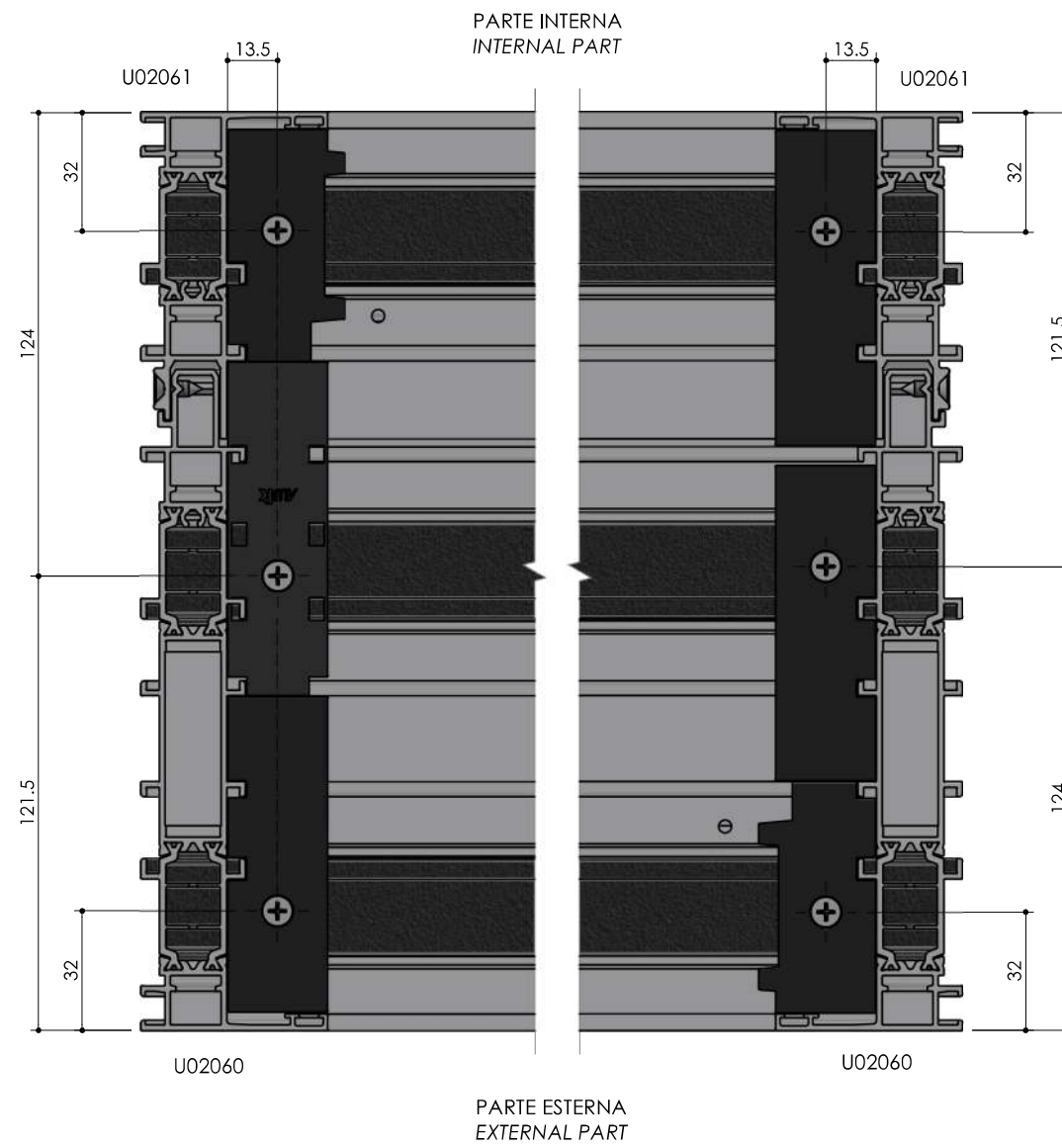
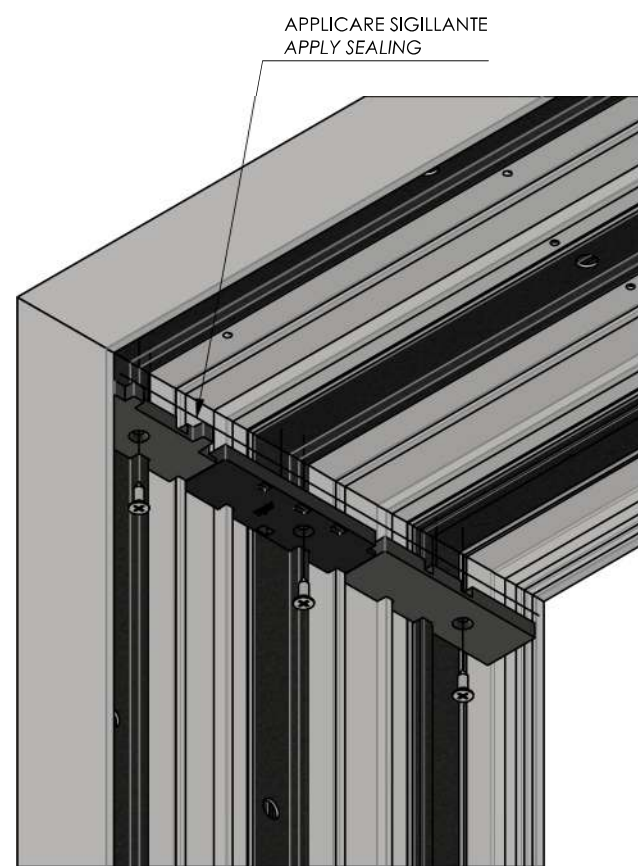


➤ ASSEMBLAGGIO TAPPI SPALLA SOGLIA - TELAIO
 ASSEMBLY OF SHOULDER CAPS THRESHOLD - FRAME

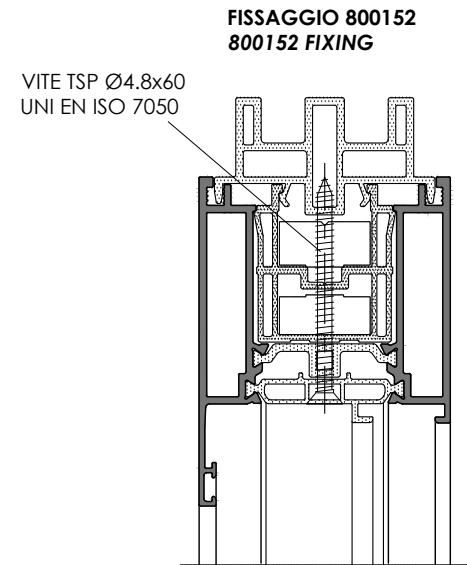
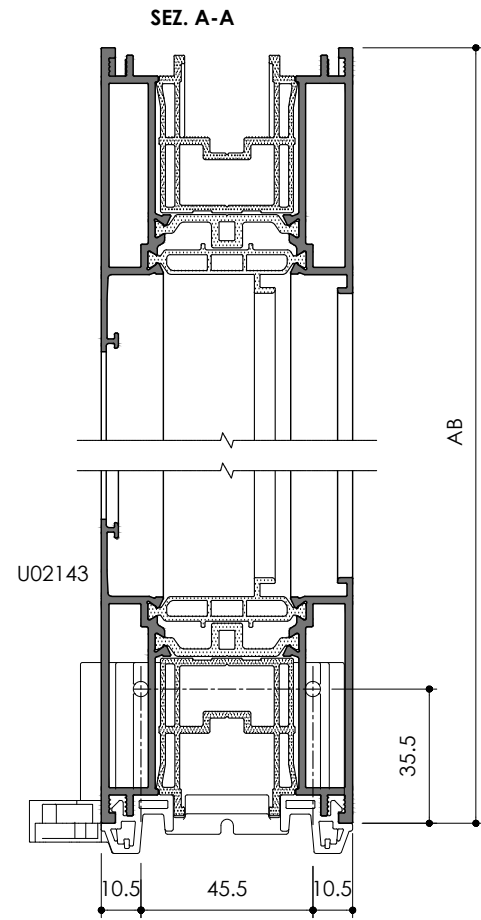
* FORI APPLICAZIONE COLLA
 TO APPLY GLUE IN THE HOLES



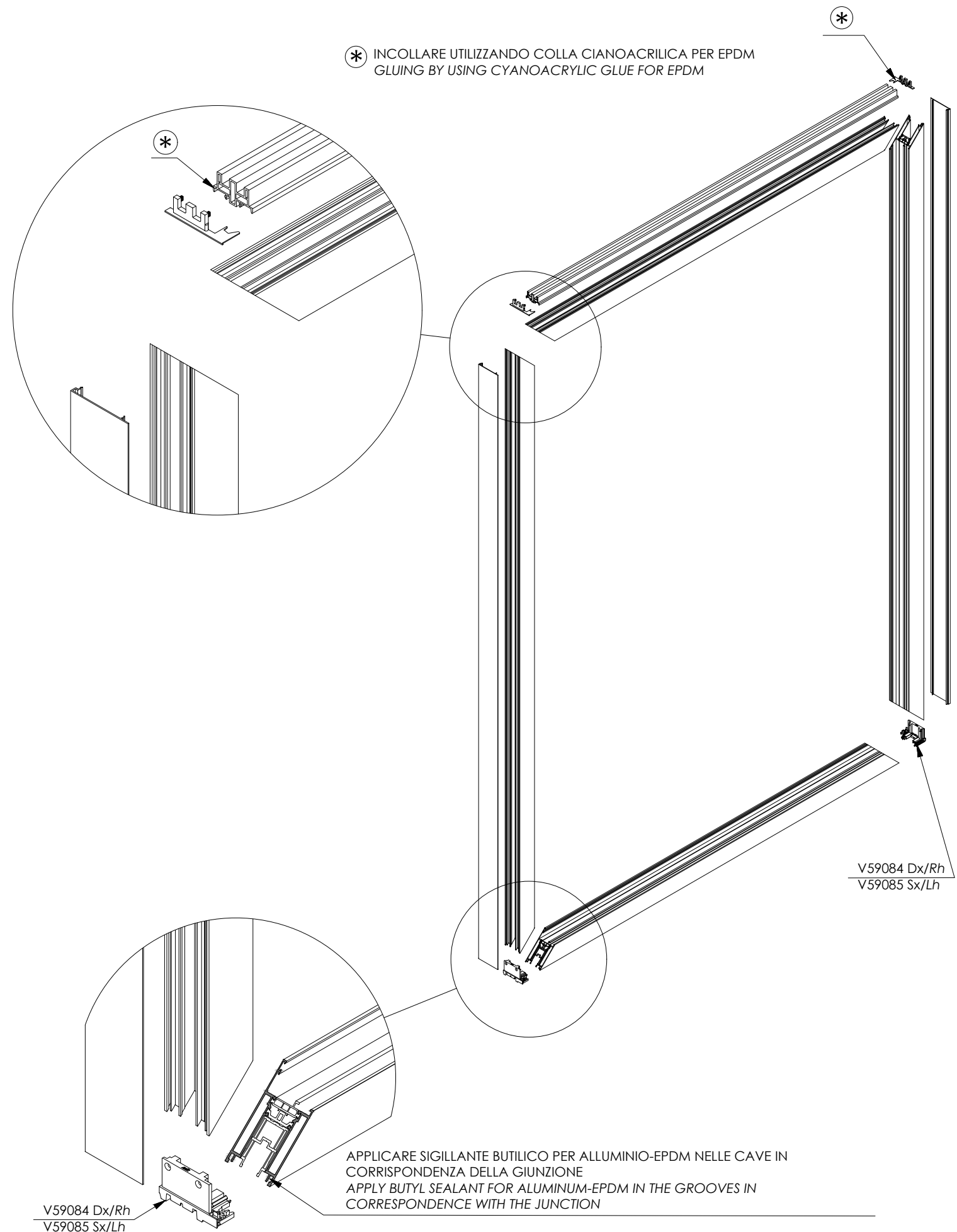
INSERIMENTO TAPPI DI FINITURA SUPERIORI
TOP FINISHING PLUGS ASSEMBLING



ASSEMBLAGGIO ANTA CENTRALE
CENTRAL SASH ASSEMBLING

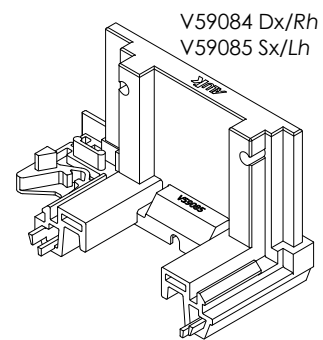
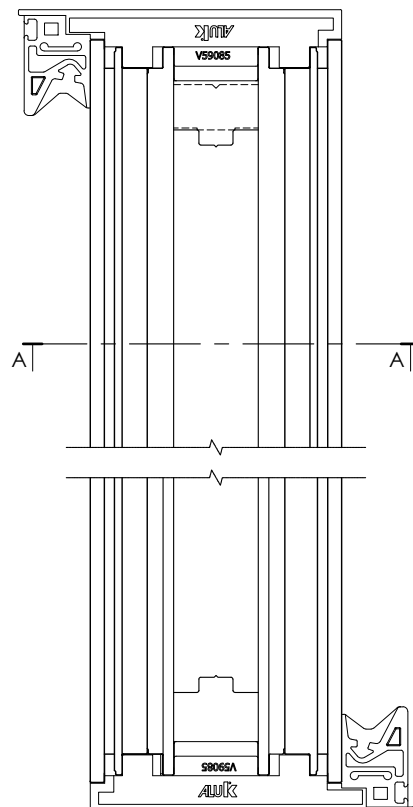


* INCOLLARE UTILIZZANDO COLLA CIANOACRILICA PER EPDM
GLUING BY USING CYANOACRYLIC GLUE FOR EPDM

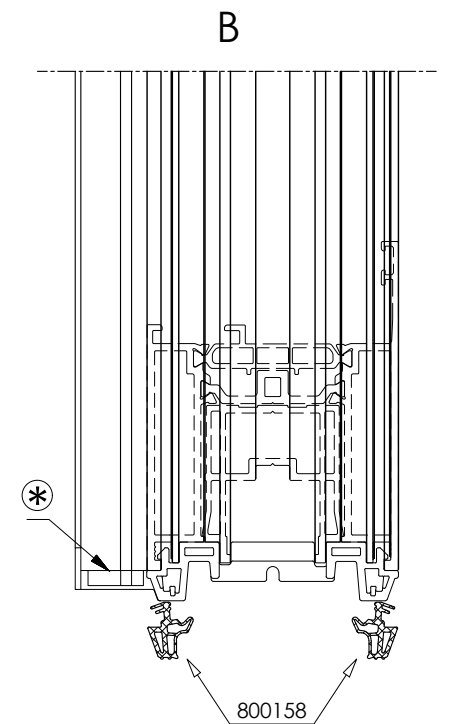
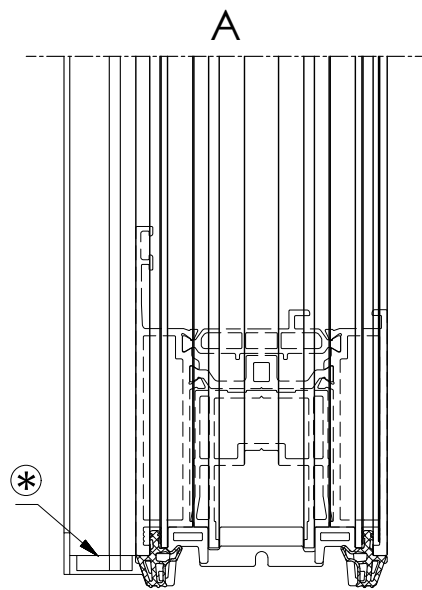
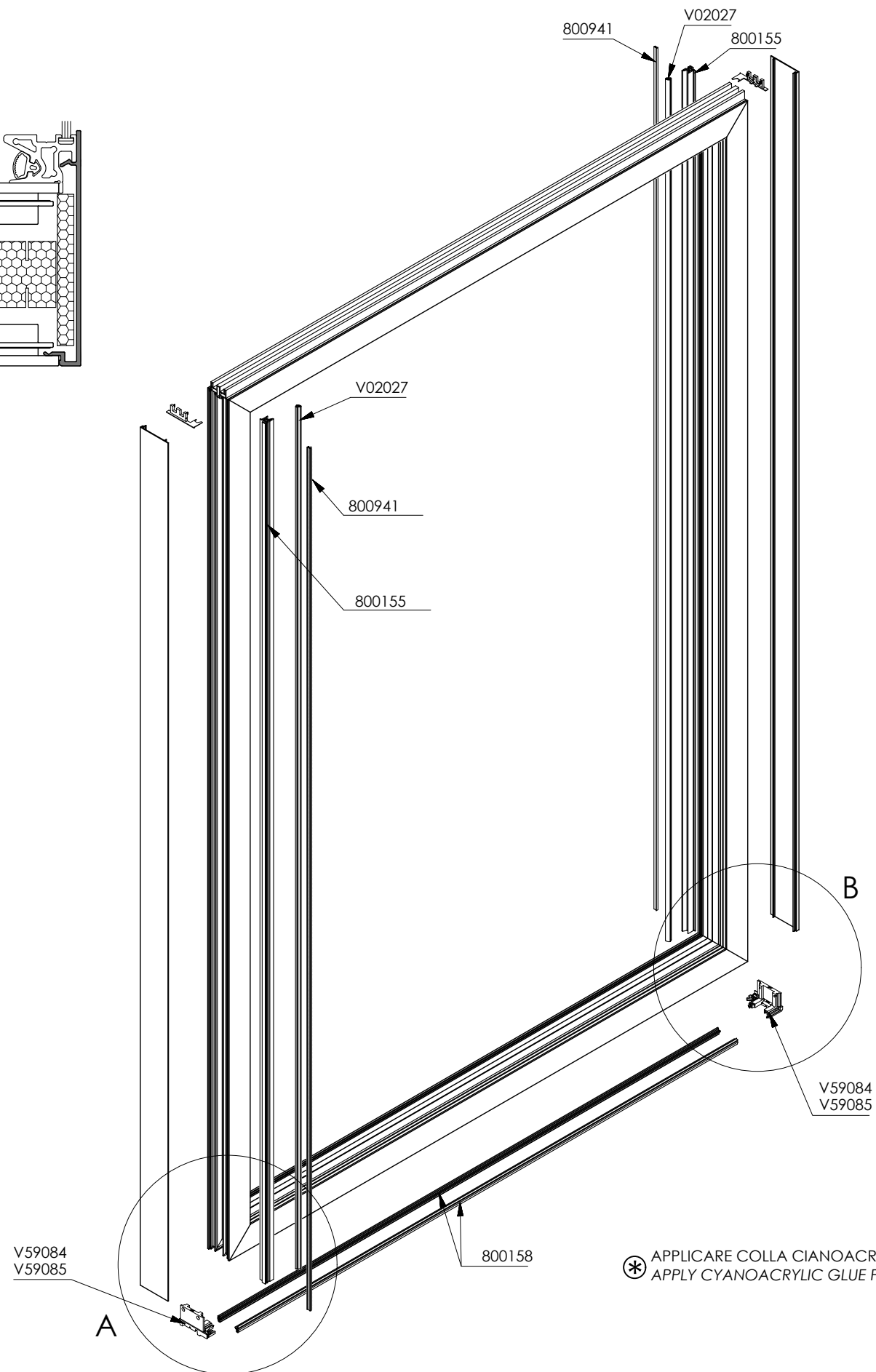
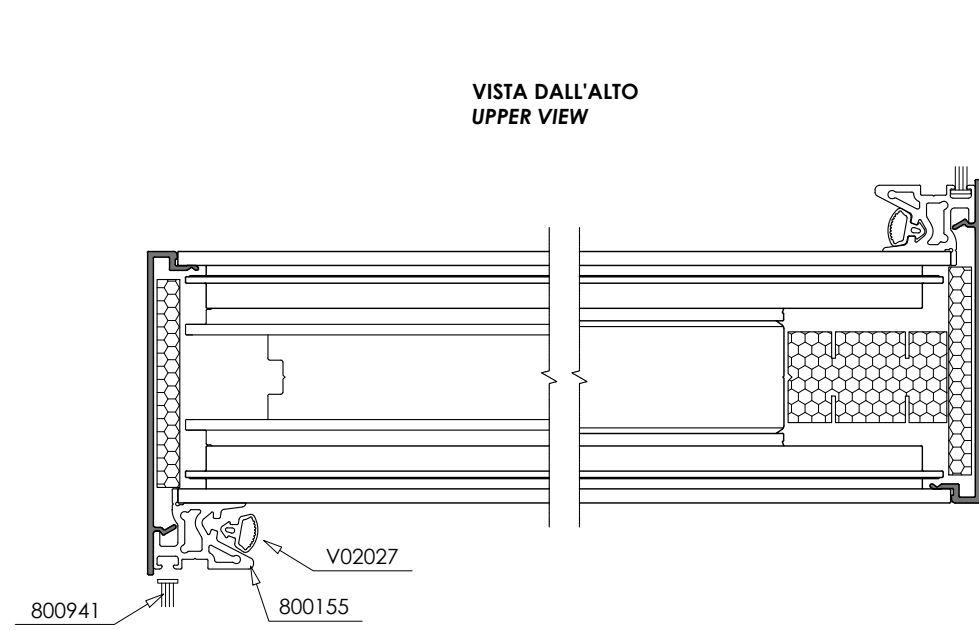


APPLICARE SIGILLANTE BUTILICO PER ALLUMINIO-EPDM NELLE CAVE IN
CORRISPONDENZA DELLA GIUNZIONE
APPLY BUTYL SEALANT FOR ALUMINUM-EPDM IN THE GROOVES IN
CORRESPONDENCE WITH THE JUNCTION

VISTA SUPERIORE
UPPER VIEW

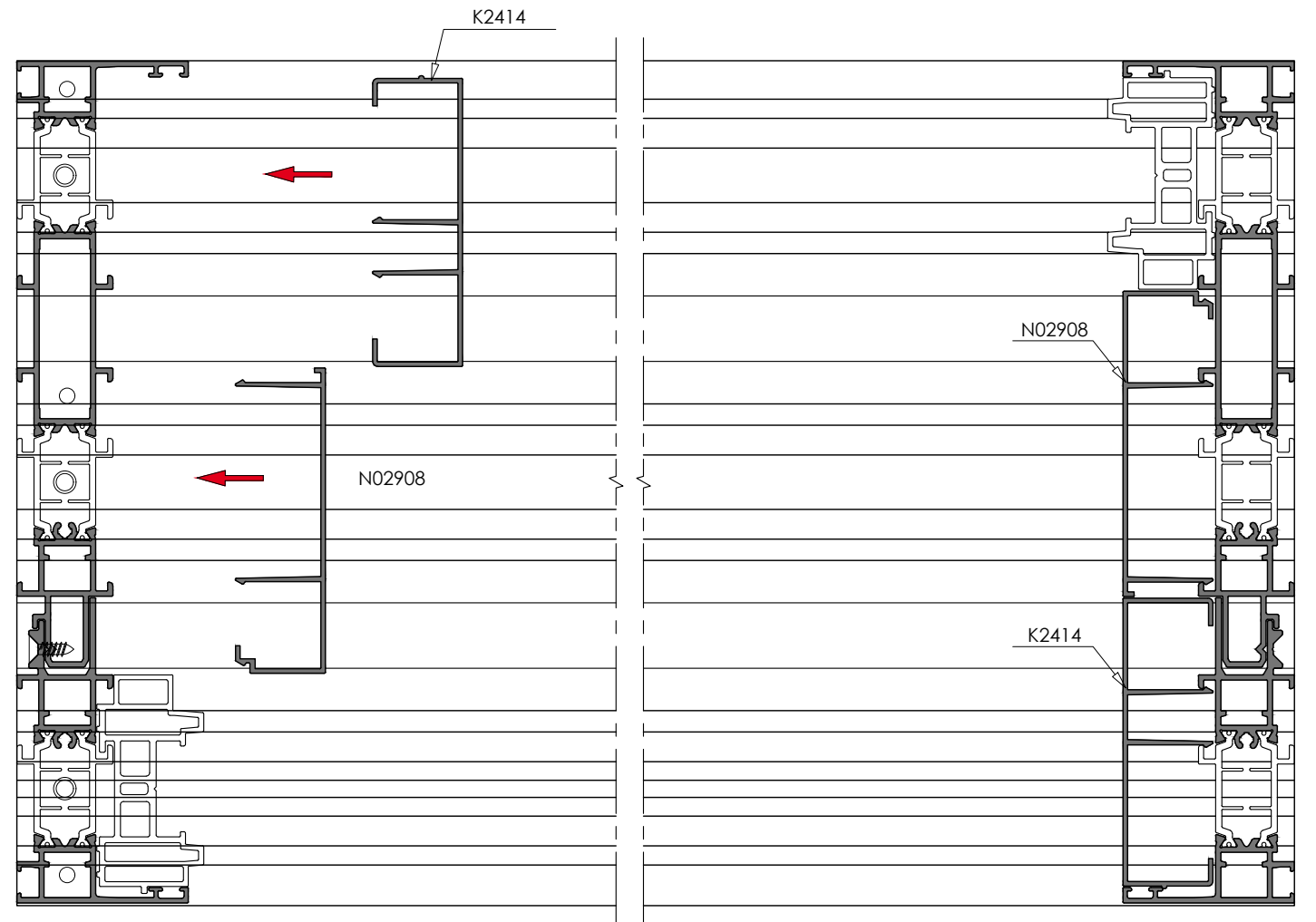
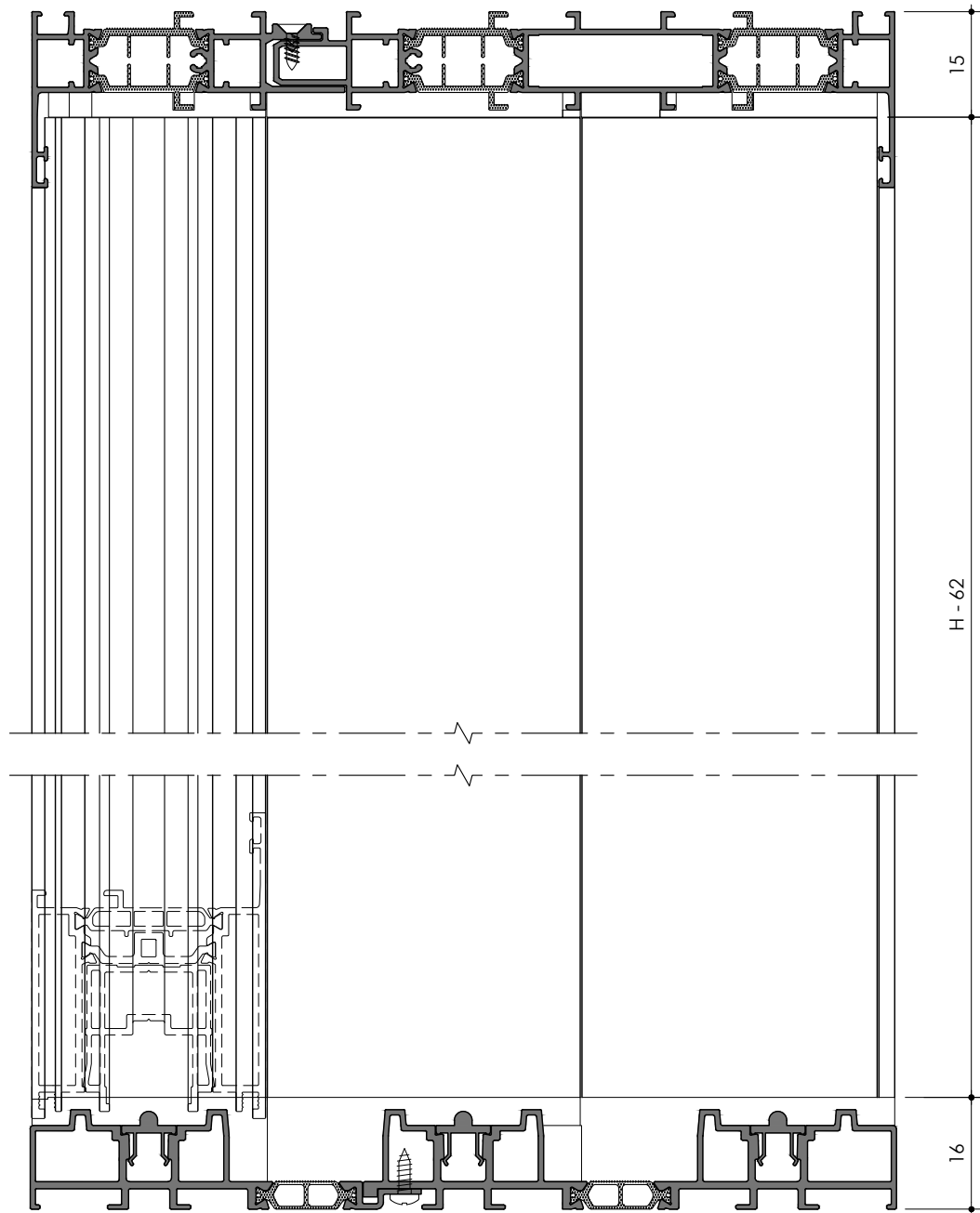


MONTAGGIO GUARNIZIONI ANTA CENTRALE
CENTRAL SASH GASKETS ASSEMBLING



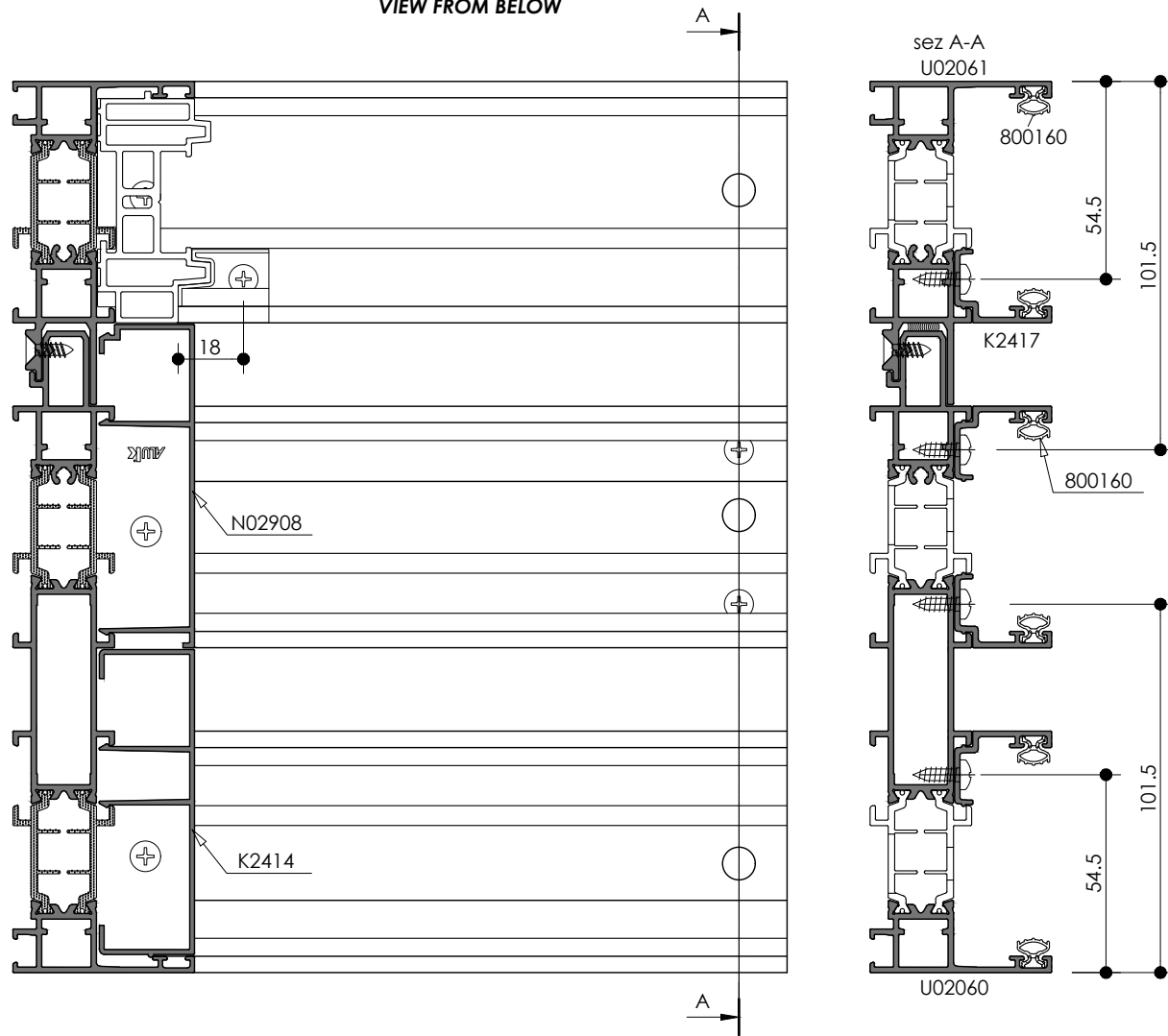
* APPLICARE COLLA CIANOACRILICA PER EPDM
 * APPLY CYANOACRYLIC GLUE FOR EPDM

MONTAGGIO PROFILI DI FINITURA SPALLE
MULLION FRAME FINISHING PROFILE ASSEMBLING



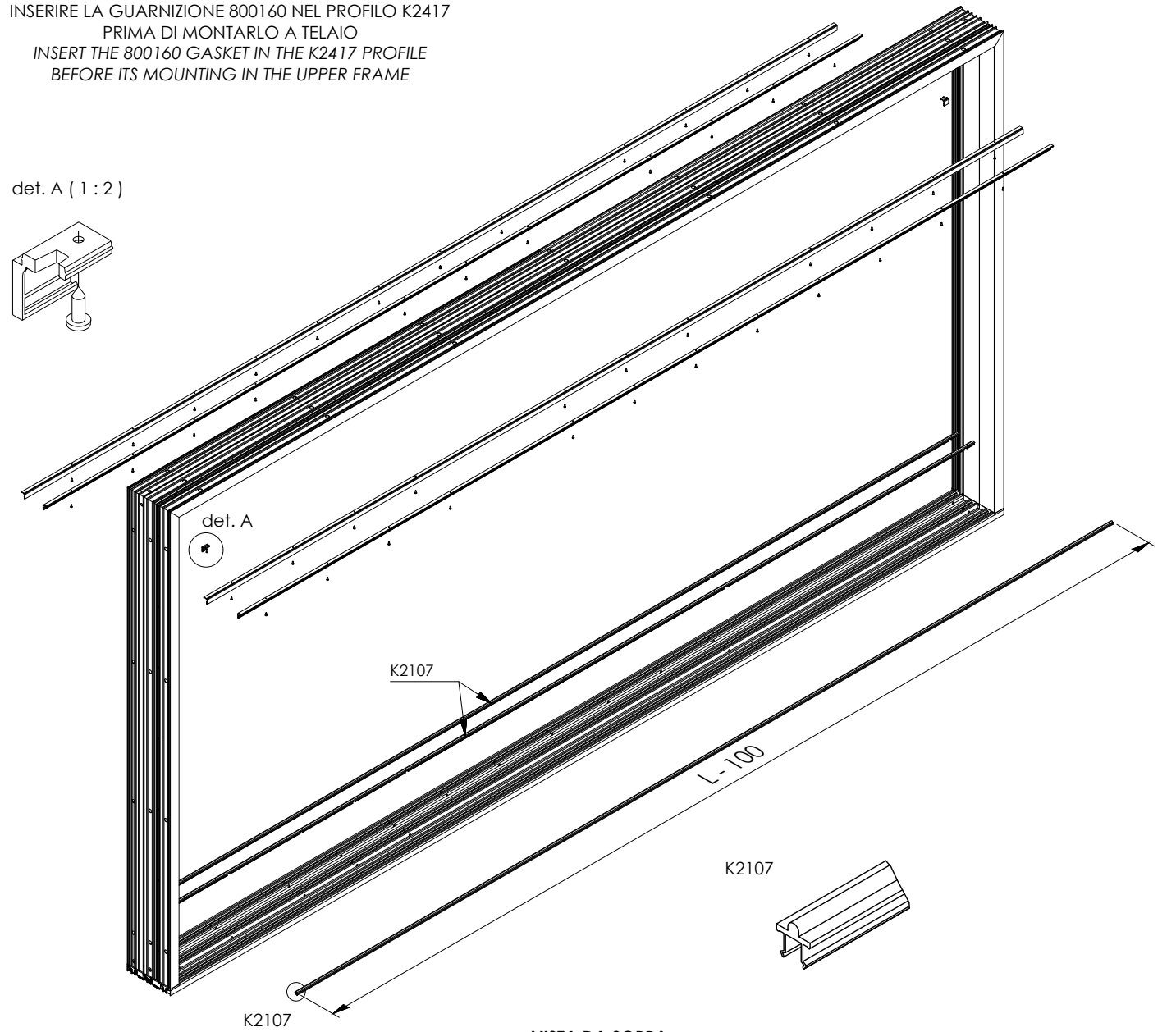
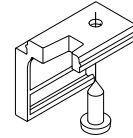
MONTAGGIO PROFILI K2417 E K2107
K2417 AND K2107 PROFILES ASSEMBLING

VISTA DA SOTTO
 VIEW FROM BELOW



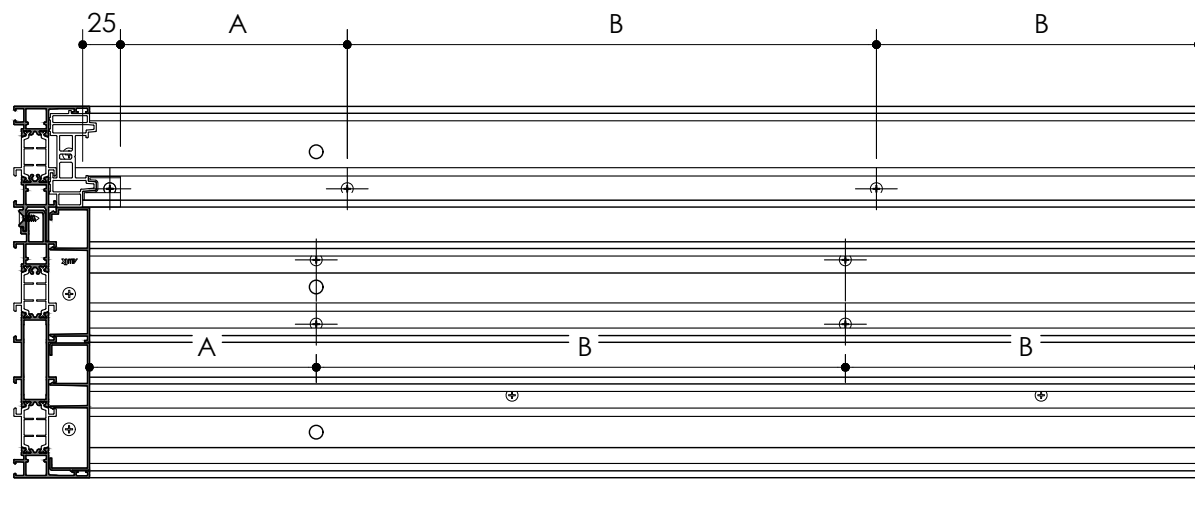
INSERIRE LA GUARNIZIONE 800160 NEL PROFILO K2417
 PRIMA DI MONTARLO A TELAIO
 INSERT THE 800160 GASKET IN THE K2417 PROFILE
 BEFORE ITS MOUNTING IN THE UPPER FRAME

det. A (1:2)

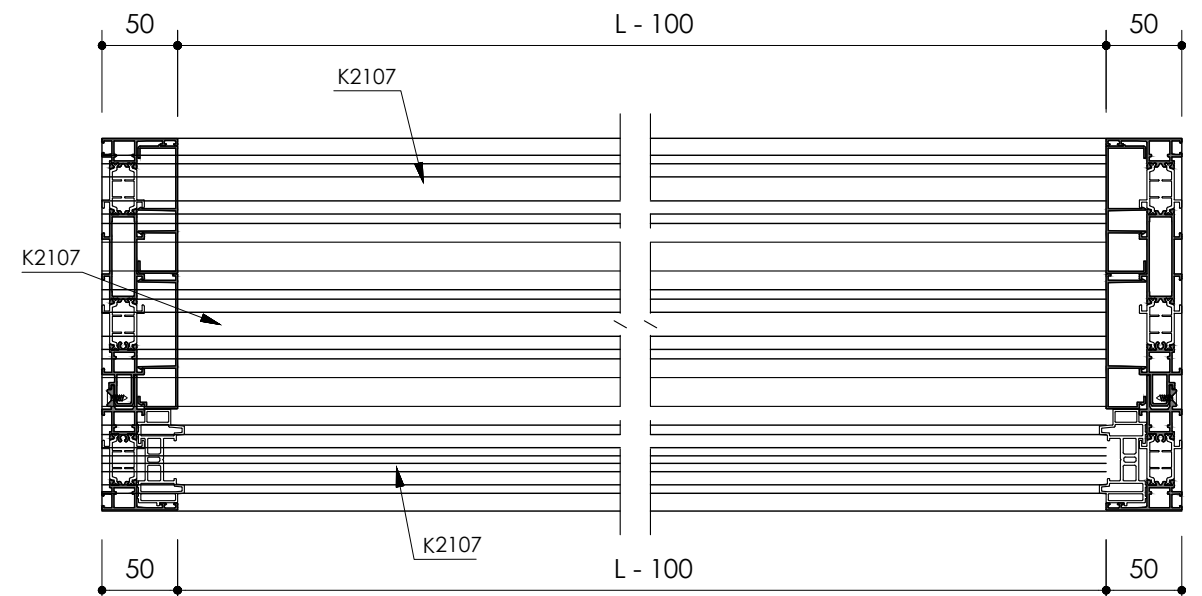


VISTA DA SOTTO
 VIEW FROM BELOW

A = 150 mm
 B ≤ 350 mm

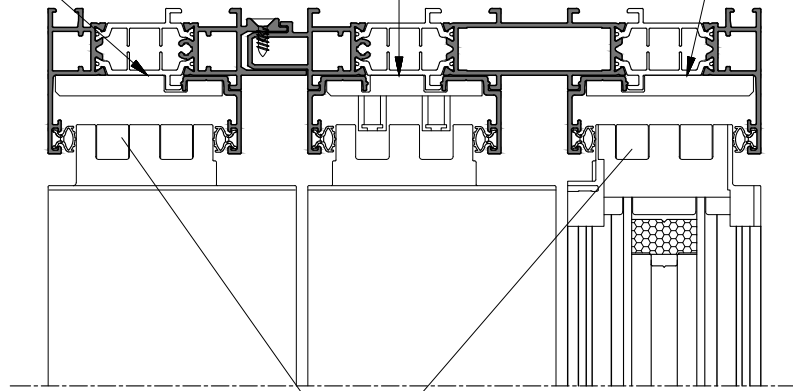


VISTA DA SOPRA
 VIEW FROM ABOVE

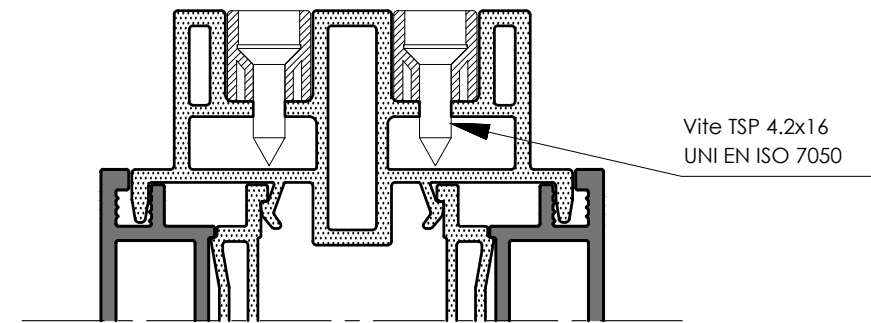


MONTAGGIO TAPPI TELAIO SOPRA ANTA
FIXED FRAME PLUGS ABOVE SASH ASSEMBLING

SIGILLARE INTERAMENTE LA SUPERFICIE DEL TAPPO A CONTATTO CON I PROFILI U02060 E U02061
 TO SEAL COMPLETELY THE SURFACE OF THE PLUGS IN CONTACT WITH U02060 AND U02061

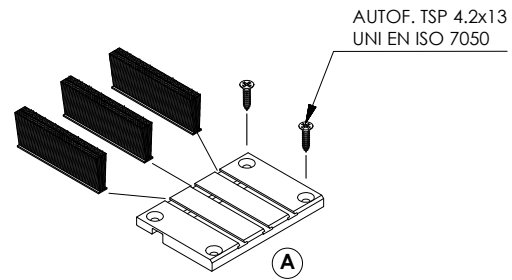


Dettaglio montaggio tappi su anta
Assembling plugs on sash detail

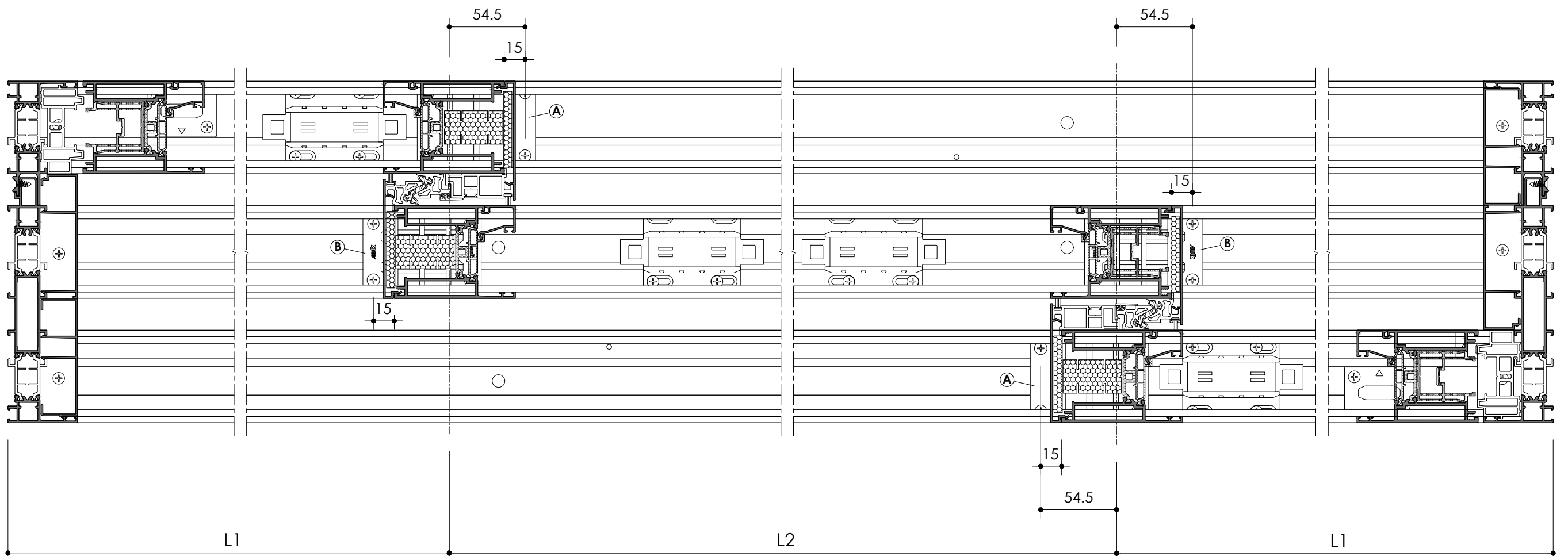
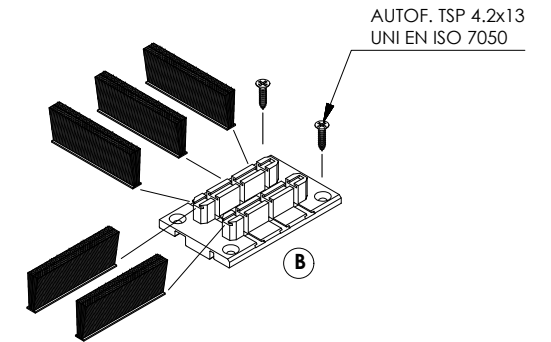


Vite TSP 4.2x16
 UNI EN ISO 7050

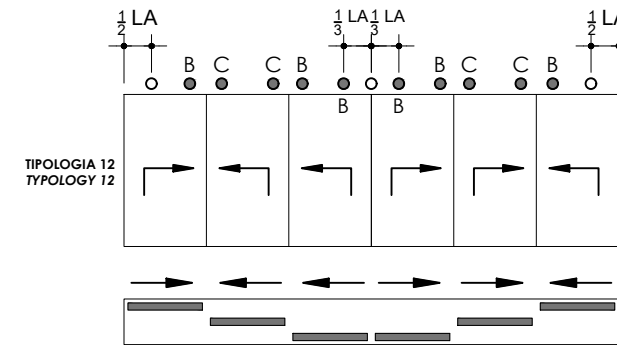
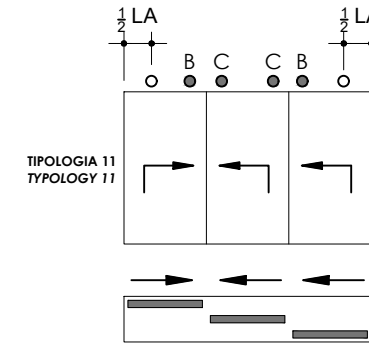
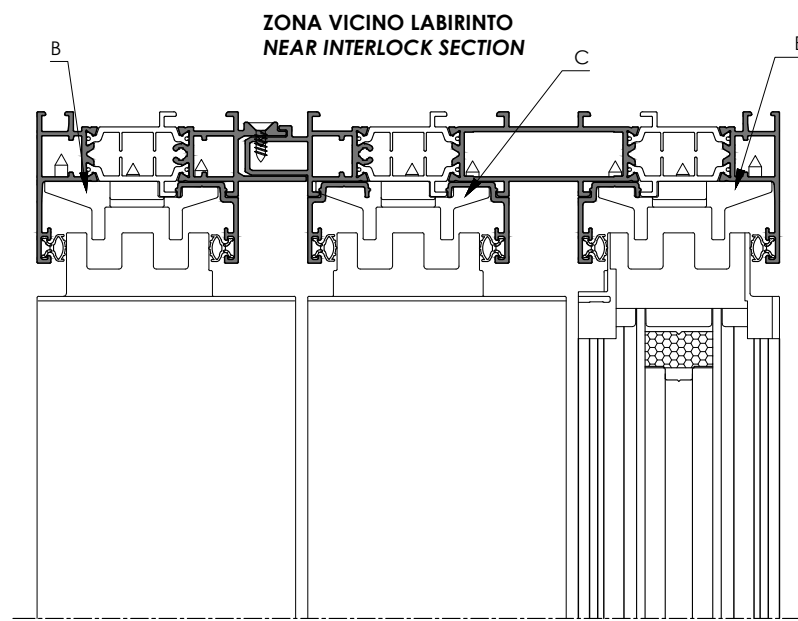
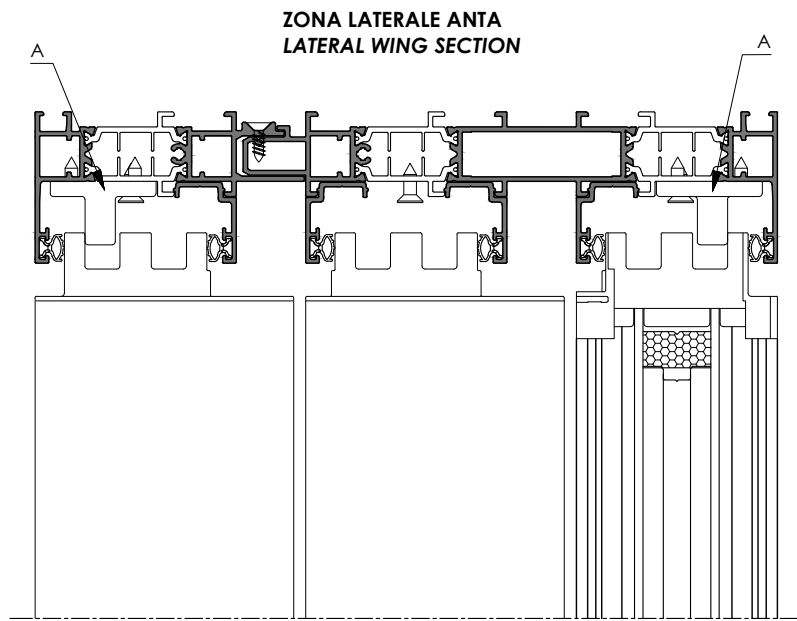
Dettaglio montaggio spazzolini su tappo sopra ante laterali
Assembly detail of toothbrushes on caps above lateral sashes



Dettaglio montaggio spazzolini su tappo sopra anta centrale
Assembly detail of toothbrushes on cap above central sash



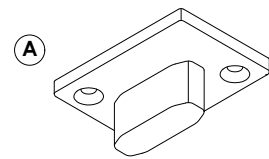
MONTAGGIO GUIDA ANTA
GUIDE SASH ASSEMBLING



GUIDA ANTA "B" & "C" "B" & "C" GUIDE SASH		
TIPOLOGIA TYPOLOGY	709235 (*) QUANTITA' QUANTITY	H02402 (*) QUANTITA' QUANTITY
11	2	2
12	6	4

(*) IN FUNZIONE DELLE DIMENSIONI DELL'ANTA
(*) IN FUNCTION OF WIDTH DIMENSION

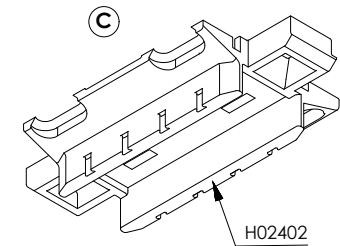
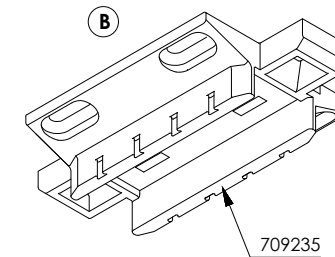
- GUIDA SUPPLEMENTARE PER ANTE CON LA > 1400 mm
- ADDITIONAL GUIDE FOR LW > 1400 mm WING



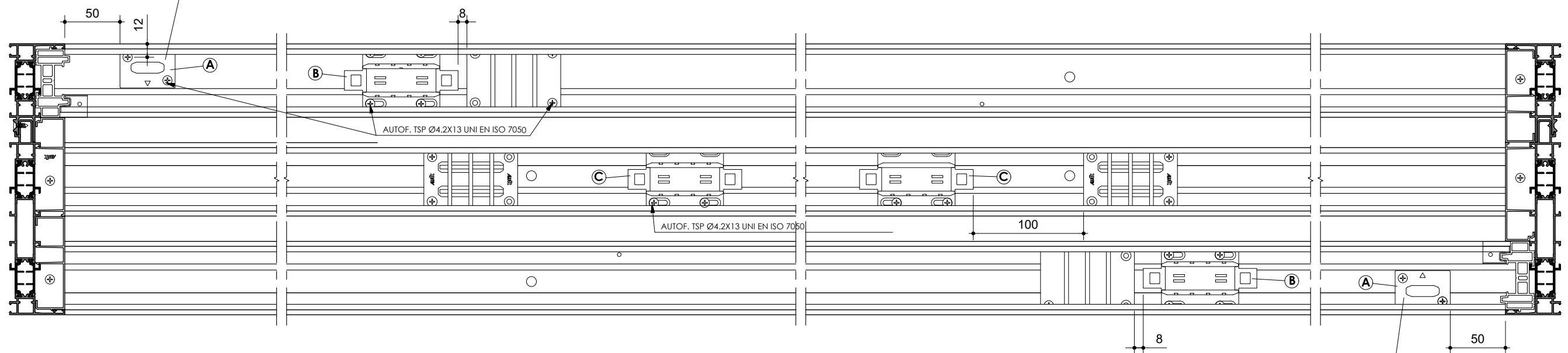
SLITTA DI ALLINEAMENTO "A" "A" ALIGNMENT SLIDE		
TIPOLOGIA TYPOLOGY	QUANTITA' QUANTITY	QUANTITA' QUANTITY
11	2	2
12	2	2

POSIZIONAMENTO GUIDA ANTA CON CARICO DI VENTO DI 1200 Pa PER CARICHI DI VENTO PIU' ELEVATI ED ANTE DI NOTEVOLI DIMENSIONI CONSULTARE L'UFFICIO TECNICO
THESE POSITIONS ARE REFERRED TO A WIND LOAD UP TO 1200 Pa IN CASE OF HIGHER WIND LOADS, IT'S NECESSARY TO GET IN TOUCH WITH ALUK TECHNICAL DEPARTEMENT

PER IL MONTAGGIO DEI GUIDA ANTA PRE-FORARE Ø3.5 mm
TO DRILL Ø3.5 mm BEFORE ASSEMBLING GUIDE WING



ATTENZIONE ALLA CORRETTA POSIZIONE (verso della freccia)
ATTENTION TO THE CORRECT POSITION



ATTENZIONE ALLA CORRETTA POSIZIONE (verso della freccia)
ATTENTION TO THE CORRECT POSITION

Allegato B

Lavorazioni angolo apribile
Openable angle machinings

SOLUZIONI COMPONENTI DA ELIMINARE / MODIFICARE
COMPONENTS SOLUTIONS TO REMOVE / CUT

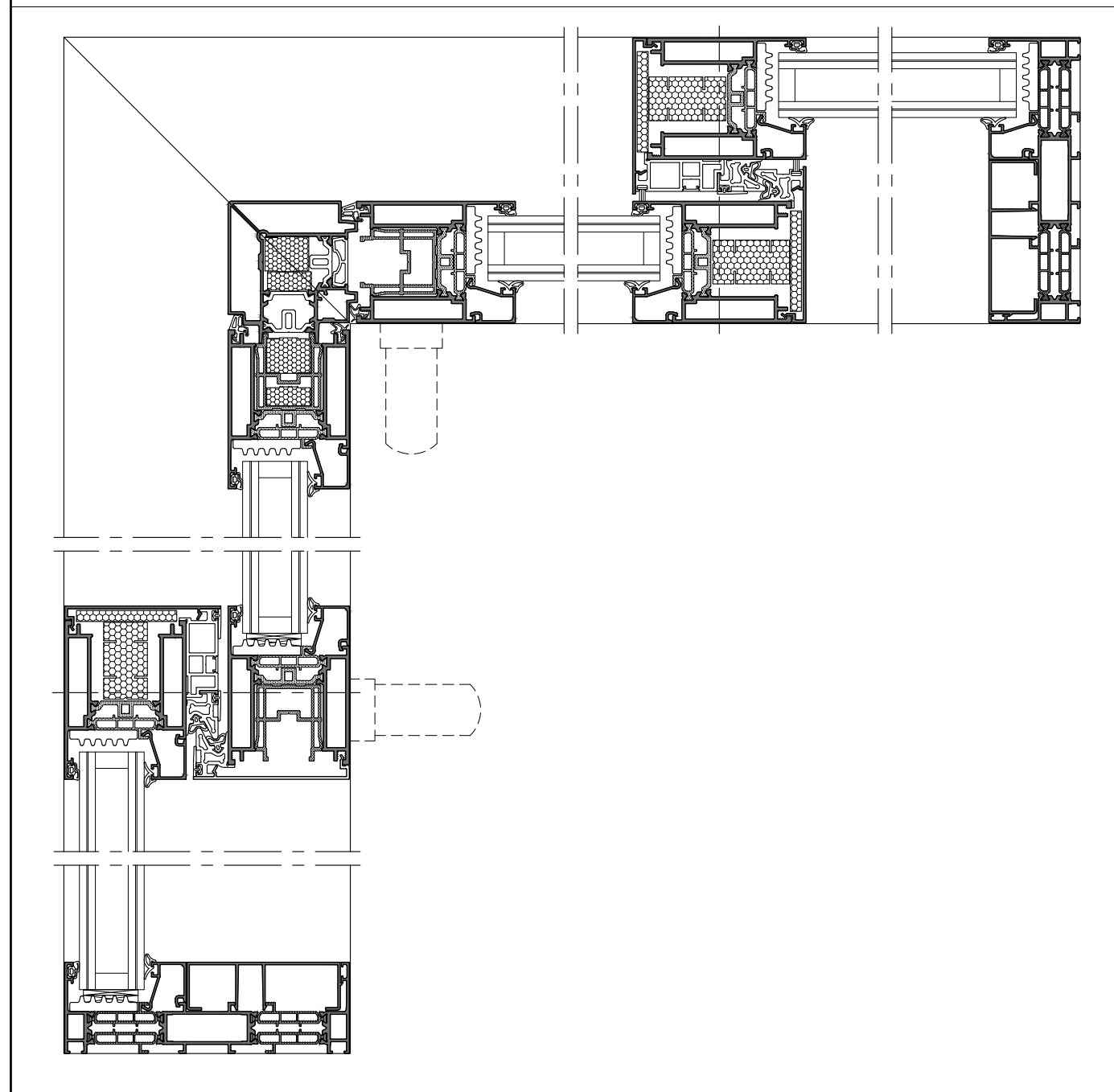
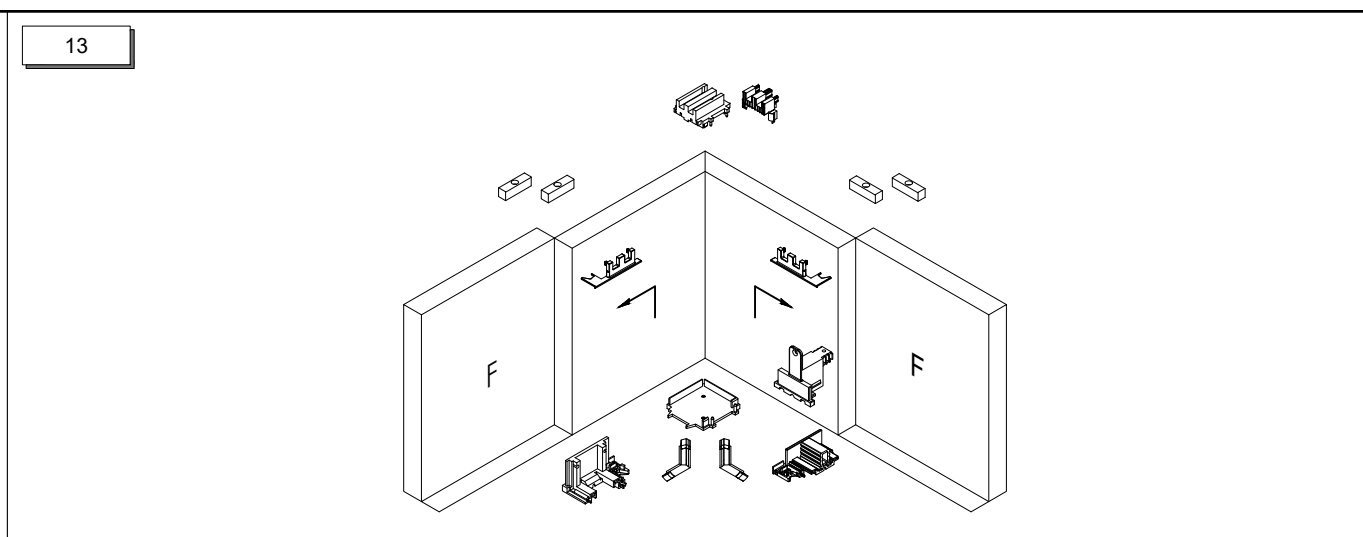
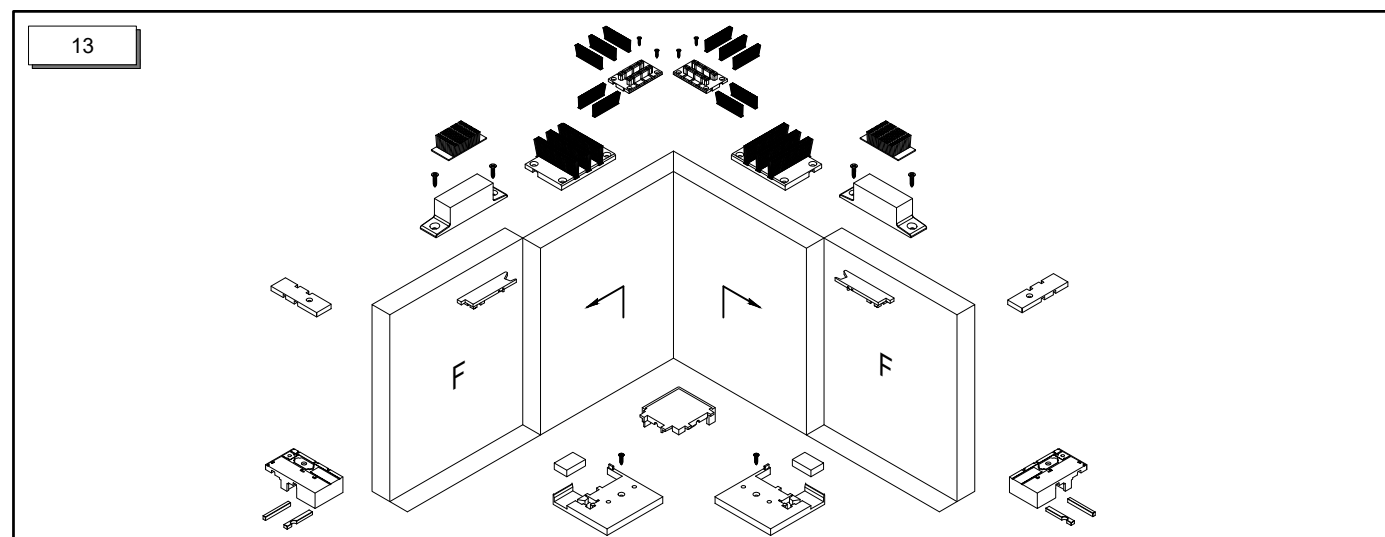


<p>13</p> <p>INTERNO INSIDE</p> <p>U02143 Montante centrale Central mullion</p>		<p>70909X</p>		<p>70910X</p>		<p>70917X</p>		<p>70918X</p>		<p>V58034</p>
<p>14</p> <p>INTERNO INSIDE</p> <p>U02143 Montante centrale Central mullion</p>		<p>V58010</p>		<p>V58011</p>		<p>70919X</p>		<p>70920X</p>		<p>V58034</p>

GLI SCHEMI DELLE FINESTRE SONO DISEGNATI IN VISTA INTERNA
 WINDOWS SCHEMES ARE SHOWN FROM INSIDE

SCHEMA POSIZIONAMENTO TAPPI - SOLUZIONE 13
PLUGS POSITIONING SCHEME - SOLUTION 13

GLI SCHEMI DELLE FINESTRE SONO DISEGNATI IN VISTA INTERNA
WINDOWS SCHEMES ARE SHOWN FROM INSIDE

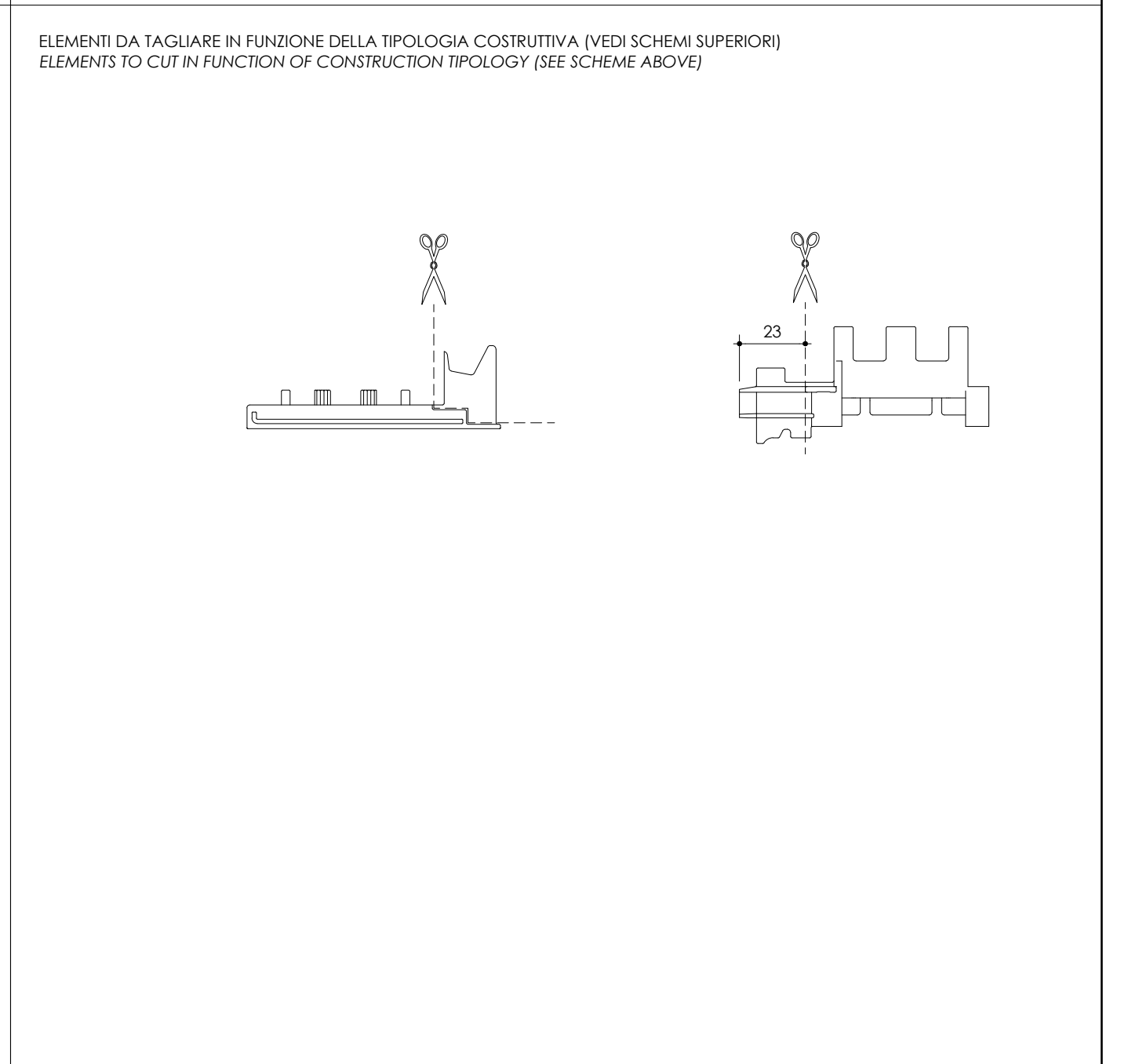
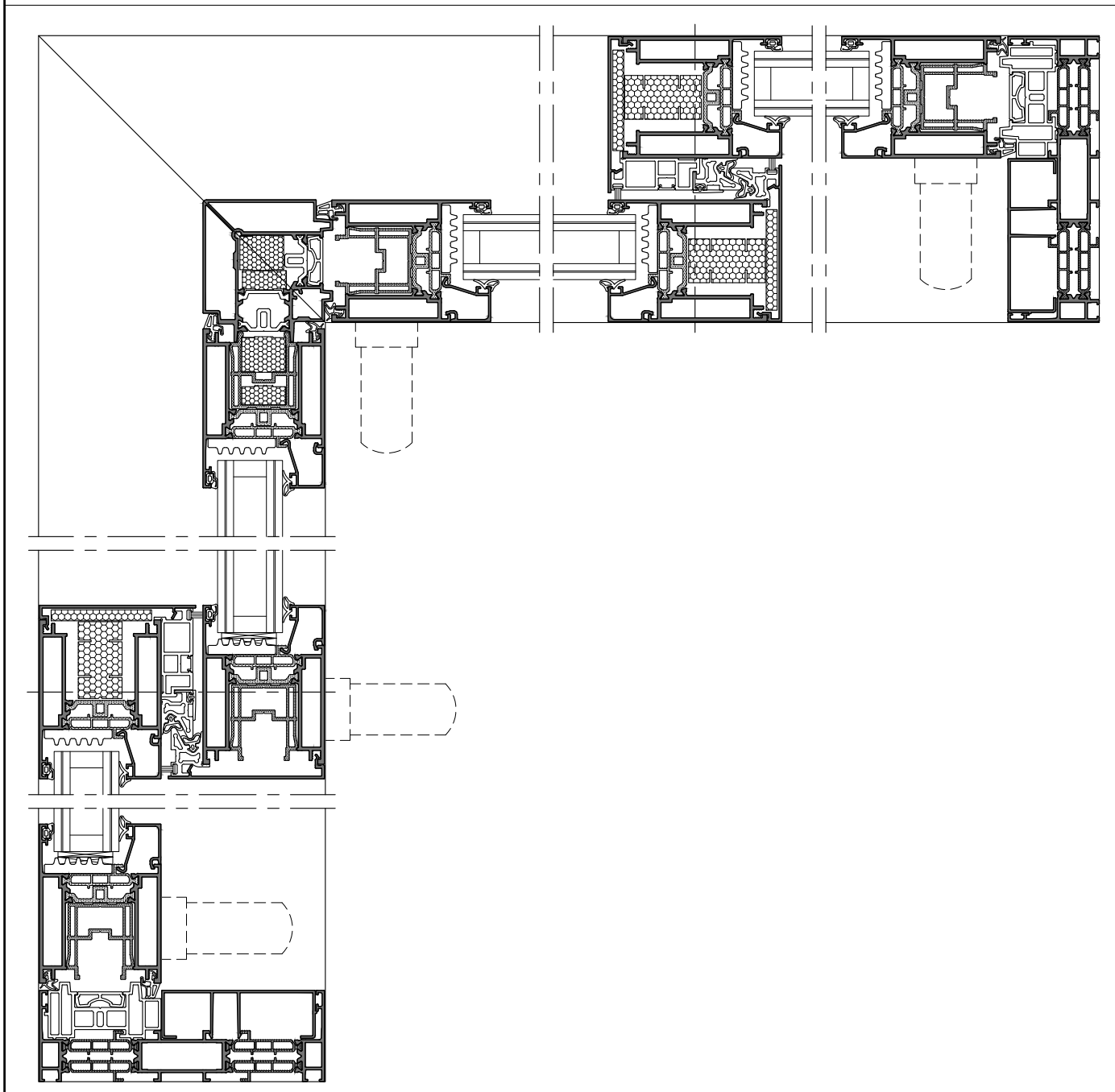
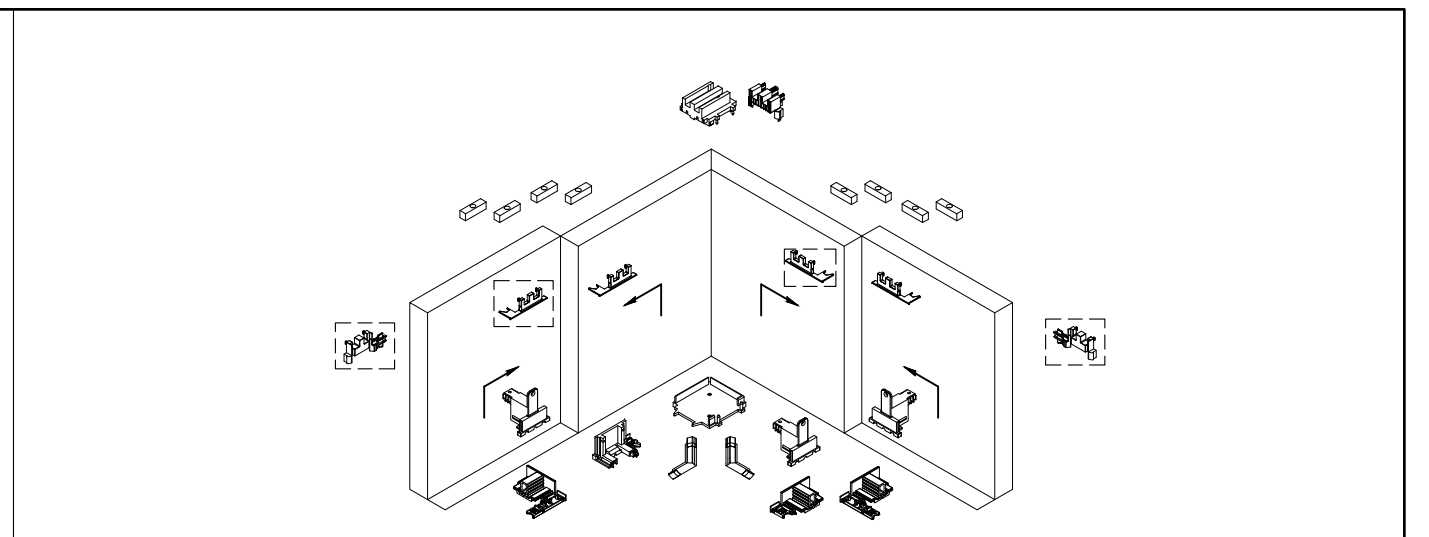
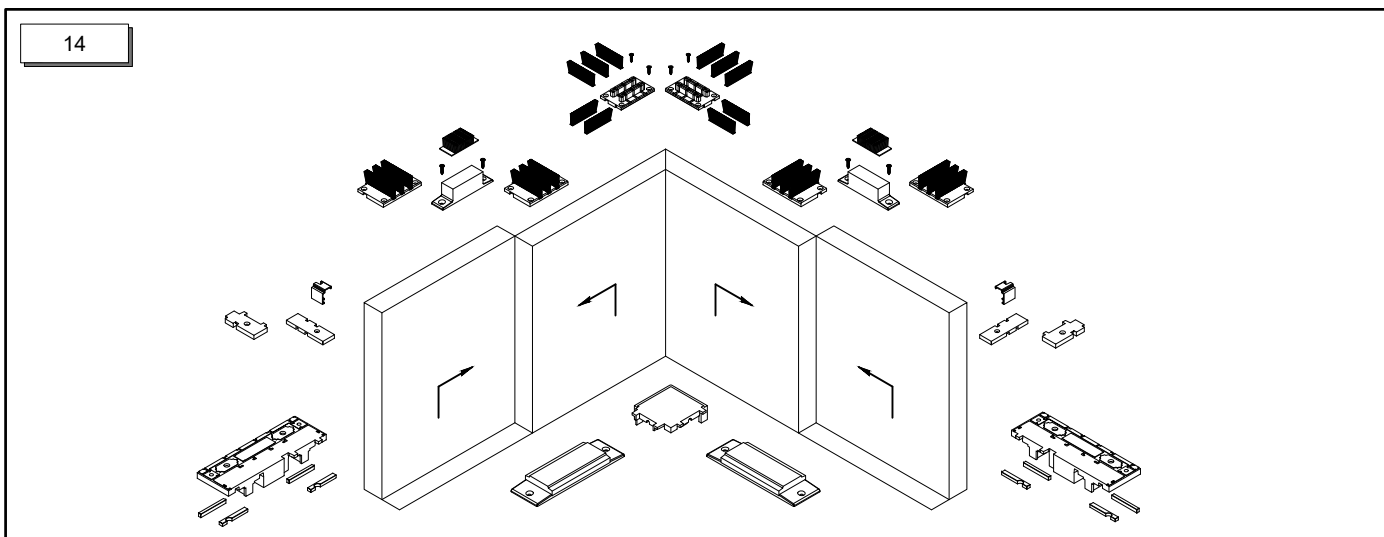


ELEMENTI DA TAGLIARE IN FUNZIONE DELLA TIPOLOGIA COSTRUTTIVA (VEDI SCHEMI SUPERIORI)
ELEMENTS TO CUT IN FUNCTION OF CONSTRUCTION TIPOLOGY (SEE SCHEME ABOVE)

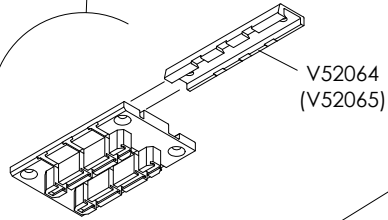
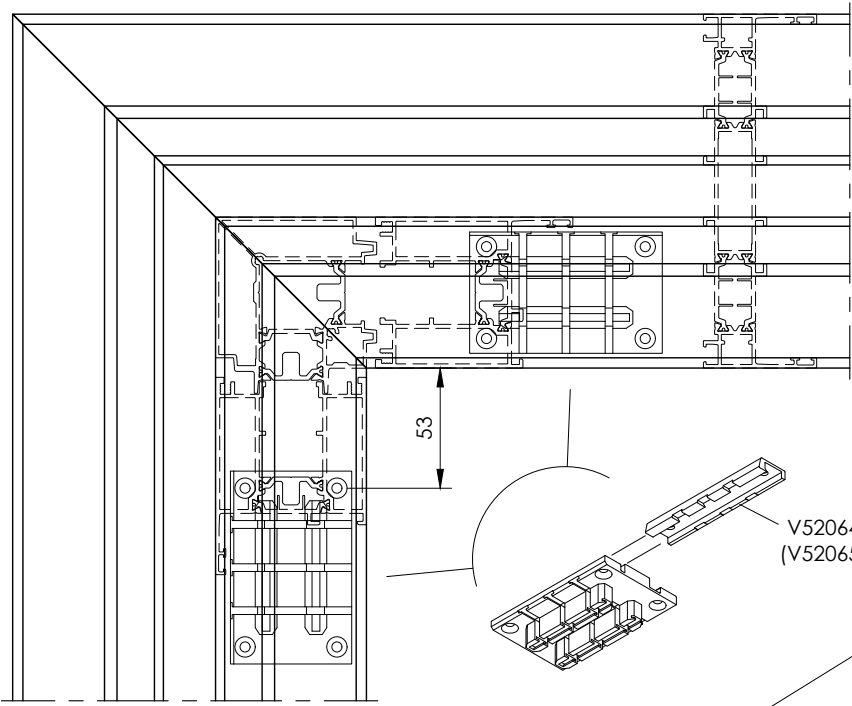
ASSEMBLAGGIO AGGIUNTIVO K2416
K2416 ADDITIONAL PROFILE ASSEMBLING

GLI SCHEMI DELLE FINESTRE SONO DISEGNATI IN VISTA INTERNA
 WINDOWS SCHEMES ARE SHOWN FROM INSIDE

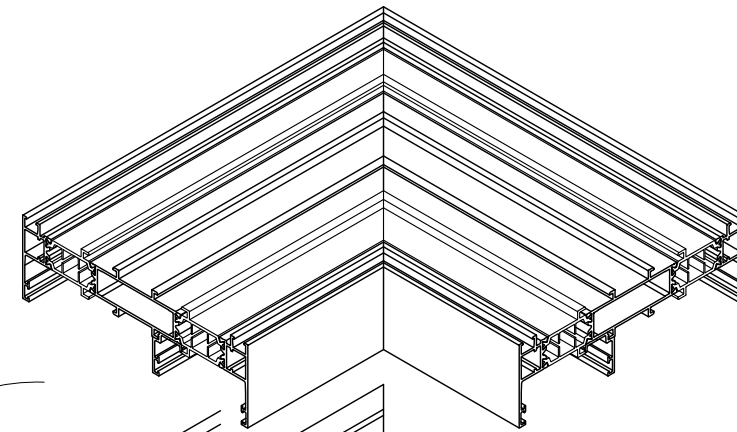
DA TAGLIARE TO CUT ▲ ANTA PRINCIPALE MAIN SASH



ANGOLO APRIBILE
OPENABLE ANGLE



V52064
(V52065)



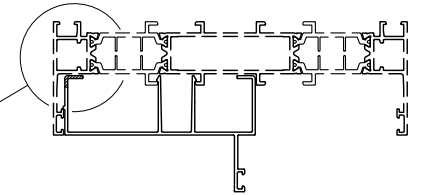
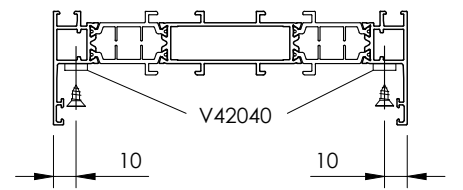
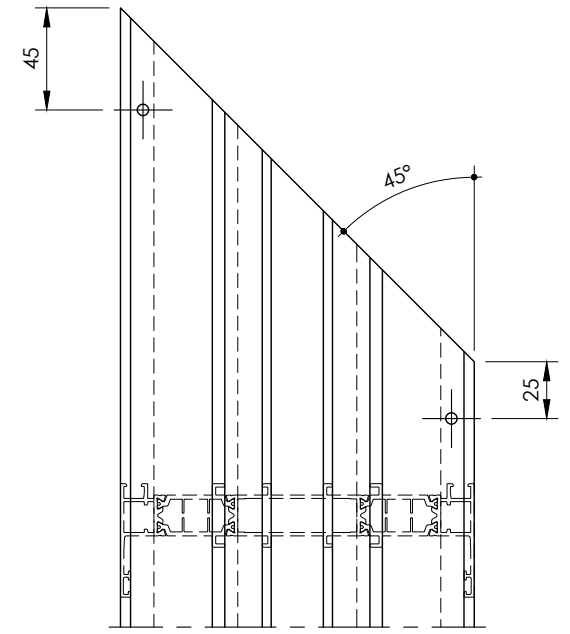
N02910

VITE AUTOF. TSP Ø4.2x25
UNI EN ISO 7050

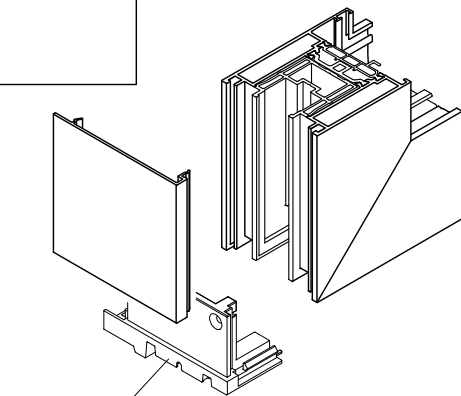
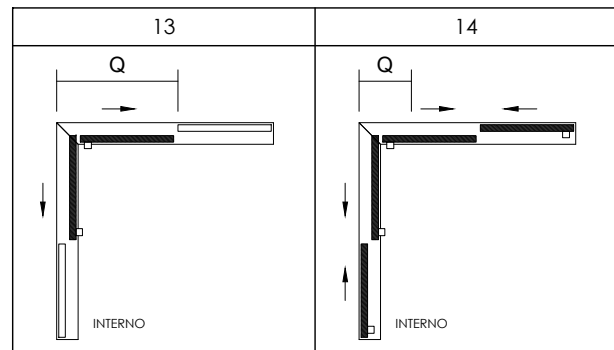
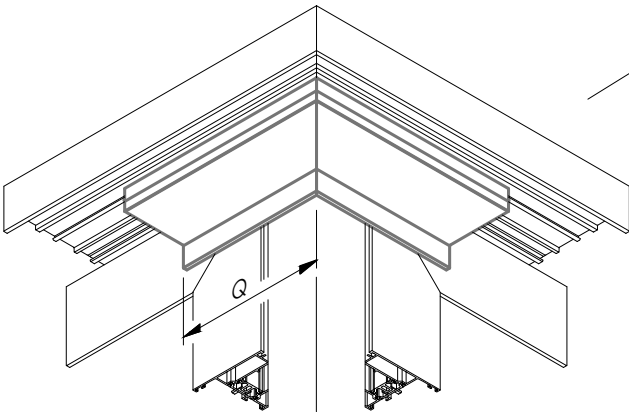
V52064
(V52065)

V59128
SOLO PER TIPOLOGIA 14
ONLY FOR 14 TYPOLOGY

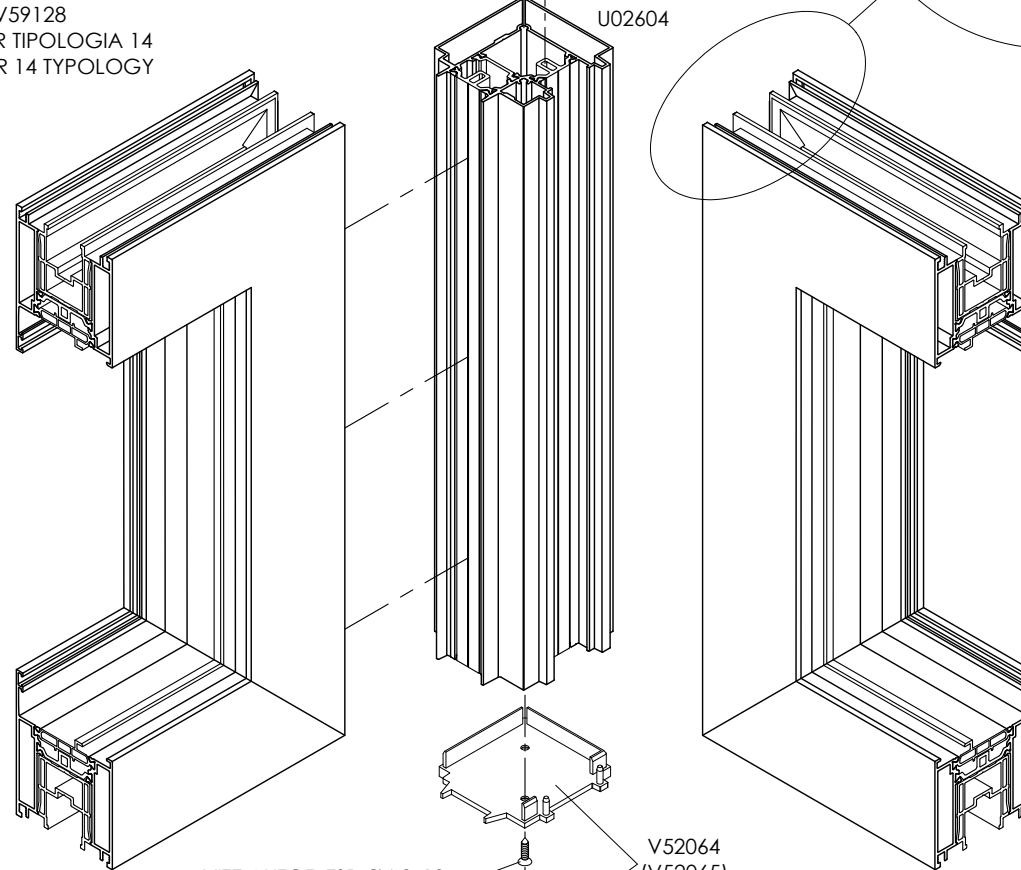
U02604



PARTE DA ASPORTARE PER 65 mm
PART TO REMOVED FOR A LENGTH OF 65 mm



V59126
(V59127)

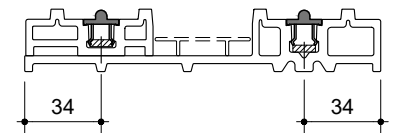
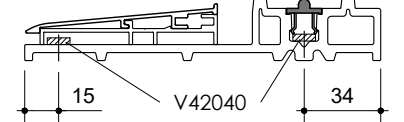


VITE AUTOF. TSP Ø4.2x13
UNI EN ISO 7050

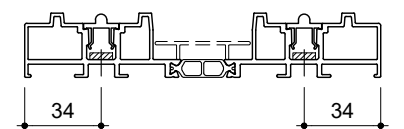
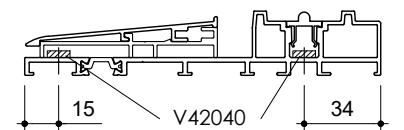
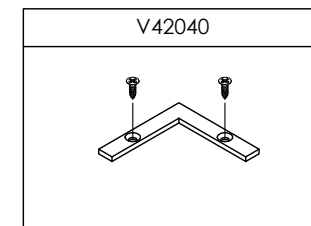
V52064
(V52065)

Parte da lavorare
Part to be removed

Binario interno	25
Binario interno	65

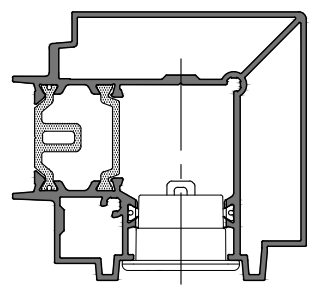
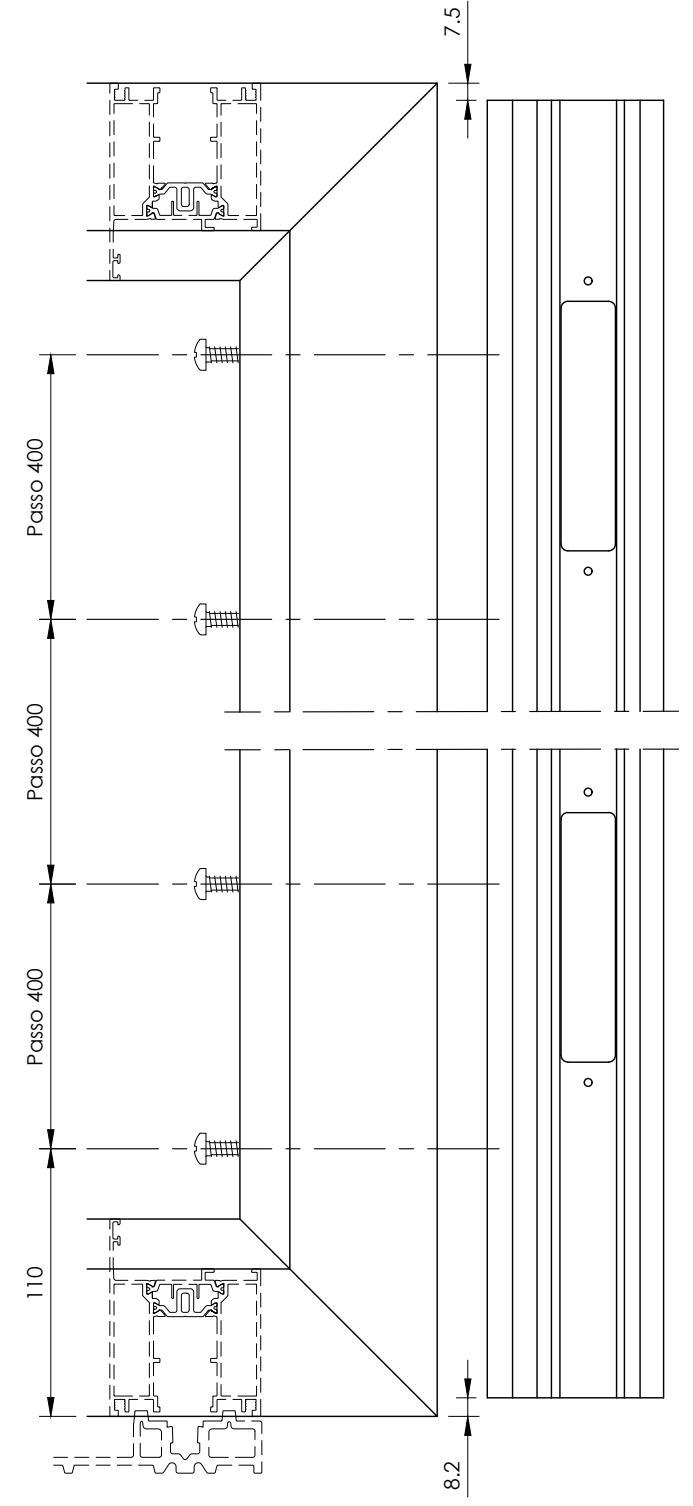
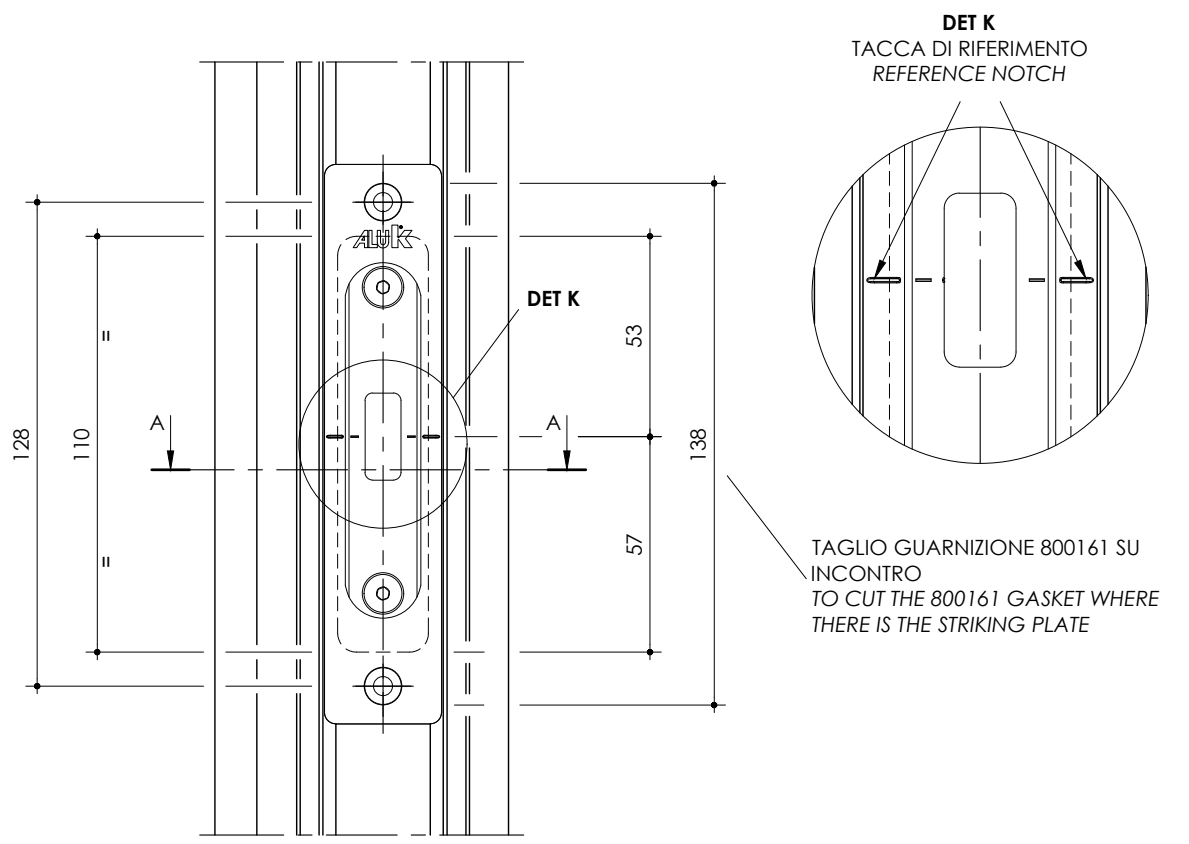
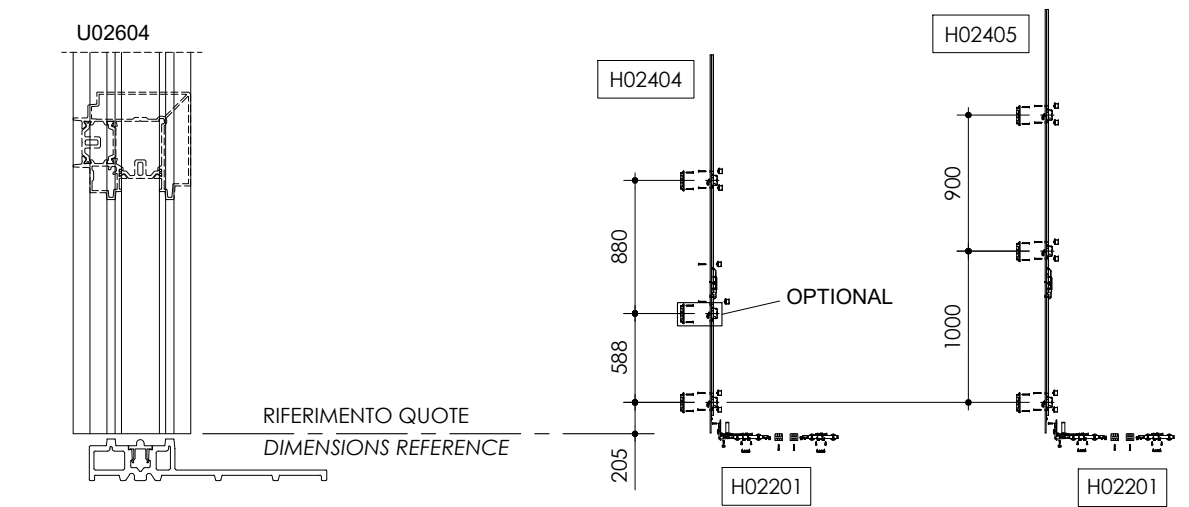
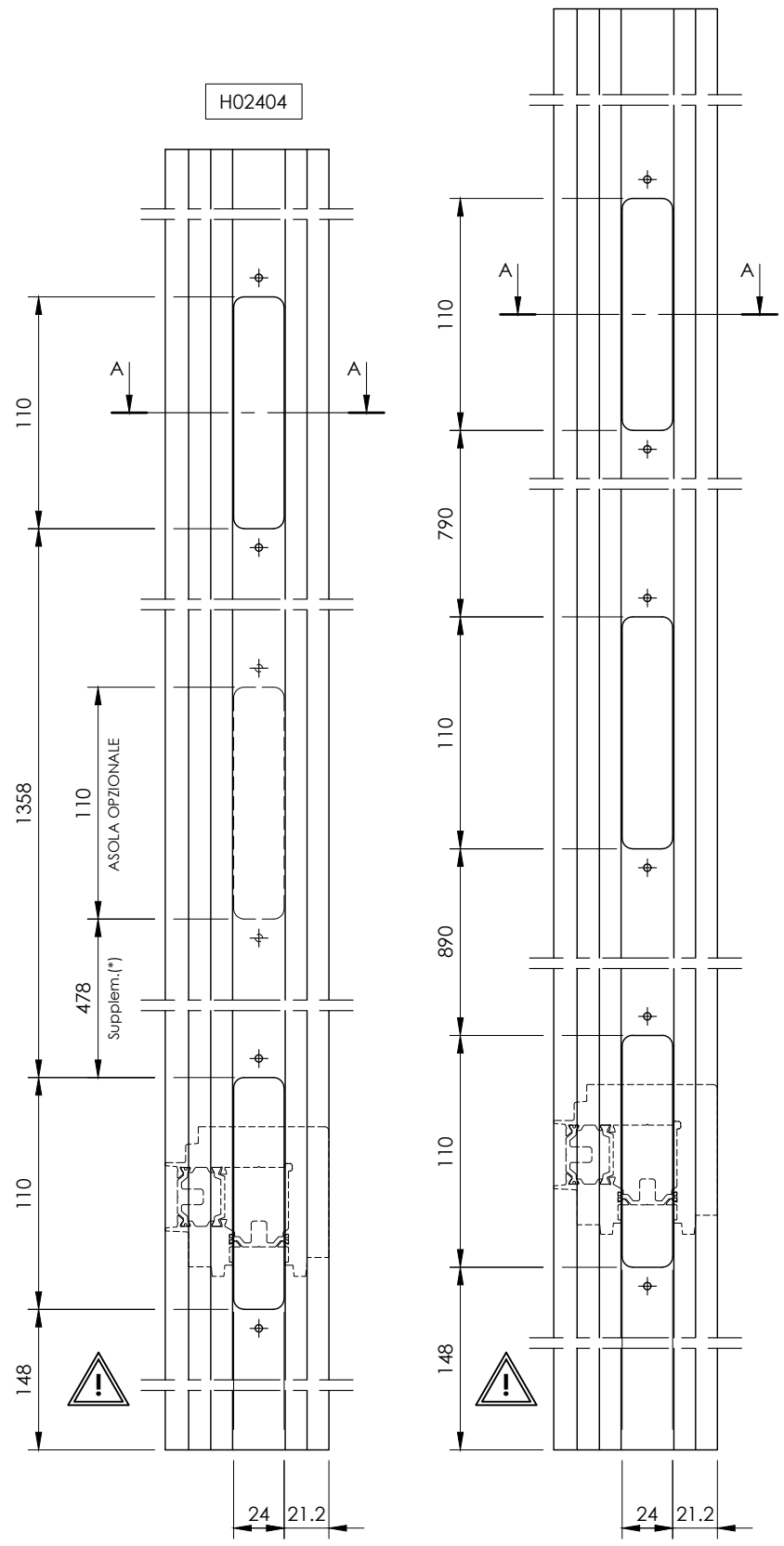


Verificare larghezza soglia prima del
montaggio del 800151
Verify the thresholds width before
800151 assembling

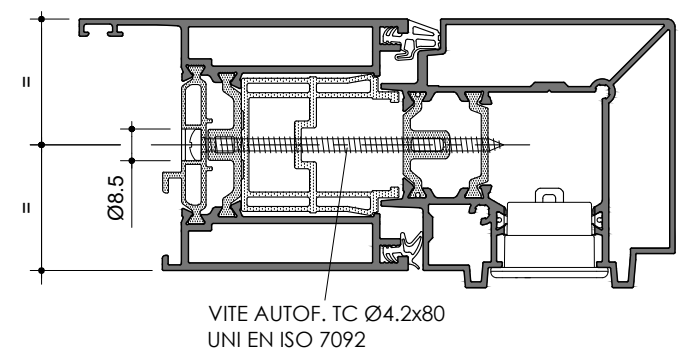


LAVORAZIONE PER MONTAGGIO INCONTRI
STRIKING PLATE MACHINING

ART. H02404
 (*)=PUNTO DI CHIUSURA SUPPLEMENTARE H02400 PER ANTIEFFRAZIONE
 (*)=ADDITIONAL LOCK H02400 FOR ANTIBURGLARY



PER FISSAGGIO INCONTRI UTILIZZARE GLI STESSI COME DIMA E PREFORARE Ø3.5mm
 USE STRIKING PLATE AS TEMPLATES TO PRE-DRILLING Ø3.5mm



Allegato C

Lavorazioni Monovia
Monorail machinings

DA TAGLIARE
TO CUT

DA ELIMINARE
TO REMOVE

▲ ANTA PRINCIPALE
MAIN SASH

<p>09DX</p> <p>INTERNO</p> <p>U02143</p> <p>Montante centrale Central mullion</p>		<p>70917X</p>		
<p>09SX</p> <p>INTERNO</p> <p>U02143</p> <p>Montante centrale Central mullion</p>		<p>70918X</p>		
<p>10</p> <p>INTERNO</p> <p>U02143</p> <p>Montante centrale Central mullion</p>		<p>70917X + 70918X</p>		

GLI SCHEMI DELLE FINESTRE SONO DISEGNATI IN VISTA INTERNA
WINDOWS SCHEMES ARE SHOWN FROM INSIDE

<p>09DX</p> <p>INTERNO</p> <p>U02143</p> <p>Montante centrale Central mullion</p>		<p>V58003</p>		
<p>09SX</p> <p>INTERNO</p> <p>U02143</p> <p>Montante centrale Central mullion</p>		<p>V58004</p>		
<p>10</p> <p>INTERNO</p> <p>U02143</p> <p>Montante centrale Central mullion</p>		<p>V58009</p>		

GLI SCHEMI DELLE FINESTRE SONO DISEGNATI IN VISTA INTERNA
WINDOWS SCHEMES ARE SHOWN FROM INSIDE

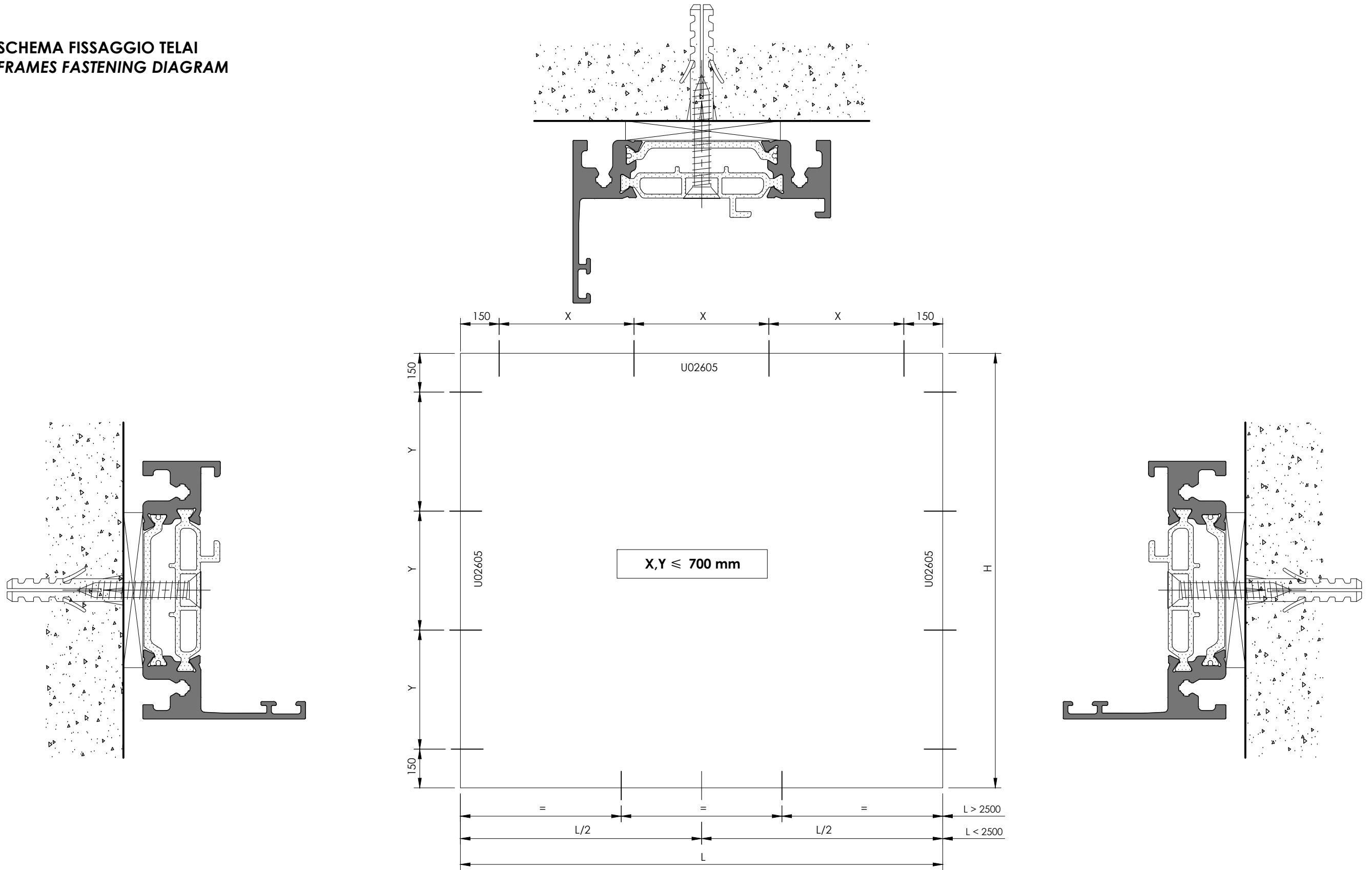
SCHEMA POSIZIONAMENTO TAPPI
PLUGS POSITIONING SCHEME

GLI SCHEMI DELLE FINESTRE SONO DISEGNATI IN VISTA INTERNA - WINDOWS SCHEMES ARE SHOWN FROM INSIDE

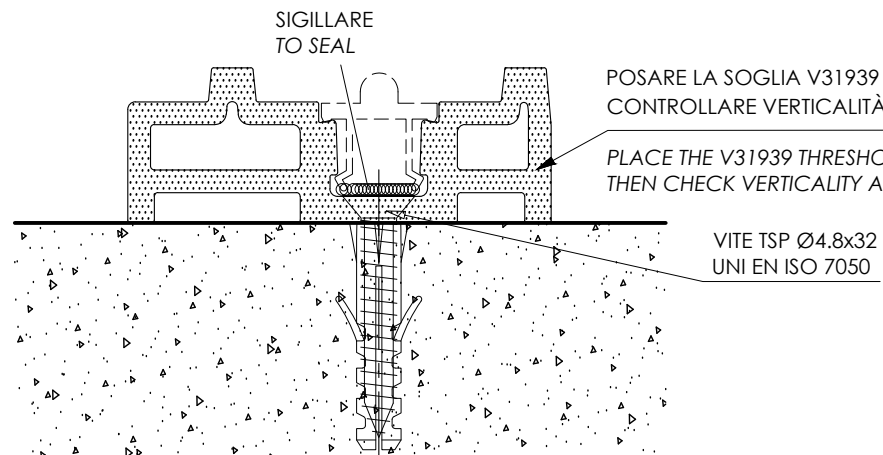
▲ ANTA PRINCIPALE
 MAIN SASH

<p>09.DX</p>	<p>POSIZIONAMENTO TAPPI SU TELAIO POSITIONING OF PLUGS ON FRAME</p>	<p>10</p>	<p>POSIZIONAMENTO TAPPI SU TELAIO POSITIONING OF PLUGS ON FRAME</p>
<p>09.DX</p>	<p>POSIZIONAMENTO TAPPI SU ANTA POSITIONING OF PLUGS ON SASH</p>	<p>10</p>	<p>POSIZIONAMENTO TAPPI SU ANTA POSITIONING OF PLUGS ON SASH</p>
<p>U02605</p> <p>ESTERNO</p> <p>U02143</p> <p>INTERNO</p>	<p>ELEMENTI DA TAGLIARE IN FUNZIONE DELLA TIPOLOGIA COSTRUTTIVA (VEDI SCHEMI SUPERIORI) ELEMENTS TO CUT IN FUNCTION OF CONSTRUCTION TIPOLOGY (SEE SCHEME ABOVE)</p>		
<p>23</p>			

SCHEMA FISSAGGIO TELAI
FRAMES FASTENING DIAGRAM



PREFORARE LA SOGLIA V31939 E AVVITARE
SENZA SERRARE A FONDO LE VITI
PRE-DRILL THE THRESHOLD V31939 AND SCREW IN
WITHOUT TIGHTENING THE SCREWS COMPLETELY.



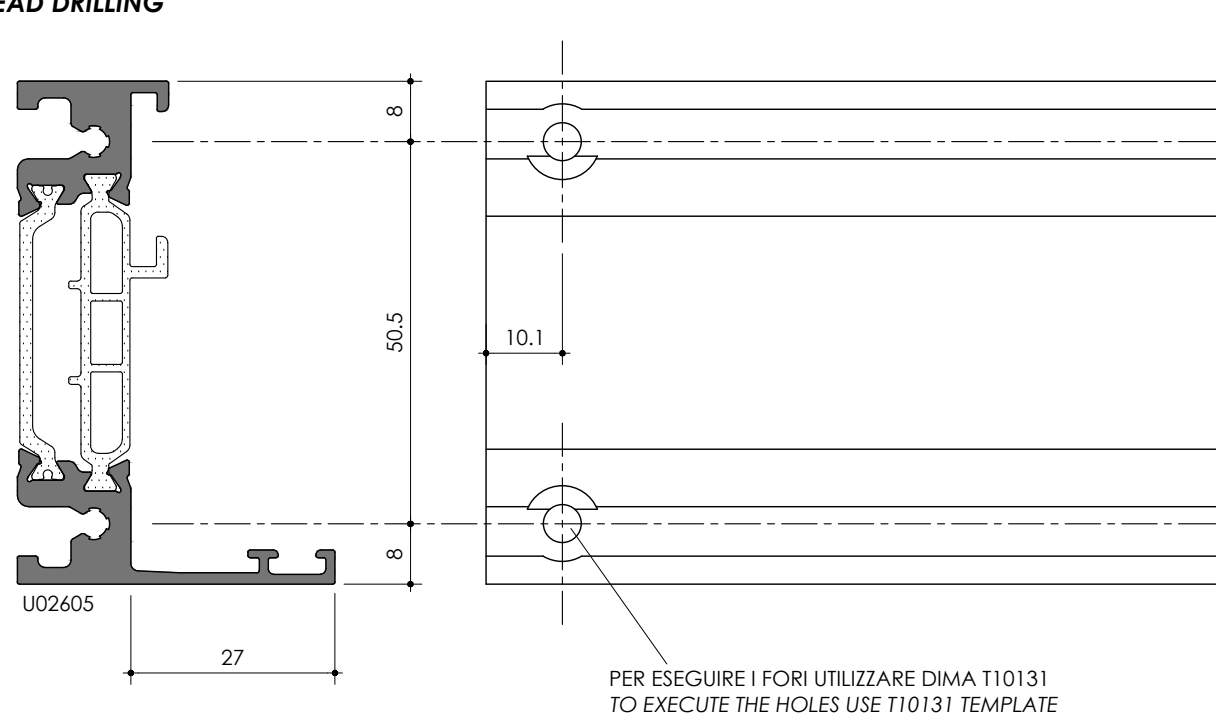
SIGILLARE
TO SEAL

POSARE LA SOGLIA V31939 SU UN SUPPORTO RIGIDO ORIZZONTALE E REGOLARE
CONTROLLARE VERTICALITÀ E ORTOGONALITÀ DEL TELAIIO
PLACE THE V31939 THRESHOLD ON A HORIZONTAL AND STEADY BEAM
THEN CHECK VERTICALITY AND SQUARENESS OF THE FRAME

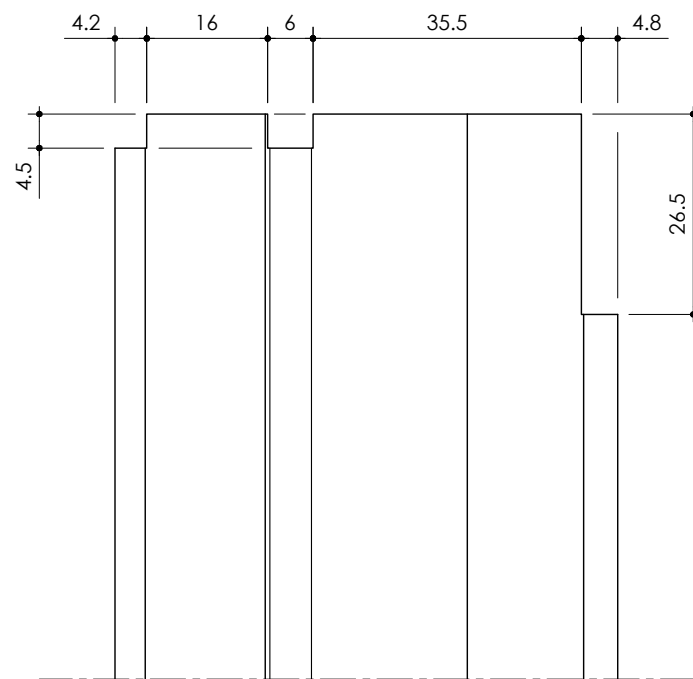
VITE TSP Ø4.8x32
UNI EN ISO 7050

LAVORAZIONI PER GIUNZIONE TELAIO A 90°
MACHINING FOR FIXED FRAME 90° JUNCTION

FORATURA CIELO
HEAD DRILLING

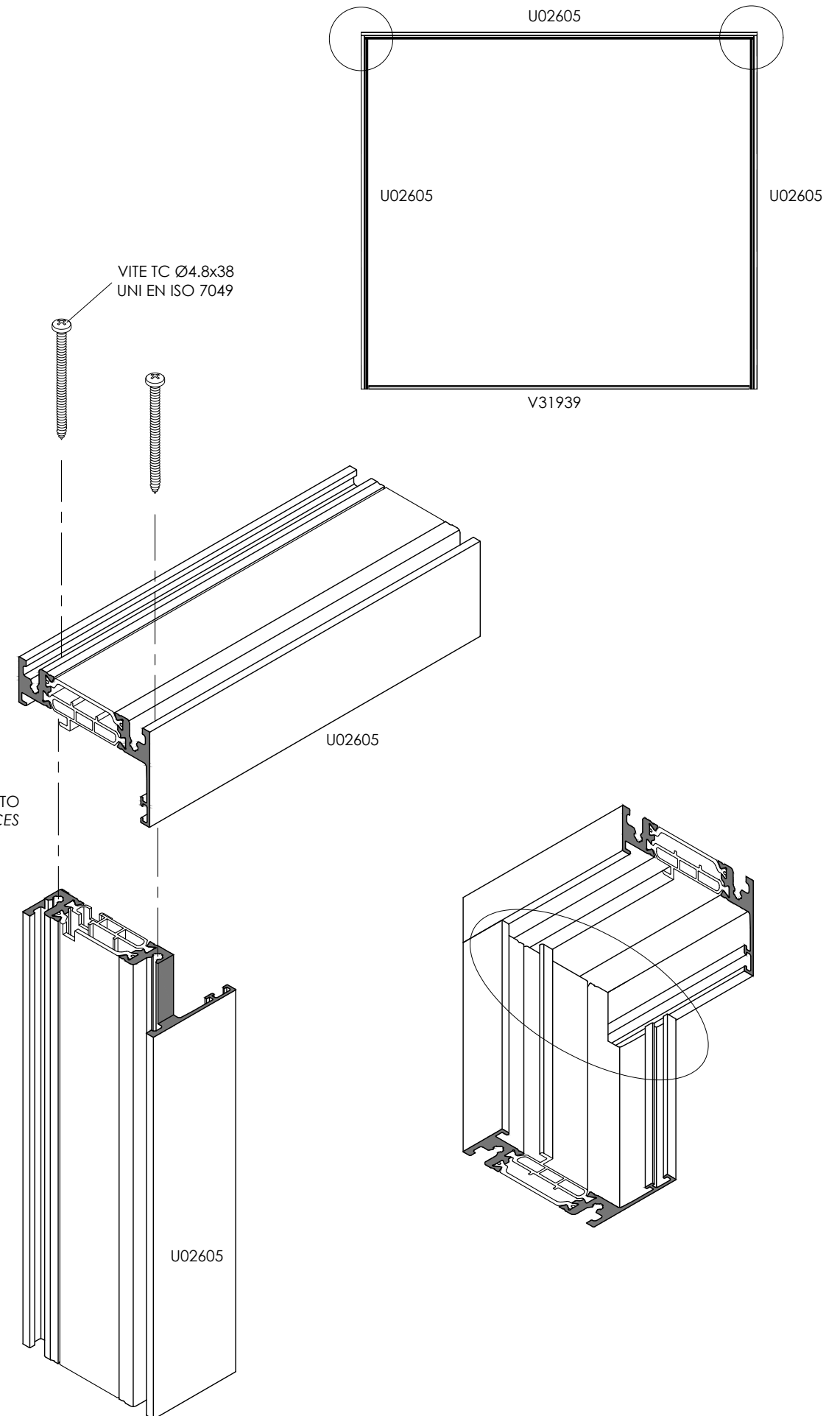


LAVORAZIONE MONTANTE
MULLION MACHINING

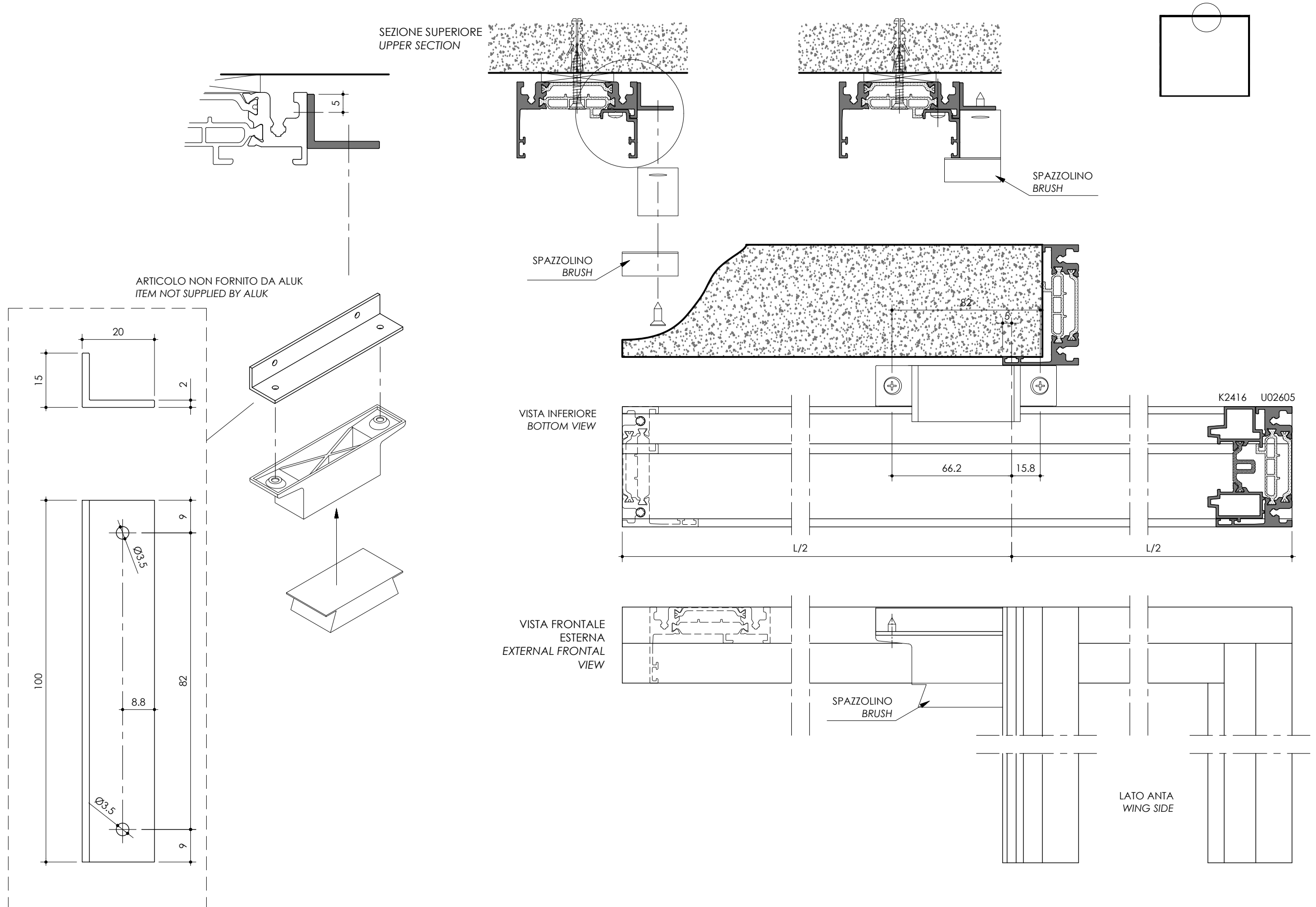


PER QUESTA LAVORAZIONE UTILIZZARE GRUPPO FRESA 900161
 TO EXECUTE THIS MILLING WORK, USE ART. 900161 MILLING CUTTER

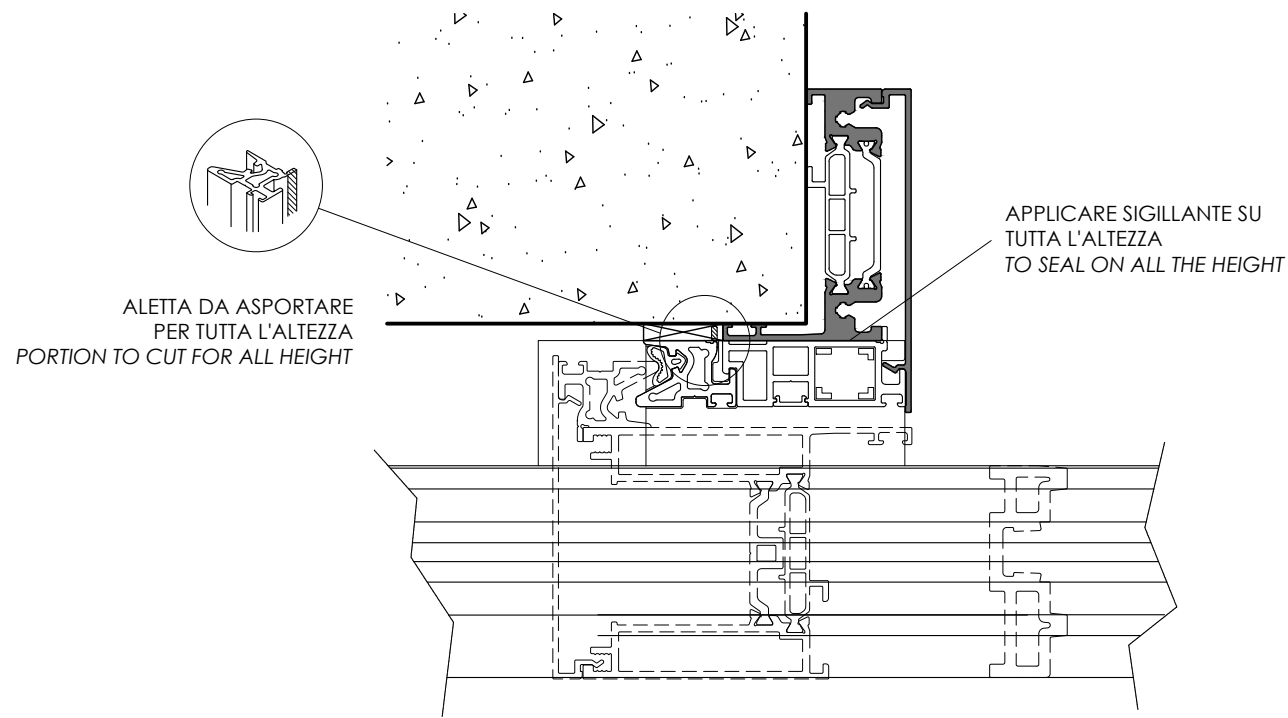
SIGILLARE LE SUPERFICI DI CONTATTO
 SEALING CONTACT SURFACES



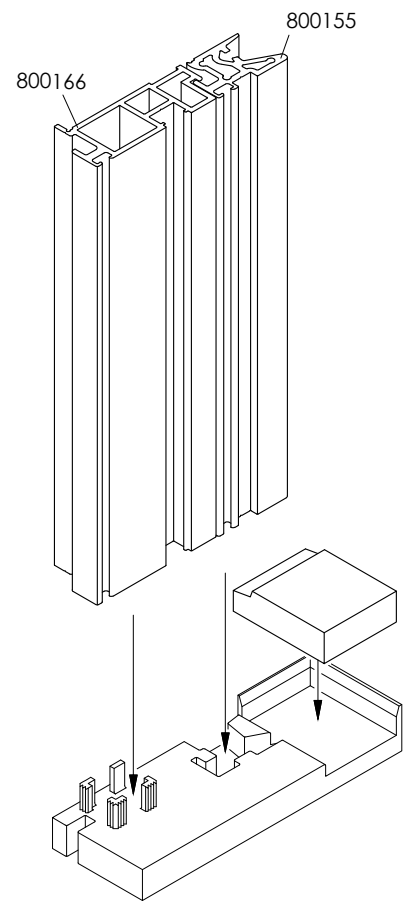
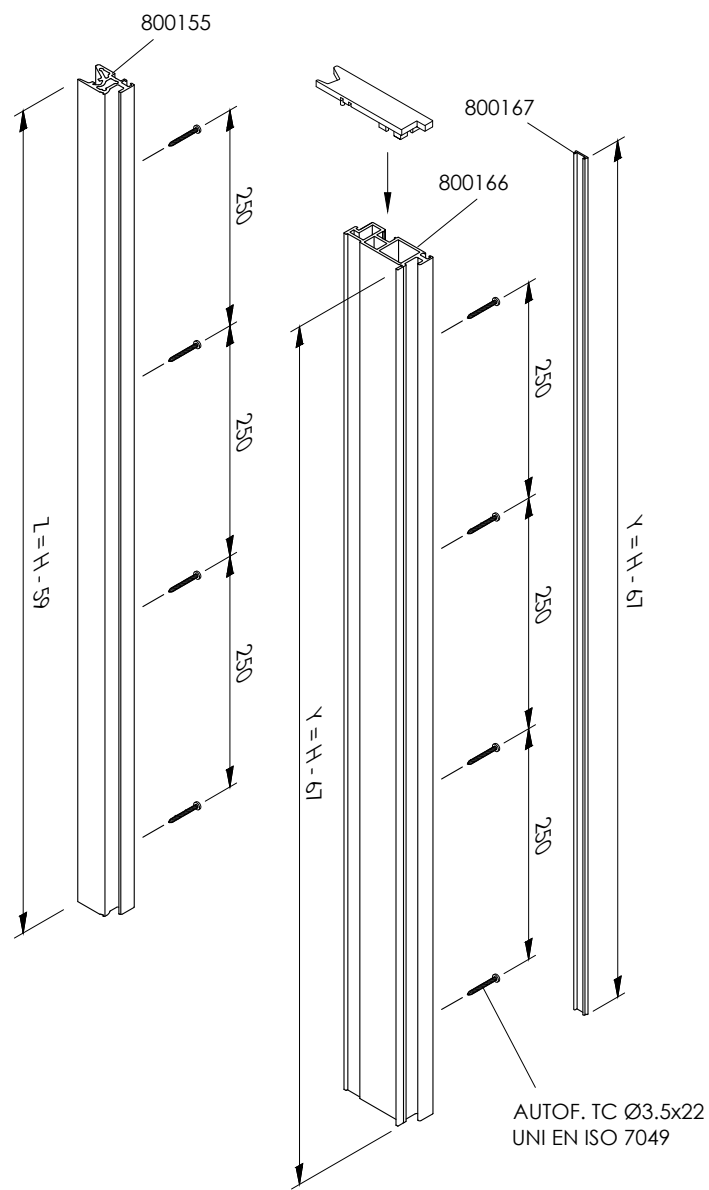
MONTAGGIO TAPPO CENTRALE SUPERIORE
CENTRAL UPPER PLUG ASSEMBLY



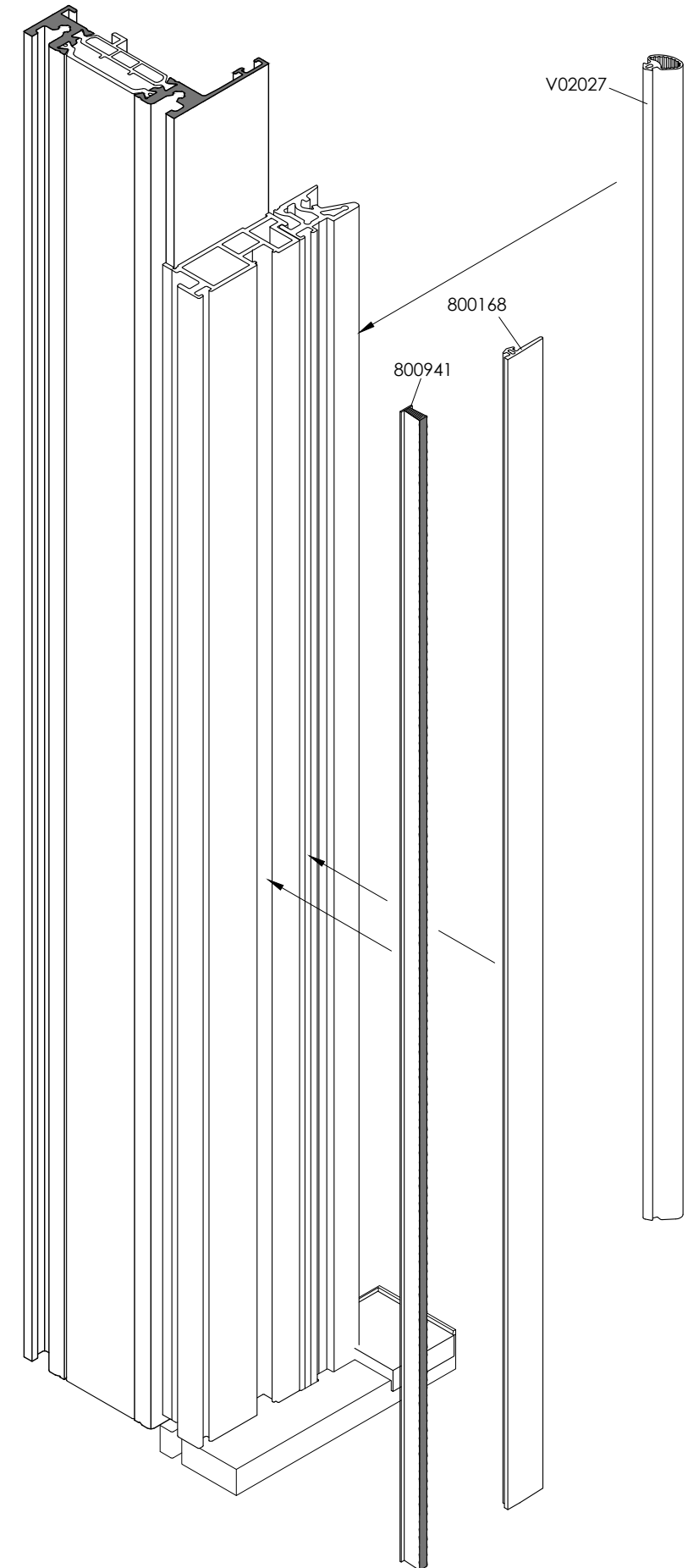
MONTAGGIO LABIRINTO FISSO
FIXED INTERLOCK ASSEMBLING



PER IN MONTAGGIO DEL 800155/800166 PREFORARE Ø3
 TO DRILL Ø3 BEFORE ASSEMBLE 800155/800166



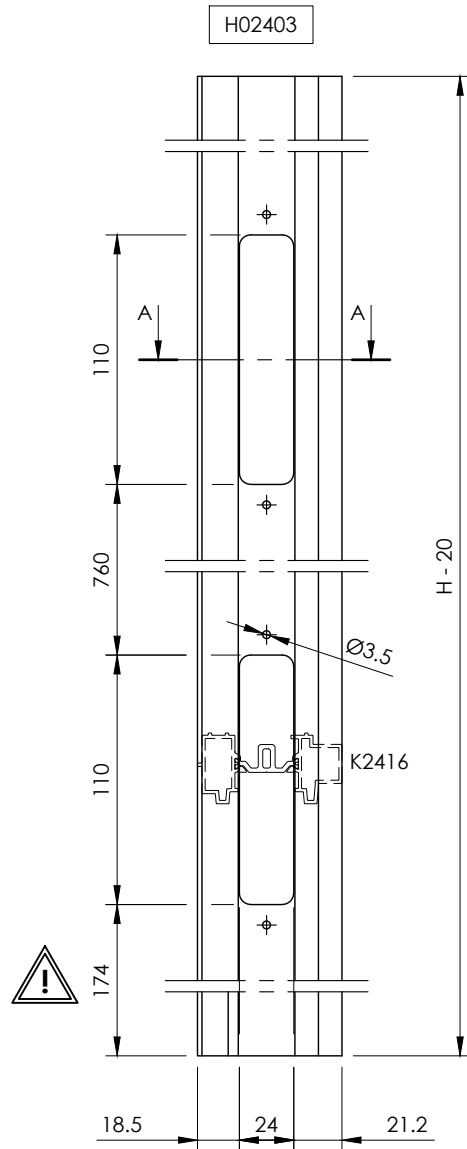
ASSEMBLARE IL LABIRINTO 800155 E L'AGGIUNTIVO 800166 CON IL TAPPO INFERIORE PRIMA DI FISSARLI AL MONTANTE FISSO U02605
 ASSEMBLING THE LABYRINTH 800155 AND THE ADDITIONAL 800166 WITH THE LOWER CAP BEFORE FIXING THEM AT THE FIXED FRAME U02605



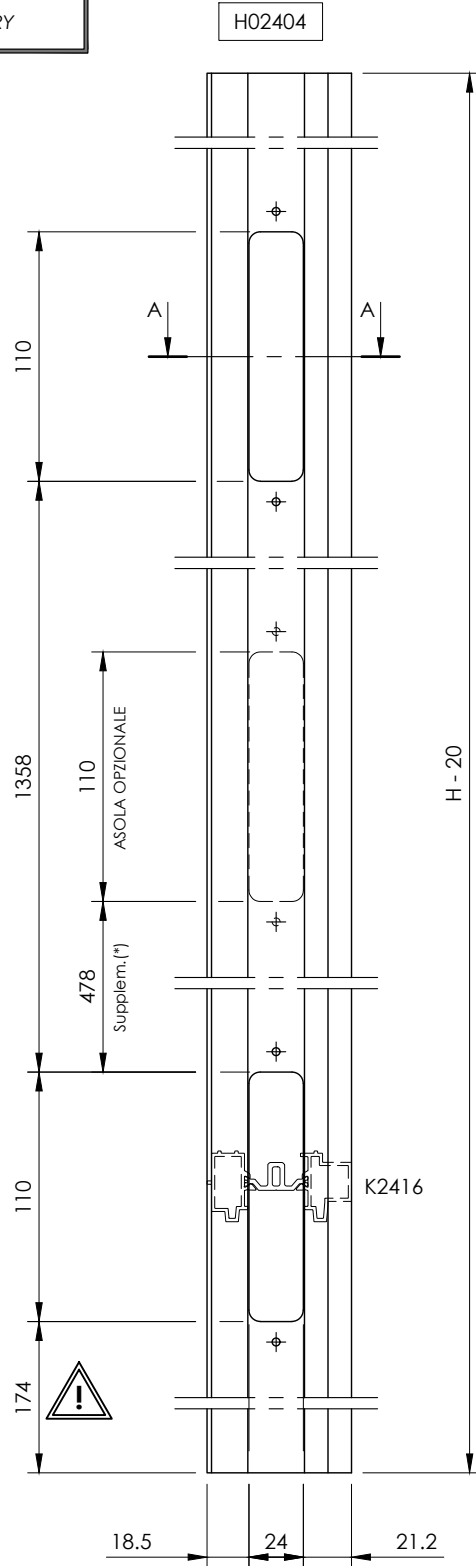
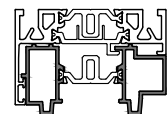
LAVORAZIONE K2416 PER INCONTRI
STRIKING PLATE K2416 MACHINING

ART. H02404
 (*)=PUNTO DI CHIUSURA SUPPLEMENTARE H02400 PER ANTIEFFRAZIONE
 (*)=ADDITIONAL LOCK H02400 FOR ANTIBURGLARY

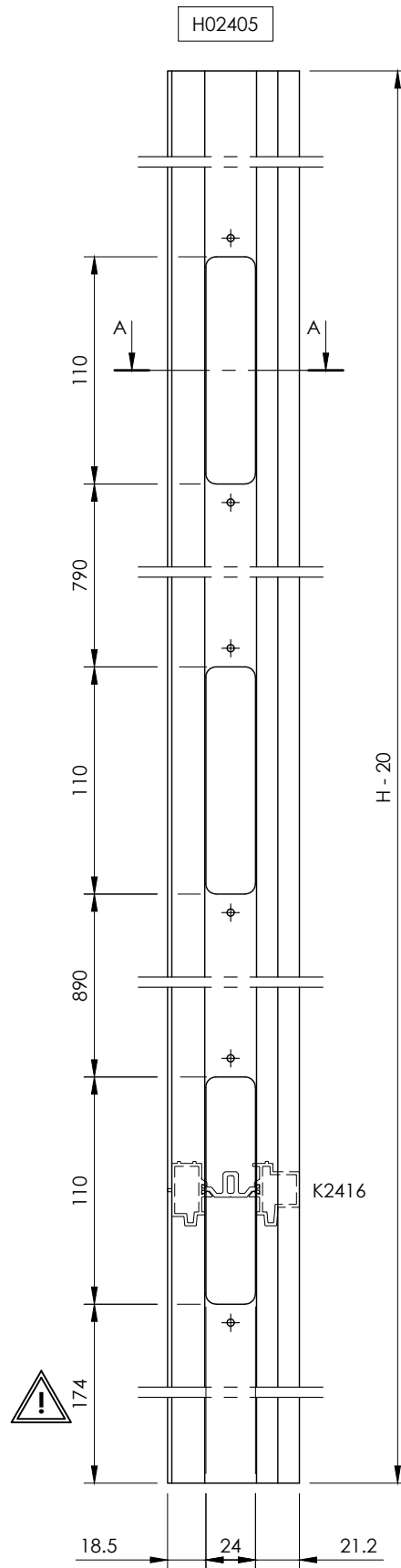
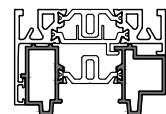
PER FISSAGGIO INCONTRI UTILIZZARE GLI STESSI COME DIMA E PREFORARE Ø3.5mm
 USE STRIKING PLATE AS TEMPLATES TO PRE-DRILLING Ø3.5mm



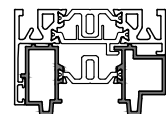
SEZ. A-A
K2416



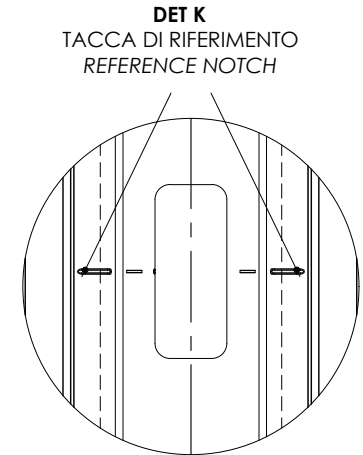
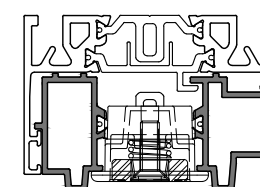
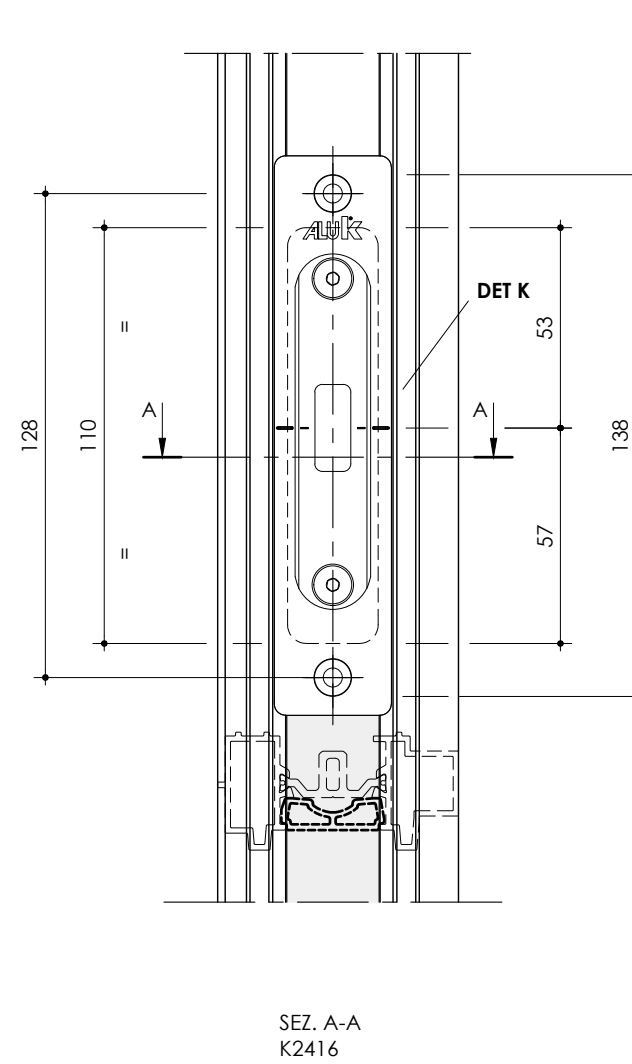
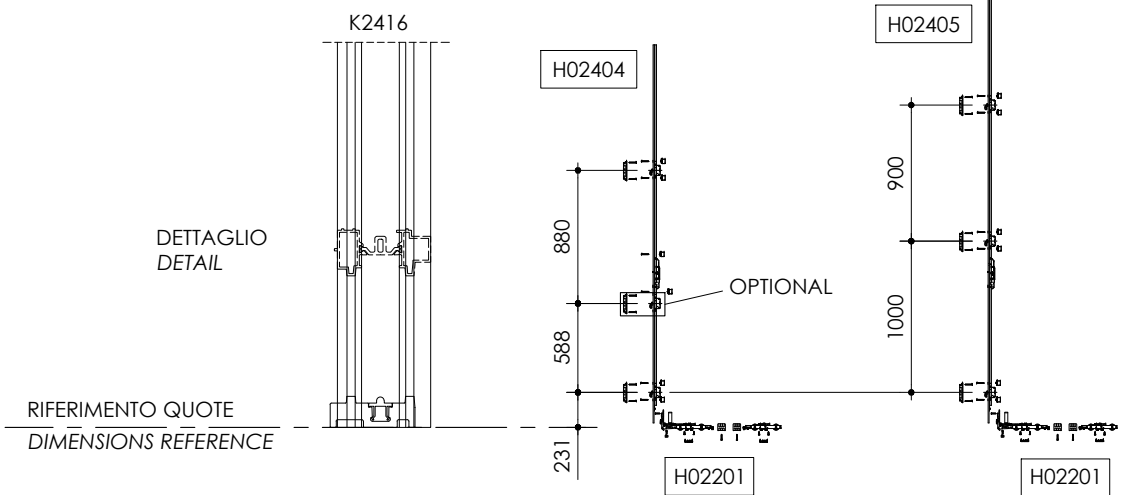
SEZ. A-A
K2416



SEZ. A-A
K2416

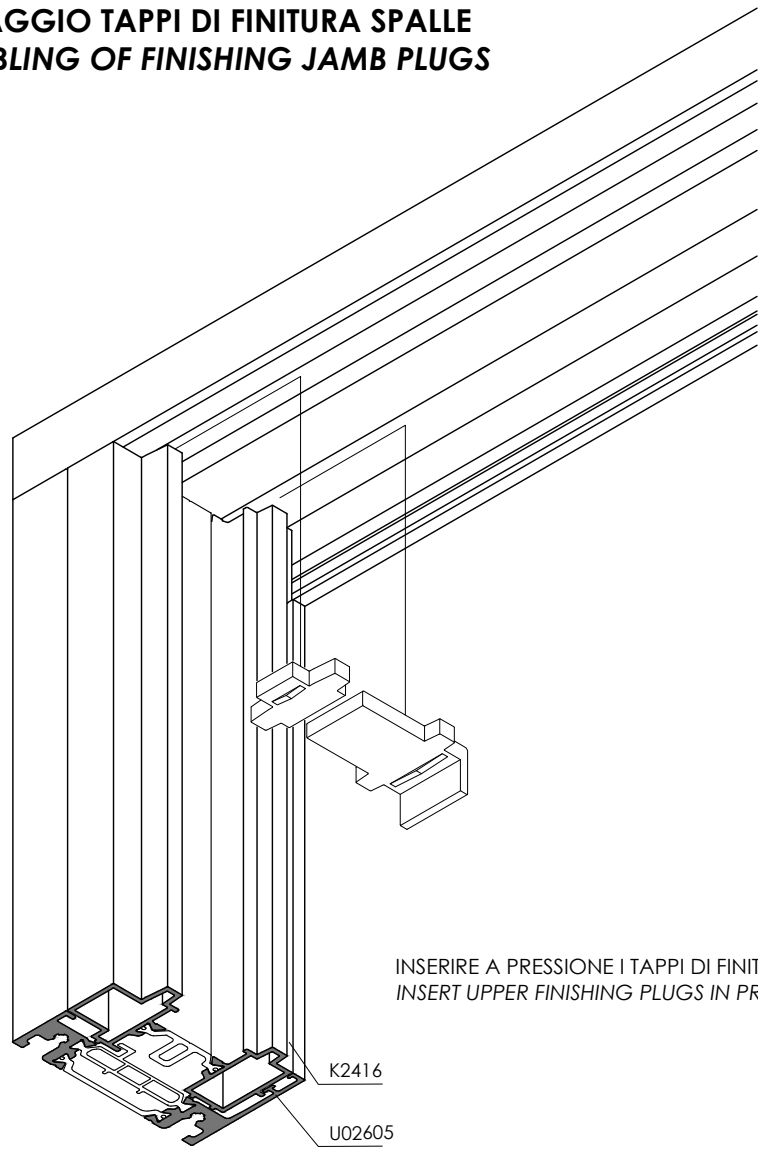


TACCA DI RIFERIMENTO QUOTE SU INCONTRI
 DIMENSION REFERENCE NOTCH ON STRIKING PLATE

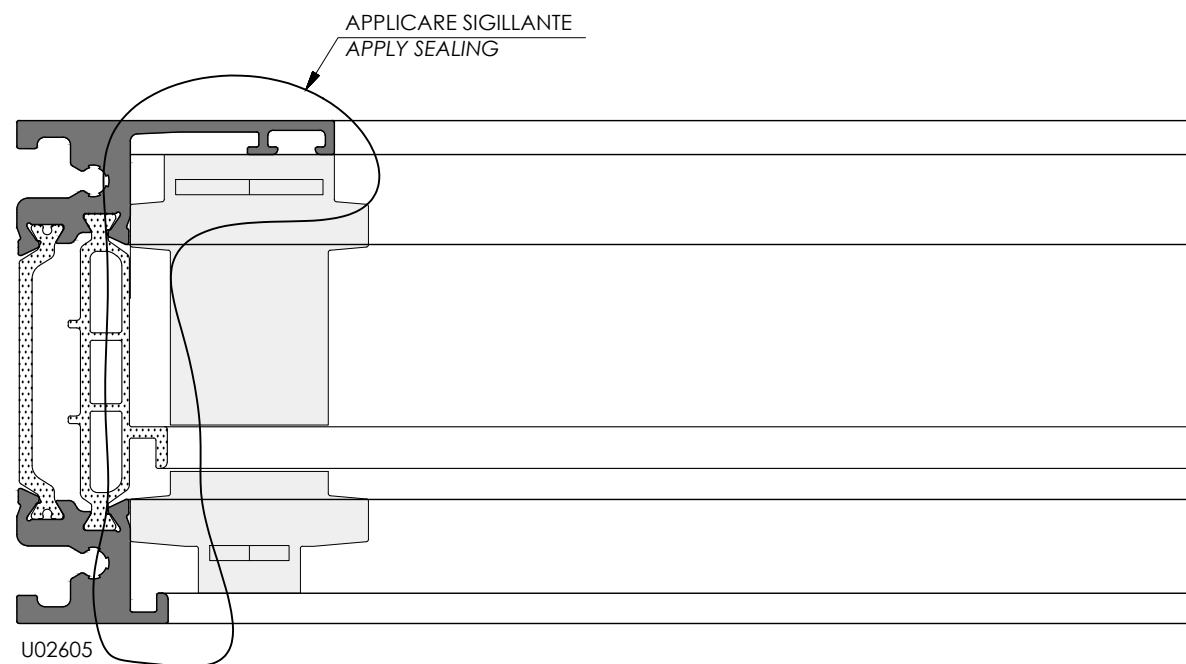
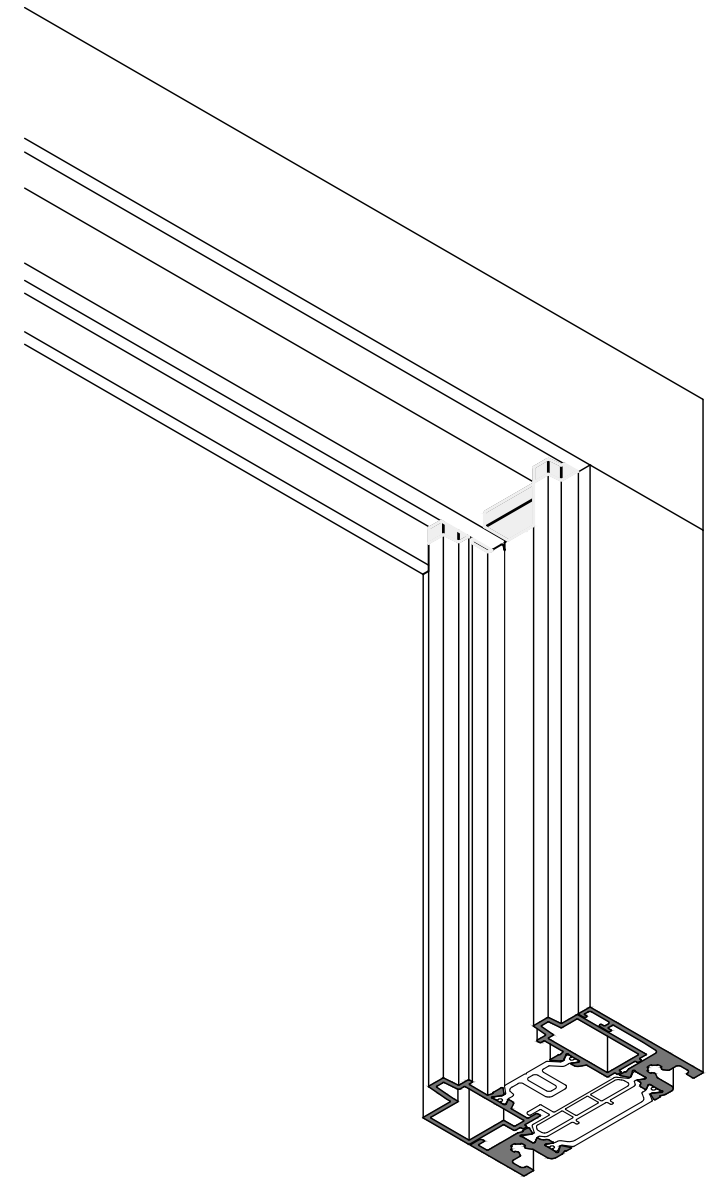
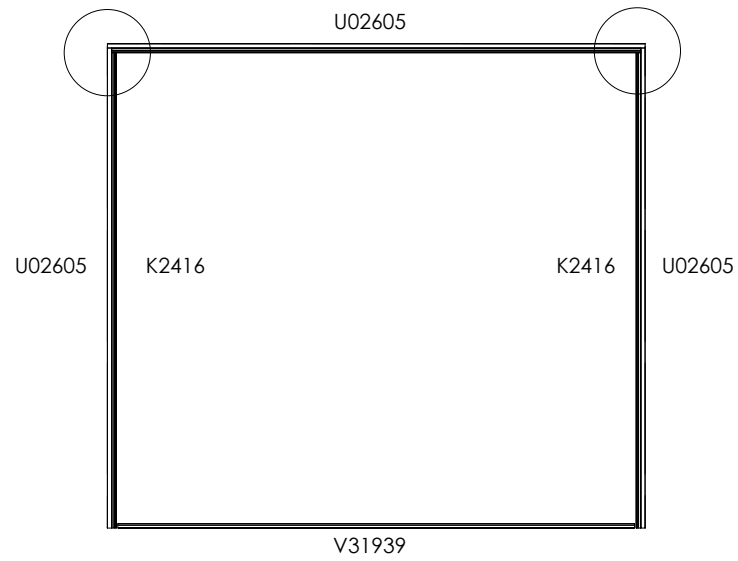


TAGLIO GUARNIZIONE 800161 SU INCONTRO
 TO CUT THE 800161 GASKET WHERE THERE IS THE STRIKING PLATE

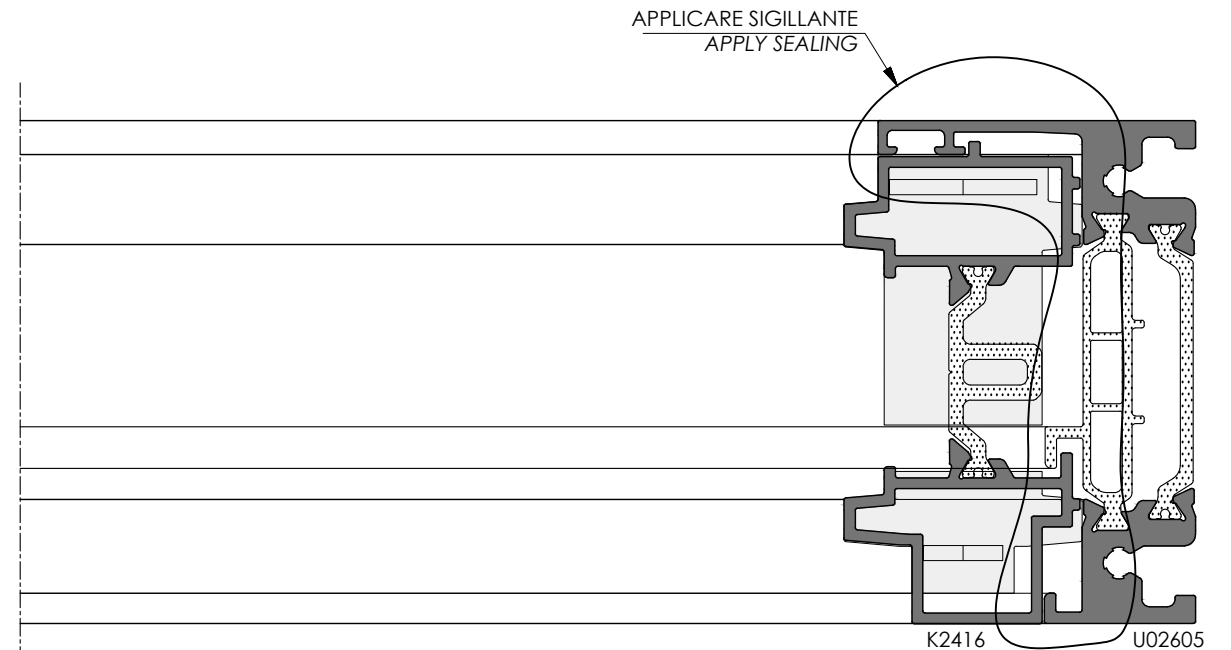
MONTAGGIO TAPPI DI FINITURA SPALLE
ASSEMBLING OF FINISHING JAMB PLUGS



INSERIRE A PRESSIONE I TAPPI DI FINITURA SUPERIORI
 INSERT UPPER FINISHING PLUGS IN PRESSURE

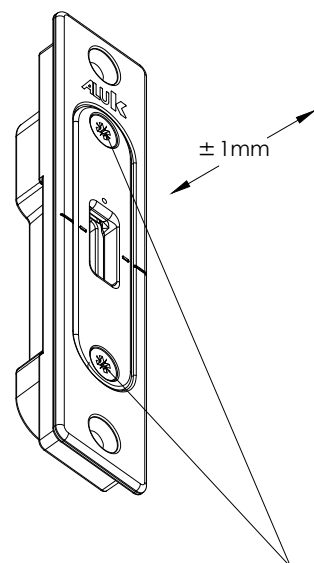
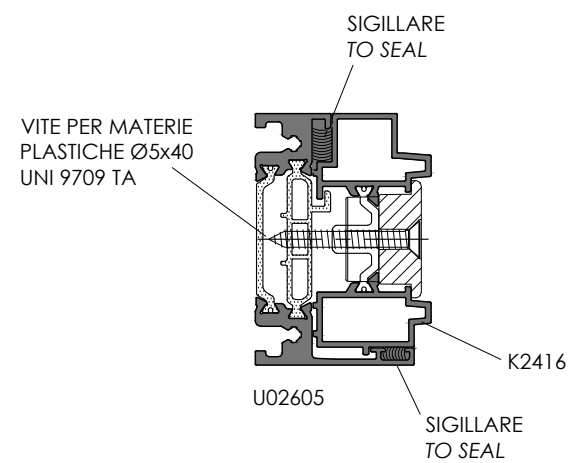
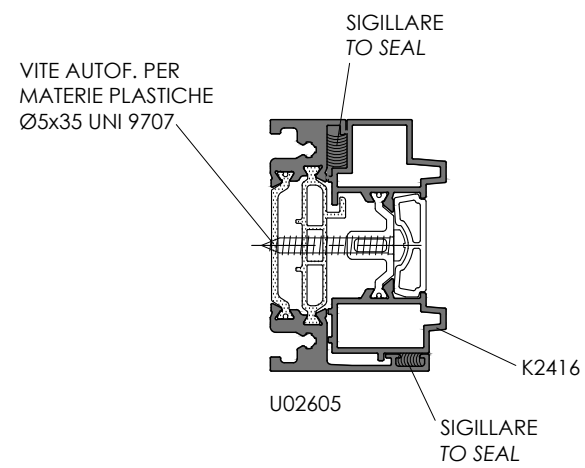


APPLICARE SIGILLANTE
 APPLY SEALING

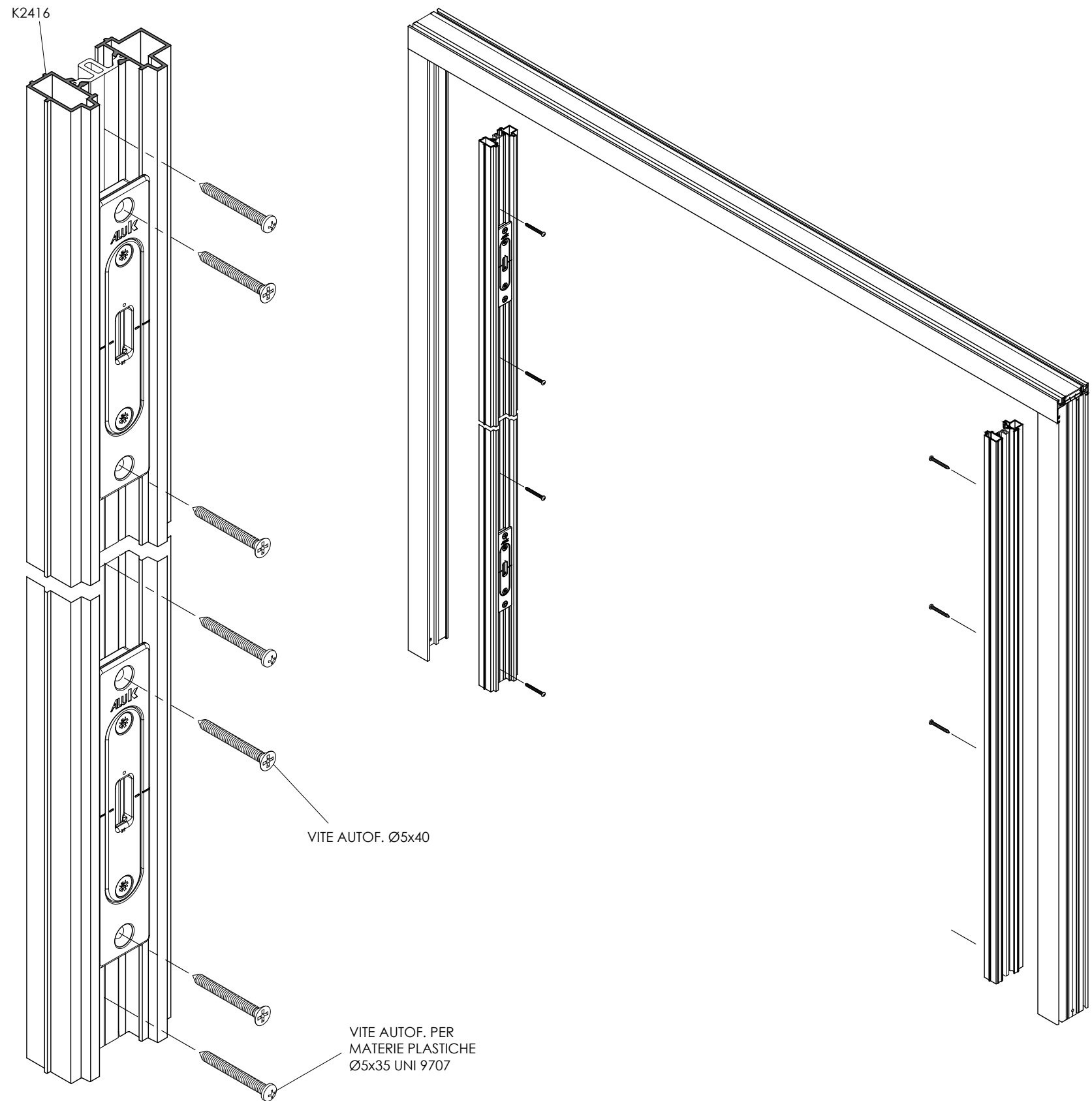


APPLICARE SIGILLANTE
 APPLY SEALING

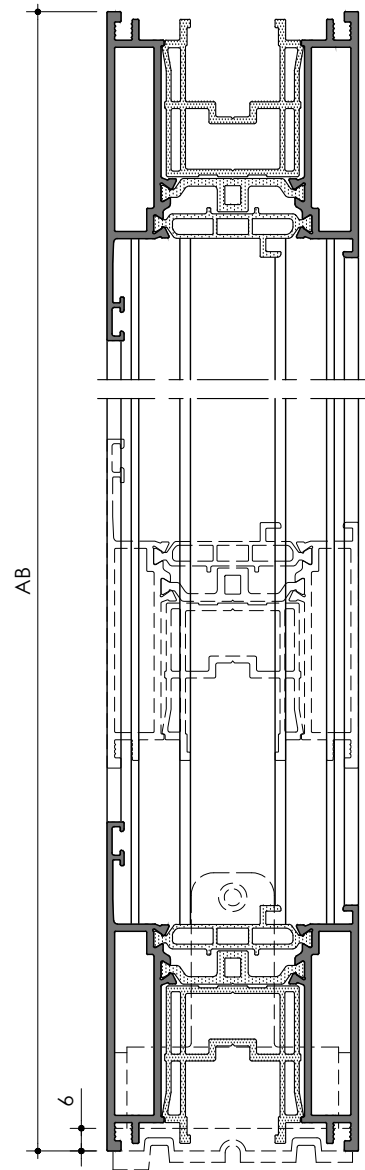
ASSEMBLAGGIO AGGIUNTIVO K2416
K2416 ADDITIONAL PROFILE ASSEMBLING



REGOLAZIONE INCONTRO
STRIKING PLATE ADJUSTMENT
 VITI DI REGOLAZIONE BATTUTA INCONTRO
 STRIKING PLATE ADJUSTMENT SCREWS



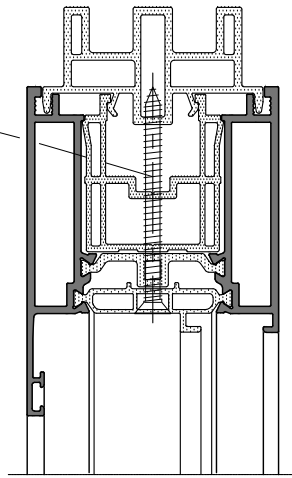
ASSEMBLAGGIO ANTA VERSIONE U02143
U02143 VERSION SASH FIXING



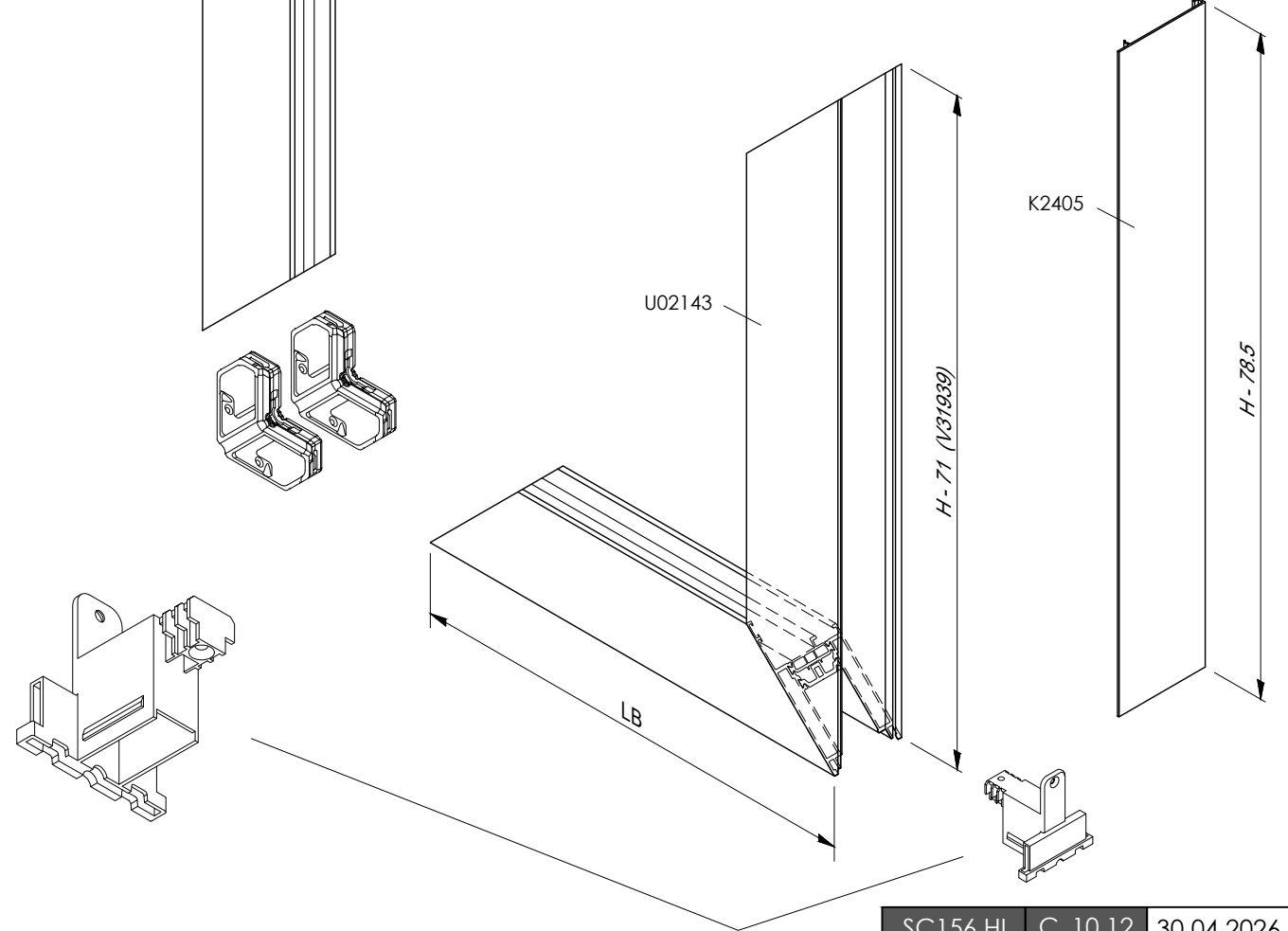
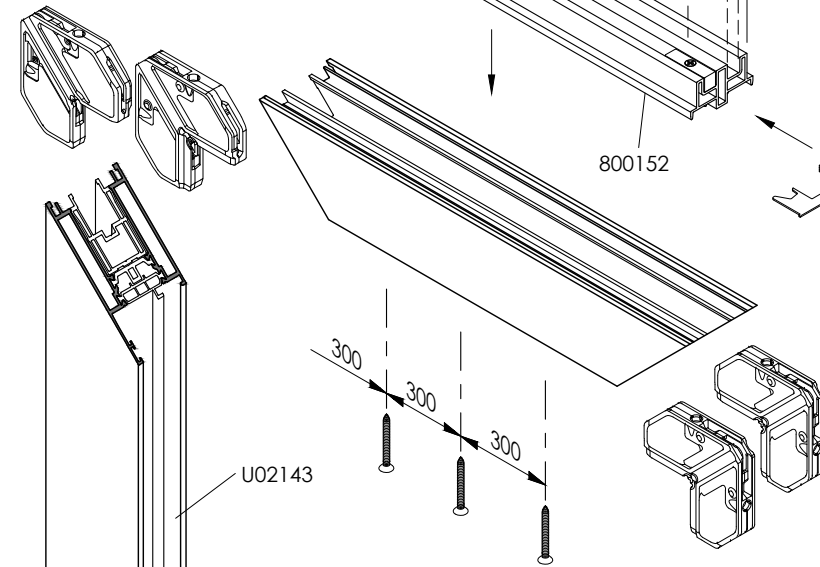
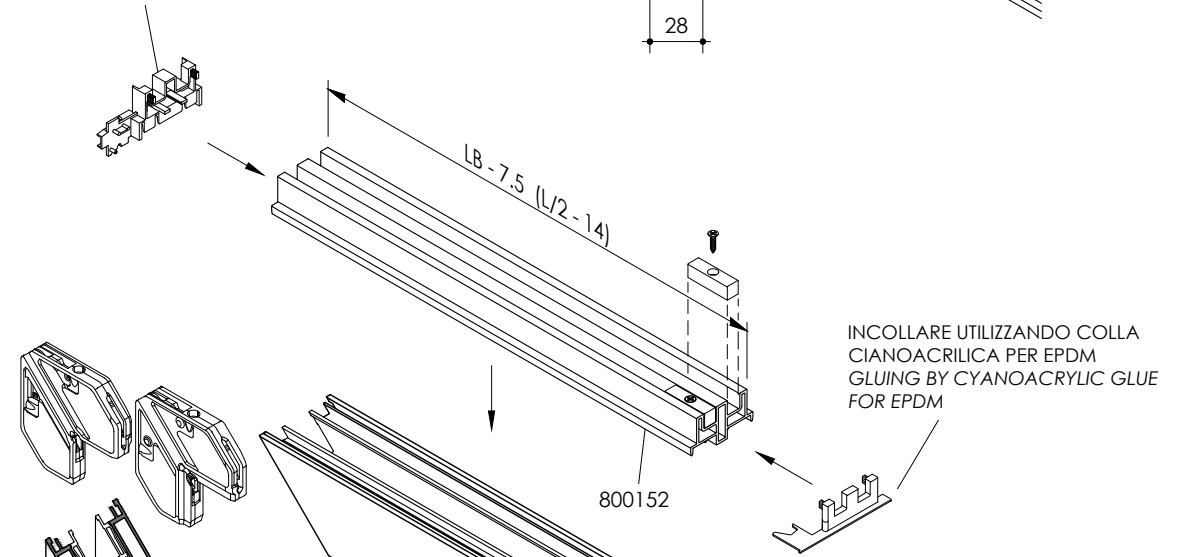
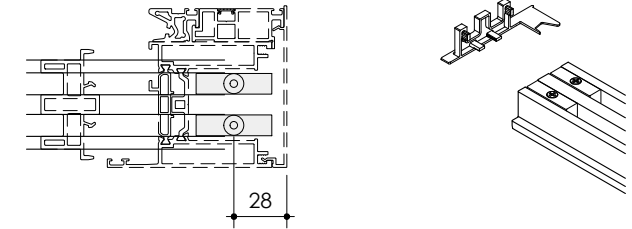
U02143

VITE TSP Ø4.8x60
 UNI EN ISO 7050
 (in alternativa V70010P
 VITE TSP Ø5x60 DIN 7505-A)

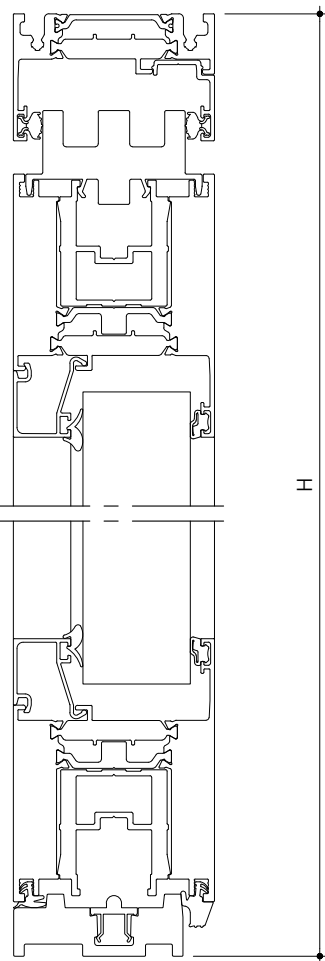
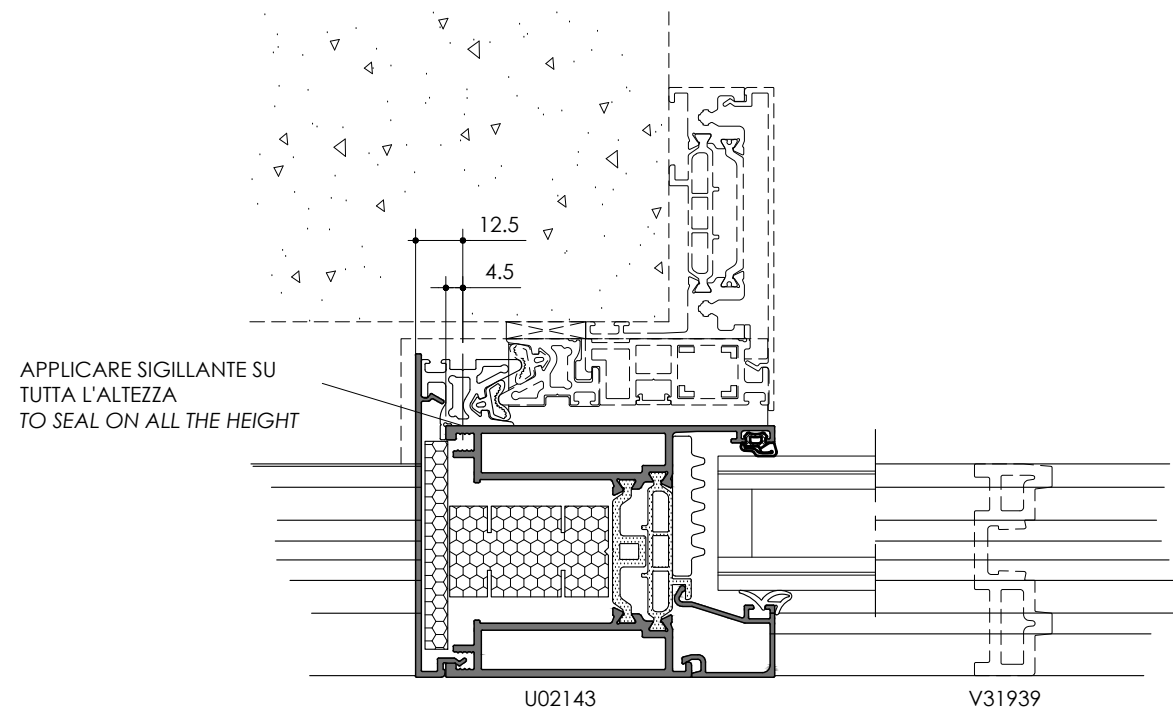
FISSAGGIO 800152
800152 FIXING



INCOLLARE UTILIZZANDO COLLA
 CIANOACRILICA PER EPDM
 GLUING BY CYANOACRYLIC GLUE
 FOR EPDM



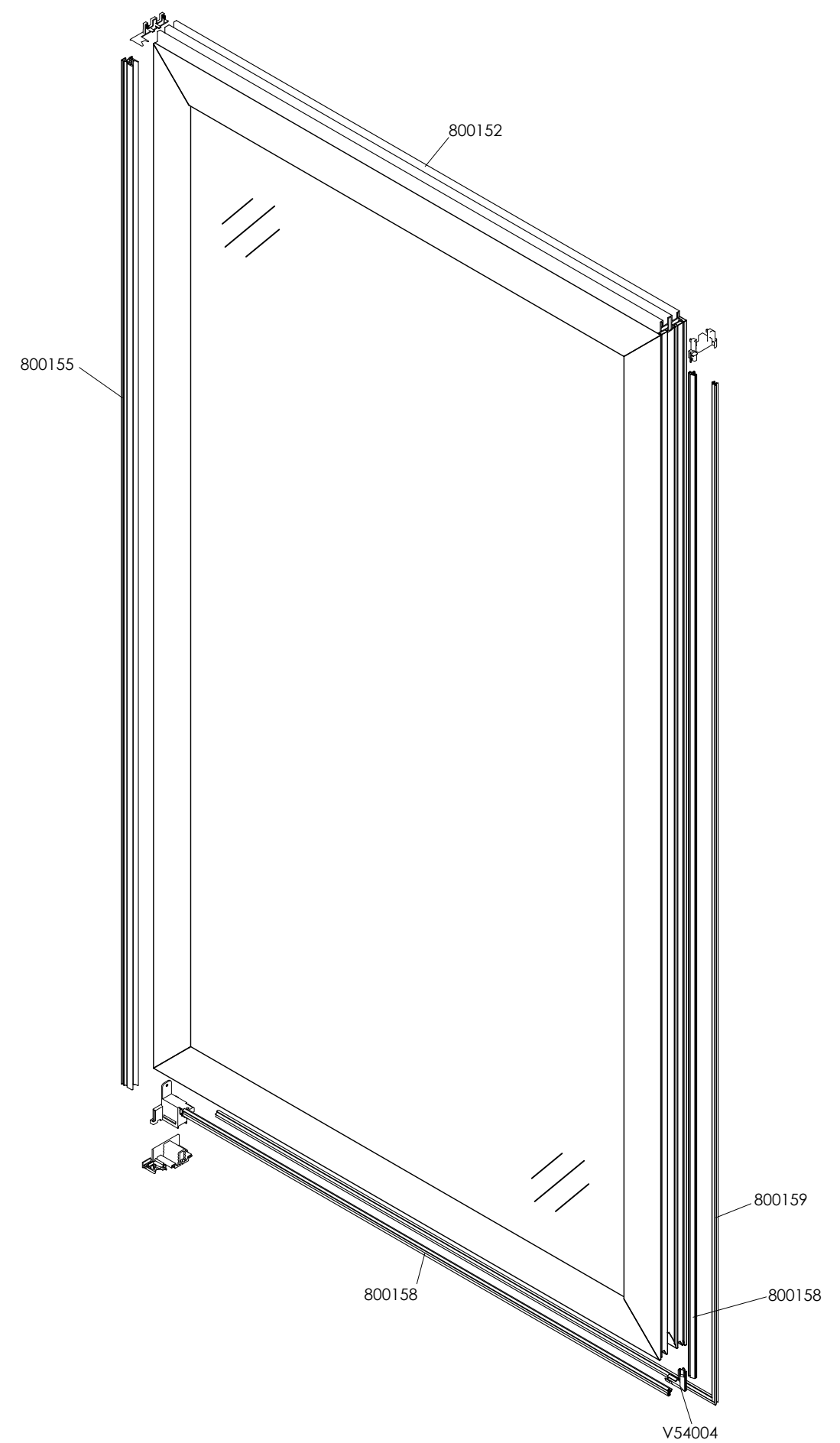
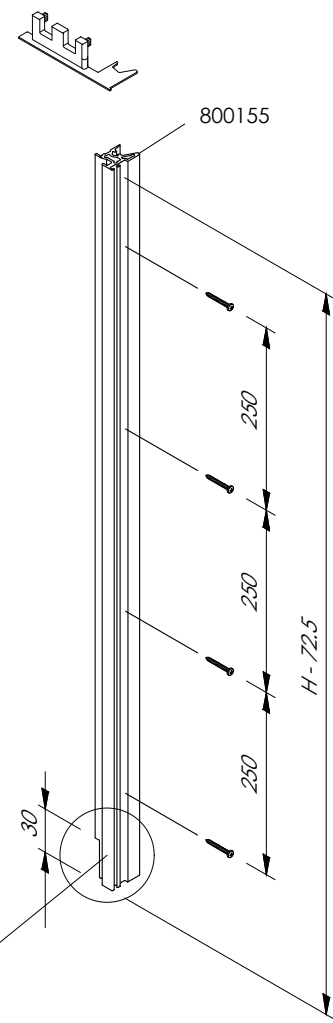
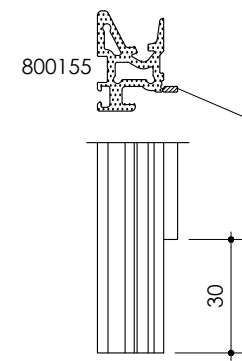
MONTAGGIO LABIRINTO CENTRALE ANTA
WING CENTRAL LABYRINTH ASSEMBLING



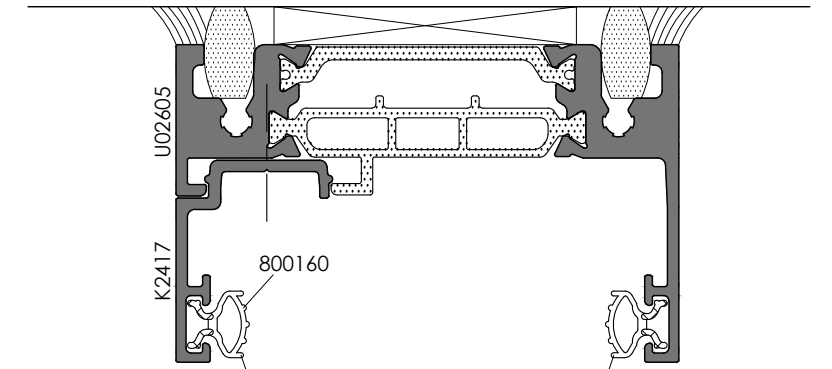
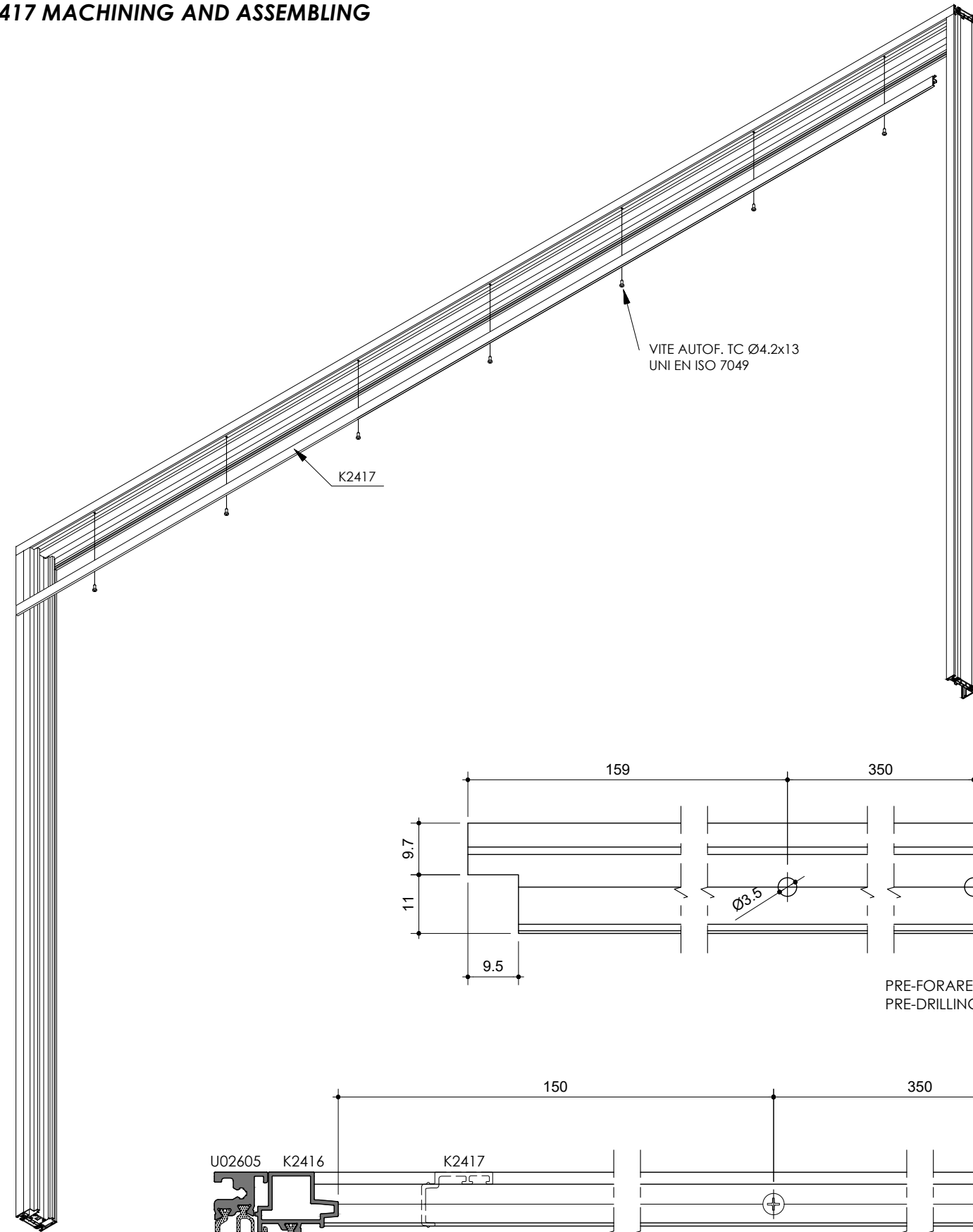
PER IL MONTAGGIO DEL 800155/800166 PREFORARE Ø3
 TO DRILL Ø3 BEFORE ASSEMBLE 800155/800166

NUMERO VITI IN BASE A L E H, PARTENZA 150mm E PASSO 250mm
 NUMBER OF SCREWS IN REFERENCE TO L AND H, START 150mm AND STEP 250mm

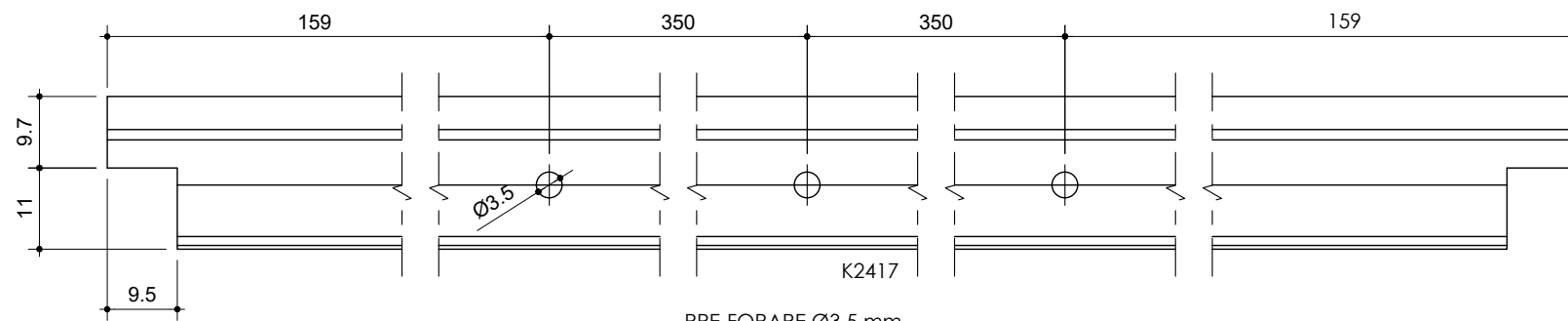
PARTE DA ASPORTARE
 PORTION TO REMOVE



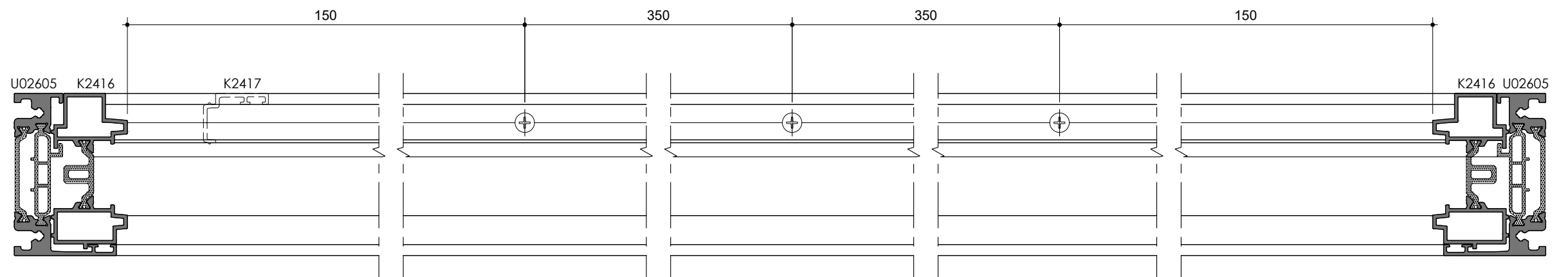
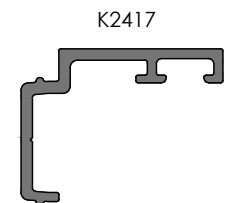
LAVORAZIONE E MONTAGGIO K2417
K2417 MACHINING AND ASSEMBLING



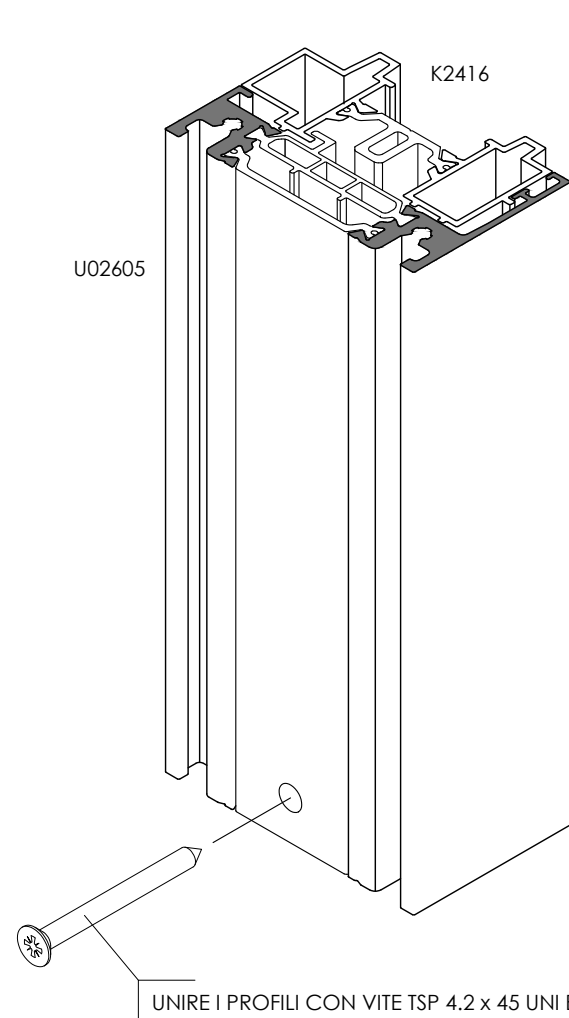
PRE-INFILARE LA GUARNIZIONE PRIMA
DELL'ASSEMBLAGGIO DEL TELAIO
IN CASO DI SOSTITUZIONE SI CONSIGLIA
L'UTILIZZO DELL' ATTREZZATURA 900157
PRE-INSERT THE GASKET BEFORE
ASSEMBLY OF THE FRAME.
IN CASE OF REPLACEMENT IT'S RECOMMENDED
TO USE THE 900157 ITEM



PRE-FORARE Ø3.5 mm
PRE-DRILLING Ø3.5 mm

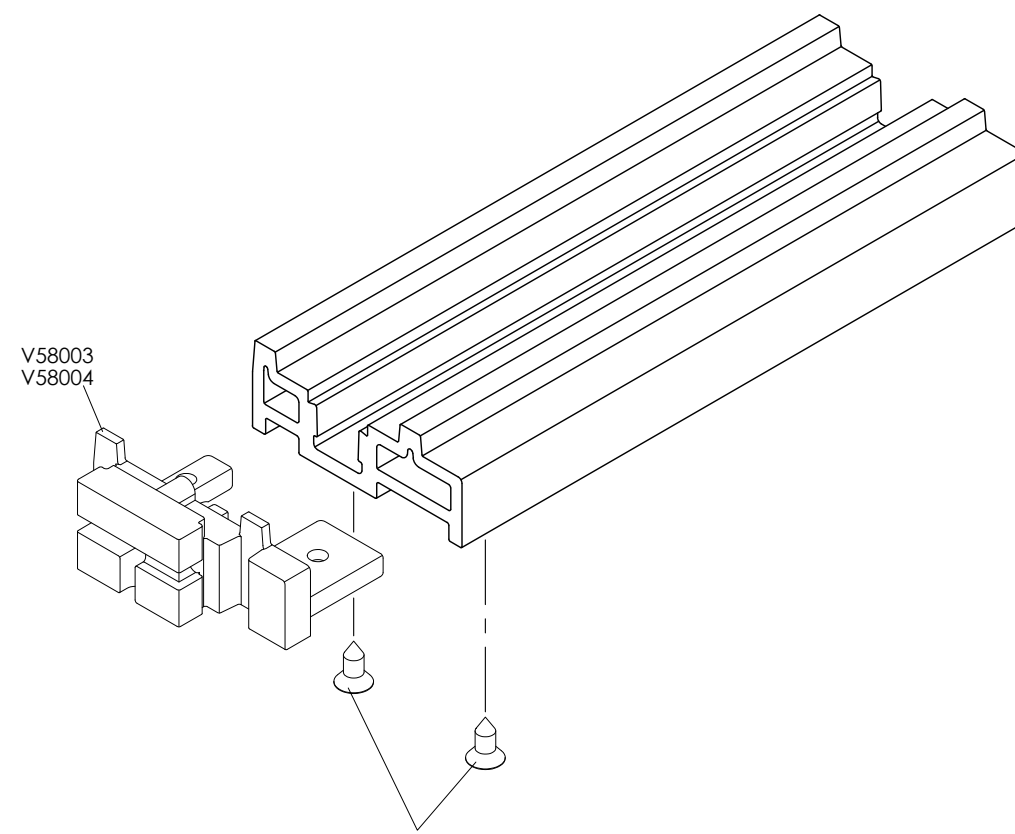


ASSEMBLAGGIO TAPPI LATERALI SOGLIA
LATERAL PLUGS CILL ASSEMBLING



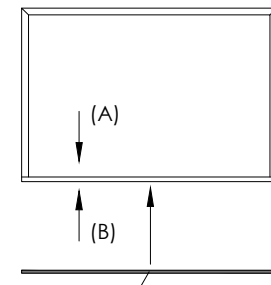
UNIRE I PROFILI CON VITE TSP 4.2 x 45 UNI EN ISO 7050

ASSEMBLY THE PROFILES USING
 SELF-THREADING COUNTERSUNK SCREW 4.2 X 45 UNI EN ISO 7050



VITE TSP 3.5 x 9.5 UNI EN ISO 7050

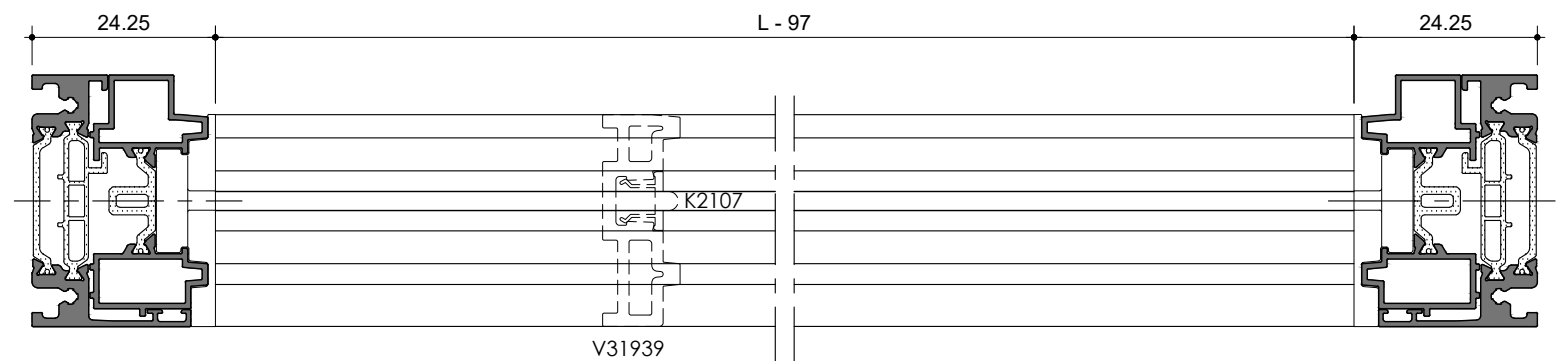
SELF-THREADING COUNTERSUNK
 SCREW 3.5 X 9.5 UNI EN ISO 7050



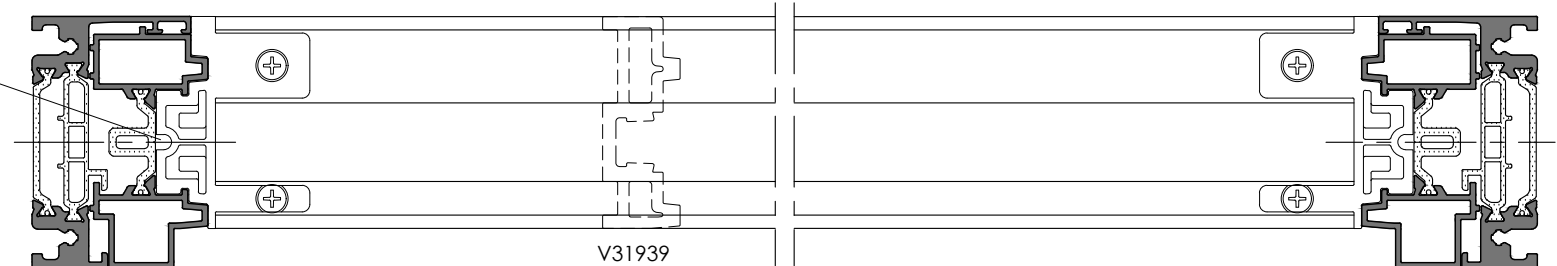
DURANTE IL TRASPORTO SOSTENERE LA SOGLIA
 V31939 CON UNA TAVOLA O TUBO RIGIDO

TO SUPPORT THE V31939 THRESHOLD WITH A
 PLANK OR BEAM DURING THE TRANSPORT

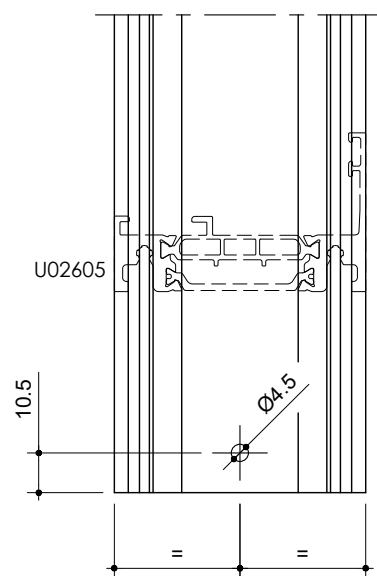
(A) VISTA SUPERIORE
 UPPER VIEW



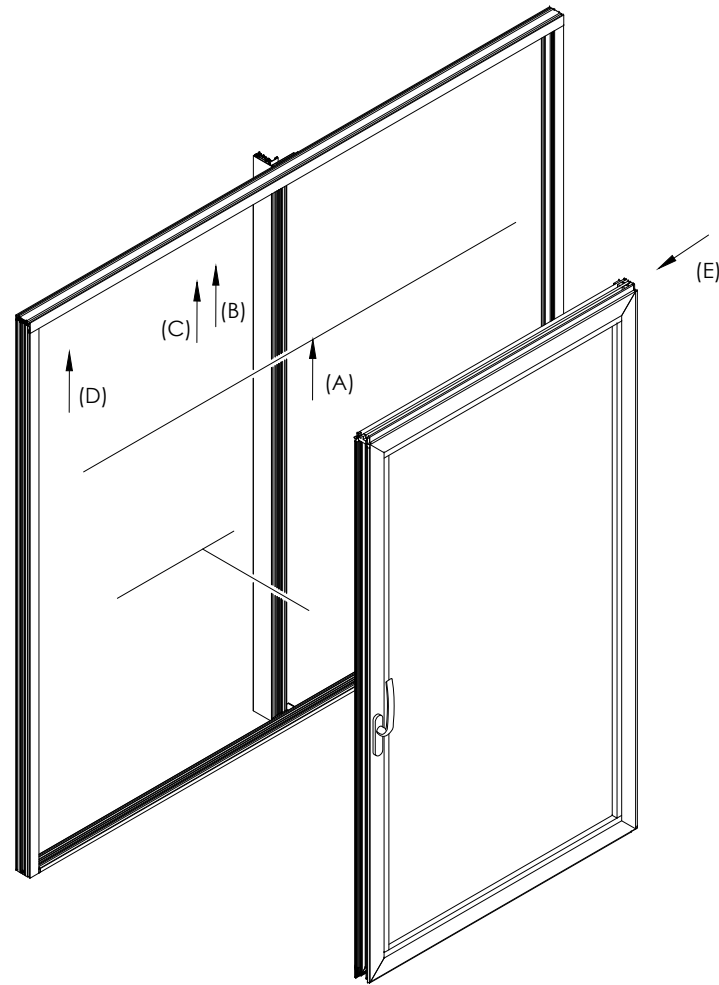
(B) VISTA INFERIORE
 BOTTOM VIEW



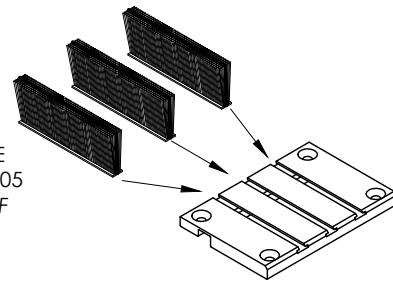
FORO INSERIMENTO COLLA
 HOLE INSERTION GLUE



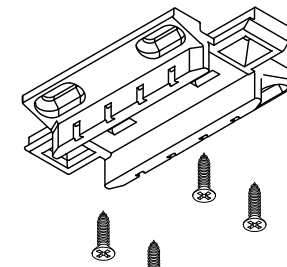
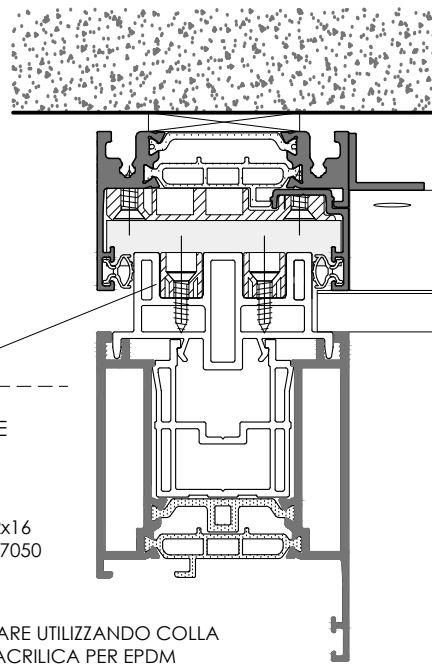
MONTAGGIO TAPPO CENTRALE SUPERIORE E TAPPI GUIDA ANTA
UPPER CENTRAL PLUG AND GUIDE WING ASSEMBLING



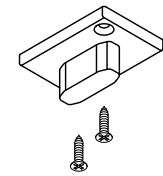
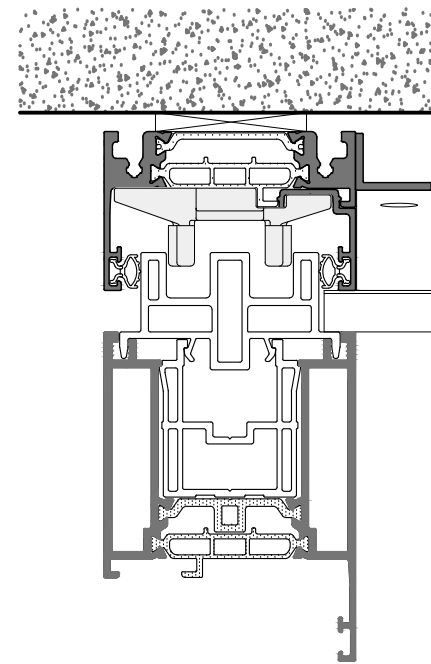
SIGILLARE INTERAMENTE LA SUPERFICIE DEL TAPPO A CONTATTO CON IL U02605
 TO SEAL COMPLETELY THE SURFACE OF THE PLUG IN CONTACT WITH U02605



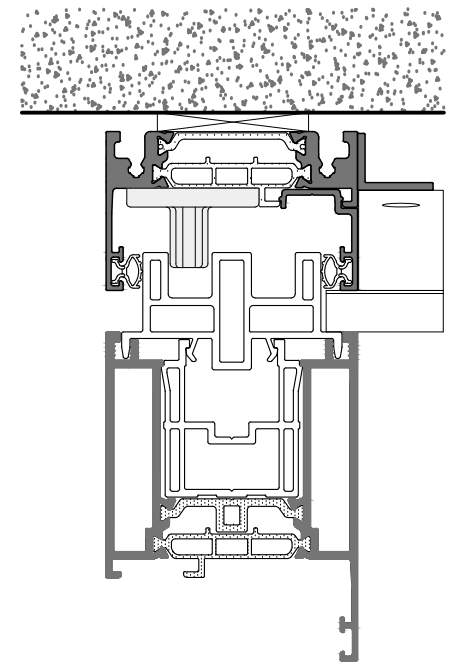
(B) VISTA SUPERIORE
UPPER VIEW



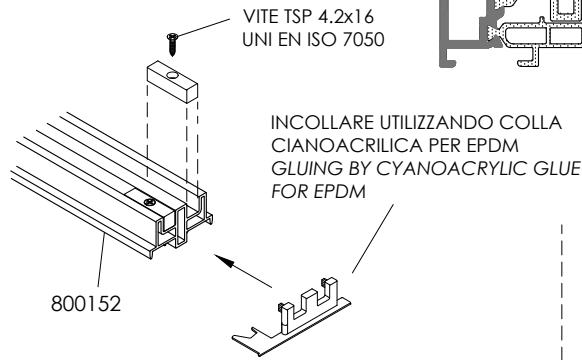
(C) VISTA SUPERIORE
UPPER VIEW



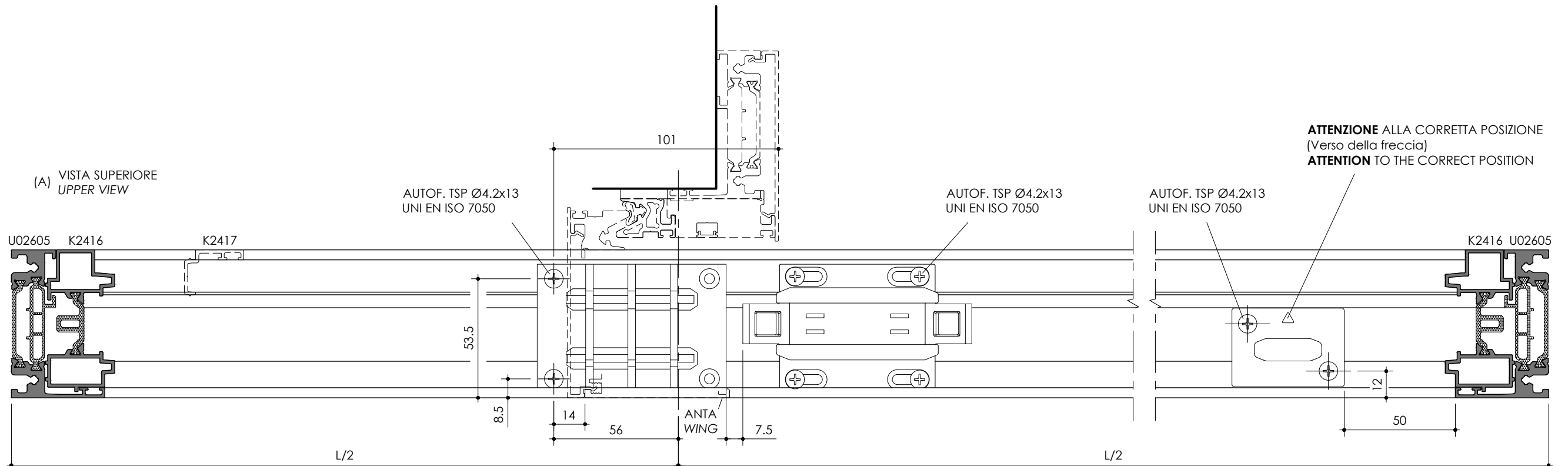
(D) VISTA SUPERIORE
UPPER VIEW



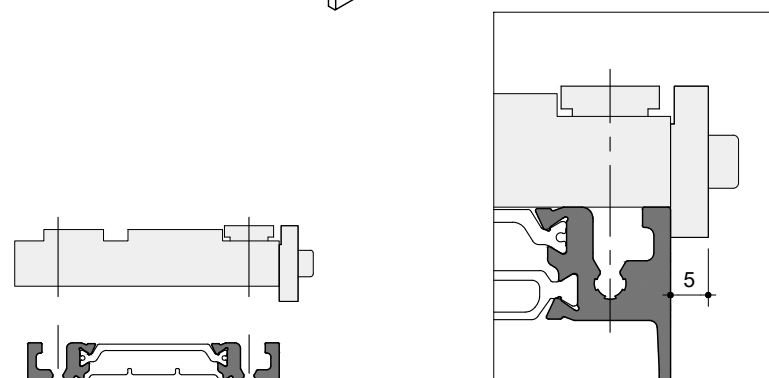
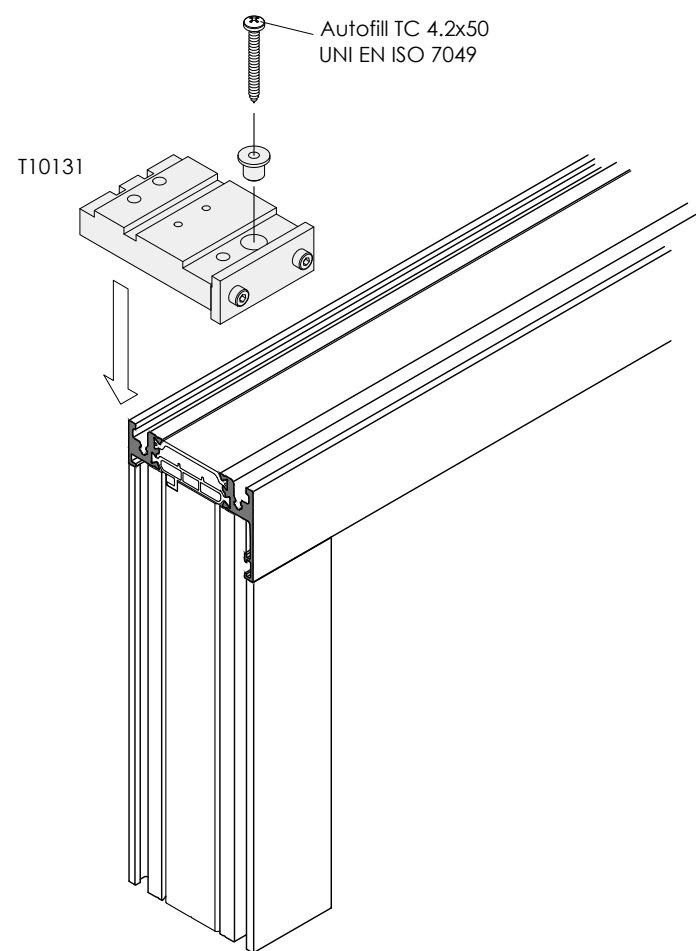
(E) MONTAGGIO COMPONENTE
COMPONENT ASSEMBLY



(A) VISTA SUPERIORE
UPPER VIEW

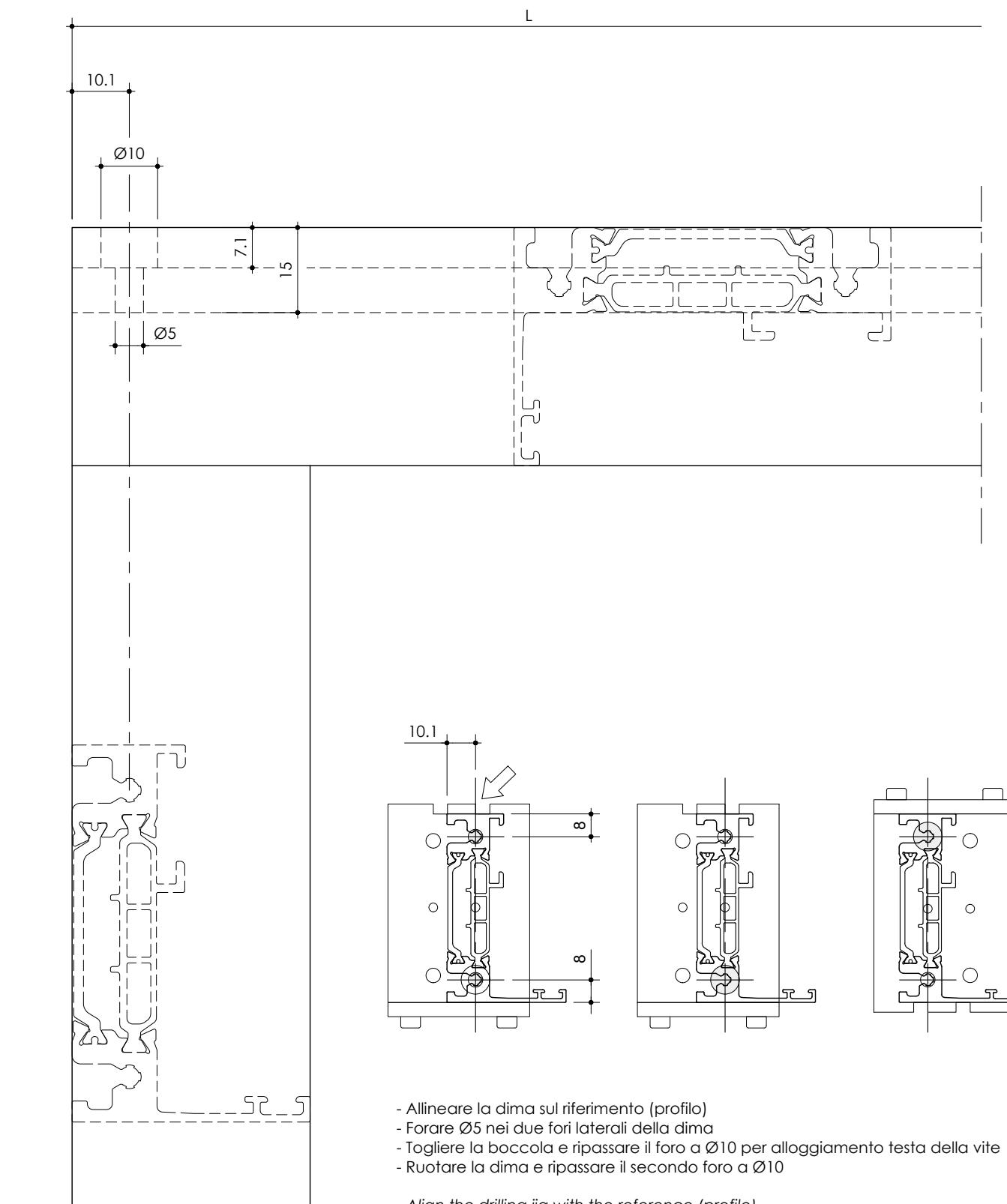
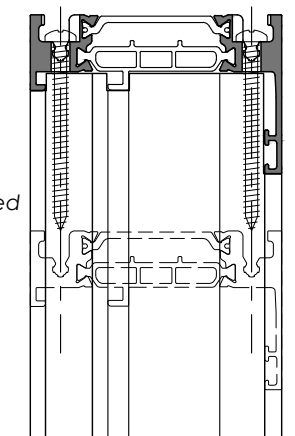


SCHEMA UTILIZZO dima T10131
T10131 TEMPLATE SCHEDULE USE



Assicurarsi che la piastra di fermo sia posizionata come nel dettaglio

Make sure that the stop plate is positioned as shown in the detail.



- Allineare la dima sul riferimento (profilo)
- Forare Ø5 nei due fori laterali della dima
- Togliere la boccia e ripassare il foro a Ø10 per alloggiamento testa della vite
- Ruotare la dima e ripassare il secondo foro a Ø10

- Align the drilling jig with the reference (profile)
- Drill Ø5 through the two lateral holes of the jig
- Remove the bushing and enlarge the hole to Ø10 to create the seat for the screw head.
- Rotate the jig and enlarge the second hole to Ø10

AluK (IT)

Via Monte Amiata, 3/a
37057 - S. Giovanni Lupatoto
Verona - ITALY

T:+39 045 9696611
info.it@aluk.com